

Instruction Manual

4812317313EN Operation and Maintenance

Pneumatic Tire Roller CP1200

Diesel Engine Cummins QSF 2.8 – Tier III e IV

Serial number 10000500xxB004535 (Tier III) 10000510xxB004536 (Tier IV)





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Introduction

Atlas Copco CP1200

Atlas Copco CP1200 is a 12 tones pneumatic tire roller with 5,77 ft. (1760 mm) width.

It has 5 front wheels, and four back wheels. The flexible ballast solution and the wide range of option equipment indicate that the machine has different settings available. CP1200 is mainly used together with other asphalt rollers to seal surfaces. Thanks to its weight, it also serves as a roller for other types of ground.

Warning symbols



WARNING! Damage to the machine or its parts.



CAUTION! Risk of death or injures.

Safety information



The Safety Manual delivered with the machine shall be read by the operator. Always follows the safety instructions and keep the Manual inside the machine.



It is recommended to at least train the operators on daily handling and maintenance of the machine, according to the Instruction Manual. Passengers are not allowed on the machine, and the operator must be on the seat whenever he operates the equipment.



Read throughout the manual before starting the machine and before performing any maintenance.



Request immediately new manuals if the old ones are lost damaged or become illegible.



Make sure there is a good vent (air exhaust) when the engine is turned on in closed facilities.



General Information

This manual contains instructions to operate and perform the maintenance of the machine.

The machine's maintenance shall be made correctly in order to obtain the maximum performance and the equipment shall also be kept clean, so leakage, loosen bolts and connections can be found as soon as possible.

Perform a daily inspection in the machine before starting, so you can find possible leakage or other failures.

Verify the machine's floor. Leakages are easier detected on the floor than on the equipment itself.



THINK ABOUT THE ENVIRONMENT! Do not dispose oil, fuel or other hazard substances to the environment. Always dispose correctly used filters, draining oil and fuel residues.

This manual contains instructions for periodic maintenance, which is usually performed by the operator.



Other engine instructions can be found at the manufacturer's manual.

CE Marking and Statement of Compliance

(APPLIED TO MACHINES SOLD WITHIN THE EUROPEAN COMMUNITY)

This machine has a CE Marking. It shows that at its delivery, it meets all the applicable health and safety basic directives, according to 2006/42/EC Machinery Directive, besides attending other directives applicable on machinery.

Following the machine there is a "Statement of Compliance" specifying the directive and supplement applicable, as well as the harmonized norms and other regulations relevant to the case.



Safety - General instructions

(you must also read the Safety Manual)



- 1. Read and understand this Manual before starting and operating the machine. The operator must be familiar with the equipment contents before operating it.
- 2. Observe and follow all the Maintenance Section instructions.
- Only experienced/trained operators are allowed to operate the machine. NEVER allow the presence of passengers and ALWAYS remain seated while operating the equipment.
- 4. Do not operate the equipment if adjustment or repairs are necessary.
- 5. Use ladders and rails to enter and leave the cab. NEVER enter or leave the machine while it is moving.
- 6. The ROPS (Roll Over Protective Structure) should always be used when the machine is operated on unsafe ground. Always use the seat belt when the ROPS is on
- 7. Use the first gear on sharp turns.
- B. Avoid driving close to cliffs or sharp side slopes. Operate the machine on first gear and always check the brakes.
- 9. When driving close to edges or holes, make sure at least 2/3 of the wheels are on the previously compacted materials.
- 10. Make sure there are no obstacles over your head during the travel. Always look up and down during the travel. Make sure there are no obstacles in the direction of travel on the ground, in front or behind the roller.
- 11. Drive particularly carefully on uneven ground.
- 12. Follow all the safety rules and use the protection equipment proper to the work to be performed.
- 13. Keep the roller clean. Clean immediately dirt, oil and grease accumulated on the operator platform. Keep all the signs, lanterns, headlights and decals clean, visible and legible.
- 14. Observe the following safety measures before refueling:
 - Turn off the engine;
 - Do not smoke;
 - Do not allow sparks or flame next to the equipment;
 - To avoid sparks, ground the filling nozzle.
- Before performing any maintenance operation, chock the roller wheels and apply the emergency/parking brakes.
- 16. Hearing protection is recommended if the machine's noise level exceeds 85 dB (A). The noise level can vary depending on the work the machine performs.
- 17. Do not make any changes on the machine, under the risk of affecting the personal safety as well the equipment's. Any change on the machine demands a previous written approval by *ATLAS COPCO*.
- 18. Avoid using the machine before the hydraulic oil reaches the normal operating temperature. The braking distance may be longer than normal if the oil is cold. Refer to the operation instructions on "Stop", in the "Operation" section.



Safety - General instructions

- 19. For your own protection, always wear:
 - Helmet;
 - Working boots with steel toecaps;
 - Ear protectors;
 - Reflecting clothing;
 - Working gloves.
- 20. If there is a cab in the machine, operate it always with the doors closed and with the seat belt.



Safety - When operating



Avoid people entering at the danger area, that is, at a distance of at least 23 ft (7 m) in all the directions from the machine operating. The operator can allow one person to be at the danger area, but in this case, care must be taken and the machine can only be operated when this person is in a visible place or with clear indication of where he/she is.

Operating on slopes



The machine must never be operated from the outside of the cab. The operator shall be seated when operating.

Slopes

This angle was measured on a flat, hard surface and with the machine in a stationary position.

The steering angle is zero, the tires pressure is normal and all the tanks are full.

Always remember that loosen ground, the steering of the machine, different tire pressures, the operation speed and the gravity center raising may cause the machine to turn, even on slopes smaller than the ones stated here.



If you need to leave the cab in emergency situations, take off the hammer at the rear pillar on the right and break the opening windows that are also on the right.



It is recommended that ROPS (Roll Over Protective Structure) is always used when driving on slopes or unsafe ground.



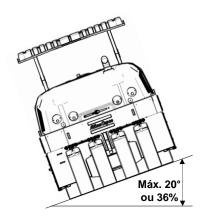
Whenever possible, avoid driving across slopes. On slopes, drive straight up and down.



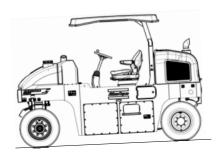
The speed must always be slow when operating on slopes.



Always operate the machine with the doors closed and with the seat belt.







>5% (2,8°)

Fig.: Steep ground v < max. speed. (9.3 mph or 15 km/h).

Transport on steep ground

During the transport on steep ground (slope >5%), be careful to not exceed the roller's maximum speed.

Selecting the low speed will increase the engine brake system efficacy and also the life of the braking system.

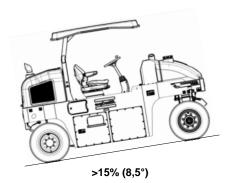


Fig.: Steep slope Low speed (up to 4.7 mph or 7.5 km/h)

Operation and transport on steep ground

Always drive the machine in slow speed when operating or during transport on steep ground. (>15%).



To drive or stop the machine, the rear wheels shall **always** be towards the slope, that is, the roller shall go up normally and shall go down in reverse.



Make sure there are no obstacles both in front or behind your work area.

Driving near edges

When driving close to edges or holes, make sure that at least ¼ of the tires is on the compacted ground.

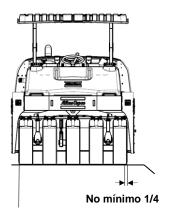
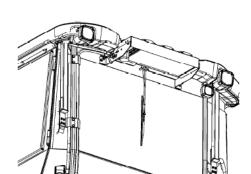


Fig.: Position of wheel when driving near edges.





Safety - Option items

Air conditioning



The system contains pressurized refrigerant. It is forbidden to release refrigerant to the atmosphere.



The maintenance of the air conditioning system shall be carried out only by trained people and with the proper tools and equipment.



The air conditioning system is pressurized. The incorrect handling can result in serious personal injury. Do not loose or disconnect hoses and connections with the system loaded.



The system must be refilled with approved coolant when necessary. Refer to the safety decal next to the replacement and filling place.

Technical specifications

Technical Specifications

Vibrations – Operator station (ISO 2631)

The vibration levels are measured according to the operational cycle described in the EU directive 2000/14/EC on machines equipped for the EU market with the operator's seat in the transport position.

The measured vibrations on the whole body are below the 0.5 m/s² action value, as specified in the directive 2002/44/CE (the limit is 1.15 m/s²).

The measured vibrations on the hand/arm are also below the 2.5 m/s² action value, as specified in the same abovementioned directive (the limit is 5 m/s²).

Noise level

The sound levels are measured according to the operational cycle described in the EU directive 2000/14/EC on machines equipped for the EU market with the operator's seat in the transport position.

Guaranteed sound power level, L _{wA}	101 dB (A)
Sound pressure level at the operator's ear (platform), L _{pA}	85 ±3 dB (A)
Sound pressure level at the operator's ear (cab), L _{pA}	80 ±3 dB (A)

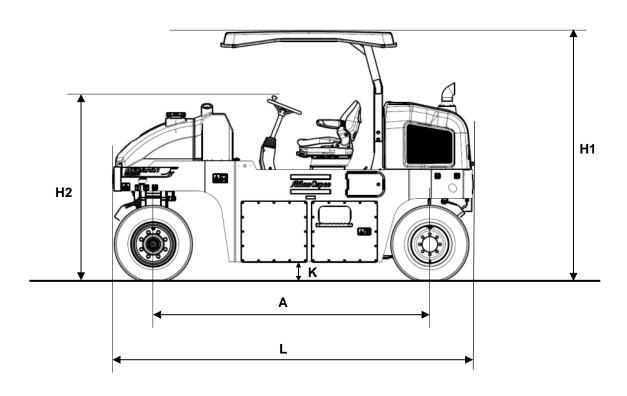
During normal operations, the values abovementioned may differ, depending on the work specific conditions.

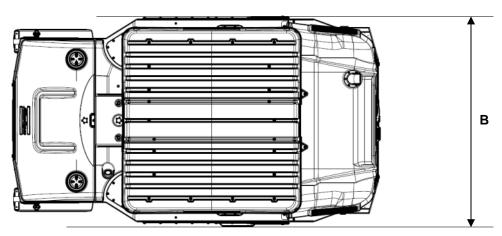
Electrical system

The machines were tested for electromagnetic compatibility (EMC) in accordance with EN 13309:2000: "Construction machinery".



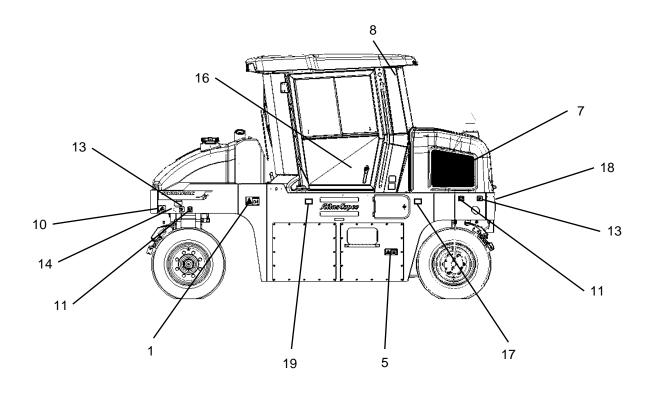
Technical specifications -Dimensions Dimensions

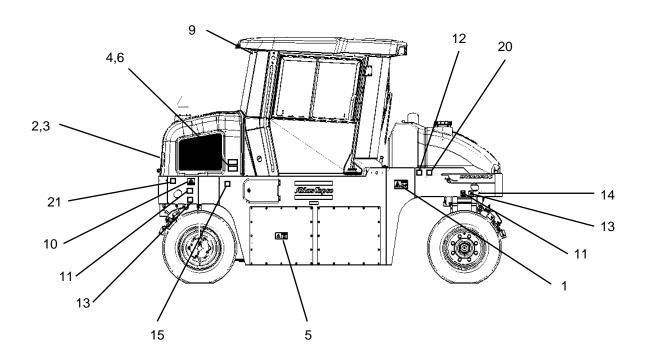




Dimensions	mm	inches
A – Between axles	2760	108,6
B – Total width	2057	81
H1 – Total height	2576	101,4
H2 – Total height (Platform)	1875	73,8
K – Height from the ground	213	8,39
L – Total length	3650	143,7









Safety decals - Description and location (cont.)

Always make sure that all the safety decals are completely legible and remove the dirt or request for new ones if they are illegible. Use the part number indicated on each decal.

1



WARNING:

Crush zone, wheel. Keep a safe distance from the crush zone.

2



WARNING:

Rotating engine components, be careful! Keep your hands off the danger zone.

3



WARNING:

Hot surface! Keep your hands off the surface.

4



WARNING:

Read carefully the towing chapter before releasing the brakes. Crushing injury danger.

5



WARNING:

The operator must read the Safety and Engine Manuals, as well as the Operation and Maintenance

6



WARNING:

High pressure fluid.

instructions.

Make sure to release the pressure from the accumulators before opening the hydraulic system.

7



WARNING:

Gas shall not be used to start the machine.

8



WARNING:

Toxic gas danger. Refer to the Instruction Manual.



Safety decals - Description and location (cont.)

Emergency exit - Cab.

10



Hoisting plate

11



Tire pressure

12



Diesel oil

13



Securing point

14



Lifting point

15



Hydraulic oil



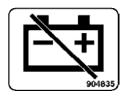
Safety decals - Description and location (cont.)

16



Handbook compartment

17



Master switch

18



Battery voltage

19



Sound power level

20



Water tank

21



Hydraulic oil level

22



Do not spray with water



Fig.: Frame

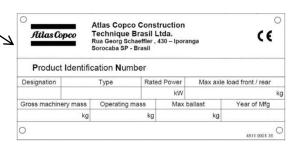
1 - Machine plate

Identification plates

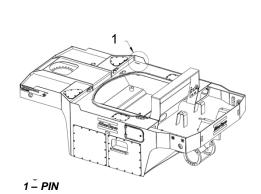
Machine plate

The machine plate (1) is on the front, on the left side of the operator's platform.

It specifies the manufacturer's name, the type of the machine, the serial number, the service weight, the engine power and the manufacturing year (machines delivered outside EU do not present CE marking and in some cases they also do not present the manufacturing year).



NOTE: State the machine plate's serial number when ordering spare parts.



PIN (Product Identification Number) at the frame

The PIN - product identification number (1) is punched on the right side of the right frame. It is the same number of the machine plate (serial number).

100	00123	V	Е	В	123456
Α	В	С	D	Е	F

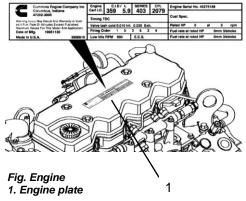
Explanation of the 17PIN (Product Identification Number)

- A Manufacturer's code (100 = Atlas Copco)
- B Family/model code (00500 = CP1200 Tier 3)

(00510 = CP1200 Tier 4)

- C Check code
- D Year of manufacturing (E=2014, F=2015...)
- E Production's unit code (B = Sorocaba, Brazil)
- F Serial number (de 000001 to 999999)

Engine plate



The engine plate (1) is on the cylinder head cover (1), and it can be accessible when the hood is open.

The plate is also on the top step of the operator's platform.

It contains information like the serial number and the engine specifications.

NOTE: State the engine plate's serial number when ordering spare parts.



Instruments/controls

Control panel, side panel and command keyboard

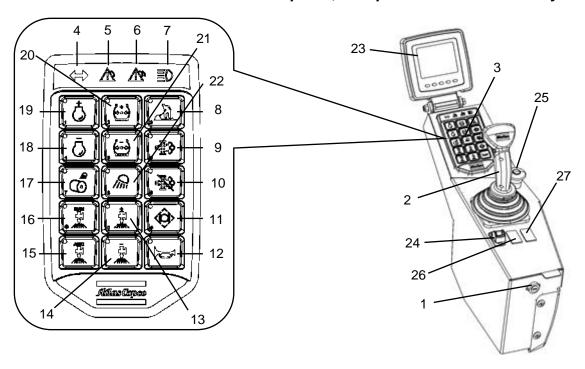


Fig. Control panel, side panel and command keyboard.

- 1. Ignition key
- 2. Forward/reverse lever
- 3. Command keyboard
- 4. Direction lights (OPTION)
- 5. Attention lights
- 6. Warning lights
- 7. High beam lights (OPTION)
- 8. High/low speed
- 9. Enable the regeneration (Tier 4 Engine)
- 10. Disable the regeneration (Tier 4 Engine)
- 11.Brake test
- 12.Horn
- 13."+" increase of the sprinkler interval (timer) OPTION
- 14."-" decrease of the sprinkler interval (timer) OPTION
- 15. "AWC" automatic sprinkler (OPTION)
- 16. "MAN" manual sprinkler (OPTION)
- 17. Night working lights (OPTION)
- 18. Decrease engine rotation
- 19. Increase engine rotation
- 20."+" increase in the tire pressure (OPTION)
- 21."-" decrease in the tire pressure (OPTION)
- 22. Working lights (OPTION)
- 23. Display
- 24. Parking brake
- 25. Emergency stop button
- 26. Warning light switch
- 27. Rotate beacon lights



Instrument/controls - Description and function

Nº	DESIGNATION	SYMBOL	FUNCTION:
		0	The electric circuit is off.
1	Ignition key		All instruments and electric controls are on.
		\bigcirc	The starter is activated.
2	Forward/reverse lever	-	To turn on the machine, the lever must be in "Neutral". The direction of travel and the machine speed is regulated with the forward - reverse lever. If is moved forward, the roller moves forward, backward moves back.
			The roller speed is proportional to the distance between the lever and the neutral position. The further away from neutral, the higher the speed.
3	Command keyboard	-	
4	Direction lights	+ +	It shows that the direction lights are activated (activation via switch at the steering column).
5	Attention lights		Indicates that there are general problems in the machine. See the multifunction screen for the description.
6	Warning lights		Indicates that there are flaws in the machine. See the multifunction screen for the description.
7	High beam lights	■ O	It shows that the high beam lights are on
8	High/low speed		The roller starts always in the high speed mode. The low speed mode is obtained when activated.
9	Enable the regeneration (Tier 4 Engine)		Press to enable the regeneration Refer to the "Operation" section (Tier 4 Engine).
10	Disable the regeneration (Tier 4 Engine)		Press to disable the regeneration. Refer to the "Operation" section (Tier 4 Engine).
11	Brake test button	⟨Ô)>	Press to test the brake drive mechanism



Nº	DESIGNATION	SYMBOL	FUNCTION:
13	"+" increase of the sprinkler interval (timer)		The sprinkling frequency increases each time the water volume on the wheels is also increased.
14	"-" decrease of the sprinkler interval (timer)	T.	The sprinkling frequency decreases each time the water volume on the wheels is also decreased.
15	Automatic sprinkler		When activated, sprinkling is automatically turned on/off when the forward/reverse lever is in the "neutral" position.
16	Manual sprinkler		When activated, the sprinkler is turned on / off manually by the button on the forward / reverse lever.
17	Night work lights		Press to turn on/off the night work lights, if equipped.
18	Engine speed reduction (-)	Ō	Press to decrease engine speed (three stages)
19	Increase engine speed (+)	Ö	Press to increase the engine speed (three stages)
20	"+" increase in the tire pressure	2 (+)	When activated, it increases the tires pressure.
21	"-" decrease in the tire pressure	(-	When activated, it decreases the tires pressure.
22	Working lights		Press to turn on/off all the working lights.
23	Display	-	It shows the engine and transmission functions. Refer to the Section: "Before Starting".
24	Parking brake		When it is pressed, the parking brake is activated. To turn it off, slide the red part backwards (towards you) and change the switch position. NOTE: to start the machine, the parking brake shall be activated.
Nº	DENOMINAÇÃO	SÍMBOLO	FUNÇÃO



25	Emergency stop button		Press it to turn off the machine and the engine. All the power supply is also turned off.
26	Hazard warning lights		Press the switch to activate the hazard warning lights.
		0000	
27	Rotating beacon	° Arc	Press the switch to activate the rotating beacon.
		0000	



Control panel – General description

When the ignition key is in the position "I", the start screen is visible on the display. It remains activated for a few seconds then it switches to the status screen.



Fig. - Start screen



The status screen provides information about the fuel level, the sprinkler tank water level, the working hours and the voltage level. The water and fuel levels are specified in percentage (%).

The screen remains visible until the Diesel engine is turned on or if one of the function buttons below the screen is pressed.



Fig. - Main working screen

If the engine starts before you choose the screen, it will switch to the main screen.

This screen provides an overview and it remains on during the operation:

- The speed is shown in the middle of the screen.
- The high/low speed mode is shown with a symbol in the middle of the screen.
- The engine rpm, the asphalt temperature (option) and the tires pressure (option) are shown in the upper left corner and in the lower left corner, respectively.



Control panel – General description (cont.)

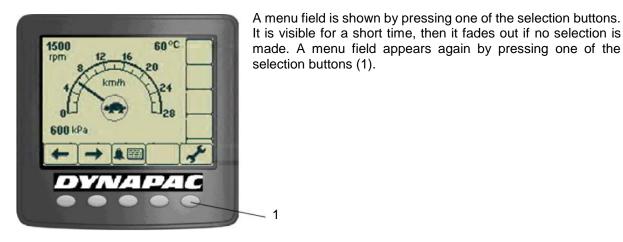


Fig. – Main working screen with the menu selection buttons

Example:



+ +	Scroll/selection buttons to choose the available functions.
A	Alarm log button to show the alarms of the engine and machine.
*	Settings/menu selection button, which opens the main menu. Settings can be changed in the main menu.
4	Exit/return button, returns 1 step at once. Pressing the button for approximately 2 seconds displays the main menu again.



Fig. - Temperature screen

The temperature screen shows the engine oil (top of the screen) and hydraulic oil temperature (bottom of the screen). The values are shown in Celsius or Fahrenheit, according to the choice of unit system.





Control panel – Alarms

When an engine motor alarm is activated, it is shown in the screen. The alarm is sent from the engine's ECM, which tracks its functions.

The message displays SPN and FMI codes and can be read via the engine supplier error code list. To erase the message, press "OK".



When a machine's alarm is activated, it is shown in the screen with a warning text describing it.

To erase the message, press "OK".



Control panel - Alarms (cont.)

SYMBOL	DESCRIPTION	FUNCTION
	Warning symbol, hydraulic oil filter.	If the symbol appears with the engine in maximum rpm, it shall be necessary to replace the hydraulic oil.
<u>Ø</u>	Warning symbol, air filter.	If the symbol appears with the engine in maximum rpm, it shall be necessary to clean or replace the air filter.
- +	Warning symbol, battery charging.	If the symbol appears with the engine running, the alternator is not charging. Stop the engine and find the fault.
	Warning symbol, engine temperature.	If this symbol appears, the engine is too hot. Stop immediately the engine and find the fault. Refer also to the engine manual.
	Warning symbol, hydraulic oil temperature.	This symbol appears when the hydraulic oil is too hot. Do not drive the roller, put the engine on idle, wait until the oil cools down and find the fault.
⊳ ∏)	Warning symbol, low fuel level.	This symbol appears when the fuel level is 10%.
Þ ⊕	Warning symbol, low sprinkler water level.	This symbol appears when the sprinkler water level is 10% in the main tank.
	Warning symbol, low braking capacity.	This symbol appears when the oil level and/or pressure for the brakes are low. If this alarm appears and remains with the machine working, stop it immediately and contact ATLAS COPCO.
	Warning symbol, error: [XX]	This symbol appears when there is a H1-AC unit alarm. The error codes can be found in the H1-AC alarm table.



H1-AC Alarm

ERROR	DESIGNATION	FUNCTION
CODE		
11	SAFE MODE: <9V or >36V LIMITED MODE: <18V or	SAFE/LIMITED Mode
	>32V	
13	Internal Reference Voltage	SAFE Mode
14	Analog Injection Channel	SAFE Mode
15	Watchdog (-)	SAFE Mode
16	Sensor Voltage Error	SAFE Mode
21	Pump Forward Control Valve Error/Feedback Error	LIMITED Mode
22	Pump Reverse Control Valve Error/Feedback Error	LIMITED Mode
25	Digital Outputs A1/A2	SAFE Mode
26	Digital Outputs B1/B2	SAFE Mode
28	Motor Control Valve Error/Feedback Error	LIMITED Mode
30	Motor Brake Pressure Defeat Valve/Feedback Error	LIMITED Mode
31	Pump/Engine Speed RPM	LIMITED Mode
35	FNR Error	SAFE Mode
39	Inch Sensor Error	LIMITED Mode
40	Inch Sensor not calibrated	Starting protection ON
43	Driving Sensor Error	LIMITED Mode
47	Mode Switch-B Error	LIMITED Mode
58	Motor RPM Error	LIMITED Mode
59	Motor Direction Error	LIMITED Mode
70	CAN Hardware Error	LIMITED Mode
72	CAN RX Message timeout	LIMITED Mode
98	CAN Shared Engine Control	SAFE Mode

LIMITED Mode

Limits the speed to 50%.

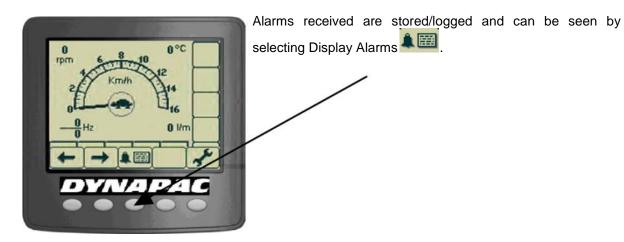
This mode is active as long as the fault remains.

SAFE Mode

The machine stops and cannot be used before the fault is corrected.



Control panel - Alarms (cont.)



"ENGINE ALARM"



Stored/logged engine alarms.

"MACHINE ALARM"



Stored/logged machine alarms. They come from other systems on the machine..



"USER SETTINGS"



Users can change lighting settings, choose between Metric or Imperial system and set warning sounds on/off.



Adjustment of light and contrast settings on the display, including brightness of the panel light.







Operator help when starting

When trying to turn on the machine without having set up to three necessary conditions to do so, the missing ones are shown in the display. The missing conditions must be set before turning on the machine.

Conditions that must be set:

- The parking brake shall be activated.
- The forward/reverse lever shall be in the neutral position.
- The Diesel engine rpm shall be in the low speed (low = slow speed) (not all the models, refer to the manual to know if your model fits in this condition).

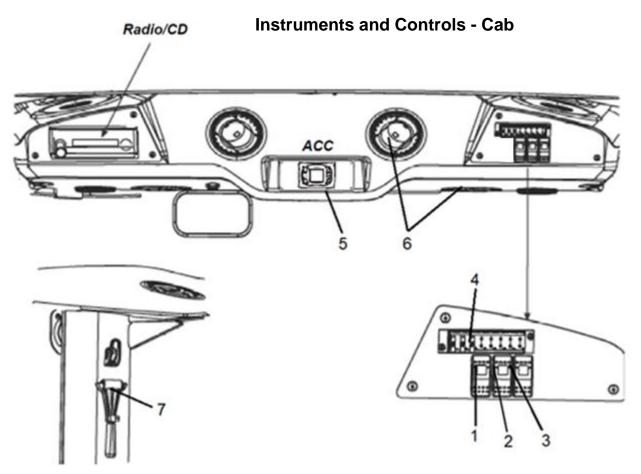




When trying to activate the edge cutter (option) with the machine in high speed, the display will show the slow speed mode for a few seconds.

To activate the previous function, make sure the low speed mode is activated.





No.	DESIGNATION	SYMBOL	FUNCTION
1	Front wiper switch	B	Press to operate the front windshield wiper.
2	Rear wiper switch	\bigcirc	Press to operate the rear windshield wiper.
3	Front and rear windshield washers switch	\bigoplus	Press the top to activate the front washers. Press the bottom to activate the rear washers.
4	Fuse box		Contains fuses from the electric system in the cab.
5	Automatic Climate Control	-	Air conditioning automatic control.
6	Air outlets		Direct the air outlets to obtain better ventilation.
7	Emergency exit hammer	T	If it is necessary to leave the cab during an emergency, release the hammer and break the right side windows.



A/C - System operation



Power/Enter

By feeding the panel with 12VDC, the screen will be on, indicating that the product is in standby mode.

Press to turn on the A/C, it will show the software version and then the temperature. To return to standby mode you must press the button for 3s.

Set point Up/Down

Set point is the desired temperature inside the vehicle. To set it up press or . The set point temperature will flash on the display; press until reaches desired temperature.

Display

The display shows set point value, bar graph evaporator speed, active function and other information. It also serves to allow the operator to view the coil and return temperature, as well as the parameters. It also serves to alert when there is some system flaws.



(C) Solve State

Operation Mode

To change the operation mode, press the button (operation mode), select the desired mode:



The controller has 4 operation modes that are:

- Only ventilation
- Only cooling
- Only heating
- Automatic mode

Press the button to confirm or wait a few seconds to cancel.



A/C - System operation



Ventilation

The controller has two ventilation modes: manual and automatic ventilation.

Manual ventilation

The manual ventilation has three speeds. When some function (cooling, heating or automatic mode) is active, the ventilation function is always on. To change the fan speed, press the key

(Ventilation mode) and after set the desired speed with the

keys or . After press the key to confirm or wait a few seconds and the speed will be saved.



Operation - Before starting

Daily maintenance



Before starting your work shift and operating the equipment, make sure the daily maintenance was carried out. For further information, refer to the maintenance section in this manual.

Master switch

Check if the master switch is on. The master switch is located in the electric device compartment (1) on the left side of the machine.



After the daily use of the roller, the master switch shall be turned off. It prevents the machine to be turned on accidentally and protects the electronic devices.



If the main battery switch is closed, the engine hood shall be opened during the operation to make it possible to reach in an emergency.

The control and operation unit

The control and operation unit has two adjustment options: rotation and steering column angle.

For rotation, raise the outer lever (1). Make sure the control unit is in the correct position before operating the machine.

For steering column angle, release the locking lever (2). Fix it again in the new position.

To adjust the operator's seat, refer to the next section.



Perform all the control and operation unit adjustments when the machine is stationary.

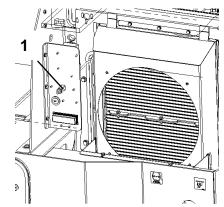


Fig. – Engine compartment.

1. Battery switch



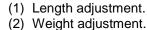
Fig. - The control and operation unit

- Locking lever rotation
- Locking lever steering column angle

Operation - Before starting

Standard operator's seat - adjustment

Adjust the operator's seat so all the controls are within easy reach and the machine operation is comfortable.



- (3) Back support adjustment.
- (4) Seat belt.



ALWAYS make sure the seat is locked before starting the operation.



Always use the seat belt (4).

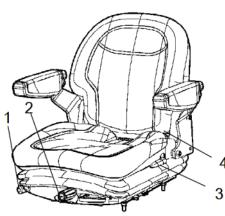


Fig. - Operator's seat

Comfort operator's seat (option) - adjustment

Adjust the operator's seat so all the controls are within easy reach and the machine operation is comfortable.

- (1) Length adjustment.
- (2) Height adjustment.
- (3) Seat-cushion inclination.
- (4) Back support inclination.
- (5) Armrest inclination.
- (6) Lumbar support adjustment.
- (7) Seat belt.

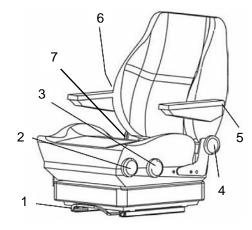


Fig. - Operator's seat (option adjustment)



Fig. Operator position

2.

Seat belt

Rubber element; Antiskid

Rops:

Operation - Before starting

View

Before starting the machine, make sure that the view forwards and backwards is unobstructed.

All cab windows should be clean and the rear view mirrors should be correctly adjusted.

Operator position

If a ROPS (2) (Roll Over Protective Structure) or a cab is fitted to the roller, always wear the seat belt (1) provided and wear a protective helmet.



Replace the seat belt (1) if it shows signs of wear or has been subjected to high levels of tension.



Check if the rubber elements (3) on the platform are in good condition. Worn elements will impair the comfort.



Make sure that the anti-slip protections (4) on the platform are in good condition. Replace where anti-slip friction is poor.



If the machine is fitted with a cab, make sure that the door is closed.

Interlock

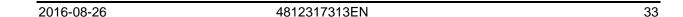
The roller is equipped with an interlocking system.

The engine switches off from 4 to 7 seconds after the operator rises from the seat with the forward/reserve lever still engaged (not in the neutral position).

The engine does not switch off when the parking brake is engaged.



Always keep seated for all operations!





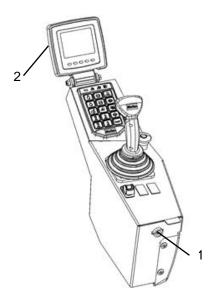


Fig.– Side panel 1. Ignition key 2. Control Panel

Starting

Screen - Control

Sit down for all operations.

Turn the ignition key (1) to the position I and the initial screen is shown in the Control panel (2).



Fig.– Status screen 3. Voltmeter 4. Fuel level

- 5. Water level
- 6. Hourmeter

Check if the voltmeter (3) appoints at least 24 volt and if the fuel (4) and water (5) levels show a percentage value.

The hourmeter (6) records and shows the total quantity of the engine working hours.



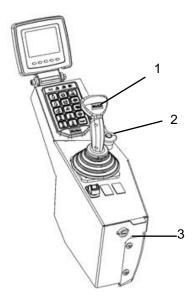


Fig. - Control panel
1. Forward/reverse lever
2. Emergency stop button
3. Ignition key

Starting the engine

Make sure the emergency stop system (2) is off (upper position) and the parking brake is on.

The forward/reverse lever (1) shall be in the neutral position. The Diesel engine cannot be started if the lever is not in this position.

When sitting on the operator's seat, turn the ignition key (3) to the right (the first position I) and then to the start position. Release the switch as soon as the engine starts.



Do not try to run the start engine for too long (max. 30 seconds). If it does not work, wait 60 seconds to try again.

Let the engine idle for a few minutes or more if the environment temperature is below 50 F (10° C).



When the engine is running indoors, make sure if there is proper ventilation to extract the exhaust gases.



Display and button set

The parking brake symbol is shown when the parking brake is activated.



= Low speed.



= Automatic water control (AWC). The sprinkling is activated when the forward/backward lever is in the neutral position.



= Tire pressure.



= High/low speed mode (in the center of the screen).



= Alarm display, see the table below for information.

Alarm descriptions

SYMBOL	DESCRIPTION	FUNCTION
	Warning lamp, hydraulic oil filter	If the lamp is lit with the engine in maximum rpm, it shall be necessary to replace the hydraulic oil filter.
<u>(1)</u>	Warning lamp, air filter	If the lamp is lit with the engine in maximum rpm, it shall be necessary to clean or replace the air filter.
==	Warning lamp, battery charging	If the lamp is lit with the engine running, the alternator is not charging. Stop the engine and find the fault.
	Warning lamp, engine temperature	If the lamp is lit it means the engine is too hot. Stop IMMEDIATELY the engine and find the fault. Refer to the engine manual.
	Warning lamp, hydraulic oil temperature	If the lamp is lit it means the hydraulic oil is too hot. Do not operate the roller. Cool the oil making the engine run in idle and locate the fault.



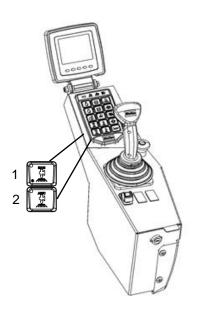


Fig.- Side panel
1. Manual sprinkler
2. Automatic sprinkler

Operating the roller



Under no circumstances the machine shall be operated away from the ground. The operator shall be seated inside the machine during the operation.



Make sure the areas at the front and behind the machine are free.

- 1. Place the desired working speed.
- Make sure the steering is working normally by turning the steering wheel to the left and to the right once with the roller stationary.
- 3. When compacting asphalts, do not forget to activate the sprinkler system (1) or (2).



Release the parking brake button (5) by sliding the red lock on the button backwards and changing the lever position. Remember that the machine can roll if you are on a slope.

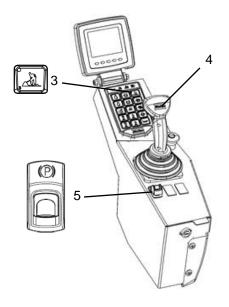


Fig.— Side panel 3. Low speed 4. Forward/reverse lever

5. Parking brake

4. Gently push the lever Front / Back (4) to either direction , depending on which one you want to go.



Make sure the parking brake (5) is working correctly by activating it and moving the forward/backward lever (4) to the F or R position. Keep the brake test button pressed. This way, when you throttle the machine, it will not move.



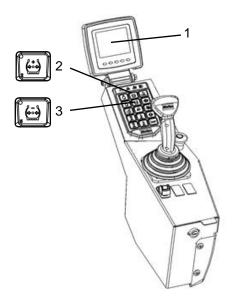


Fig.- Side panel

- 1. Display
- 2. Increase in the tire pressure
- 3. Decrease in the tire pressure

Tire pressure adjustment (option)

The operator can vary the pressure during the operation with the tire air pressure control. It can be variable adjusted with the keys (2) and (3) on the keypad, within the interval from 240 kPa to 830 kPa (35 to 120 PSI) and can be reduced with the key (3). The tire pressure level is shown in the lower left corner, on the Display (1).



When the tire pressure is at the maximum level (830 kPa) or at the minimum level (240 kPa), it will not be possible to increase/decrease the pressure.

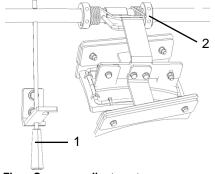


Fig. - Scrapers adjustment

- 1. Handle
- 2. Snap ring

Scrapers adjustment

There are two models of scrapers, with and without cocoa mat. The adjustment of the scrapers on the wheels is done by the handle (1) of the support of the scrapers.

There are two positions: of work and rest.

Adjust the snap rings (2) of the scrapers to control the pressure applied to the wheels.



Ballast box

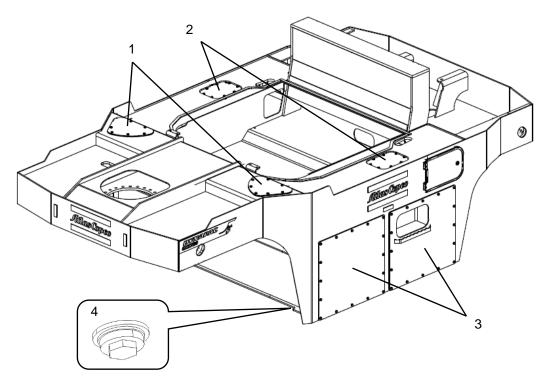


Fig. - Ballast box cover

- 1. Top forward covers
- 2. Top covers
- 3. Side covers
- 4. Draining plugs

Water and wet sand ballast

Remove the top covers (1 e 2) and fill with water and sand through this opening.

Keep the side covers (3) closed during the water filling.

Do not remove the draining plugs (4) because the water may leak when the ballast is filled with it.

Fill the ballast box, when necessary, with gravel, sand and steel.

The water shall be added when it is filled with sand, so it can fill all the spaces between the ballast.



When using the roller with mixed ballast, start using the steel objects available, and then add the requisite amount of sand and water



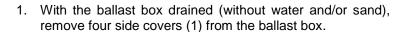
Distribute the ballast evenly.

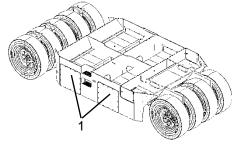
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Removable steel ballasts

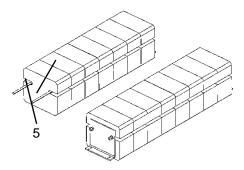
The CP1200 roller uses an innovative and patented system of steel ballasts, which can be removed and installed easily and quickly:





2 3

2. Unscrew the nuts and counternuts (2) and four lower bolts (3) of the bedplate in the steel ballasts. Remove the bedplate (4) off the ballasts assembly.



3. Install or remove the ballasts, according to the necessity, using the forks from a standard forklift. The ballasts grooves (5) were projected so the forklift forks fit perfectly and to easy their removal, installation and transport.

Fig. - Removable steel ballasts

- 1. Side covers
- 2. Nut and counternut
- 3. Bolts
- 4. Bedplate
- 5. Ballast grooves

 After installing or removing the ballasts in the box, mount the bedplate, performing the reversal steps used to remove them.



Distribute the steel ballast evenly in the box.



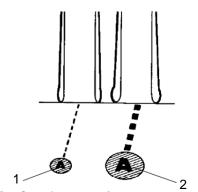


Fig. - Ground contact surface

- 1. Contact surface with the tire (high pressure)
- 2. Contact surface with the tire (low pressure)

Ground pressure (driving)

The tire contact surface can be changed by means of tire pressure.

The high pressure on the tires provides a smaller contact surface (1) and the low pressure on the tire provides a larger contact surface (2).

The contact surface with the ground is very important for the compaction result. The total weight divided by the quantity of tires provides the correct pressure for the wheel, according to the following table:

Low tire pressure - 350 kPa (50.7 psi).

The lower the tire pressure, the lower the pressure on the contact surface due to larger contact surface. Is used on lots of loose material



Fig. Low ground pressure, larger area

Normal tire pressure - 480 kPa (69.6 psi)

Used for degradation session



Fig. Normal ground pressure

High tire pressure - 620 kPa (89.9 psi).

The higher the tire pressure, the greater the pressure on the contact surface due to smaller contact surface.

Used for thick layers and finishing sessions



Fig. High ground pressure, smaller area

Ground pressure

	Tire pressure (kPa)			
	350 480 620			
Wheel load (kg)	Ground pressure (kPa)			
1135	400	430	460	
1360	430	460	480	
1585	450	470	510	

	Tire pressure (psi)			
	50 70 90			
Wheel load (lb)	Ground pressure (psi)			
2500	58 62 67			
3000	62	67	70	
3500	65	68	74	



Interlock/Emergency Stop/Parking Brake



The interlock, emergency stop and parking brake shall be checked daily before starting the machine. To check if the emergency stop and interlock are working correctly, it is necessary to turn on and off the machine.



To check if the Interlock works correctly, the operator shall rise from the seat with the roller moving forwards and backwards (perform the test in both ways). The operator must hold the steering wheel firmly and be ready for a sudden stop. The alarm will be activated and after 4 seconds the engine will turn off and the brakes will be activated.



To check if the emergency stop works correctly, the operator shall press the corresponding button with the roller moving forwards and backwards (perform the test in both ways). Next, the operator must hold the steering wheel firmly and be ready for a sudden stop. The engine will be turned off and the brakes will be activated.



To check if the parking brake works correctly, it shall be activated with the roller moving forwards and backwards (perform the test in both ways). The operator shall hold the steering wheel and be ready for a sudden stop when it is activated. The engine does not turn off.

Normal braking

Stop de compactor, putting the forward and reverse control (1) in neutral.

Always enable the parking brake (2), before leaving the operator platform.



When starting a cold engine and drive, which implies cold hydraulic oil; braking distances are greater than when the oil has reached its normal working temperature.

When the forward and reverse control is pushed rapidly to neutral, or away from it, the system goes into rapid braking mode, and the machine stops.

Activate the normal mode by placing the forward and reverse control in neutral.

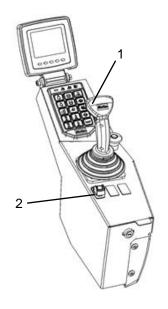


Fig. – Braking 1.Forward and reverse control 2. Parking brake





Fig. – Side panel 1. Emergency stop

Emergency braking



For emergency braking, press the emergency stop button (1), hold the steering wheel and be ready for a sudden stop. The engine stops.

The diesel engine is turned off and must be turned on again if necessary.

When starting the engine after an emergency stop, the forward/backward lever shall be in the neutral position and the parking brake shall be on.

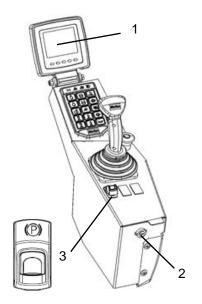


Fig. – Side panel 1. Display 2. Ignition key 3. Parking brake

Turning off the engine

Allow the engine to cool down in low idle for a few minutes.

Check if the Display (1) shows any indication of faults. Turn off all the lights and other electric functions.

Press the parking brake switch (3).

Turn the ignition key (2) to the left to turn it off.

Fit and fix the cover of the instruments panel over the screen and the upper part of the control box (on rollers without cab).



Fig. - Choking the wheels 1. Chocks

Never leave the roller and let it with the engine running unless the parking brake is activated.



Chocking the wheels

Make sure the machine is parked in a safe area, without traffic. Chock the wheels when parking on slopes.



In extremely cold weather, some components may freeze. Drain the water tanks and pipings.

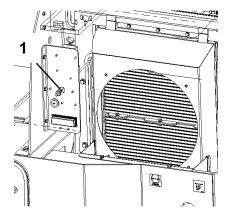


Fig. – Engine compartment 1. Master switch

Master switch

At the end of the working shift, turn off the battery master switch (1) and remove the handle.

This will prevent the battery discharging and will also make it difficult to start and drive the machine if unauthorized people try to use it. Close and lock the maintenance covers and doors.



Long-term storage



For long-term storage (more than a month) follow the instructions below:

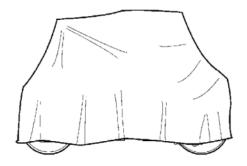


Fig. - Roller weather protection

These measures are valid for storage for a period of up to 6 months.

Before starting the machine again, the points stated below shall be performed before parking and store the roller.

Wash the machine and touch up the painting finishing to prevent rusting. Use anti-rust agents on the exposed parts and lubricate carefully the machine, besides applying grease to unpainted surfaces.

Engine

Refer to the manufacturer information in the engine instruction manual supplied with the roller.

Battery

Remove the batteries from the roller, clean their outside parts and recharge them once a month.

Air cleaner, exhaust pipe

Close the air tube or the respective intake opening with plastic or tape. Also cover the exhaust pipe opening with sealing material to avoid moisture entering in the engine.

Water distribution system

Drain all the water in the water tank and all the hoses. Also drain the filter housing and the water pump and remove all the sprinkler nozzles.

Refer to the Maintenance section to obtain further information about water draining.

Fuel tank

Fill the fuel tank completely to prevent condensation.



Hydraulic oil reservoir

Fill the hydraulic reservoir until the uppermost level.

Tires

Make sure the tires pressure is at least 345kPa (50 PSI).

Steering cylinder, hinges, etc.

Grease the steering cylinder plunger spindle to preserve it.

Also lubricate the hinges on the engine compartment and cab doors.

Hoods, tarpaulin

Lower the instruments hood/covering over the instrument panel.

Cover the entire roller with a tarpaulin. It shall have a gap between it and the ground.

If possible, store the machine indoors and preferably in a place with regular temperature.

When stopping and parking the equipment, always apply the parking brake.

As a precaution measure, chock the roller tires when parking on slopes and turn off the engine.



To prevent accidents, when parking on slopes, stop transversally to the road towards the slope.



Never leave the roller with the engine running. Before leaving it, apply the emergency/parking brake.



Make sure the roller is parked in a safe place and that it is not obstructing the traffic.



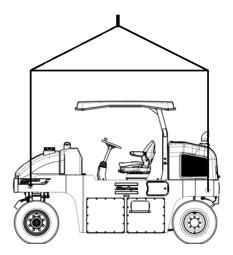


Fig. - Roller prepared for lifting.

Lifting

Lifting the roller

Make sure the front wheels are parallel with the frame before lifting the roller.



Make sure the hooks are safely placed in the lifting eyes. The equipment shall only be lifted by the proper lifting eyes.



Always use cables and steel chains according to the safety norms and make sure there are no worn components and that parts are not damaged during the lifting.



The machine's gross weight is specified in the hoisting plate (1). Refer also to the Technical Specifications.



Do not go under or next to the machine when it is being lifted.

Make sure the lifting hooks are safely connected to the machine. Check the machine gross weight and the compatibility of the lifting equipment.

Lifting the roller with a jack



The machine's gross weight is specified in the hoisting plate (1). Refer also to the Technical Specifications.



Lifting devices such as a jack (2) or equivalents must be dimensioned according to the safety regulations for lifting devices.



Do not go under or next to the machine when it is being lifted. Also check if the lifting device is fixed and secure in its position, and at a steady level and surface.

The roller shall only be lifted with a jack or similar if it is correctly fitted in the lifting eyes. The frame is reinforced in these points to support the tension. Lifting at any other place can result in damage to the machine or personal injury to the operator.

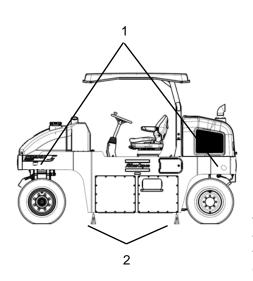


Fig. - Roller lifted with the jack 1. Hoisting plate 2. Jack



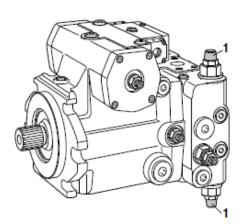


Fig. - Transmission pump 1. By-pass valves

Towing

Short distance towing with the engine running

The roller can be moved up to 984 feet (300 meters), according to the following instructions:

To tow the machine, use the same lifting points.

- 1. Park the roller on a flat and safe place. If necessary, chock the tires.
- Open the hood and check if the propulsion pump is accessible.
- 3. On the pump, there are two by-pass valves (1) (allen 5) which should be turned two turns anticlockwise to put the whole system in the by-pass mode, which means that the A and B sides of the pump are freely connected to the pressure side. This function allows the machine to be moved without the drive shaft rotating.
- 4. Start the Diesel engine and run it in idle.
- 5. Move the forward/backward lever in one of the two positions. If it is in a neutral position, the hydraulic engine brakes are activated.
- 6. The roller can be towed and even steered now, if the steering system is working.
- 7. To leave the by-pass mode, turn both valves (1) two times to the right.

8.



The machine must not be moved in a speed higher than 5 km/h and over 984 feet (300 meters). If it happens, there are risks of damage in the transmission system. Make sure the towing valves are reseted (turning them two times to the right) after the towing.



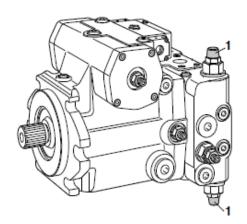


Fig. - Transmission pump 1. By-pass valves

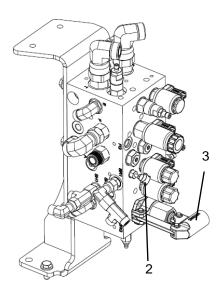


Fig. - Brake release valve 2. Valve 3. Pump arm

Short distance towing with the engine inoperative



As a safety measure, chock the wheels to prevent the machine to move when the brakes are hydraulically disengaged.

The roller can be moved up to 984 feet (300 meters), according to the following instructions:

- 1. Park the roller on a flat and safe place.
- Open the hood and check if the propulsion pump is accessible.
- 3. On the pump, there are two by-pass valves (1) (allen 5) which should be turned two turns anticlockwise to put the whole system in the by-pass mode, which means that the A and B sides of the pump are freely connected to the pressure side. This function allows the machine to be moved without the drive shaft rotating.
- 4. The brake release pump is at the right side of the engine compartment.
- 5. Close the valve (2) by tightening clockwise with the knob to enable the manual brake release.



After towing release the knob anticlockwise, to enable machine control.

6. Pump with the arm (3) until the brakes are released.



The pump arm is located in a bracket attached to the frame in front of the block.

- 7. So the brake release pressure is quickly drained, turn on the start engine for a few seconds.
- 8. To disconnect the by-pass mode, loose the hexagon bolts turning them two times to the right.
- 9. This way the roller can be towed.



The machine must not be moved in a speed higher than 5 km/h and over 984 feet (300 meters). If it happens, there are risks of damage in the transmission system. Make sure the towing valves are reseted (turning them two times to the right) after the towing.



Towing



When towing, the roller shall be braked by the towing vehicle. Always use a towing bar, because the machine cannot brake.



The roller must be towed slowly and must not be moved in a speed higher than 5 km/h and over 984 feet (300 meters).

During the roller towing, its devices shall be connected in both lifting holes.

The pulling forces shall act to the machine's longitudinal axis, as illustrated in the figure. Refer to the table below to know the maximum pulling force allowed for this machine model:

MODEL	kN	Lbf	
CP1200	180	40.465	

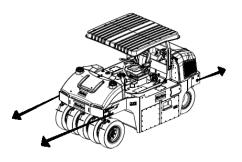
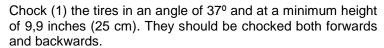


Fig. - Towing direction

Transport

Preparing the roller for transport

Apply the parking brake and make sure the machine is in the neutral position, that is, that the tires are pointing forwards.



Chock under the frame (2) to ensure that the chains remain tensioned if the air goes out of the tires. Block up the machine according to the figure.

Secure the roller with chains in all four corners. The attachment points are shown in the safety decals. Put the chains in symmetrical pairs, crossing each other.



Make sure the chains, supports and attachments of the transport vehicle are approved and have the proper tension to perform the fitting and locking. Check regularly if the chains are not slack.

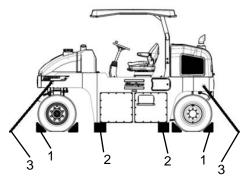


Fig. - Positioning 1. Chocks 2. Supports 3. Straps



Operation instructions - Overview



Follow the safety instructions specified in the Safety Manual.

- Make sure all the MAINTENANCE INSTRUCTIONS were carried out. For further information, refer to the Maintenance section in this manual.
- Turn on the battery switch.
- Move the forward/backward lever to the "P" position.
- Apply the emergency stop. The roller will always start in the High speed.
- Keep the ignition key in the "O" position.
- Start the engine and warm it.



Always check the brakes. Before starting the working shift, carry out a test in the system, and remember that if the hydraulic oil is cold, the brake distance will be longer.



When operating the roller, use carefully the forward/backward lever.

• Make sure the tires are well sprinkled, when necessary.



In an emergency, apply the emergency stop, hold well the steering wheel and be ready for a sudden stop.

- When parking: stop the engine, apply the parking brake and chock the roller tires.
- When towing: refer to the towing instructions in this manual.
- When lifting: refer to the lifting instructions in this manual.
- When transporting: refer to the transport instructions in this manual.

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Preventive maintenance

Introduction

It is necessary to carry out a complete maintenance so the machine can work satisfactorily and at the lowest possible costs.

The Maintenance section includes the periodic maintenance that shall be carried out on the machine.

The recommended maintenance intervals assume that the machine is being used in a normal environment and working conditions.

Delivery

The machine is tested and adjusted before leaving the plant.

The inspection shall happen in the moment it arrives to the client, following the list in the warranty document.

Any transport damage shall be immediately reported to the carrier company.

Warranty

The warranty is only valid if the inspections were carried out at the time of the delivery, as well as the maintenance inspections according to the warranty.

The warranty is not valid if there are damages due improper assistance, misuse of the machine, use of lubricants and hydraulic oils not specified in the manual or if other adjustments were made without the proper authorization.

Warning symbols



WARNING! Damage to the machine or its parts.



CAUTION! Risk of death or injures.



Preventive maintenance - Symbols and lubricants

Preventive maintenance - Symbols and **lubricants**

Always use high quality lubricants and in the amounts required.

Too much grease or lubricant oil can cause overheating and premature wear.

П	ENGINE OIL	Shell Rimula R4 L 15W-40 or equivalent.			
(\wedge)		Atlas Copco Engine 100 (5 Liters)			
\odot	Room temperature: 5 F to 122 F (-15°C to 50°C)	P/N 5580020624			
141	HYDRAULIC OIL	Shell Tellus V68 or equivalent. Atlas Copco Hydraulic 300 (20 Litros)			
\Diamond	Room temperature: 5 F to 122 F (-15°C to 50°C)	P/N 9106230330			
** ** ***	Room temperature: above 122 F (50°C)	Shell Tellus V100 or equivalent.			
141	BIOLOGICAL HYDRAULIC OIL				
٥	When leaving the plant, the machine may be filled with biologically degradable oil. When replacing or filling with oil, use the same type of oil used previously.	PANOLIN HLP Synth 46 (www.panolin.com)			
\bigcirc	GREASE	Shell Retinax LX2 or equivalent.			
		Atlas Copco Roller Grease (0,4 kg) P/N 4812030096			
	FUEL	-			
回	Refer to the engine manual instructions.				
Л	COOLANT				
\odot	Antifreeze protection effective down to -34.6 F (-37°C). 50/50 mixed (clean water + coolant additive).	GlycoShell/Carcoolant 774C or equivalent.			

For room temperatures extremely high or low, other lubricants shall be applied. Refer to the chapter "Special Instructions" or contact

ATLAS COPCO.

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Preventive maintenance - Symbols and lubricants

ÞØ	Engine, oil level
<u></u>	Engine, oil filter
₽	Hydraulic fluid, level
<u>D</u>	Air filter
	Hydraulic fluid, filter
一回	Fuel filter
= =	Battery
Þ₩	Coolant level



Preventive maintenance - Symbols and lubricants

P	Lubricating oil
	Air pressure
	Sprinkler
	Sprinkler water
	Recycling

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Specifications

WEIGHTS				
Operational weight with ROPS and	5.106 kg			
series equipment	(11.256 lb)			
Weight without ballast	4.706 kg			
	(10.374 lb)			
Weight with ballast, wet sand	8.906 kg			
	(19.634 lb)			
Weight with ballast	11.556 kg			
	(25.476 lb)			
Weight with maximum ballast	12.000 kg			
	(26.520 lb)			

FILLING VOLUMES			
Hydraulic oil reservoir	70 L(18.49 gal.)		
Hydraulic oil system	30 L(7.92 gal.)		
Diesel engine lubricating oil	8,2 L(2.1 gal.)		
Diesel engine coolant	17 L (4,49 gal.)		
	215 L (56,79		
Fuel tank	gal.)		
	410 L (108,3		
Water tank	gal.)		
Sand ballast box volume (total)	2,24 m³		

ELECTRICAL SYSTEM		
Battery	1 x 12 V / 74 Ah	
Alternator	12 V 120A	
Fuses	Refer to "Fuses"	
	in the "Electrical	
	System" section"	

COMPACTION DATA			
Load on the tires:			
- Without ballast	459 kg		
- With wet sand ballast	991 kg		
- With steel ballast.	1216 kg		
- With the ballast at its max.	1333 kg		



Torque

Torque for oiled bolts tightened with a torque wrench.

METRIC	STRENGTH CLASS					
COARSE SCREW THREAD, BRIGHT GALVANIZED (fzb)	8.8, oiled	8.8 dry	10.9, oiled	10.9 dry	12.9, oiled	12.9 dry
M6	8.4 N.m	9.4 N.m	12 N.m	13.4 N.m	14.6 N.m	16.3 N.m
	(6.2 lb.ft)	(6.9 lb.ft)	(8.8 lb.ft)	(9.9 lb.ft)	(10.7 lb.ft)	(12.02lb.ft)
M8	21 N.m	23 N.m	28 N.m	32 N.m	34 N.m	38 N.m
	(15.5 lb.ft)	(16.9 lb.ft)	(20.6 lb.ft)	(23.6 lb.ft)	(25.07 lb.ft)	(28.02lb.ft)
M10	40 N.m	45 N.m	56 N.m	62 N.m	68 N.m	76 N.m
	(29.5 lb.ft)	(33.1 lb.ft)	(41.3 lb.ft)	(45.7 lb.ft)	(50.1 lb.ft)	(56.05 lb.ft)
M12	70 N.m	78 N.m	98 N.m	110 N.m	117 N.m	131 N.m
	(51.6 lb.ft)	(57.5 lb.ft)	(72.2 lb.ft)	(81.1 lb.ft)	(86.3 lb.ft)	(96.6 lb.ft)
M14	110 N.m	123 N.m	156 N.m	174 N.m	187 N.m	208 N.m
	(81.1 lb.ft)	(90.7 lb.ft)	(115 lb.ft)	(128.3 lb.ft)	(138 lb.ft)	(153.4 lb.ft)
M16	169 N.m (124.6 lb.ft)	190 N.m (140.1 lb.ft)	240 N.m (177 lb.ft)	270 N.m (200 lb.ft)	290 N.m (213.9 lb.ft)	320 N.m (236.01 lb.ft)
M20	330 N.m (243.4 lb.ft)	370 N.m (272.9 lb.ft)	470 N.m (346.6 lb.ft)	520 N.m (383.5 lb.ft)	560 N.m (413.03 lb.ft)	620 N.m (457.28 lb.ft)
M22	446 N.m	497 N.m	626 N.m	699 N.m	752 N.m	839 N.m
	(329 lb.ft)	(366.5 lb.ft)	(461.7 lb.ft)	(515.5 lb.ft)	(554.6 lb.ft)	(618.8 lb.ft)
M24	570 N.m	640 N.m	800 N.m	900 N.m	960 N.m	1,080 N.m
	(420.4 lb.ft)	(472 lb.ft)	(590 lb.ft)	(663.8 lb.ft)	(708.05 lb.ft)	(796.5 lb.ft)
M30	1,130 N.m (833.5 lb.ft)	1,260 N.m (929.3 lb.ft)	1,580 N.m (1,165.3 lb.ft)	1,770 N.m (1,305.5 lb.ft)	1,900 N.m (1,401.3 lb.ft)	2,100 N.m (1548.8 lb.ft)



Torque (cont.)

METRIC COARSE	STRENGTH CLASS									
THREAD, ZINC- TREATED (Dacromet/GEOMET)	10.9 oiled	10.9 dry	12.9 oiled	12.9 dry						
M6	12 N.m	15 N.m	14.6 N.m	18.3 N.m						
	(8.8 lb.ft)	(11.06 lb.ft)	(10.7 lb.ft)	(13.4 lb.ft)						
M8	28 N.m	36 N.m	34 N.m	43 N.m						
	(20.6 lb.ft)	(26.5 lb.ft)	(25.07 lb.ft)	(31.7 lb.ft)						
M10	56 N.m	70 N.m	68 N.m	86 N.m						
	(41.3 lb.ft)	(51.6 lb.ft)	(50.1 lb.ft)	(63.4 lb.ft)						
M12	98 N.m	124 N.m	117 N.m	147 N.m						
	(72.2 lb.ft)	(91.4 lb.ft)	(86.3 lb.ft)	(108.4 lb.ft)						
M14	156 N.m	196 N.m	187 N.m	234 N.m						
	(115 lb.ft)	(144.5 lb.ft)	(138 lb.ft)	(172.5 lb.ft)						
M16	240 N.m	304 N.m	290 N.m	360 N.m						
	(177 lb.ft)	(224.2 lb.ft)	(213.9 lb.ft)	(265.5 lb.ft)						
M20	470 N.m	585 N.m	560 N.m	698 N.m						
	(346.6 lb.ft)	(431.4 lb.ft)	(413.03 lb.ft)	(514.8 lb.ft)						
M22	626 N.m	786 N.m	752 N.m	944 N.m						
	(461.7 lb.ft)	(579.7 lb.ft)	(554.6 lb.ft)	(696.2 lb.ft)						
M24	800 N.m	1,010 N.m	960 N.m	1,215 N.m						
	(590 lb.ft)	(744.9 lb.ft)	(708.05 lb.ft)	(896.1 lb.ft)						
M30	1,580 N.m	1,990 N.m	1,900 N.m	2,360 N.m						
	(1,165.3 lb.ft)	(1,467, 7 lb.ft)	(1,401.3 lb.ft)	(1,740.6 lb.ft)						

Wheel bolts

Bolt dimensions	M20 (PN 4700792683)				
Strength class	10.9				
Torquo	Oiled: 494 N.m (364.5 lb.ft)				
Torque	Dry: 620 N.m (457.2 lb.ft)				

Hydraulic system

OPENING PRESSURE						
Steering system	160 BAR	2.320 PSI				
Transmission system	330 BAR	4.786 PSI				
Brake release	19 BAR	275 PSI				



Specifications (cont.)

Air conditioning (option)

The system described in this manual is the ACC (Automatic Climate Control), that is, a system which maintains the set temperature in the cab provided that all the windows and doors are kept closed.

Coolant designation: HFC-R134:A

Coolant weight when full: 1,350 g (2.98 lbs).

Engines

ENGINE						
Manufacturer and model	Cummins QSF 2.8 TIER 3					
Power (SAE J1995)	72 HP (54 kW) @ 2.400 rpm					

ENGINE						
Manufacturer and model	Cummins QSF 2.8 TIER 4					
Power (SAE J1995)	74 HP (55 kW) @ 2.500 rpm					

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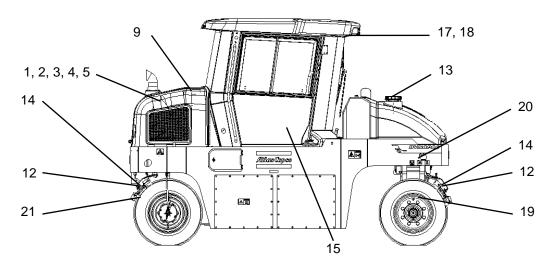


Maintenance and lubrication points

Maintenance and lubrication points

Read carefully this manual section before carrying out any maintenance or lubrication on the machine.

Always check the areas around and under the equipment. It is an easy way to detect earlier leakages and possible damages.



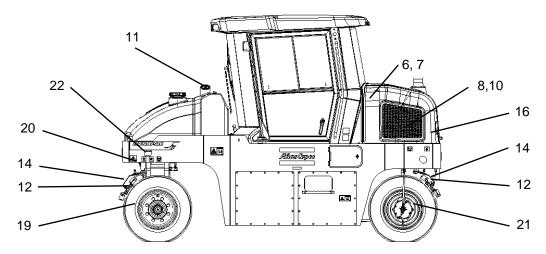


Fig. Service and lubrication points.

- 1. Engine oil
- 2. Oil filter
- 3. Fuel filter
- 4. Hydraulic oil filter
- 5. Hydraulic oil level
- 6. Hydraulic oil supply
- 7. Hydraulic oil reservoir
- 8. Radiator

- 9. Coolant
- 10. Engine air filter
- 11. Fuel supply
- 12. Scrapers
- 13. Water supply system
- 14. Sprinkling system
- 15. Seat bearing
- 16. Battery

- 17. Cab air filter
- 18. Cab air conditioning
- 19. Lower pivot bearing
- 20. Upper pivot bearing
- 21. Hydraulic motor



Scheduled maintenance and lubrication

Scheduled maintenance and lubrication

The maintenance and lubrication shall be carried out first based on the working hours. When they cannot be considered, use the periods, like daily, weekly, etc.



Always clean around the covers, plugs, grease nipples or hoods before open or apply grease to them.



Respect and follow the engine manufacturer instructions. For further information, refer to the Engine Manual.



Park the roller on a level surface.



When checking and adjusting the machine, always turn off the engine and make sure the forward/backward lever is in the neutral position.



When the engine is on in enclosed places, make sure there is a good ventilation, to prevent carbon monoxide poisoning.

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Scheduled maintenance

Scheduled maintenance

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			/	OUTS	'sour	ours	hours	o hour	o hours	Note Note
Pos.	Action	Pag.	<u> </u>	/ 411	1/40	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	<u>, </u>	8 / VS	1/20	Note
-	Check operation of the emergency brake	63	0							
1	Check the engine oil level	63	0							Refer to the engine manual
9	Check the level of engine coolant	63	0							
5	Check the hydraulic oil level	64	0							
13	Fill the water tanks	64	0							
14	Check the sprinkler system	64	0							
12	Check the scrapers adjustments	65	0							
3	Perform the fuel filter drain	65	0							Refer to the engine manual
11	Fill the fuel tank	66	0							
-	Clean the dust ejection valve	66	0							Refer to the engine manual
-	Replace the hydraulic oil filters	67		•			•		•	
-	Check the air tire pressure	67			0					
-	Check the tightness of the wheel nuts	68			0					
10	Check and clean the engine air filter elements	68			0		•		•	
19,20	Grease the upper and low er articulated bearings	69			0					
8	Check and clean the radiator	69				0				
1,2	Replace the oil and filter of the engine	69				•	•	•	•	Refer to the engine manual
3	Replace the fuel filter and prefilter	70				•	•	•	•	Refer to the engine manual
6	Check the hydraulic oil tank cover	71				0		0		
15	Lubricate the bearing seat	71				0		0		
17	Replace the cabin air filter	72					•		•	
-	Check belt and alternator	72					0		0	
9	Change the engine coolant	72							•	Refer to the engine manual
11	Empty and clean the fuel tank	73							0	
13	Empty and clean the water tank	74							0	
										•

O Check • Replace

Refer to the hour meter to determine which type of maintenance required.

Scheduled Maintenance

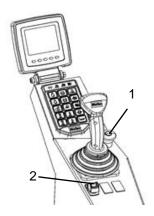


Fig.– Emergency brake
1. Emergency brake
2. Parking brake

Check operation of the emergency brake

Make the machine move slowly. Hold the steering wheel and brace yourself for a sudden stop.

Press the emergency brake button (1). The roller will stop abruptly and the engine will shut down.

After testing the brakes, put the lever forward / reverse to neutral and activate the parking brake (2).

Pull the emergency brake button out. Start the engine .

The roller is now ready to work.

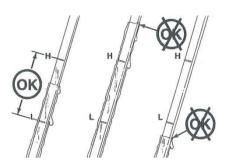


Fig.- engine oil level

Check the engine oil level

The oil dipstick is located under the oil filler plug on the left side of the engine.



Never operate the machine with the oil level below the L mark and above the mark H. Low performance or engine damage may occur.

Place the machine on a flat surface, wait at least 15 minutes after switching off the machine, and make sure the level is between the marks H (high) and L (low).

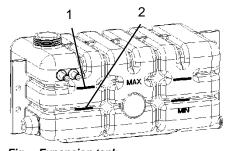


Fig. – Expansion tank 1. Maximum 2. Minimum

Check the level of engine coolant

The expansion tank is located in the upper left corner of the engine access.

Make sure the cooling liquid level is between the MAX and MIN marks the expansion tank. If necessary, remove the tank lid and complete the level.

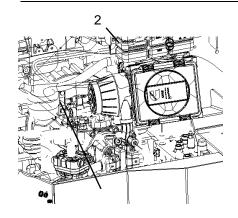


NEVER open the lid of the expansion tank when the engine is hot and always wear gloves and goggles.

When filling the cooling liquid, always use a compound with 50% water and 50 % additive. See the specifications of lubricants in this manual.



Scheduled maintenance



Check the hydraulic oil level

- 1. Park the roller on a level ground and turn off the engine
- 2. Check the hydraulic oil reservoir sight glass (1) located on the right side of the machine.
- 3. If the oil level is 2 cm below the glass upper line, fill with the recommended hydraulic oil.

Fig. - Hydraulic oil reservoir

- 1. Oil sight glass
- 2. Filling plug

Fig.- Water tank supply 1.Covers

Fill the water tanks

There are two filling caps above the water tank (1).



Loosen and remove the tank lid and fill with a mixture of water and non-stick in the ratio 9: 1. Do not remove the filter.

Fill the reservoir with a capacity of 410 liters.



Use as nonstick tire ATLAS GUARD. In addition to protecting the tire is biodegradable.



P/N 4812317199 - 20L P/N 4812100104 - 50L P/N 4812100105 - 200L

Check the sprinkler system

Make sure the sprinkler system runs smoothly. The solenoid valves (5) shall issue a noise to show they are working.

Operate the system and check for clogged nozzles. If necessary, clean them.

To clean the filter (3) empty the tank (2) and remove the strainer. Empty the strainer and rinse with water.

Check that the pump (4) is running, listening to their voice or touching a hand on her.

If there is shut-off valve (6) you will not have to empty the tank to clean the filter.

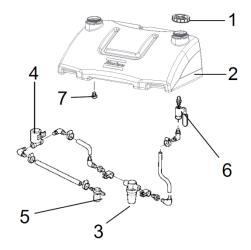


Fig. - Sprinkler system

- 1. Cover
- 2. Tank
- 3. Filter
- 4. Pump
- 5. Magnetic valve
- 6. Cutting valve
- 7. Drain plug





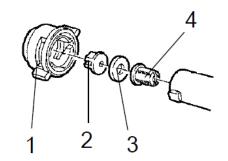


Fig. - Nozzle

- 1. Sleeve
- 2. Nozzle
- 3. Union
- 4. Fine filter

Nozzle - Disassembly / Cleaning

Remove manually the clogged nozzle.

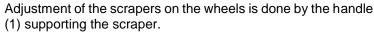
Apply the nozzle (2) and fine filter (4) a compressed air jet. Alternatively, install replacement parts and clean the clogged later

After checking and cleaning possible, turn on the system and check its operation.



Wear protective goggles when working with compressed air.

Check the scrapers adjustments



There are two positions: of work and rest.

Adjust the snap rings (2) of the scrapers to control the pressure applied on wheels.

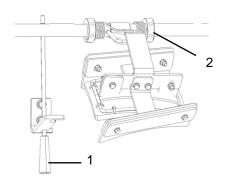


Fig. - Adjustment of scrapers

- 1. Handle
- 2. Pressure ring

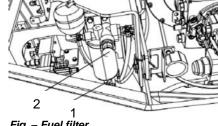


Fig. – Fuel filter 1. Drain plug

2. Hand pump

Perform the fuel filter drain

To perform the fuel filter drain, follow the instructions below:

- 1. Loosen the drain plug (1) at the bottom of the filter.
- 2. With the help of manual auxiliary pump (2), be sure to remove all sediment. If in doubt, refer to the engine manual.
- 3. When only clean fuel leaving the filter, close the drain plug.



TAKE CARE OF THE ENVIRONMENT: All the used oil shall be properly stored for subsequent disposal. Do not dispose of oil on the ground, sewage system or other place which can harm the environment.



1. Tank cover 2. Filling pipe

Fill the fuel tank



Never fill the engine when it is working. Do not smoke and avoid spilling fuel.



Check the fuel tank every day before starting work, or fill the tank when the work is completed.

Loosen and remove the fuel cap (1) and make the check to the oil fill.

The tank has a capacity of 215 liters of fuel. For more information about the quality of fuel, see engine manual.



When refueling, stop the machine on a level and secure, turn off the engine and ground the supply nozzle placing it in contact with the chassis not isolated spot, before the start filling.



While refueling, hold the pump nozzle in contact with the oil fill tube. Always fill with fuel recommended by Atlas Copco.



The use of adulterated fuel, contaminated, dirty or poor quality, damages the components of the injection and engine system. Repairs under this condition are NOT covered under warranty.

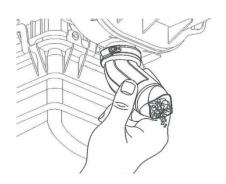


Fig. – Dust ejection valve

Clean the dust ejection valve (Tier IV)

Clean the valve eject dust filter air daily after working hours, pressing the valve and letting the dust out while open.

After leaving all the dust, release the valve.



Refer to the Engine Operation Manual and maintenance for more information.



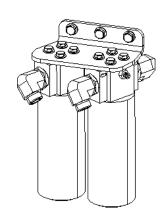
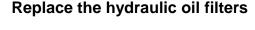


Fig. - Filters



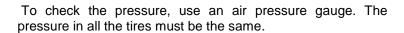
Hydraulic filters are located on the right side of the engine compartment.



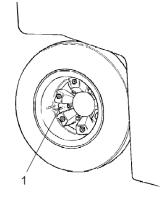
TAKE CARE OF THE ENVIRONMENT: All the used oil shall be properly stored for subsequent disposal. Do not dispose of oil on the ground, sewage system or other place which can harm the environment. The filter is disposable and cannot be cleaned.

- 1. Open the hydraulic oil tank cap.
- 2. Clean carefully the sealed surface on the filter holder.
- Apply a thin layer of clean hydraulic oil on the rubber gasket of the new filter.
- 4. Fit manually the filter, first until the filter gasket manages to reach the holder. Next, tighten it with one more turn.
- Check the hydraulic oil level on the sight glass (2) and adjust, if necessary.
- 6. Turn on the engine and check if the filter is well sealed.

Check the tires air pressure



To know the recommended pressure values, refer to the "Technical Specifications" section.



When replacing the tires, it is important that all of them have the same original diameter and width; otherwise they can slide into the wheel or make their installation impossible.

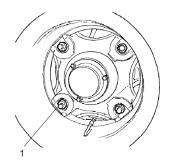
The machine can be equipped optionally with the **Fig. – W/Bepr**essure adjustment system (Air on the Run).

1. Air valve



Scheduled maintenance

Check the tightness of the wheel nuts



Confirm the tightening torque of the wheel nuts (1) with 204 Nm (47kpm).

Check all wheels and all nuts (this information is valid only for new machines or newly installed wheels).

Fig. - Wheel 1. Nuts

Check and clean the engine air filter elements



Replace the main filter element when the corresponding warning light is illuminated on the instrument panel when the engine is at full speed.

- 1. Loosen the clamps (1); remove cover (2) and the main filter (3). Do not remove the safety filter (4).
- 2. Clean the air filter, if necessary, following the instructions on this page.
- 3. When replacing the main filter (3), insert a new one in its place and fit the air filter components in the reverse order.
- 4. Verify that the anti -dust valve (6) is in good condition and replace if necessary.
- 5. When attaching the cover, make sure that the anti -dust valve is facing down.



Replace the secondary air filter every five main air filter uses.

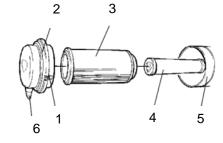
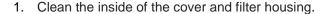
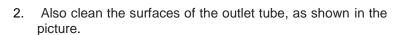


Fig. – Air filter 1. Clamps

- 2. Cover 3. Main filter
- 4. Safety filter
- 5. Filter case
- 6. Dust valve

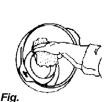
To carry out the air filter cleaning, follow the instructions below:







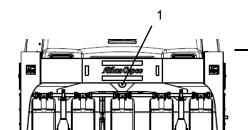
Check that the hose clamps between the filter housing and the intake hose are tight and that the hoses are intact. Check all hoses system until the engine.



Inside of the Outlet tube



Outlet tube



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Scheduled Maintenance

Grease the lower and upper articulated bearings

- 1. Lubricate the fitting of the upper pivot bearing (1) and the lower pivot bearing (2) with five applications of the manual pump.
- 2. Use the grease in accordance with the recommended lubricant specifications for Atlas Copco.

Fig. – Articulated bearings
1. Upper pivot bearing grease
2. Lower pivot bearing grease

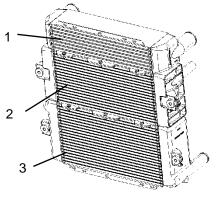


Fig. - Radiators

- 1. Charge air cooler
- 2. Hydraulic oil cooler
- 3. Water cooler

Check and clean the radiators

Make sure that the air flow is passing freely through the radiators without obstruction. If the hives are dirty, wash them under running water (the engine is cold) and clean them with compressed air jets.



When using compressed air, use safety glasses.



Where possible, clean the hives in the opposite direction to the fan airflow. Every time you flush the hive, cover the electrical and electronic components.

Change the diesel engine oil

The engine oil drain plug is located at the rear of the machine on the lef side. The hose is near the radiators.

Perform the drainage of the oil while the engine is still warm, place a container with a minimum capacity of 14 liters below the plug.

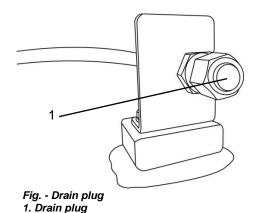


Have full caution when performing the oil drain. Wear gloves and goggles, as hot oil can cause burns if in contact with skin.

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Scheduled maintenance



Loosen the hex nut, pull the hose out and release the oil drain plug.

- 1. Let all the oil drain into the container and finish the operation, attach the drain plug back and attach the hose.
- 2. Then tighten the hex nut.



TAKE CARE OF THE ENVIRONMENT: All the used oil shall be properly stored for subsequent disposal. Do not dispose of oil on the ground, sewage system or other place which can harm the environment.

Always fill with new oil. For correct grade oil information, refer to the Lubricant specifications or the Engine Manual Instructions. Fill according to the oil volume necessary to the engine. Check the dipstick to know if the volume is correct and before carrying out the operation, let the engine in idle for a few minutes and turn it off.

Change the engine oil filter Diesel



Never perform any maintenance work under the machine while the engine is still operating. Always park the roller on a flat and safe place and chock the tires.

The oil filter (1) is located close to the radiators.

Refer to the Engine Instructions Manual to obtain information about the oil filter replacement.

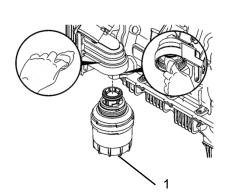


Fig. – Engine compartment 1. Oil filter

Replace the filter and pre fuel filter



Never perform any maintenance work under the machine while the engine is still operating. Always park the roller on a flat and safe place and chock the tires.

The fuel filter (1) is located right side of the engine.

Refer to the engine manual for information on replacement fuel filters.

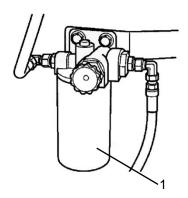


Fig. – Engine compartment 1. Fuel filter

Scheduled Maintenance

Check the hydraulic oil tank cover

To check the hydraulic oil tank cap:

- Unscrew the tank cap and check if it's obstructed. The air must flow freely throughout the cap in both ways.
- If one way is obstructed, wash the filter with a small portion of Diesel oil and use compressed air until the obstruction is eliminated or replace the cap for a new one.



Always use protective goggles when working with compressed air.

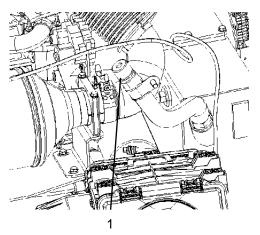


Fig. – Right side of the frame 1. Tank cap

Lubricate the seat bearing



Keep in mind that the chain is a vital part of the steering mechanism.



- Remove the cap (5) to access the grease fitting (1). Lubricate the operator's seat rotation bearing with three strokes of a hand-operated grease gun.
- 2. Clean and lubricate the chain (3) with grease, between the seat and the steering column.
- 3. If the chain gap is next to the sprocket wheel (2), loose the bolts (4) and move the steering column forward. Tighten the bolts and check if the chain is with the proper gap.
- 4. Do not tension the chain too tightly. It should be possible to move the chain about 0.4 inches (10 mm) to the side with a forefinger/thumb at the marking (7) in the seat frame. Fit the chain lock at the bottom.



If it is hard to move the seat, lubricate it more frequently than the instructions specified in this manual.

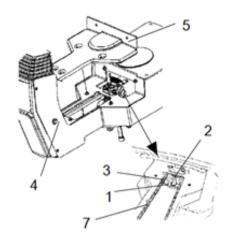


Fig. - Seat bearing

- 1. Grease fitting
- 2. Sprocket wheel
- 3. Steering column chain
- 4. Adjusting bolt
- 5. Cover
- 7. Marking



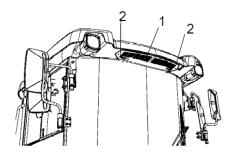


Fig. Cab
1. Filters (2x)
2. Bolts (3x)

Replace the cab air filter



Use a step ladder to reach the filter (1). The filter can also be accessed by the window at the right side of the cab.

The filter is located at the front of the cab.

Remove three bolts and the protective plastic.

Remove the filters and replace them with new ones.

It may be necessary to replace them more frequently if the machine is working in a dusty environment.

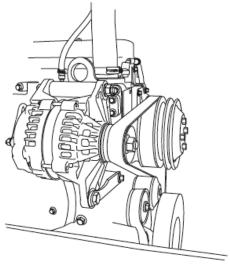


Fig. -Alternator belt

Check the alternator belt

With the machine stopped, check for cracks in the belt tensioner arm

Check the belt on the pulley location, it must be centered.

Inspect the belt daily, search for cracks, if any, replace it immediately.



For more detailed information on inspection and replacement belts refer to the engine manual.

Change the engine coolant



Caution! Risk of severe burns!
Wait until the engine temperature cools down to
122 F (50°C) before removing the coolant tank
cap or draining the coolant system.

1. Open the expansion tank cap.



NEVER open the coolant tank cap when the engine is hot.

- Drain the engine coolant system through the cooler valve drain.
- 3. Use a proper container to collect the coolant (with 3.69 gal or 14 liters of capacity).



Be careful when draining the product. Use gloves and protective goggles.

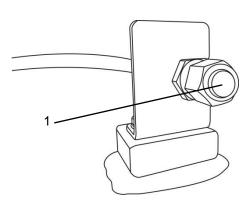


Fig. - Drain plug 1. Drain plug

Scheduled Maintenance



TAKE CARE OF THE ENVIRONMENT: All used coolant shall be properly collected and store for subsequent recycling. Do not dispose of the coolant on the ground, sewage system or other place which can harm the environment.

- 4. Unscrew the hexagon nut, remove the hose and unscrew the drain plug. Drain all the fluid to the container.
- 5. After the replacement, tighten the drain plug and fit back the hose and the hexagon nut.





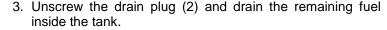
NEVER perform maintenance work under the machine when the engine is working. Always park the roller on a flat and safe place and chock the tires.

The fastest and simple way to clean the tank is when it is empty:

- 1. Open the filling cap (1) of fuel tank.
- 2. Place two proper containers under the drain plug of the fuel tank (2).



The drain plug of the fuel tank is on the right side of the machine, in a proper compartment.







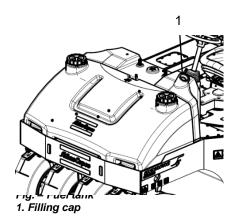
Using adulterated, contaminated, dirty or bad quality fuel damages the injection system and engine components. The repairs due the conditions above are NOT covered by the warranty.



TAKE CARE OF THE ENVIRONMENT: All the used waste shall be properly stored for subsequent recycling. Do not dispose of any waste on the ground, sewage system or other place which can harm the environment.



Be extremely careful when handling fuel. There is risk of fire.



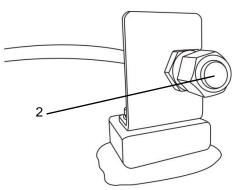


Fig. – Fuel tank draining 2. Plug



Scheduled maintenance

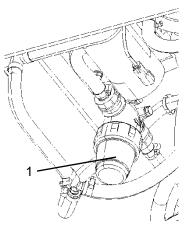


Fig. - Water tank 1. Water filter

Empty and clean the water tank

Wash the water tank adding a small quantity of a suitable detergent for plastic surfaces.

Remove the water filter to empty the tank.



The water tank is made of plastic (polyethylene) and can be recycled.



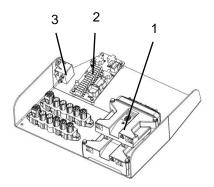


Fig. - Main control box 1. ECU 2. Fuses 3. Main relay

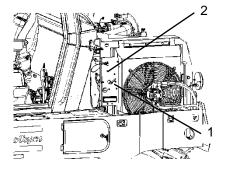


Fig. - Battery compartment
1. Master switch
2. Main fuses panel

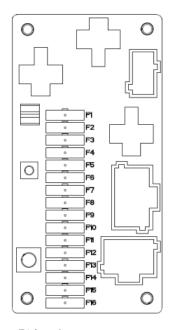


Fig. - F1 fuse box

Electrical system

The machine's main control box (1) is located on the rear of the operator platform. There is a plastic cap over it and the fuses.

A 12V jack is available in the plastic cap.

The fuses inside the engine compartment are located alongside the battery master switch.

The roller is equipped with a 12V electrical system, supplied by an AC alternator.



Connect the batteries to the correct polarities (negative posts to the mass). NEVER disconnect the cable between the battery and the alternator when the engine is operating.

Fuses

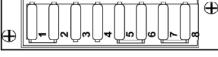
Fuse box

- 1. Ignition key, main relay (5A)
- 2. Main ECU, hydraulic traction motor feed rotation sensor (5A)
- 3. Main ECU, PWR 1 (10A)
- 4. Main ECU, PWR 2 (10A)
- 5. Main ECU, PWR 3 (20A)
- 6. Main ECU, PWR 4 (20A)
- 7. Control Box (display, joystick, presence sensor, keyboard, parking brake, reading light, rotate beacon. (5A)
- 8. 12V socket Engine compartment (10A)
- 9. 12V socket Cab(10A)
- 10. Expansion module (PWR1) (10A)
- 11. Expansion module (PWR2) Spinkler pump relay (10A)
- 12. Expansion module (PWR3) Air on the run sensor (5A)
- 13. Radio (5A)
- 14. Empty
- 15. Driving lights relay (K9) (5A)
- 16. Headlight relay (K8) (10A)



Scheduled maintenance

Fig. - Cab fuse box



Main fuse box

Cab fuse box

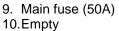
3. Heating (15A)

4. Empty 5. Empty 6. Empty

7. Empty 8. Empty

1. Indoors lighting (10A)

2. Windscreen wiper/washers, front/rear (10A)



11.Cab (50A)

12.Engine (30A)

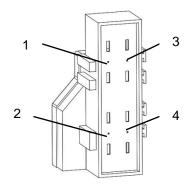


Fig. - Main fuse box

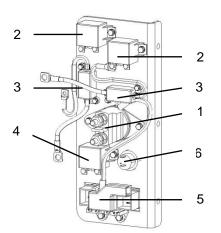


Fig. - Main fuses panel

Main fuses panel

The main fuses panel is near the radiators, on the left side of the machine.

- 1. Main switch
- Pre-heating relay (75A x2)
- 3. FuseF20 (pre-heating 120A x2)
- Starting relay (75A) 4.
- Main fuses 5.
- 12V socket.



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