

# Instructions manual

**ICA612-4EN2.pdf**  
**Driving & Maintenance**

**Vibratory roller**  
**CA612**

**Engine**  
**Cummins QSB 6.7C**

**Serial number**  
**\*715X0658\* -**  
**10000124x0A000001 -**



Translation of original instruction



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## Introduction

### The machine

CA612 is one of Dynapac's heavy soil compaction rollers. It is available in D (smooth drum) and PD (padfoot drum) versions.

### Intended use

The D version is intended for the compaction of rockfill. The main area of application for the PD version is on cohesive material and weathered stone material.

All types of base courses and subbase courses can be compacted deeper and the interchangeable drums, D to PD, and vice versa, facilitate even greater variety in the range of application.

The cab and safety-related accessories are described in this manual. Other accessories, such as compaction meter, tachograph and field computer, are described in separate instructions.

### Warning symbols



**WARNING ! Marks a danger or a hazardous procedure that can result in life threatening or serious injury if the warning is ignored.**



**CAUTION ! Marks a danger or hazardous procedure that can result in damage to the machine or property if the warning is ignored.**

### Safety information



***It is recommended to at least train operators in handling and daily maintenance of the machine in accordance with the instruction manual. Passengers are not allowed on the machine, and you must sit in the seat when operating the machine.***



***The safety manual supplied with the machine must be read by all roller operators. Always follow the safety instructions. Do not remove the manual from the machine.***



***We recommend that the operator reads the safety instructions in this manual carefully. Always follow the safety instructions. Ensure that this manual is always easily accessible.***



***Read the entire manual before starting the machine and before carrying out any maintenance.***



***Ensure good ventilation (extraction of air by fan) where the engine is run indoors.***

### CALIFORNIA

#### Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

## General

This manual contains instructions for machine operation and maintenance.

The machine must be correctly maintained for maximal performance.

The machine should be kept clean so that any leakages, loose bolts and loose connections are discovered at as early a point in time as possible.

Inspect the machine every day, before starting. Inspect the entire machine so that any leakages or other faults are detected.

Check the ground under the machine. Leakages are more easily detected on the ground than on the machine itself.



**THINK ENVIRONMENT !** Do not release oil, fuel and other environmentally hazardous substances into the environment. Always send used filters, drain oil and fuel remnants to environmentally correct disposal.

This manual contains instructions for periodic maintenance normally carried out by the operator.



Additional instructions for the engine can be found in the manufacturer's engine manual.

### **CE marking and Declaration of conformity**

(Applies to machines marketed in EU/EEC)

This machine is CE marked. This shows that on delivery it complies with the basic health and safety directives applicable for the machine in accordance with machinery directive 2006/42/EC and that it also complies with other directives applicable for this machine.

A "Declaration of conformity" is supplied with this machine, which specifies the applicable directives and supplements, as well as the harmonized standards and other regulations that are applied.



### Safety - General instructions

(Also read the safety manual)



1. The operator must be familiar with the contents of the OPERATION section before starting the roller.
2. Ensure that all instructions in the MAINTENANCE section are followed.
3. Only trained and/or experienced operators are to operate the roller. Passengers are not permitted on the roller. Remain seated at all times when operating the roller.
4. Never use the roller if it is in need of adjustment or repair.
5. Only mount and dismount the roller when it is stationary. Use the intended grips and rails. Always use the three-point grip (both feet and one hand, or one foot and both hands) when mounting or dismounting the machine. Never jump down from the machine.
6. The ROPS (Roll Over Protective Structure) should always be used when the machine is operated on unsafe ground.
7. Drive slowly in sharp bends.
8. Avoid driving across slopes. Drive straight up or straight down the slope.
9. When driving close to edges, ditches or holes, make sure that at least 2/3 of the drum width is on previously compacted material (solid surface).
10. Make sure that there are no obstacles in the direction of travel, on the ground, in front of or behind the roller, or overhead.
11. Drive particularly carefully on uneven ground.
12. Use the safety equipment provided. The seat belt must be worn on machines fitted with ROPS.
13. Keep the roller clean. Clean any dirt or grease that accumulates on the operator platform immediately. Keep all signs and decals clean and legible.
14. Safety measures before refueling:
  - Shut off the engine
  - Do not smoke
  - No naked flame in the vicinity of the machine
  - Ground the filling device nozzle to the tank to avoid sparks
15. Before repairs or service:
  - Chock the drums/wheels and under the strike-off blade.
  - Lock the articulation if necessary

16. Hearing protection is recommended if the noise level exceeds 85 dB(A). The noise level can vary depending on the equipment on the machine and the surface the machine is being used on.
17. Do not make any changes or modifications to the roller that could affect safety. Changes are only to be made after written approval has been given by Dynapac.
18. Avoid using the roller before the hydraulic fluid has reached its normal working temperature. Braking distances can be longer than normal when the fluid is cold. See instructions in the STOP section.
19. For your own protection always wear:
  - helmet
  - working boots with steel toecaps
  - ear protectors
  - reflecting clothing/high visibility jacket
  - working gloves

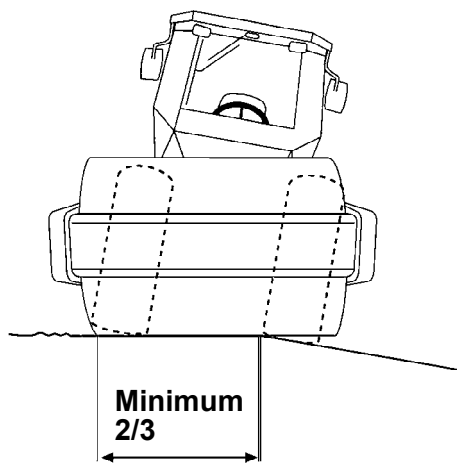
### Safety - when operating

#### Driving near edges

When driving near an edge, minimum 2/3 of the drum width must be on solid ground.



**Keep in mind that the machine's center of gravity moves outwards when steering. For example, the center of gravity moves to the right when you steer to the left.**



**Fig. Position of drum when driving near an edge**

#### Slopes

This angle has been measured on a hard, flat surface with the machine stationary.

The steering angle was zero, the vibration was switched OFF and all tanks were full.

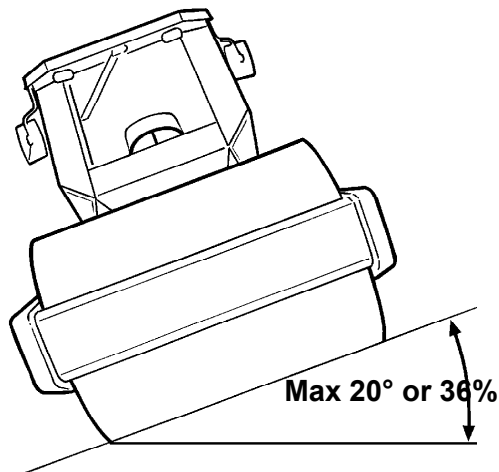
Always take into consideration that loose ground, steering the machine, vibration on, machine speed across the ground and raising the center of gravity can all cause the machine to topple at smaller slope angles than those specified here.



**To exit the cab in an emergency, release the hammer on the rear right post and break the rear window.**



**It is recommended that ROPS (Roll Over Protective Structure) or a ROPS-approved cab is always used when driving on slopes or unsafe ground. Always wear a seat belt.**



**Fig. Operating on slopes**



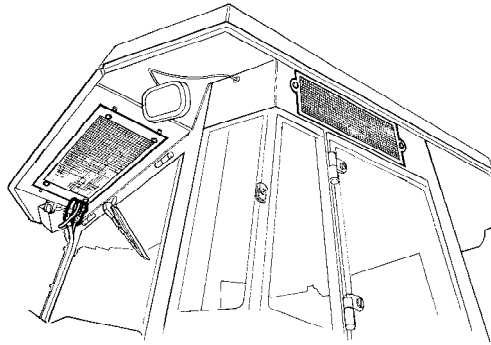
**Where possible, avoid driving across slopes. Drive instead straight up and down sloping ground.**



## **Safety (Optional)**

### **Air conditioning**

The system described in this manual is type ACC (Automatic Climate Control)



**Fig. Cab**



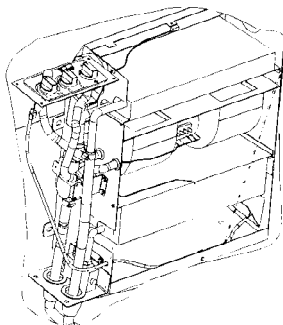
***The system contains pressurized refrigerant. It is forbidden to release refrigerants into the atmosphere.***



***The cooling system is pressurized. Incorrect handling can result in serious personal injury. Do not disconnect or undo the hose couplings.***



**The system must be refilled with an approved refrigerant by authorized personnel when necessary.**



**Fig. Air conditioning**



## **Special instructions**

### **Standard lubricants and other recommended oils and fluids**

Before leaving the factory, the systems and components are filled with the oils and fluids specified in the lubricant specification. These are suitable for ambient temperatures in the range -15°C to +40°C (5°F - 104°F).



The maximum temperature for biological hydraulic fluid is +35°C (95°F).

### **Higher ambient temperatures, above +40°C (104°F)**

For operation of the machine at higher ambient temperatures, however maximum +50°C (122°F), the following recommendations apply:

The diesel engine can be run at this temperature using normal oil. However, the following fluids must be used for other components:

Hydraulic system - mineral oil Shell Tellus T100 or similar.

Other components that use transmission oil: Shell Spirax AX 85W/140 or equivalent.

### **Temperatures**

The temperature limits apply to standard versions of rollers.

Rollers equipped with additional equipment, such as noise suppression, may need to be more carefully monitored in the higher temperature ranges.

### **High pressure cleaning**

Do not spray directly onto electrical components.



Do not use a high-pressure water jet on the instrument panel/display.



Detergent that can destroy electrical parts, or which is conductive, must not be used.



In certain cases there is an electrical control lever and associated electronic control unit (ECU) in the engine compartment, which must not be washed with a high-pressure jet or with any water at all. It is sufficient to wipe these off. The same applies to the engine electronic control unit (engine ECU).

Place a plastic bag over the fuel filler cap and secure with a rubber band. This is to avoid high pressure water entering the vent hole in the filler cap. This could cause malfunctions, such as the blocking of filters.



Never aim the water jet directly at the fuel tank cap. This is particularly important when using a high-pressure cleaner.

### Fire fighting

If the machine catches fire, use an ABC-class powder fire extinguisher.

A BE-class carbon dioxide fire extinguisher can also be used.

### Roll Over Protective Structure (ROPS), ROPS approved cab



***If the machine is fitted with a Roll Over Protective Structure (ROPS, or ROPS approved cab) never carry out any welding or drilling in the structure or cab.***



***Never attempt to repair a damaged ROPS structure or cab. These must be replaced with new ROPS structure or cabs.***

### Battery handling



***When removing batteries, always disconnect the negative cable first.***



**When fitting batteries, always connect the positive cable first.**



Dispose of old batteries in an environmentally friendly way. Batteries contain toxic lead.



Do not use a quick-charger for charging the battery. This may shorten battery life.

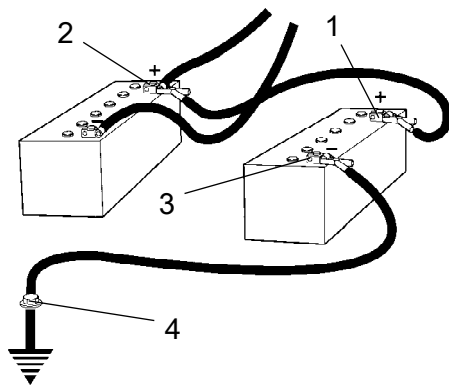
### Jump starting



**Do not connect the negative cable to the negative terminal on the dead battery. A spark can ignite the oxy-hydrogen gas formed around the battery.**



**Check that the battery used for jump starting has the same voltage as the dead battery.**



**Fig. Jump starting**

Turn the ignition and all power consuming equipment off. Switch off the engine on the machine which is providing jump start power.

First connect the jump start battery's positive terminal (1) to the flat battery's positive terminal (2). Then connect the jump start battery's negative terminal (3) to, for example, a bolt (4) or the lifting eye on the machine with the flat battery.

Start the engine on the power providing machine. Let it run for a while. Now try to start the other machine. Disconnect the cables in the reverse order.



## **Technical specifications**

### **Vibrations - Operator station (ISO 2631)**

|                                                                                                                                                                                                                                                                             |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>The vibration levels are measured in accordance with the operational cycle described in EU directive 2000/14/EC on machines equipped for the EU market, with vibration switched on, on soft polymer material and with the operator's seat in the transport position.</b> |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

|                                                                                                                                                         |
|---------------------------------------------------------------------------------------------------------------------------------------------------------|
| Measured whole-body vibrations are below the action value of $0.5 \text{ m/s}^2$ as specified in Directive 2002/44/EC. (Limit is $1.15 \text{ m/s}^2$ ) |
|---------------------------------------------------------------------------------------------------------------------------------------------------------|

|                                                                                                                                                     |
|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| Measured hand/arm vibrations also were below the action level of $2.5 \text{ m/s}^2$ specified in the same directive. (Limit is $5 \text{ m/s}^2$ ) |
|-----------------------------------------------------------------------------------------------------------------------------------------------------|

### **Noise level**

**The noise level is measured in accordance with the operational cycle described in EU directive 2000/14/EC on machines equipped for the EU market, on soft polymer material with vibration switched on and the operator's seat in the transport position.**

Guaranteed sound power level,  $L_{WA}$  109 dB (A)

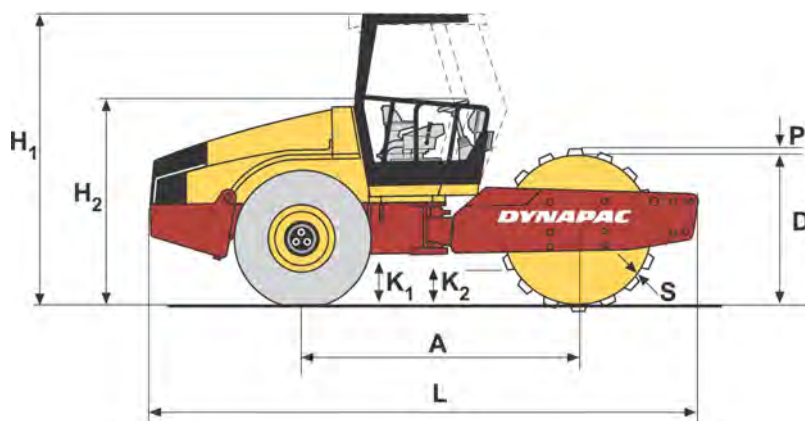
Sound pressure level at the operator's ear (platform),  $L_{pA}$  XX dB (A)

Sound pressure level at the operator's ear (cab),  $L_{pA}$  78  $\pm$ 3 dB (A)

### **Electrical system**

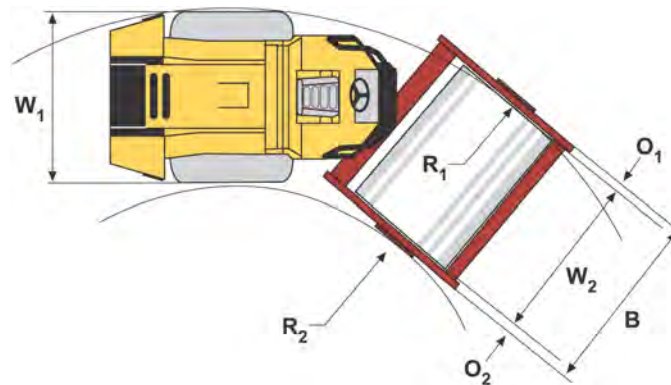
**Machines are EMC tested in accordance with EN 13309:2000 'Construction machinery'**

**Dimensions, side view**



|                | <b>Dimensions</b>                     | <b>mm</b> | <b>in</b> |
|----------------|---------------------------------------|-----------|-----------|
| A              | Wheelbase, drum and wheel             | 2992      | 117,8     |
| L              | Length, standard equipped roller (D)  | 6180      | 243,3     |
| L              | Length, standard equipped roller (PD) | 6180      | 243,3     |
| H <sub>1</sub> | Height with ROPS (D)                  | 2972      | 117       |
| H <sub>1</sub> | Height with ROPS (PD)                 | 3000      | 118,11    |
| H <sub>1</sub> | Height with cab (D)                   | 2972      | 117       |
| H <sub>1</sub> | Height with cab (PD)                  | 3000      | 118,11    |
| H <sub>2</sub> | Height without ROPS (D)               | 2136      | 84,09     |
| H <sub>2</sub> | Height without ROPS (PD)              | 2210      | 87        |
| D              | Diameter, drum (D)                    | 1573      | 61,93     |
| D              | Diameter, drum (PD)                   | 1543      | 60,75     |
| S              | Thickness, drum shell, Nominal (D)    | 50        | 1,97      |
| S              | Thickness, drum shell, Nominal (PD)   | 35        | 1,38      |
| P              | Height, pads (PD)                     | 100       | 3,94      |
| K <sub>1</sub> | Clearance, tractor frame (D)          | 450       | 17,72     |
| K <sub>1</sub> | Clearance, tractor frame (PD)         | 450       | 17,72     |
| K <sub>2</sub> | Clearance, drum frame (D)             | 460       | 18,11     |
| K <sub>2</sub> | Clearance, drum frame (PD)            | 460       | 18,11     |

**Dimensions, top view**



|                | <b>Dimensions</b>               | <b>mm</b> | <b>in</b> |
|----------------|---------------------------------|-----------|-----------|
| B              | Width, standard equipped roller | 2400      | 94,48     |
| O <sub>1</sub> | Overhang, left frame side       | 115       | 4,52      |
| O <sub>2</sub> | Overhang, right frame side      | 135       | 5,315     |
| R <sub>1</sub> | Turn radius, external           | 5400      | 212,6     |
| R <sub>2</sub> | Turn radius, internal           | 3200      | 125,98    |
| W <sub>1</sub> | Width, tractor section          | 2130      | 83,86     |
| W <sub>2</sub> | Width, drum                     | 2130      | 83,86     |

**Weights and volumes**

**Weights**

|                                       |          |       |     |
|---------------------------------------|----------|-------|-----|
| Service weight with ROPS (EN500) (D)  | 20650 kg | 45526 | lbs |
| Service weight with ROPS (EN500) (PD) | 20650 kg | 45526 | lbs |
| Service weight without ROPS (D)       | 20150 kg | 44423 | lbs |
| Service weight without ROPS (PD)      | 20150 kg | 44423 | lbs |
| Service weight with cab (D)           | 20700 kg | 45636 | lbs |
| Service weight with cab (PD)          | 20700 kg | 45636 | lbs |

### Fluid volumes

|           |            |          |
|-----------|------------|----------|
| Fuel tank | 320 liters | 84.5 gal |
|-----------|------------|----------|

### Working capacity

#### Compaction data

|                                        |            |           |
|----------------------------------------|------------|-----------|
| Static linear load (D)                 | 65,2 kg/cm | 365,1 pli |
| Static linear load (PD)                | - -        | - -       |
| Static linear load with ROPS (D)       | 65,8 kg/cm | 368,5 pli |
| Static linear load with ROPS (PD)      | - -        | - -       |
| Static linear load with cab (D)        | 66 kg/cm   | 369,6 pli |
| Static linear load with cab (PD)       | - -        | - -       |
| Amplitude, high (D)                    | 1,8 mm     | 0,071 in  |
| Amplitude, high (PD)                   | 1,8 mm     | 0,071 in  |
| Amplitude, low (D)                     | 1,1 mm     | 0,043 in  |
| Amplitude, low (PD)                    | 1,2 mm     | 0,043 in  |
| Vibration frequency, high amplitude    | 29 Hz      | 1740 vpm  |
| Vibration frequency, low amplitude     | 31 Hz      | 1860 vpm  |
| Centrifugal force, high amplitude (D)  | 317 kN     | 71264 lb  |
| Centrifugal force, high amplitude (PD) | 231 kN     | 51931 lb  |
| Centrifugal force, low amplitude (D)   | 317 kN     | 71264 lb  |
| Centrifugal force, low amplitude (PD)  | 231 kN     | 51931 lb  |

**Note: The frequency is measured at high revs. The amplitude is measured as the real value and not the nominal.**

### General

#### Engine

|                                 |                  |                                             |
|---------------------------------|------------------|---------------------------------------------|
| Manufacturer/Model              | Cummins QSB 6.7C | Water cooled turbo diesel with after cooler |
| Power (SAE J1995)               | 142 kW           | 190 hp                                      |
| Engine speed, idling            | 900 rpm          |                                             |
| Engine speed, loading/unloading | 1,500 rpm        |                                             |
| Engine speed, working/transport | 2,200 rpm        |                                             |

**Tire****Tire dimensions****Tire pressure**

|              |                    |                              |
|--------------|--------------------|------------------------------|
| Std type     | 23.1 x 26.0 12 ply | 110 kPa (1,1 kp/cm) (16 psi) |
| Tractor type | 23.1 x 26.0 12 ply | 110 kPa (1,1 kp/cm) (16 psi) |

**Electrical system**

|            |                                           |
|------------|-------------------------------------------|
| Battery    | 12V 170Ah                                 |
| Alternator | 12V 95A                                   |
| Fuses      | See the Electrical system section - fuses |

**Tightening torque**

Tightening torque in Nm (lbf.ft) for oiled or dry bolts tightened with a torque wrench.

**Metric coarse screw thread, bright galvanized (fzb):**

**STRENGTH CLASS:**

| <b>M - thread</b> | <b>8.8, Oiled</b> | <b>8.8, Dry</b> | <b>10.9, Oiled</b> | <b>10.9, Dry</b> | <b>12.9, Oiled</b> | <b>12.9, Dry</b> |
|-------------------|-------------------|-----------------|--------------------|------------------|--------------------|------------------|
| <b>M6</b>         | 8,4               | 9,4             | 12                 | 13,4             | 14,6               | 16,3             |
| <b>M8</b>         | 21                | 23              | 28                 | 32               | 34                 | 38               |
| <b>M10</b>        | 40                | 45              | 56                 | 62               | 68                 | 76               |
| <b>M12</b>        | 70                | 78              | 98                 | 110              | 117                | 131              |
| <b>M14</b>        | 110               | 123             | 156                | 174              | 187                | 208              |
| <b>M16</b>        | 169               | 190             | 240                | 270              | 290                | 320              |
| <b>M20</b>        | 330               | 370             | 470                | 520              | 560                | 620              |
| <b>M22</b>        | 446               | 497             | 626                | 699              | 752                | 839              |
| <b>M24</b>        | 570               | 640             | 800                | 900              | 960                | 1080             |
| <b>M30</b>        | 1130              | 1260            | 1580               | 1770             | 1900               | 2100             |

**Metric coarse thread, zinc-treated (Dacromet/GEOMET):**

**STRENGTH CLASS:**

| <b>M - thread</b> | <b>10.9, Oiled</b> | <b>10.9, Dry</b> | <b>12.9, Oiled</b> | <b>12.9, Dry</b> |
|-------------------|--------------------|------------------|--------------------|------------------|
| <b>M6</b>         | 12,0               | 15,0             | 14,6               | 18,3             |
| <b>M8</b>         | 28                 | 36               | 34                 | 43               |
| <b>M10</b>        | 56                 | 70               | 68                 | 86               |
| <b>M12</b>        | 98                 | 124              | 117                | 147              |
| <b>M14</b>        | 156                | 196              | 187                | 234              |
| <b>M16</b>        | 240                | 304              | 290                | 360              |
| <b>M20</b>        | 470                | 585              | 560                | 698              |
| <b>M22</b>        | 626                | 786              | 752                | 944              |
| <b>M24</b>        | 800                | 1010             | 960                | 1215             |
| <b>M30</b>        | 1580               | 1990             | 1900               | 2360             |



ROPS-bolts which are to be torque tightened must be dry.

### ROPS - bolts

|                     |                           |
|---------------------|---------------------------|
| Bolt dimensions :   | M24 (PN 904562)           |
| Strength class :    | 10.9                      |
| Tightening torque : | 800 Nm (Dacromet treated) |

### Hydraulic system

| Opening pressure | MPa  |
|------------------|------|
| Drive system     | 38,0 |
| Supply system    | 2.0  |
| Vibration system | 37,5 |
| Control systems  | 20,0 |
| Brake release    | 1,4  |

### Automatic Climate Control (ACC) (Optional)

The system described in this manual is type ACC (Automatic Climate Control), i.e. a system which maintains the set temperature in the cab provided the windows and doors are kept closed.

Coolant designation: HFC-R134:A

Coolant weight when full: 1600 gram (3.53 lbs)

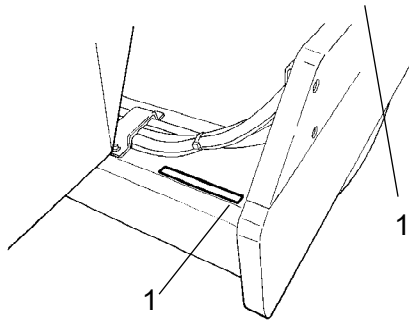


## Machine description

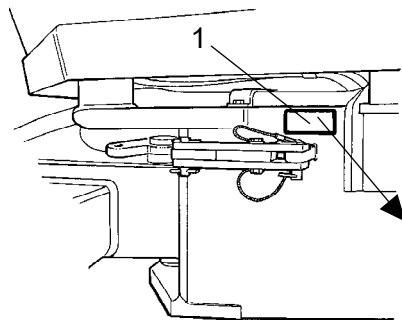
### Identification

#### Product identification number on the frame

The machine PIN (product identification number) (1) is punched on the right edge of the front frame or the upper edge of the right frameside.



**Fig. Front frame**  
**1. PIN**



**Fig. Operator platform**  
**1. Machine plate**

#### Machine plate

The machine type plate (1) is attached to the front left side of the frame, beside the steering joint.

The plate specifies the manufacturer's name and address, the type of machine, the PIN product identification number (serial number), service weight, engine power and year of manufacture. (If the machine is delivered outside the EU there are no CE markings, and on some machines the year of manufacture may not be specified.)

|                                                                                                      |                |             |                            |
|------------------------------------------------------------------------------------------------------|----------------|-------------|----------------------------|
| <b>DYNAPAC</b>  |                |             |                            |
| Dynapac Compaction Equipment AB<br>Box 504, SE-371 23 Karlskrona Sweden                              |                |             |                            |
| <b>Product Identification Number</b>                                                                 |                |             |                            |
| Designation                                                                                          | Type           | Rated Power | Max axle load front / rear |
|                                                                                                      |                |             | kg                         |
| Gross machinery mass                                                                                 | Operating mass | Max ballast | Year of Mfg                |
|                                                                                                      |                |             |                            |
| Made in Sweden                                                                                       |                |             |                            |

**Please state the machine's PIN when ordering spares.**

|     |       |   |   |   |        |
|-----|-------|---|---|---|--------|
| 100 | 00123 | V | 0 | A | 123456 |
| A   | B     | C | D | E | F      |

## Explanation of 17PIN serial number

A= Manufacturer

B= Family/Model

C= Check letter

D= No coding

E= Production unit

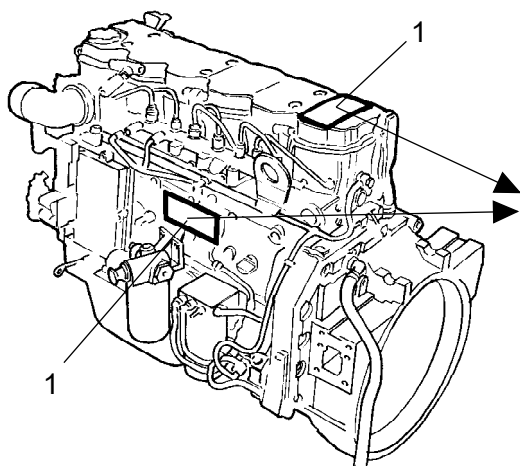
F= Serial number

## Engine plates

The engine type plates (1) are affixed to the top and on the right side of the engine.

The plates specify the type of engine, serial number and the engine specification.

Please specify the engine serial number when ordering spares. Refer also to the engine manual.

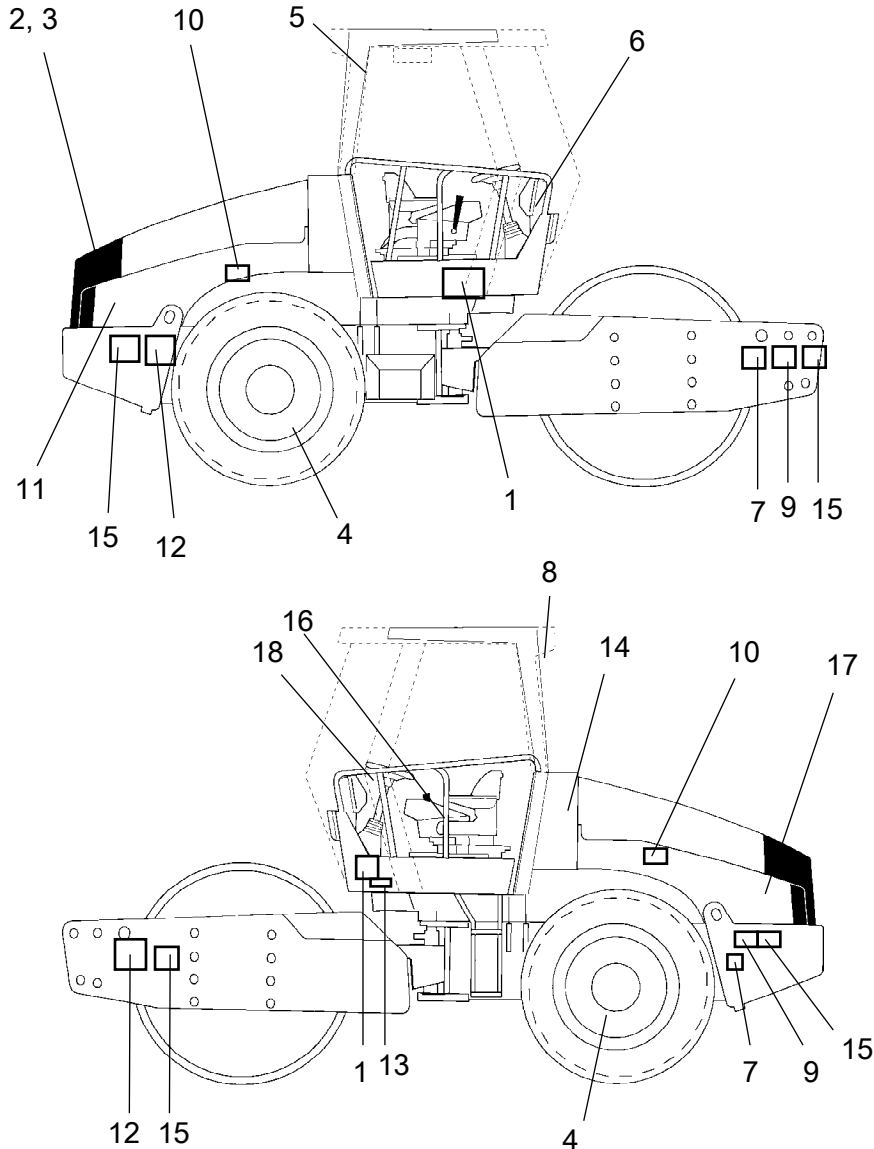


|                                                                                                                                                                                        |                                                                             |                           |                            |                                                                                                                                                                                                                       |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------|---------------------------|----------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| CUMMINS INC.<br>Made in Great Britain<br>www.cummins.com<br>Ad. HP/kW 190/142*2200 rpm<br>eff:97/68HA-2004/26-0368-00<br>Valve lash cold 0.254 Int 0.508 Exh<br>Ref. No. PROT0N590916D | Engine No. XXXXXXXX<br>Family 5CEXL0409AAB<br>Date of MFG DD-MM-YY          |                           |                            | <b>IMPORTANT ENGINE INFORMATION</b><br>This engine conforms to 2005 U.S. EPA and California regulations heavy duty non-road compression ignition diesel cycle engines as applicable.                                  |
|                                                                                                                                                                                        | Model 6BTAAE<br>CPL 6610<br>FR 91598<br>C.D.I/L 40S/6.7<br>Catalyst No. N/A |                           |                            |                                                                                                                                                                                                                       |
| Fuel Rate at adv. HP 104 mm3/st<br>Timing - TDC Electronic<br>Firing order 1-5-3-6-2-4<br>Idle speed 850 rpm<br>ECS                                                                    | EPA<br>4.0 NOx*<br>NMHC<br>0.2 PM                                           | FEL<br>NOx*<br>NMHC<br>PM | CARB<br>NOx*<br>NMHC<br>PM | <b>WARNING: Injury May Result And Warranty is Voided If Fuel Rate RPM or Altitudes Exceed Published Maximum Values For This Model and Application.</b><br>This engine is certified to operate on diesel fuel. 4935599 |

**Fig. Engine**  
**1. Type plate/EPA plate**

## Decals

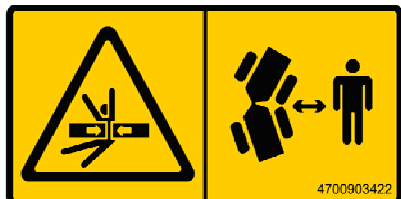
### Location - decals



|                                        |            |                       |            |                                         |                         |
|----------------------------------------|------------|-----------------------|------------|-----------------------------------------|-------------------------|
| 1. Warning, Crush zone                 | 4700903422 | 7. Warning, Locking   | 4700908229 | 13. Sound power level                   | 4700791277              |
| 2. Warning, Rotating engine components | 4700903423 | 8. Warning, Toxic gas | 4700904165 | 14. Hydraulic fluid/ Biohydraulic fluid | 4700272372 / 4700904601 |
| 3. Warning, Hot surfaces               | 4700903424 | 9. Hoisting plate     | 4700904870 | 15. Tie down point                      |                         |
| 4. Warning, Ballasted tire.            | 4700903985 | 10. Tire pressure     | 4700991990 | 16. Handbook compartment                | 4700903425              |
| 5. Emergency exit                      | 4700903590 | 11. Diesel fuel       | 4700991658 | 17. Battery master switch               | 4700904835              |
| 6. Warning, Read instructions manual   | 4700903459 | 12. Lift point        | 4700357587 | 18. Warning sign                        | 4700386084xx            |

### Safety decals

Always make sure that all safety decals are completely legible, and remove dirt or order new decals if they have become illegible. Use the part number specified on each decal.

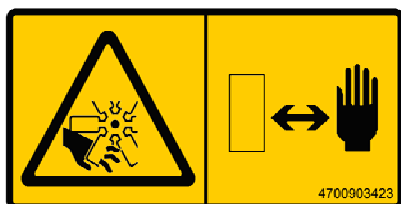


**4700903422**

**Warning - Crush zone, articulation/drum.**

**Maintain a safe distance from the crush zone.**

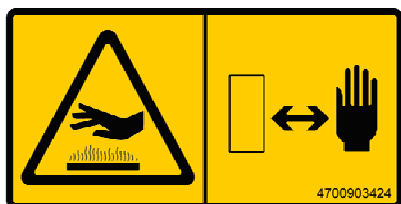
*(Two crush zones on machines fitted with pivotal steering)*



**4700903423**

**Warning - Rotating engine components.**

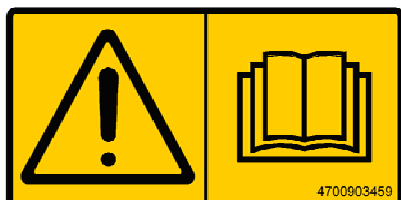
**Keep your hands at a safe distance from the danger zone.**



**4700903424**

**Warning - Hot surfaces in the engine compartment.**

**Keep your hands at a safe distance from the danger zone.**



**4700903459**

**Warning - Instruction manual**

**The operator must read the safety, operation and maintenance instructions before operating the machine.**

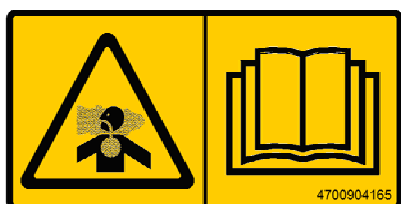


**4700908229**

**Warning - Risk of crushing**

**The articulation must be locked when lifting.**

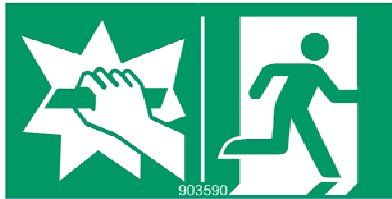
**Read the instruction manual.**



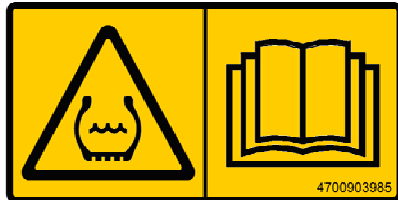
**4700904165**

**Warning - Toxic gas (option, ACC)**

**Read the instruction manual.**



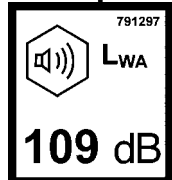
**4700903590**  
**-Emergency exit**



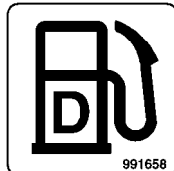
**4700903985**  
**Warning - Ballasted tire.**  
Read the instruction manual.

## Info decals

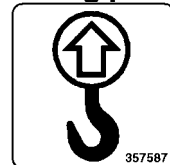
**Noise power level**



**Diesel fuel**



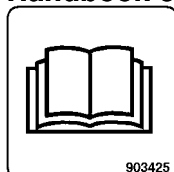
**Lifting point**



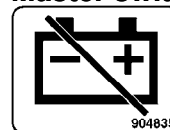
**Hoisting plate**



**Handbook compartment**



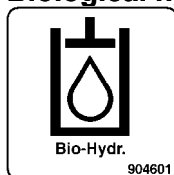
**Master switch**



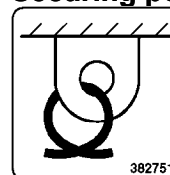
**Hydraulic fluid**



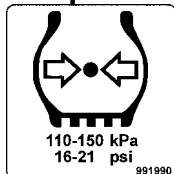
**Biological hydraulic fluid**



**Securing point**

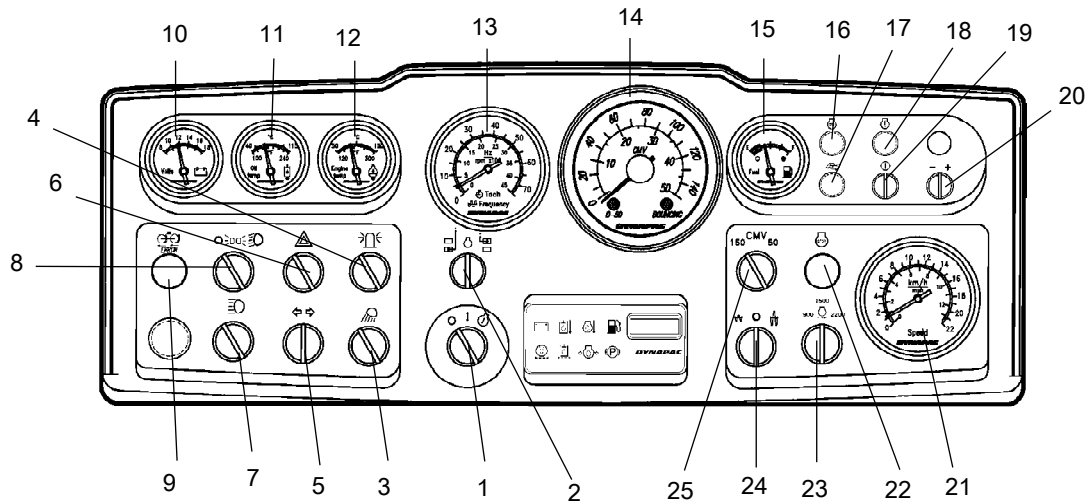


**Tire pressure**



## Instruments/Controls

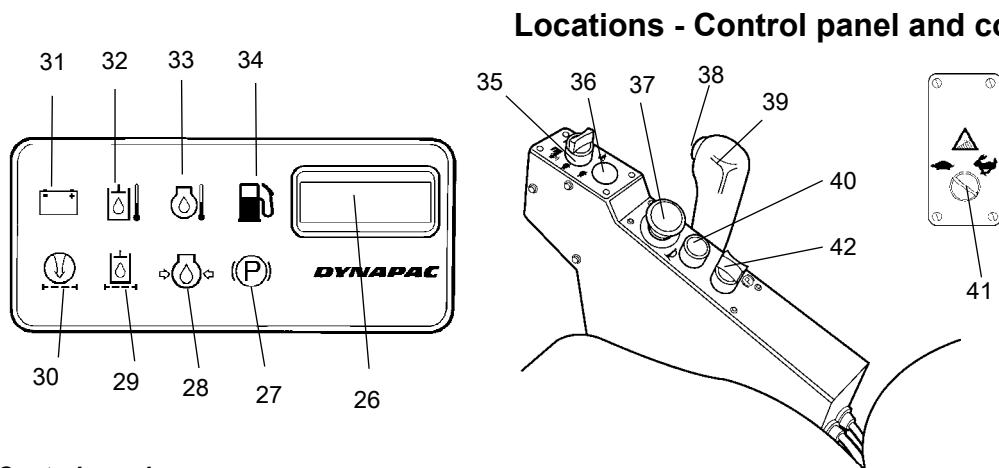
### Locations - Instruments and controls



**Fig. Instruments and control panel**

1. Starter switch
2. \* Rpm/Frequency selector
3. \* Working lights
4. \* Hazard beacon
5. \* Direction indicator switch
6. \* Hazard warning lights
7. \* Main beam switch
8. \* Parking/dipped beam switch
9. \* Anti-spin, fault indication
10. \* Voltmeter
11. \* Hydraulic temperature
12. \* Engine temperature
13. \* Engine revs/Vibration frequency
14. \* Compaction meter/Speedometer (see pos. 21)
15. Fuel gauge
16. Preheating lamp
17. Reserve
18. Fault indicating lamp
19. Diagnostics "ON"
20. Browse in error codes
21. \* Speedometer (if compaction meter is located in pos. 14)
22. Fault indicating lamp
23. Engine speed control
24. Amplitude selector, High/0/Low
25. \* CMV väljare

\* = Optional equipment



**Fig. Control panel**

- |     |                                           |     |                              |
|-----|-------------------------------------------|-----|------------------------------|
| 26. | Hourmeter                                 | 34. | Warning lamp, fuel level     |
| 27. | Brake warning lamp                        | 35. | Speed selector, drum/wheel   |
| 28. | Warning lamp, engine oil pressure         | 36. | Reserve                      |
| 29. | Warning lamp, hydraulic fluid filter      | 37. | Emergency stop               |
| 30. | Warning lamp, air filter                  | 38. | Vibration ON/OFF             |
| 31. | Warning lamp, charging                    | 39. | Forward/Reverse lever        |
| 32. | Warning lamp, hydraulic fluid temperature | 40. | Horn                         |
| 33. | Warning lamp, engine temperature          | 41. | Antispin function (Optional) |
|     |                                           | 42. | Parking brake On/Off         |

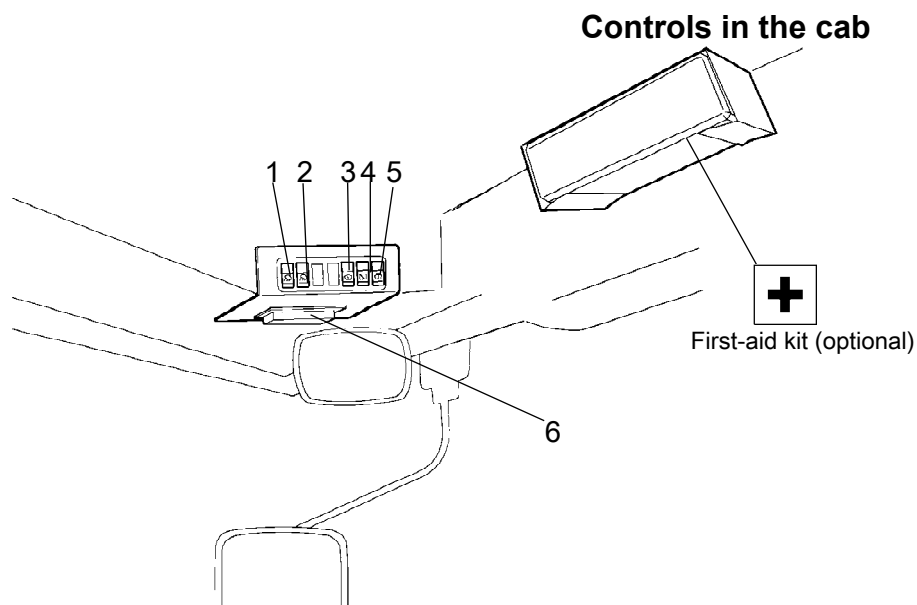
### Function descriptions

| No | Designation                               | Symbol | Function                                                                                                                     |
|----|-------------------------------------------|--------|------------------------------------------------------------------------------------------------------------------------------|
| 1  | Starter switch                            |        | The electric circuit is broken.                                                                                              |
|    |                                           |        | All instruments and electric controls are supplied with power.                                                               |
|    |                                           |        | Starter motor activation.                                                                                                    |
| 2  | Engine revs/Frequency selector (Optional) |        | The current rpm is shown in this position                                                                                    |
|    |                                           |        | The vibration frequency is shown in this position (Left position has no function).                                           |
| 3  | Rear working lights switch (Optional).    |        | Turn right to switch on the working lights.                                                                                  |
| 4  | Hazard beacon, switch (Optional).         |        | Turn right to switch on the hazard beacon.                                                                                   |
| 5  | Direction indicator, switch (Optional).   |        | Turn to the left to switch on the left direction indicators etc.<br>The direction indicators are off in the middle position. |

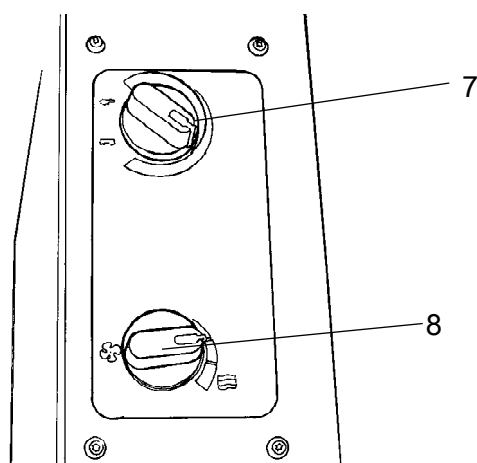
| No | Designation                                                | Symbol                                                                                                                                                                                                                                                      | Function                                                                                                                                                                                  |
|----|------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 6  | Hazard flashers, switch (Optional).                        |                                                                                                                                                                            | Turn to the right to switch on the hazard flashers.                                                                                                                                       |
| 7  | Main/dipped beam, switch with control lamp (Optional).     |                                                                                                                                                                            | In the right position, the switch lights and the main beam is on.<br>In the left position, the dipped beam is on.                                                                         |
| 8  | Driving lighting, switch (Optional).                       | <br><br> | Lights off.<br>Parking lights on.<br>Front working lights on.                                                                                                                             |
| 9  | Warning lamp, malfunctioning anti-spin function (Optional) |                                                                                                                                                                            | The hydraulic propulsion system is not working satisfactorily if the lamp flashes. Locate and remedy the fault.                                                                           |
| 10 | Voltmeter (Optional).                                      |                                                                                                                                                                            | Shows electrical system voltage.<br>Normal range is 12-15 volts.                                                                                                                          |
| 11 | Temperature gauge, hydraulic fluid (Optional).             |                                                                                                                                                                            | Shows hydraulic fluid temperature.<br>Normal temperature range is 65°-80°C (149°-176°F).<br>Stop the engine if the gauge shows a temperature of more than 85°C (185°F). Locate the fault. |
| 12 | Temperature gauge, water (Optional).                       |                                                                                                                                                                           | Shows the water temperature.<br>Normal temperature is around 90°C (194°F).<br>Stop the engine if the gauge shows a temperature of more than 103°C (217°F). Locate the fault.              |
| 13 | Engine revs/Frequency meter (Optional).                    |                                                                                                                                                                          | The inner scale indicates the current engine speed.<br>The outer scale shows the vibration frequency.                                                                                     |
| 14 | Compaction meter (Optional)                                |                                                                                                                                                                                                                                                             | See separate instructions                                                                                                                                                                 |
| 15 | Fuel gauge                                                 |                                                                                                                                                                          | Shows level in the fuel tank.                                                                                                                                                             |
| 16 | Preheating lamp                                            |                                                                                                                                                                          | Lights up when the diesel engine is being preheated and the switch is in position I.                                                                                                      |
| 17 |                                                            |                                                                                                                                                                          | Reserve                                                                                                                                                                                   |
| 18 | Fault indicating lamp, "Minor fault"                       |                                                                                                                                                                          | Indicates fault and shows error code together with knob 19. See error codes under tab X in machine folder.                                                                                |
| 19 | Diagnostics "ON"                                           |                                                                                                                                                                                                                                                             | Check error code together with lamp 18 and 20.                                                                                                                                            |
| 20 | Browse in error codes                                      | <br>                                                                                  | Turning to right (+): Stepping forward.<br>Turning to left (-): Stepping backwards.                                                                                                       |
| 21 | Speedometer (Optional).                                    |                                                                                                                                                                          | The outer scale shows speed in km/h.<br>The inner scale shows speed in mph.                                                                                                               |
| 22 | Fault indicating lamp, "Serious fault"                     |                                                                                                                                                                          | Stop the engine.                                                                                                                                                                          |

| No | Designation                               | Symbol                                                                                                                                                                                                                                                                                                                                                   | Function                                                                                                                                              |
|----|-------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|
| 23 | Engine speed control for Diesel engine    |                                                                                                                                                                                                                                                                         | 900 = Idling speed<br>1,500 = Speed for loading/unloading<br>2,200 = Working and transport speed                                                      |
| 24 | Amplitude selector.                       |                                                                                                                                                                                                                                                                         | Left mode gives low amplitude.<br><br>In the 0 position, the vibration system is switched off.<br><br>Right mode gives high amplitude.                |
| 25 | CMV selector (Optional).                  |                                                                                                                                                                                                                                                                                                                                                          | Mode 150 gives reading on outer scale.<br>Mode 50 gives reading on inner scale.                                                                       |
| 26 | Hourmeter                                 |                                                                                                                                                                                                                                                                                                                                                          | Engine running time is shown in hours.                                                                                                                |
| 27 | Brake warning lamp                        |                                                                                                                                                                                                                                                                         | The lamp come on when the parking or emergency brake knob is depressed and the brakes are applied.                                                    |
| 28 | Warning lamp, oil pressure                |                                                                                                                                                                                                                                                                         | The lamp comes on if the engine oil pressure is too low.<br>Stop the engine immediately and locate the fault.                                         |
| 29 | Warning lamp, hydraulic filter            |                                                                                                                                                                                                                                                                         | If the lamp comes on while the engine is running at full speed, the hydraulic filter must be changed.                                                 |
| 30 | Warning lamp, air filter                  |                                                                                                                                                                                                                                                                       | If the lamp comes on while the engine is running at full speed, the air filter must be cleaned or replaced.                                           |
| 31 | Warning lamp, battery charging            |                                                                                                                                                                                                                                                                       | If the lamp comes on while the engine is running, the alternator is not charging.<br>Stop the engine and locate the fault.                            |
| 32 | Warning lamp, hydraulic fluid temperature |                                                                                                                                                                                                                                                                       | If the lamp comes on, the hydraulic fluid is too hot.<br>Do not drive the roller. Cool the fluid by allowing the engine to idle and locate the fault. |
| 33 | Warning light, engine coolant temperature |                                                                                                                                                                                                                                                                       | If the lamp comes on, the engine is too hot. Stop the engine immediately and locate the fault.<br>Refer also to the engine manual.                    |
| 34 | Warning lamp, low fuel level              |                                                                                                                                                                                                                                                                       | When the lamp comes on, there is only a small amount of fuel left.<br>Refuel as soon as possible.                                                     |
| 35 | Speed selector                            | <br><br><br> | Position 1: Working mode<br><br>Position 2: Used if the drum spins.<br><br>Position 3: Used if the rear tires spin.<br><br>Position 4: Transport mode |
| 37 | Emergency stopp                           |                                                                                                                                                                                                                                                                                                                                                          | When pressed, the emergency stop is activated. The brake is applied and the engine stops. Brace yourself for a sudden stop.                           |

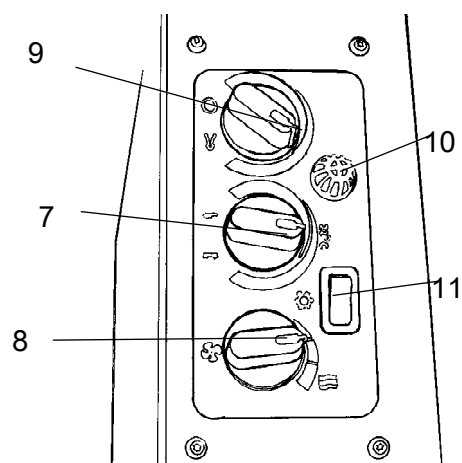
| No | Designation                  | Symbol                                                                             | Function                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|----|------------------------------|------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 38 | Vibration On/Off, switch     |   | Press once and release to switch the vibration on, press again to switch the vibration off.<br>The above only applies when the amplitude selector 17 is in the High or Low position.                                                                                                                                                                                                                                                                          |
| 39 | Forward/Reverse lever        |   | The lever must be in neutral to start the engine. The engine cannot be started if the forward/reverse lever is in any other position.<br>The forward/reverse lever controls both the roller's driving direction and speed. When the lever is moved forward, the roller moves forward.<br>The roller's speed is proportional to the distance the lever is from the neutral position. The further the lever is from the neutral position, the higher the speed. |
| 40 | Horn, switch                 |   | Press to sound the horn.                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| 41 | Antispin function (Optional) |   | Optimized antispin function forwards is obtained with the knob in the left position.<br>Optimized antispin function backwards is obtained with the knob in the middle position.<br>Set the knob in the right position during transport.                                                                                                                                                                                                                       |
| 42 | Parking brake On/Off         |  | Turn to activate the parking brake, the machine stops with the engine running. <b>Always use the parking brake when the machine is stationary on a sloping surface.</b>                                                                                                                                                                                                                                                                                       |



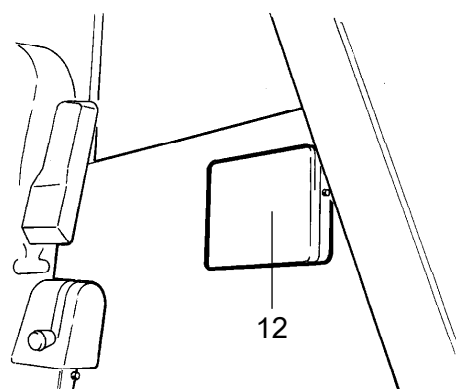
**Fig. Cab roof, front**



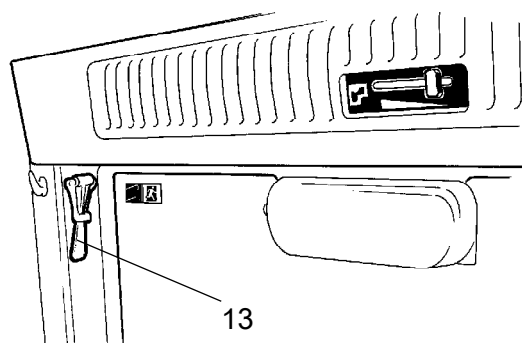
**Fig. Cab, right side**



**Fig. Cab right side (AC optional)**

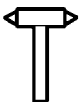


**Fig. Cab, rear**



**Fig. Cab roof, rear**

### Function description of instruments and controls in the cab

| No | Designation                                  | Symbol                                                                              | Function                                                                                                                                        |
|----|----------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|
| 1  | Front working lights, switch                 |    | Press to switch on the front working lights.                                                                                                    |
| 2  | Rear working lights, switch                  |    | Press to switch on the rear working lights.                                                                                                     |
| 3  | Front wiper, switch                          |    | Press to operate the front screen wiper.                                                                                                        |
| 4  | Rear wiper, switch                           |    | Press to operate the rear screen wiper.                                                                                                         |
| 5  | Front and rear window screen washers, switch |    | Press the upper edge to activate the front screen washers.<br>Press the lower edge to activate the rear screen washers.                         |
| 6  | Fuse box (cab)                               |   | Contains fuses for the electrical system. See the "Electrical system" section in the operation manual for functional descriptions of the fuses. |
| 7  | Heater control                               |  | Right mode, maximum heating. In the left position, the heating is off.                                                                          |
| 8  | Ventilation fan, switch                      |  | In the left position, the fan is OFF. To the right, the fan has three levels.                                                                   |
| 9  | Cab air recirculation, switch                |  | In the left position, the maximum volume of air is recirculated.<br>In the right position, the volume recirculated is minimal.                  |
| 10 | Temperature sensor                           |  | Registers the temperature in the cab. Do not cover.                                                                                             |
| 11 | Air conditioning, switch                     |  | Starts and stops the air conditioning.                                                                                                          |
| 12 | Handbook compartment                         |  | Stowage space for safety manual and instruction manuals.                                                                                        |
| 13 | Hammer for emergency exit                    |  | To escape from the cab in an emergency, release the hammer and break the <b>REAR</b> window.                                                    |

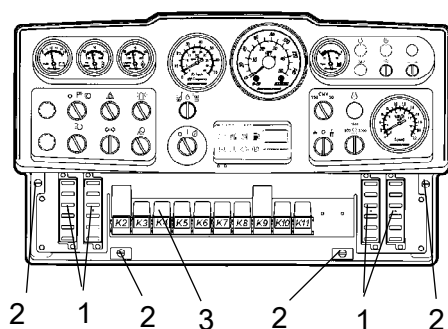
## Electrical system

### Fuses

The electrical regulating and control system is protected against overload by 27 fuses and 12 relays. The quantity depends on how much extra equipment the machine has.

The four fuse boxes (1) and relays (3) are located behind the lower instrument plate, which is opened by turning the four quick-fit screws (2) a 1/4 turn counter-clockwise.

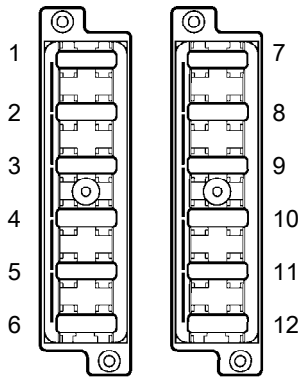
The machine is equipped with a 12V electrical system and an AC alternator.



**Fig. Instrument panel**

- 1. Fuse boxes (4)**
- 2. Quick-screws**
- 3. Relays**

## Fuses



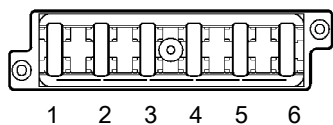
**Fig. Fuse box, left and right side.**

The figure shows the position of the fuses.

The table below gives fuse amperage and function. All fuses are flat pin fuses.

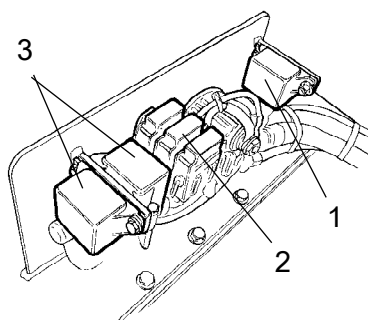
The tachograph and memory for the radio are protected at the battery master disconnect switch by a 0.5 A and 3 A fuse, respectively.

| Fuse boxes, left side |                                                    |         | Fuse boxes, right side            |                                                    |      |
|-----------------------|----------------------------------------------------|---------|-----------------------------------|----------------------------------------------------|------|
| 1.                    | Brake valve, starter relay, hourmeter              | 7.5A    | 1.                                | * Left working lights                              | 20A  |
| 2.                    | VBS relay                                          | 7.5A    | 2.                                | * Working lights, right, instrument illumination   | 20A  |
| 3.                    | Indicator panel                                    | 7.5A    | 3.                                | * Headlight, left                                  | 7.5A |
| 4.                    | Horn                                               | 7.5A    | 4.                                | * Headlight, right, instrument illumination        | 7.5A |
| 5.                    | * Low/High speed/Strike-off blade                  | 7.5A    | **                                |                                                    |      |
| 6.                    | * Reverse warning                                  | 3A      | 5.                                | Reserve                                            |      |
| 7.                    | Instrumentation                                    | 7.5A    | 6.                                | Reserve                                            |      |
| 8.                    | * Compaction meter                                 | 3A      | 7.                                | * Hazard beacon                                    | 10A  |
| 9.                    | * Hazard beacon                                    | 7.5A    | 8.                                | * Direction indicators, main fuse                  | 10A  |
| 10.                   | * Anti-spin/DCO                                    | 7.5/10A | 9.                                | * Position light, left, front and rear             | 7.5A |
| 11.                   | * Wiper motor Front, simple cab                    | 20A     | 10.                               | * Position light, right, front and rear            | 5A   |
| 12.                   | * 12-volt socket cab/Interior lighting, simple cab | 20A     | 11.                               | * Direction indicator, left, front, rear and side  | 5A   |
| * Optional            |                                                    |         | 12.                               | * Direction indicator, right, front, rear and side | 5A   |
|                       |                                                    |         | * Optional                        |                                                    |      |
|                       |                                                    |         | ** When driving lights are fitted |                                                    |      |



**Fig. Cab roof fuse box**

- |    |                                  |     |
|----|----------------------------------|-----|
| 1. | Air conditioning, condensor fans | 20A |
| 2. | Front cab headlight, Radio       | 10A |
| 3. | Cab interior lighting            | 5A  |
| 4. | Air-Conditioning fan             | 25A |
| 5. | Rear screen wiper/washer         | 10A |
| 6. | Front screen wiper/washers       | 10A |



**Fig. Engine compartment**  
1. Starter relay  
2. Main fuses  
3. Preheating relays

### Fuses in cab

The electrical system in the cab has a separate fuse box located on the front right side of the cab roof.

The figure shows fuse amperage and function.

All fuses are flat pin fuses.

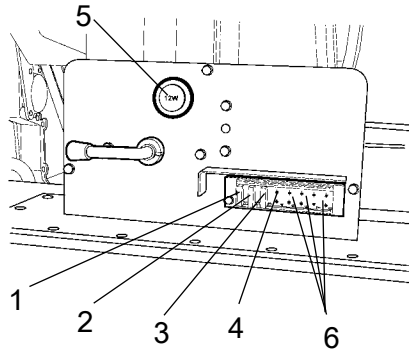
### Main fuses

There are four main fuses (2). They are located behind the battery master disconnect switch. The three screws need to be unscrewed to remove the plastic cover.

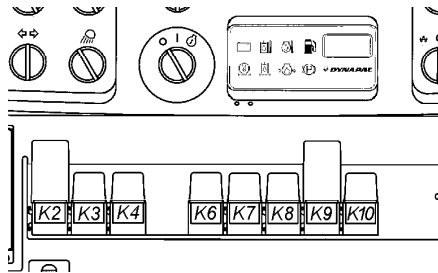
The fuses are of flat pin type.

The starter relay (1) and preheating relays (3) for the diesel engine are also fitted here.

|                           |     |          |
|---------------------------|-----|----------|
| Supply standard           | 30A | (Green)  |
| Supply cab *              | 50A | (Red)    |
| Supply lighting *         | 40A | (Orange) |
| Supply, Air conditioning* | 30A | (Green)  |
| * Optional equipment      |     |          |



**Fig. Engine compartment**  
1. QSB engine (ignition)  
2. Diagnostic lamps engine  
3. ECM electronics  
4. Fuse, Power socket 12V  
5. Power socket 12V  
6. Reserve



**Fig. Instrument panel**

### Fuses at battery master disconnect switch

Positioning of fuses at battery master disconnect switch in the engine compartment.

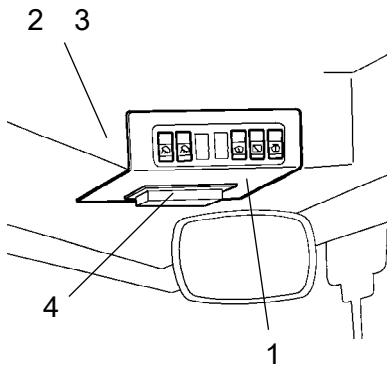
|                           |     |
|---------------------------|-----|
| QSB engine (ignition)     | 5A  |
| Diagnostics lamps, engine | 5A  |
| ECM electronics           | 30A |
| Power socket, 12V         | 10A |

### Relays

|     |                         |
|-----|-------------------------|
| K2  | VBS relay               |
| K3  | Main relay              |
| K4  | Horn relay              |
| K6  | Fuel gauge relay        |
| K7  | * Reversing alarm relay |
| K8  | * Light relay           |
| K9  | * Indicator relay       |
| K10 | Brake relay             |
|     | * Optional              |

### Relays in cab

To replace the relays for the air conditioning fan, the condensor fan on the cab roof and the radio, remove instrumentpanel (1).



**Fig. Cab roof, front**

- 1. Instrument plate**
- 2. K30 Relay for air conditioning fan**
- 3. K31 Relay for air con fans + radio**
- 4. Fuse box**

## Operation

### Before starting

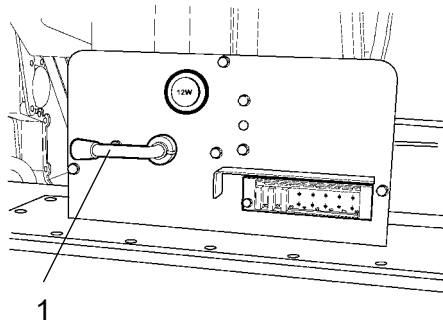
#### Master switch - Switching on

Remember to carry out daily maintenance. Refer to the maintenance instructions.

The master switch is located in the engine compartment. Turn the key (1) to the on position. The entire roller is now supplied with power.



***The engine hood must be unlocked when operating, so that the battery can be quickly disconnected if necessary.***



**Fig. Engine compartment**  
**1. Master switch**

#### Operator's seat - Adjusting

Adjust the operator's seat so that the position is comfortable and so that the controls are within easy reach.

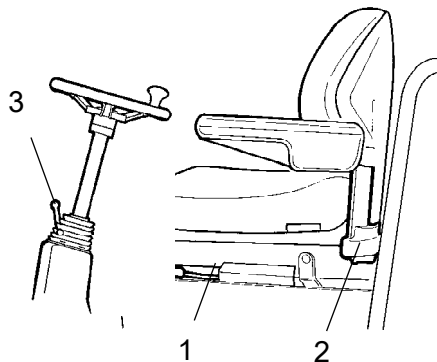
The seat can be adjusted as follows.

- Length adjustment (1)
- Weight adjustment (2)

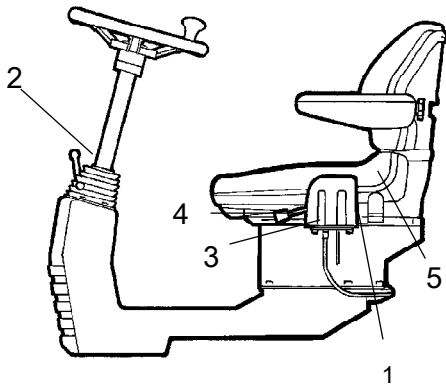
Release locking lever (3) to adjust the steering column. Lock in the new position.



***Always make sure that the seat is secure before beginning operation.***



**Fig. Operator's seat**  
**1. Locking lever - Length adjustment**  
**2. Lever - Weight adjustment**  
**3. Locking lever - Steering column angle**



**Fig. Operator's station**  
**1. Locking lever - rotation (Optional)**  
**2. Locking lever - steering column angle**  
**3. Locking lever - length adjustment**  
**4. Lever - backrest slope**  
**5. Lever - weight adjustment**

### Control unit - Setting

The control unit has two adjustment options, rotation and steering column angle.

Pull the lever (1) upwards to allow rotation.

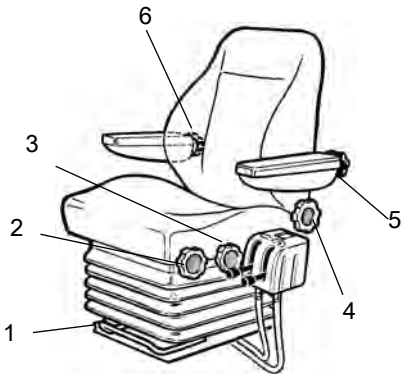
Release the locking lever (2) to adjust the steering column to the desired slope and then lock the steering column in its new position.

The seat can be adjusted as follows:

- Length adjustment (3)
- Back slope (4)
- Weight adjustment (5)



**Always make sure that the seat is secure before beginning operation.**



**Fig. Operator's seat**  
**1. Lever - length adjustment**  
**2. Wheel - height adjustment**  
**3. Wheel - seat cushion inclination**  
**4. Wheel - backrest inclination**  
**5. Wheel - armrest inclination**  
**6. Wheel - lumbar support adjustment**

### Operator's seat in cab - Adjusting

The control unit has three adjustment options, transverse travel, rotation and steering column angle.

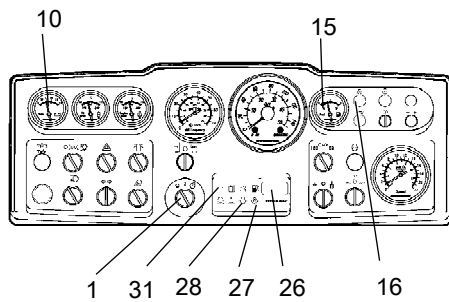
Adjust the operator's seat so that the position is comfortable and so that the controls are within easy reach.

The seat can be adjusted as follows:

- Length adjustment (1)
- Height adjustment (2)
- Seat-cushion inclination (3)
- Backrest inclination (4)
- Armrest inclination (5)
- Lumbar support adjustment (6)



**Always ensure that the seat is locked in position before operating the roller.**



**Fig. Instrument panel**  
1. Starter switch  
10. Voltmeter (Optional)  
15. Fuel gauge  
16. Preheating lamp  
26. Hourmeter  
27. Brake lamp  
28. Oil pressure lamp  
31. Charging lamp

### Instruments and lamps - Checking

Turn the switch (1) to the mid-position. All warning lamps should light for about 5 seconds and the beeper should sound.

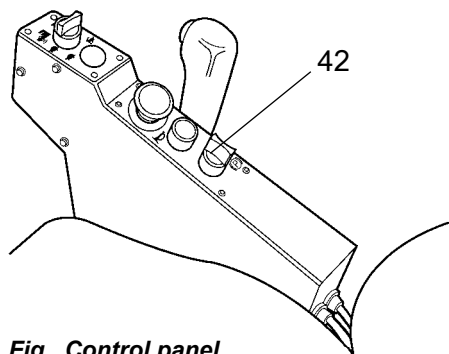
During this time check that the warning lamps light up.

Check that the voltmeter (10) reads at least 12 volts, and that the fuel gauge (15) shows a reading.

Check that the warning lamps for charging (31), oil pressure (28), and the parking brake (27) come on.

The hourmeter (26) registers and shows the number of hours the diesel engine has been running.

The preheating lamp (16) must go on.



**Fig. Control panel**  
42. Parking brake knob

### Parking brake - Check



**Make sure that the parking brake knob (42) is in activated position. The roller can start to roll when the engine is started on sloping ground, if the parking brake is not activated.**

## Interlock

The roller is equipped with Interlock.

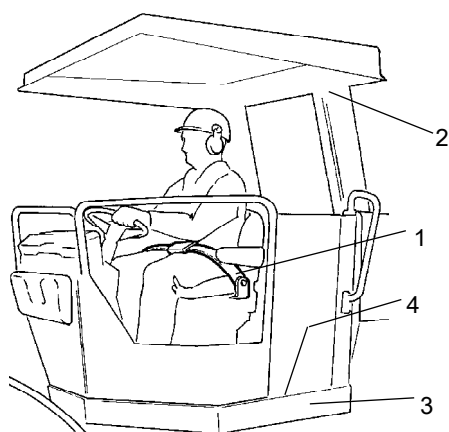
The engine switches off 4 seconds after the operator rises from the seat.

The engine stops whether the forward/reverse lever is in the neutral or the drive position.

The engine does not stop if the parking brake is activated.



**Sit down for all operations!**



**Fig. Operator's station**

- 1. Seat belt
- 2. ROPS
- 3. Rubber element
- 4. Anti-slip

## Operator position

If a ROPS (2) (Roll Over Protective Structure) or a cab is fitted to the roller, always wear the seat belt (1) provided and wear a protective helmet.



**Replace the seat belt (1) if it shows signs of wear or has been subjected to high levels of force.**



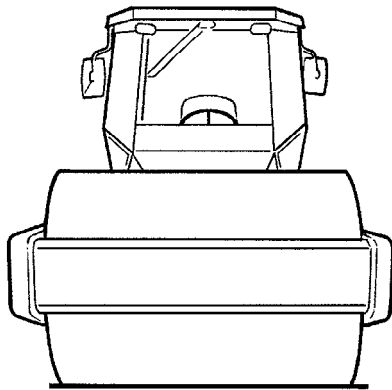
**Check that rubber elements (3) on the platform are intact. Worn elements will impair comfort.**



**Ensure that the anti-slip (4) on the platform is in good condition. Replace where anti-slip friction is poor.**



**If the machine is fitted with a cab, make sure that the door is closed when in motion.**



**Fig. view**

### View

Before starting, make sure that the view forwards and backwards is unobstructed.

All cab windows should be clean and the rear view mirrors should be correctly adjusted.

## Starting

### Starting the engine

Pull up the emergency stop (37) and activate the parking brake (42).

Set the forward/reverse lever (39) in neutral. The diesel engine cannot be started in any other position on the control.

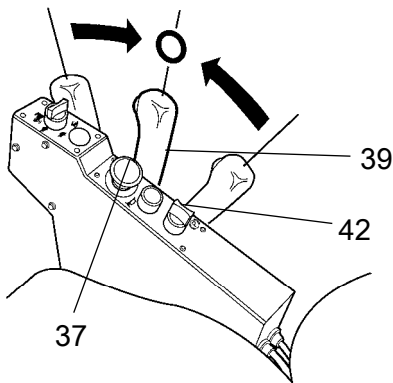
Set the amplitude selector (24) for Low/High vibration in position O.

Set the engine speed control (23) in the idling position.

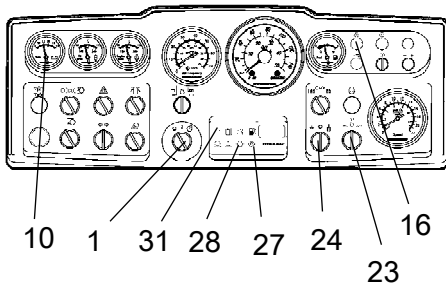
Turn the starter switch (1) to the right to the first position. The preheating lamp (16) now comes on. When the lamp goes off, turn the control to the start position and release as soon as the engine starts. This particularly important when starting a cold machine.



Do not run the starter motor for too long. If the engine does not start immediately, wait a minute or so before trying again.



**Fig. Control panel**  
37. Emergency stop  
39. Forward/Reverse lever  
42. Parking brake knob



**Fig. Instrument panel**  
1. Starter switch  
10. Voltmeter (Optional)  
16. Preheating lamp  
23. Engine speed control  
24. Amplitude selector  
27. Brake lamp  
28. Oil pressure lamp  
31. Charging lamp

Let the engine idle for a few minutes to warm, longer if the ambient temperature is below +10°C (50°F).

While the engine is warming up, check that the warning lamps for oil pressure (28) and charging (31) are not on, and also that the voltmeter (10) shows 13-14 volts. The warning lamp (27) for the parking brake must still be on.



**Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.**



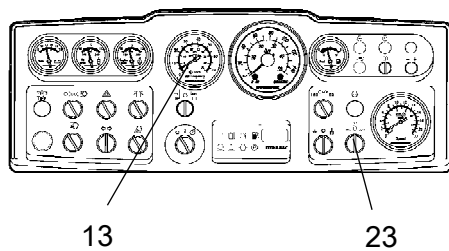
**When starting up and driving a cold machine, which implies cold hydraulic fluid, the braking distance will be longer than normal until the machine reaches working temperature.**

## Operating

### Operating the roller



***Under no circumstances is the machine to be operated from the ground. The operator must be seated inside the machine during all operation.***



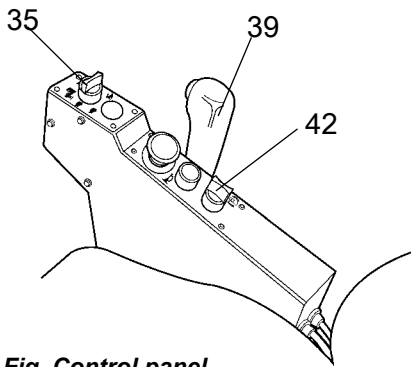
**Fig. Instrument panel**  
**13. Tachometer (Optional)**  
**23. Engine speed control**

Turn the engine speed control (23) to the position for 2,200 rpm.

Deactivate the parking brake and check that the steering is working correctly by turning the steering wheel once to the right and once to the left while the roller is stationary.



***Make sure that the area in front of and behind the roller is clear.***



**Fig. Control panel**  
35. Speed selector  
39. Forward/Reverse lever  
42. Parking brake knob



**Deactivate the parking brake knob (42) and check that the parking brake warning lamp is off. Remember that the roller can start rolling, if it is on a slope.**

Set the speed selector (35) to the required mode, see decal on the control panel.

**Maximum speed**

|                          |         |
|--------------------------|---------|
| Low drum/Low rear axle   | 4 km/h  |
| High drum/Low rear axle  | 5 km/h  |
| Low drum/High rear axle  | 6 km/h  |
| High drum/High rear axle | 11 km/h |



**The High/High mode may only be used for transport runs on an even surface.**

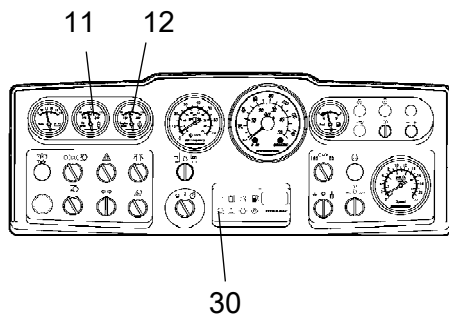
Carefully move the forward/reverse lever (39) forwards or backwards, depending on which direction of travel is required. The speed increases as the lever is moved away from the neutral position.



**The speed should always be controlled using the forward/reverse lever and never by changing the engine speed.**



**Check the parking brake by activating the parking brake knob (42) while the roller is slowly moving forward.**

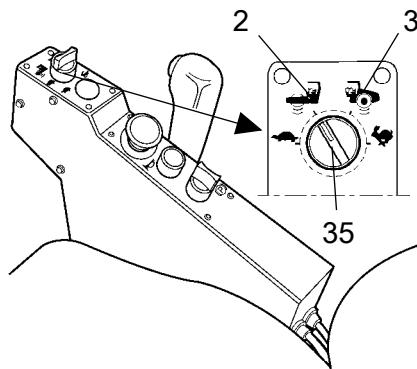


**Fig. Instrument panel**  
11. Hydraulic oil temperature (Optional)  
12. Engine temperature (Optional)  
30. Warning lamp, air filter

Check while driving that the gauges show normal readings. In the event of abnormal values or if the buzzer sounds, immediately stop the roller and the diesel engine. Check and remedy any fault; see also the chapter on maintenance and the engine manual.



If the warning lamp for the air filter (30) comes on during operation (when the diesel engine is running at full speed), the main filter must be cleaned or replaced. See the Maintenance Manual.



**Fig. Control panel**  
35. Speed selector  
2. Position 2  
3. Position 3

### Operating on difficult surfaces

If the machine should get stuck, turn the knob as shown below.

If the drum spins: Turn the knob (35) to Position 2  
If the rear tires spin: Turn the knob (35) to Position 3.

When the machine has regained its grip set the knobs in their original positions.

## Vibration

### Amplitude/frequency - Changeover

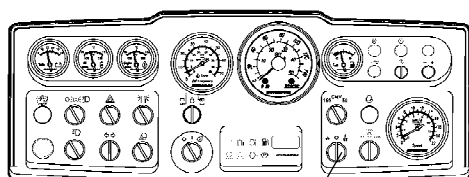
There are two drum vibration settings. Use the switch (24) to adjust.

Turn the knob to the left for low amplitude/high frequency and to the right for high amplitude/low frequency.



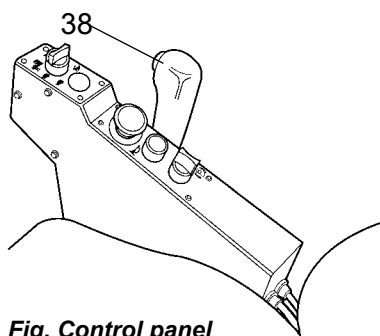
Setting the amplitude may not be performed when vibration is in operation.

Switch the vibration off first and wait until vibration stops before setting amplitude.



24

**Fig. Instrument panel**  
**24. Amplitude selector Low/0/High**



**Fig. Control panel**  
**38. Switch, vibration On/Off**

### Manual vibration - Switching on



Never activate vibration when the roller is stationary. This can damage both the surface and the machine.

Engage and disengage vibration using the switch (38) on the front of the forward/reverse lever.

Always switch off vibration before the roller comes to a standstill.

The engine does not stop if the parking brake is activated.

## Braking

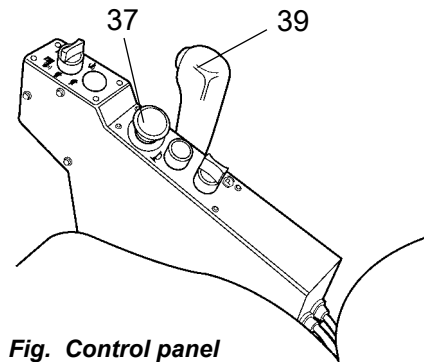
### Emergency braking

Braking is normally activated using the forward/reverse lever. The hydrostatic transmission retards and slows the roller when the lever is moved towards the neutral position.

A disc brake in the drum motor and rear axle acts as an emergency brake when in motion and as a parking brake when stationary.



**For emergency braking, press the emergency stop (37), hold the steering wheel firmly and be prepared for a sudden stop. The brakes are applied and the engine stops.**



**Fig. Control panel**  
37. Emergency stop  
39. Forward/Reverse lever

After emergency braking, return the forward/reverse lever to the neutral position and pull up the emergency stop (37). The roller is fitted with an Interlock and therefore the operator must sit in the seat to start the engine.

### Normal braking

Press the switch (38) to switch off the vibration.

Move the forward/reverse lever (39) to the neutral position to stop the roller.

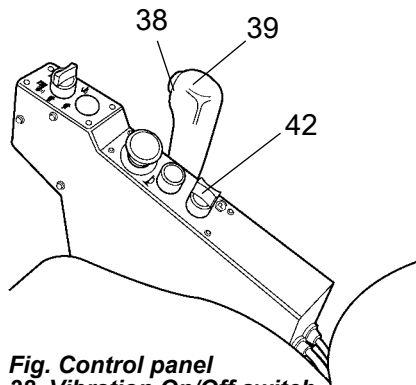
Turn the engine speed control back to idling. Allow the engine to idle for a few minutes to cool down.



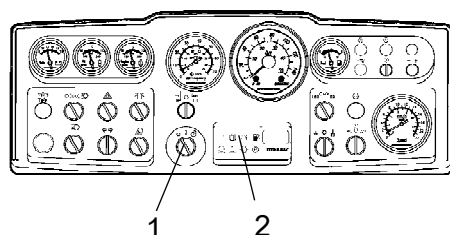
**When starting and driving a machine that is cold, remember that the hydraulic fluid is also cold and that braking distances can be longer than normal until the machine reaches the working temperature.**



**Activate the parking brake knob (42) even for short stops on sloping ground.**



**Fig. Control panel**  
38. Vibration On/Off switch  
39. Forward/Reverse lever  
42. Parking brake knob



**Fig. Instrument panel**  
**1. Starter switch**  
**2. Panel for warning lamps**

## Switching off

Check instruments and warning lamps to see if any faults are indicated. Switch off all lights and other electrical functions.

Turn the starter switch (1) to the left to the shut off position. On rollers without a cab, lower and lock the instrument cover.

## Parking

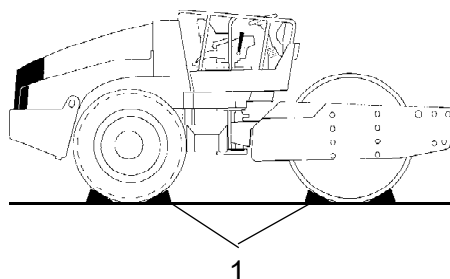
### Chocking the drums



**Never disembark from the machine when the is engine running, unless the emergency/parking brake knob is depressed.**



**Make sure that the roller is parked in a safe place with respect to other road users. Chock the drums if the roller is parked on sloping ground.**



**Fig. Arrangement**  
**1. Chock**

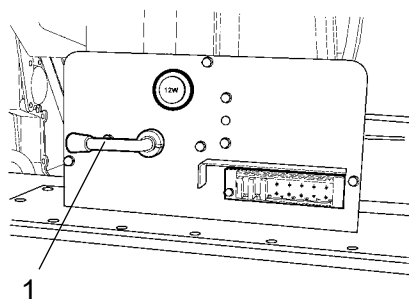


Remember the risk of freezing during the winter. Fill the engine cooling system and the screenwash bottle in the cab with suitable anti-freeze mixtures. See also the maintenance instructions.

## Master switch

Before leaving the roller for the day, switch the master switch (1) to the disconnected position and remove the handle.

This will prevent battery discharging and will also make it difficult for unauthorized persons to start and operate the machine. Lock the engine compartment doors.

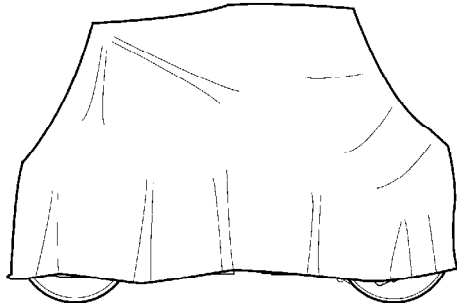


**Fig. Tractor frame, rear left**  
**1. Master switch**

### Long-term parking



The following instructions should be followed when long term parking (more than one month).



**Fig. Roller weather protection**

These measures apply when parking for a period of up to 6 months.

Before re-commissioning the roller, the points marked with an asterisk \* must be returned to the pre-storage state.

Wash the machine and touch up the paint finish to avoid rusting.

Treat exposed parts with anti-rust agent, lubricate the machine thoroughly and apply grease to unpainted surfaces.

### Engine

\* Refer to the manufacturer's instructions in the engine manual that is supplied with the roller.

### Battery

\* Remove the battery from the machine. Clean the battery, check that the electrolyte level is correct (see under the heading 'Every 50 hours of operation') and trickle-charge the battery once a month.

### Air cleaner, exhaust pipe

\* Cover the air cleaner (see under the heading 'Every 50 hours of operation' or 'Every 1000 hours of operation') or its opening with plastic or tape. Also cover the exhaust pipe opening. This is to avoid moisture entering the engine.

### Fuel tank

Fill the fuel tank completely full to prevent condensation.

### Hydraulic reservoir

Fill the hydraulic reservoir to the uppermost level mark (see under the heading 'Every 10 hours of operation.')

### Tires (All-weather)

Check that tire pressure is 110 kPa (1.1 kp/cm<sup>2</sup>), (16 psi).

### **Steering cylinder, hinges, etc.**

Lubricate the articulation bearing with grease (see under the heading "Every 50 hours of operation").

Grease the steering cylinder piston with conservation grease.

Grease the hinges on the doors to the engine compartment and the cab. Grease both ends of the forward/reverse control (bright parts) (see under the heading 'Every 500 hours of operation').

### **Hoods, tarpaulin**

\* Lower the instrument cover over the instrument panel.

\* Cover the entire roller with a tarpaulin. A gap must be left between the tarpaulin and the ground.

\* If possible, store the roller indoors and ideally in a building where the temperature is constant.

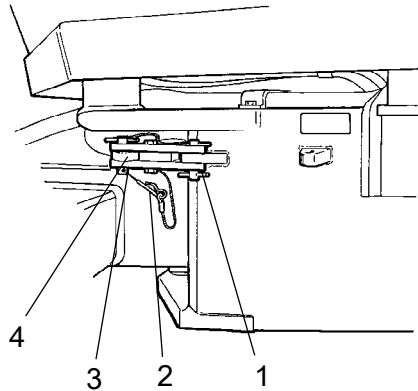
## Miscellaneous

### Lifting

#### Locking the articulation



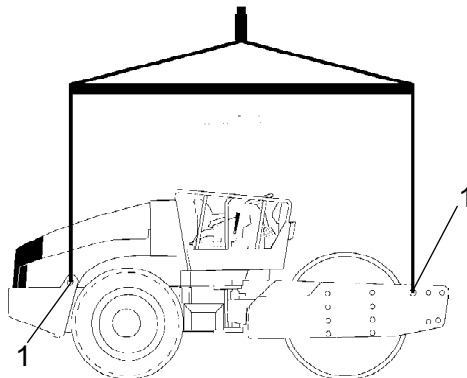
**Articulation must be locked to prevent inadvertent turning before lifting the roller.**



**Fig. Articulation in the locked position**

- 1. Locking arm**
- 2. Locking pin**
- 3. Locking stud**
- 4. Locking lug**

Weight: refer to the hoisting plate on the roller



**Fig. Roller prepared for lifting**  
**1. Hoisting plate**

Turn the steering wheel to the straight ahead position. Push in the emergency/parking brake knob.

Pull out the lowermost locking pin (2), which has a wire attached. Pull up the locking dowel (3) which also has a wire attached.

Fold out the locking arm (1) and secure it to the upper locking lug (4) on steering joint.

Fit the locking stub (3) in the holes through the locking arm (1) and locking lug (4) and secure the stud in position with the locking pin (2).

#### Lifting the roller



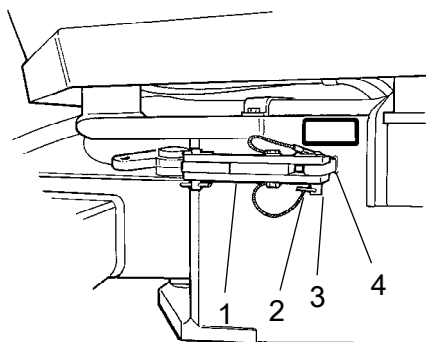
**The machine's gross weight is specified on the hoisting plate (1). Refer also to the Technical specifications.**



Lifting equipment such as chains, steel wires, straps and lifting hooks must be dimensioned in accordance with the relevant safety regulations for the lifting equipment.



**Stand well clear of the hoisted machine! Make sure that the lifting hooks are properly secured.**



**Fig. Articulation in the open position**

- 1. Locking arm
- 2. Locking pin
- 3. Locking stud
- 4. Locking lug

### Unlocking the articulation



Remember to unlock the articulation before operating.

Fold the locking arm (1) back and secure it in the locking lug (4) with the locking stud (3). Insert the lowermost locking pin (2) fitted with a wire, to secure the locking stud (3). The locking lug (4) is located on the tractor frame.

### Towing/Recovering

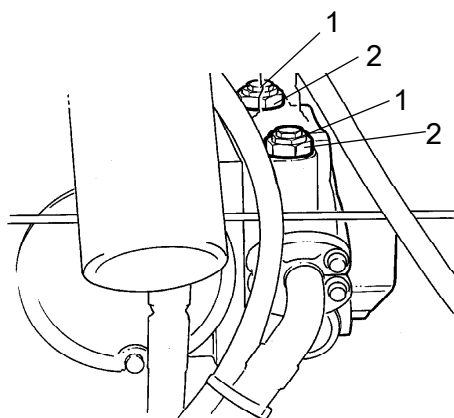
The roller can be moved up to 300 meters (1,000 ft) using the instructions below.

#### Alternative 1

#### Short distance towing with the engine running



**Depress the emergency/parking brake knob and temporarily shut off the engine. Chock the drums to prevent the roller from moving**



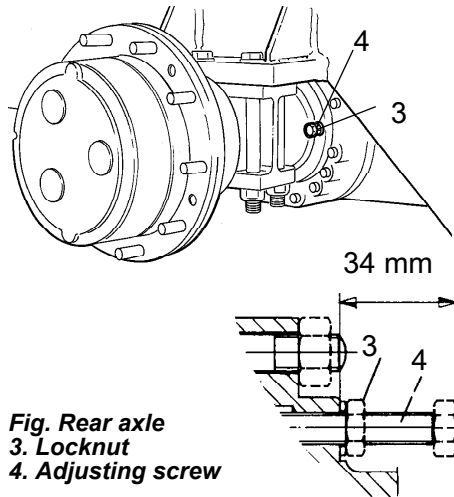
**Fig. Propulsion pump**

- 1. Towing valve
- 2. Locknut

Turn both towing valves (1) (middle hexagonal nut) three turns counter clockwise, while holding the multifunction valve (2) (lowermost hexagonal nut) in place. The valves are placed on the forward drive pump.

Start the engine and allow it to idle.

The roller can now be towed and can also be steered if the steering system is otherwise functioning.



### Alternative 2

**Towing short distances where the engine is inoperative**

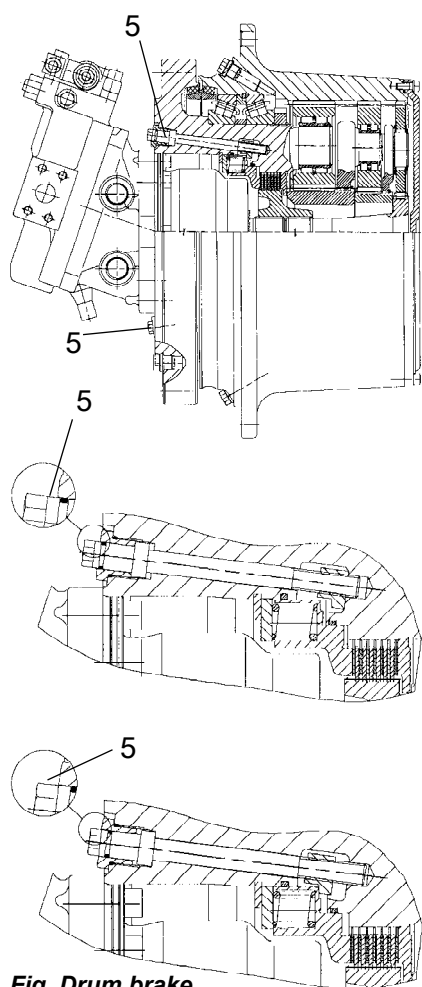


**Chock the drums to prevent the roller from moving when the brakes are mechanically disengaged.**

First release both towing valves as per alternative 1.

### Rear axle brake

Undo the lock nut (3) and screw the adjustment screws (4) by hand until resistance increases, and then one additional turn. The adjustment screws are located on the rear axle, two screws on each side of the differential housing.



**Fig. Drum brake**  
**5. Screw**

### **Drum gearbox brake**

Disengage the drum brake by screwing in the two screws (5) until they stop.

Screw in each screw equally, alternating between the two. This is necessary to prevent jamming the brake piston.

The brakes are now disengaged and the roller can be towed.



After towing, don't forget to reset the towing valves (1), Screw out the adjustment screw (4) to its original position 34 mm from the stop surface, and tighten the locking nuts (3). Loosen the drum brake screws (5). See the section "Short distance towing" options 1 and 2.

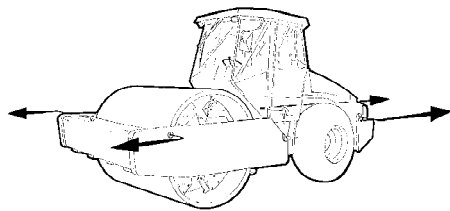
### Towing the roller



**When towing/recovering, the roller must be braked by the towing vehicle. A towing bar must be used as the roller has no brakes.**



The roller must be towed slowly, max. 3 km/h (2 mph) and only towed short distances, max. 300 m (330 yards).



**Fig. Towing**

When towing/retrieving a machine, the towing device must be connected to both lifting holes. The pulling force must act longitudinally on the machine as shown in the figure. Maximum gross pulling force 308 kN (69241 lbf).

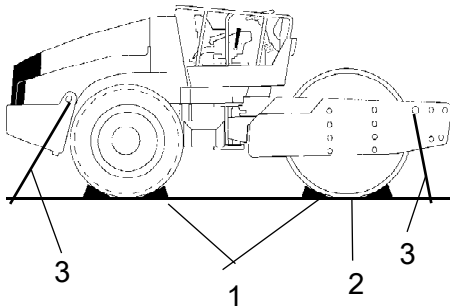


Restore the items for towing according to alternative 1 or 2 on the preceding pages.

### Roller prepared for transport



**Lock the articulation before lifting and transporting. Follow the instructions under the relevant heading.**



**Fig. Transport**

1. Chock
2. Block up
3. Lashing wire

Chock the drums (1) and secure the chocks to the transport vehicle.

Block up under the drum frame (2), to avoid overload on the rubber suspension of the drum when lashing.

Clamp down the roller with lashing strap at all four corners; decals (3) indicate the fixing points.



Remember to return the articulation to its unlocked position before starting the roller.



### Operating instructions - Summary



1. Follow the **SAFETY INSTRUCTIONS** specified in the **Safety Manual**.
2. Make sure that all instructions in the **MAINTENANCE** section are followed.
3. Turn the master switch to the **ON** position.
4. Move the forward/reverse lever to the **NEUTRAL** position.
5. Set the switch for Manual/Automatic vibration to the **0** position.
6. Set the engine speed control to idle (900 rpm).
7. Start the engine and allow it to warm up.
8. Set the engine speed control to the operating position (2,200 rpm).
9. Set the emergency/parking brake knob in the pulled-out position.



10. **Drive the roller. Operate the forward/reverse lever with care.**



11. **Test the brakes. Remember that the braking distance will be longer if the roller is cold.**
12. Use vibration only when the roller is in motion.



13. **IN AN EMERGENCY:**
  - Press the **EMERGENCY STOP**
  - Hold the steering wheel firmly.
  - Brace yourself for a sudden stop.
14. When parking:
  - Activate the parking brake.
  - Stop the engine and chock the drum and wheels.
15. When lifting: - Refer to the relevant section in the Instruction Manual.
16. When towing: - Refer to the relevant section in the Instruction Manual.
17. When transporting: - Refer to the relevant section in the Instruction Manual.
18. When recovering - Refer to the relevant section in the Instruction Manual.



### Preventive maintenance

Complete maintenance is necessary for the machine to function satisfactorily and at the lowest possible cost.

The Maintenance section includes the periodic maintenance that must be carried out on the machine.

The recommended maintenance intervals assume that the machine is used in a normal environment and working conditions.

### Acceptance and delivery inspection

The machine is tested and adjusted before it leaves the factory.

On arrival, before delivery to the customer, delivery inspection must be conducted as per the check list in the warranty document.

Any transport damage must be immediately reported to the transport company.

### Warranty

The warranty is only valid if the stipulated delivery inspection and the separate service inspection have been completed as per the warranty document, and when the machine has been registered for starting under the warranty.

The warranty is not valid if damage has been caused by inadequate service, incorrect use of the machine, the use of lubricants and hydraulic fluids other than those specified in the manual, or if any other adjustments have been made without the requisite authorisation.



**Maintenance - Lubricants and symbols****Fluid volumes**

|                                |                  |               |
|--------------------------------|------------------|---------------|
| Rear axle                      |                  |               |
| - Differential                 | 12,5 liter       | 13,2 qts      |
| - Planetary gear               | 1,85 liters/side | 1,95 qts/side |
| Drum gearbox                   | 3,5 liter        | 3,7 qts       |
| Drum cartridge                 | 2,3 liters/side  | 2,1 qts       |
| Hydraulic reservoir            | 52 liters        | 13,74 gal     |
| Oil in hydraulic system        | 43 liters        | 45,4 qts      |
| Lubrication oil, diesel engine | 14 liter         | 14,8 qts      |
| Coolant, diesel engine         | 26 liter         | 27,4 qts      |



Always use high-quality lubricants and the amounts recommended. Too much grease or oil can cause overheating, resulting in rapid wear.



Other fuel and lubricants are required when operating in areas with extremely high or extremely low ambient temperatures. See the 'Special instructions' chapter, or consult Dynapac.

### DYNAPAC

|                                                                                     |                                                     |                                                                                                                                                                           |                                                                            |                                                                                                                              |
|-------------------------------------------------------------------------------------|-----------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|
|    | ENGINE OIL                                          | Air temperature -15°C - +50°C<br>(5°F-122°F)                                                                                                                              | Shell Rimula R4 L<br>15W-40, API CH-4 or<br>equivalent.                    |                                                                                                                              |
|    | HYDRAULIC FLUID                                     | Air temperature -15°C - +50°C<br>(5°F-104°F)                                                                                                                              | Shell Tellus S2 V68 or<br>equivalent.                                      |                                                                                                                              |
|                                                                                     |                                                     | Air temperature over +50°C<br>(104°F)                                                                                                                                     | Shell Tellus S2 V100 or<br>equivalent.                                     |                                                                                                                              |
|    | BIOLOGICAL<br>HYDRAULIC FLUID,<br>Bio-Hydr. PANOLIN | When it leaves the factory, the<br>machine may be filled with<br>biologically degradable fluid.<br>The same type of fluid must be<br>used when changing or topping<br>up. | PANOLIN HLP Synth 46<br>(www.panolin.com)                                  |                                                                                                                              |
|                                                                                     | BIOLOGICAL<br>HYDRAULIC FLUID                       | When it leaves the factory, the<br>machine may be filled with<br>biologically degradable fluid.<br>The same type of fluid must be<br>used when changing or topping<br>up. | BP Biohyd SE-S46                                                           |                                                                                                                              |
|    | DRUM OIL                                            | Air temp. -15°C - +40°C<br>(5°F-104°F)                                                                                                                                    | Mobil SHC 629                                                              | <b>Dynapac Drum Oil 1000</b> ,<br>P/N 4812156456 (5 litres)                                                                  |
|    | GREASE                                              |                                                                                                                                                                           | SKF LGHB2<br>(NLGI-Klass 2) or<br>equivalent for the<br>articulated joint. | <b>Dynapac Roller Grease</b><br>(0.4kg),<br>P/N 4812030096                                                                   |
|                                                                                     |                                                     |                                                                                                                                                                           | Shell Retinax LX2 or<br>equivalent for other<br>grease points.             |                                                                                                                              |
|  | FUEL                                                | See engine manual.                                                                                                                                                        | -                                                                          | -                                                                                                                            |
|  | TRANSMISSION OIL                                    | Air temperature -15°C - +40°C<br>(5°F-104°F)                                                                                                                              | Shell Spirax S3 AX<br>80W/90, API GL-5 or<br>equivalent                    | <b>Dynapac Gear oil 300</b> ,<br>P/N 4812030756 (5 litres),<br>P/N 4812030117 (20 litres),<br>P/N 4812031574 (209<br>litres) |
|                                                                                     |                                                     | Air temperature 0°C (32°F) -<br>above +40°C (104°F)                                                                                                                       | Shell Spirax AX<br>85W/140, API GL-5 or<br>equivalent.                     |                                                                                                                              |
|  | COOLANT                                             | Anti-freeze protection down to<br>about -37°C (-34.6°F)                                                                                                                   | GlycoShell/Carcoolant<br>774C or equivalent,<br>(mixed 50/50 with water)   |                                                                                                                              |

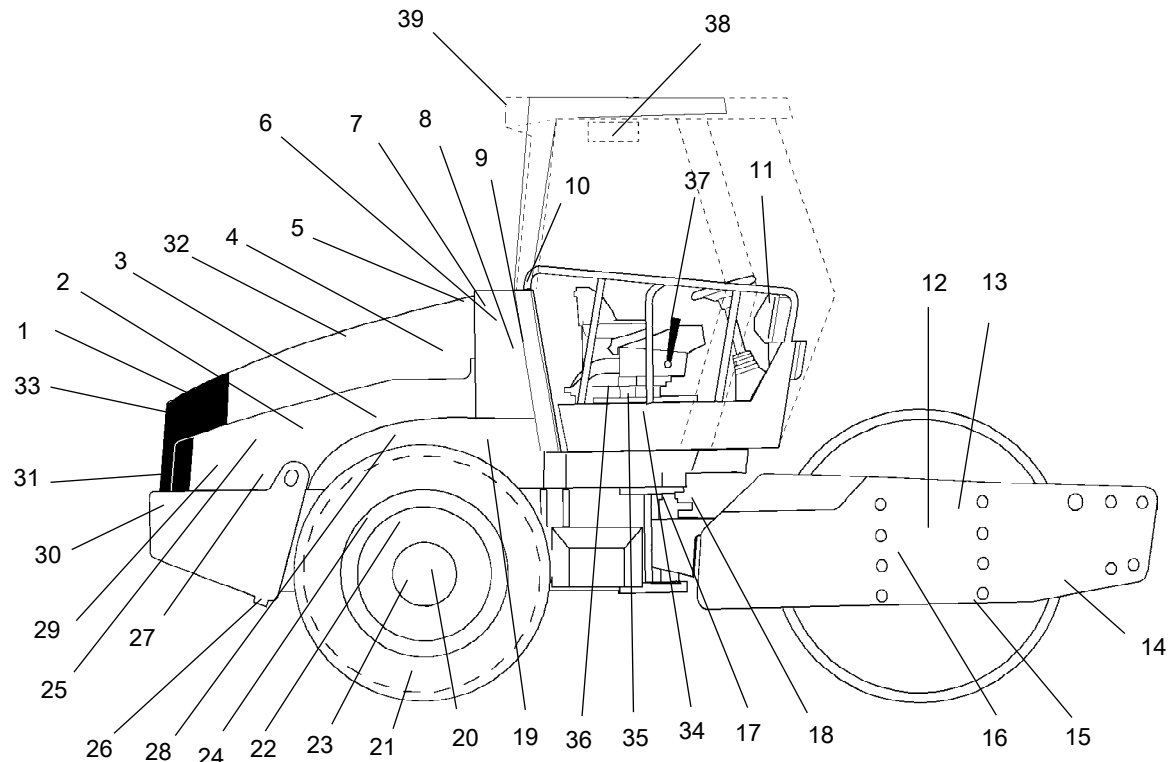
### Maintenance symbols

|                                                                                    |                            |                                                                                   |                |
|------------------------------------------------------------------------------------|----------------------------|-----------------------------------------------------------------------------------|----------------|
|   | Engine, oil level          |  | Tyre pressure  |
|   | Engine, oil filter         |  | Air filter     |
|   | Hydraulic reservoir, level |  | Battery        |
|   | Hydraulic fluid, filter    |  | Recycling      |
|   | Transmission, oil level    |  | Fuel filter    |
|   | Drum, oil level            |  | Coolant, level |
|  | Oil for lubrication        |                                                                                   |                |



## Maintenance - Maintenance schedule

### Service and maintenance points



**Fig. Service and maintenance points**

- |                                        |                                          |                                      |
|----------------------------------------|------------------------------------------|--------------------------------------|
| 1. Radiator grille                     | 14. Scrapers                             | 27. Engine suspension, 4 pcs.        |
| 2. Oil level, diesel engine            | 15. Drum oil, level plug, x2             | 28. Feed pump, fuel                  |
| 3. Fuel filter, fuel pre-filter        | 16. Rubber elements and fastening screws | 29. Diesel fuel, filler              |
| 4. Air filter                          | 17. Steering joint                       | 30. Battery                          |
| 5. Engine cover, hinges                | 18. Steering cylinders, x2               | 31. Radiator                         |
| 6. Hydraulic reservoir, sight glass    | 19. Flywheel casing, hydraulic pumps     | 32. Hydraulic fluid cooler           |
| 7. Bleeding filter                     | 20. Wheel nuts                           | 33. Drive belts, cooling, alternator |
| 8. Hydraulic filter, 2 pcs.            | 21. Tires, pressure                      | 34. Steering chain                   |
| 9. Drainage, hydraulic fluid reservoir | 22. Rear axle, differential              | 35. Seat bearing                     |
| 10. Hydraulic fluid, filling           | 23. Rear axle, planetary gears, 2 pcs.   | 36. Steering chain                   |
| 11. Fuse box                           | 24. Rear axle suspension, 2 sides        | 37. Forward/reverse lever            |
| 12. Drum cartridge, filling, 2 fillers | 25. Oil filter, diesel engine            | 38. Fresh air filter *               |
| 13. Drum gearbox                       | 26. Drainage, fuel tank                  | 39. Air conditioning *               |

\* Optional equipment

## Maintenance - Maintenance schedule

### General

Periodic maintenance should be carried out after the number of hours specified. Use the daily, weekly etc. periods where number of hours cannot be used.



Remove all dirt before filling, when checking oils and fuel and when lubricating using oil or grease.



The manufacturer's instructions found in the engine manual also apply.

### Every 10 hours of operation (Daily)

Refer to the contents to find the page number of the sections referred to !

| Pos. in fig | Action                                                   | Comment                    |
|-------------|----------------------------------------------------------|----------------------------|
|             | <b>Before starting up for the first time on that day</b> |                            |
| 14          | Check the scraper setting                                |                            |
| 1           | Check for free circulation of cooling air                |                            |
| 31          | Check coolant level                                      | Refer to the engine manual |
| 2           | Check the engine oil level                               | Refer to the engine manual |
| 29          | Refuel                                                   |                            |
| 6           | Check fluid level in hydraulic reservoir                 |                            |
|             | Test the brakes                                          |                            |

### After the FIRST 50 hours of operation

Refer to the contents to find the page number of the sections referred to !

| Pos. in fig | Action                               | Comment                    |
|-------------|--------------------------------------|----------------------------|
| 2           | Change the engine oil and oil filter | Refer to the engine manual |
| 3           | Change the fuel filter               | Refer to the engine manual |
| 8           | Change the hydraulic fluid filter    |                            |
| 12          | Change the drum oil                  |                            |

**Every 50 hours of operation (Weekly)**

Refer to the contents to find the page number of the sections referred to!

| Pos. in fig | Action                                              | Comment             |
|-------------|-----------------------------------------------------|---------------------|
|             | Check that hoses and couplings are not leaking      |                     |
| 4           | Inspect/clean the filter element in the air cleaner | Replace as required |
| 17          | Lubricate the articulation                          |                     |
| 20          | Check the wheel-nuts are tightened                  |                     |
| 21          | Check the tire pressure                             |                     |
| 39          | Check the AC                                        | Optional            |

**Every 250 hours of operation (Monthly)**

Refer to the contents to find the page number of the sections referred to !

| Pos. in fig | Action                                         | Comment                                                   |
|-------------|------------------------------------------------|-----------------------------------------------------------|
| 23          | Check oil level in rear axle/planetary gearing |                                                           |
| 13          | Check oil level in drum gearbox                |                                                           |
| 15          | Check oil level in the drum cartridge          |                                                           |
| 32          | Clean the coolers                              |                                                           |
| 20          | Check the bolted joints                        | The above applies to new or reconditioned components only |
| 24          | Check the bolted joints                        | The above applies to new or reconditioned components only |
| 16          | Check rubber elements and bolted joints        |                                                           |
| 30          | Check battery                                  |                                                           |
| 39          | Check the AC                                   | Optional                                                  |

## Maintenance - Maintenance schedule

### Every 500 hours of operation (Every three months)

Refer to the contents to find the page number of the sections referred to !

| Pos. in fig | Action                               | Comment                    |
|-------------|--------------------------------------|----------------------------|
| 3           | Replace the fuel filter              | Refer to the engine manual |
| 5           | Lubricate controls and joints        |                            |
| 3           | Clean the fuel pre-filter.           |                            |
| 25          | Change the engine oil and oil filter | Refer to the engine manual |
| 36          | Grease the steering chain            | Optional                   |
| 35          | Grease the chair bearing             | Optional                   |

### Every 1000 hours of operation (Every six months)

Refer to the contents to find the page number of the sections referred to !

| Pos. in fig | Action                                        | Comment                    |
|-------------|-----------------------------------------------|----------------------------|
| 7           | Check bleeder filter on hydraulic reservoir   |                            |
| 8           | Change the hydraulic fluid filter             |                            |
| 9           | Drain the condensate from hydraulic reservoir |                            |
| 26          | Drain condensate from fuel tank               |                            |
| 22          | Change oil in rear axle differential          |                            |
| 23          | Change oil in the rear axle planetary gearing |                            |
| 38          | Replace the fresh air filter in the cab       | Optional                   |
|             | Check engine valve clearances                 | Refer to the engine manual |
| 33          | Check belt tension in the drive belt system   | Refer to the engine manual |

**Every 2000 hours of operation (Yearly)**

Refer to the contents to find the page number of the sections referred to !

| <b>Pos. in fig</b> | <b>Action</b>                        | <b>Comment</b> |
|--------------------|--------------------------------------|----------------|
| 9                  | Change the hydraulic fluid           |                |
| 10                 | Change the hydraulic fluid           |                |
| 12                 | Change the oil in the drum cartridge |                |
| 15                 | Change the oil in the drum cartridge |                |
| 13                 | Change the oil in the drum gearbox   |                |
| 37                 | Lubricate the Forward/Reverse lever  |                |
| 17                 | Checking the steering hitch          |                |
| 39                 | Overhaul air conditioning            | Optional       |



## Maintenance, 10h

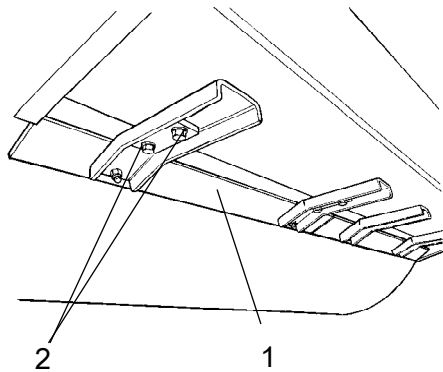


***Park the roller on a level surface.  
When checking and making adjustments, the  
engine should be switched off and the  
emergency/parking brake should be applied, if  
not otherwise specified.***

### Scrapers - Check, adjustment



It is important to consider movement of the drum when the machine turns, i.e., the scrapers can be damaged or wear of the drum may increase if adjustment is made closer than the values stated.



**Fig. Scrapers**  
**1. Scraper blades (x4)**  
**2. Screws**

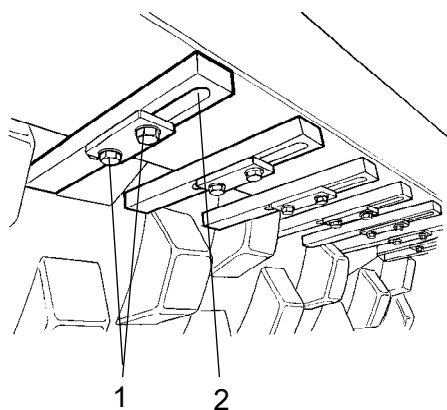
If necessary, adjust distance to the drum as follows:

Loosen the screws (2) on the scraper attachment.

Then adjust the scraper blade (1) to 20 mm from the drum.

Tighten the screws (2).

Repeat the procedure for the other scraper blades (x4).



### Scrapers, Pad-drum

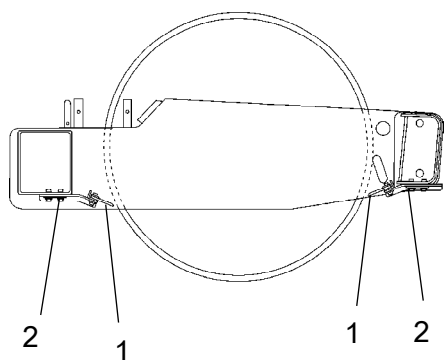
Undo the screws (1), then adjust each scraper tooth (2) to 25 mm (1.0 in) between scraper tooth and drum.

Center each scraper tooth (2) between the pads.

Tighten the screws (1).

**Fig. Scrapers**

- 1. Screws
- 2. Scraper teeth (x18)



### Flexible scrapers (Optional)

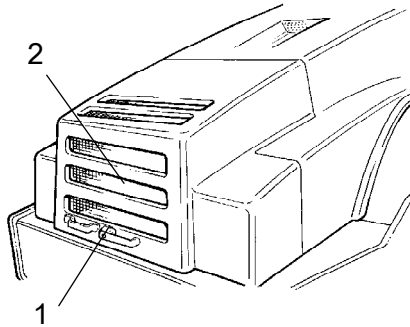
Loosen the screws (2).

Then, adjust the scraper blade (1) so that it lightly touches the drum.

Tighten the screws (2).

**Fig. Scrapers**

- 1. Scraper blade
- 2. Screws



**Fig. Engine hood**  
1. Hood lock  
2. Protective grille

### Air circulation - Check

Ensure that the engine has free circulation of cooling air through the protective grille in the hood.

To open the engine hood, turn the locking arm (1) upward. Raise the hood to its fully open position, checking that the red safety catch on the left gas spring is latched.



***If the engine hood's gas-spring are out of action and the hood is put at its upper position - block the hood so that it cannot fall.***

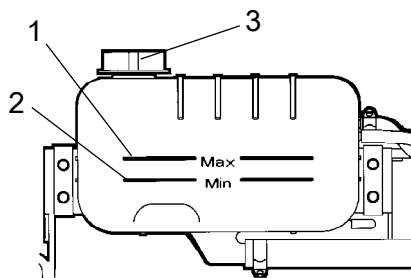


### Coolant level - Check

Check that level of the coolant is between the max. and min. marks.



***Take great caution if the radiator cap must be opened while the engine is hot. Wear protective gloves and goggles.***



**Fig. Water tank**  
1. Max. level  
2. Min. level  
3. Filler cap

Fill with a mixture of 50% water and 50% anti freeze. See the lubrication specifications in these instructions and in the engine manual.



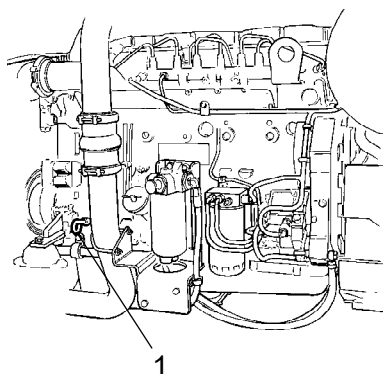
**Flush the system every other year and change the coolant. Make sure also that the air flow through the cooler is unobstructed.**



### Diesel engine Check oil level



**Take care not to touch any hot parts of the engine or the radiator when removing the dipstick. Risk for burns.**



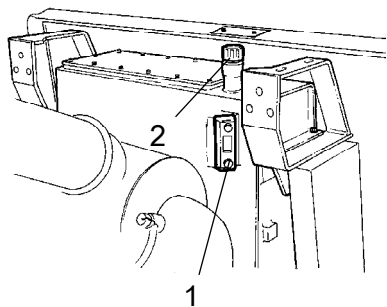
**Fig. Engine compartment**  
**1. Dipstick**

The dipstick is located on the engine's right side.

Pull up the dipstick (1) and check that the oil level is between the upper and lower marks. For further details, refer to the engine's instruction manual.



### Hydraulic reservoir - Check fluid level

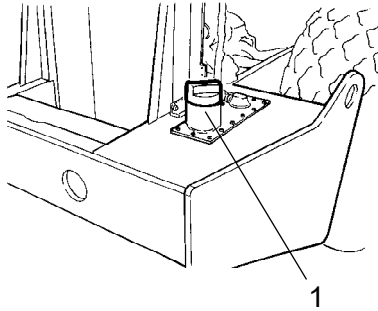


**Fig. Hydraulic reservoir**  
**1. Sight glass**  
**2. Filler pipe**

Place the roller on a level surface and check that the oil level in the sight glass (1) is between the max and min markings. Top up with the type of hydraulic fluid specified in the lubricant specification, if the level is too low.



## Fuel tank - Filling



**Fig. Fuel tank**  
**1. Filler pipe**

Refuel daily with diesel fuel up to the lower edge of the filler pipe (1). Follow the engine manufacturer's specification with regard to the quality of diesel fuel.



***Stop the engine. Short-circuit (press) the filler gun against a non-insulated part of the roller before refuelling, and against the filler pipe (1) while refuelling.***



***Never refuel while the engine is running. Do not smoke and avoid spilling fuel.***

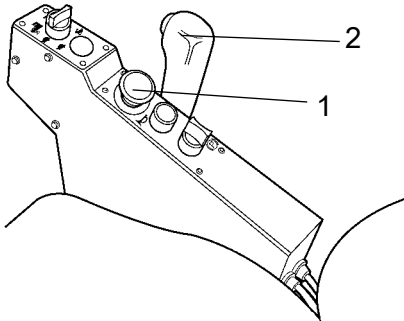
The tank holds 320 liters (84.5 gal) of fuel.

## Brakes - Check



**Check the brakes by carrying out the following :**

### Checking the emergency stop



**Fig. Control panel**  
**1. Emergency stop**  
**2. Forward/Reverse lever**

Operate the roller **slowly** forwards. Hold the steering wheel firmly and brace yourself for a sudden stop.

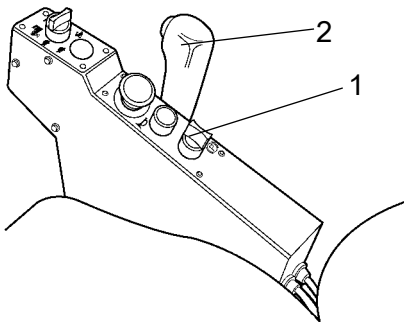
Push in the emergency stop (1). The roller will stop abruptly and the engine will switch off.

After checking the emergency stop, set the forward/reverse lever (2) in neutral.

Pull up the emergency stop (1). Start the engine.

The roller is now ready for operation.

### Checking the parking brake



**Fig. Control panel**  
**1. Parking brake knob**  
**2. Forward/Reverse lever**

Operate the roller **slowly** forwards. Hold the steering wheel firmly and brace yourself for a sudden stop.

Activate the parking brake knob (1). The roller will stop immediately with the engine running.

After checking the parking brake, set the forward/reverse lever (2) in neutral.

Reset the parking brake knob (1).

The roller is now ready for operation.

**See also Operating section in the manual.**

## Maintenance - 50h



**Park the roller on a level surface.**  
**When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.**

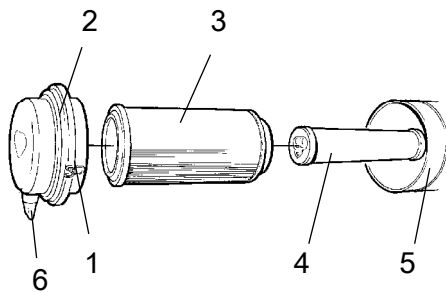


### Air cleaner

#### Checking - Change the main air filter



Change the air cleaner main filter when the warning lamp on the control panel comes on when the engine is running at maximum speed.



**Fig. Air cleaner**

- 1. Clips**
- 2. Cover**
- 3. Main filter**
- 4. Backup filter**
- 5. Filter housing**
- 6. Dust valve**

Release the clips (1), pull off the cover (2), and pull out the main filter (3).

Do not remove the backup filter (4).

Clean the air cleaner if necessary, see section Air cleaner - Cleaning.

When replacing the main filter (3), insert a new filter and refit the air cleaner in the reverse order.

Check the condition of the dust valve (6); replace if necessary.

When refitting the cover, make sure that the dust valve is positioned downwards.

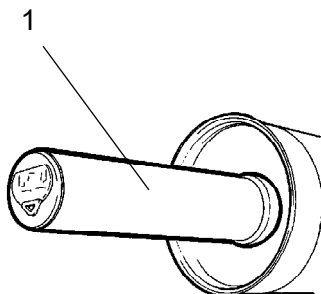


### Backup filter - Change

Change the backup filter with a new filter after every third replacement of the main filter.

To change the backup filter (1), pull the old filter out of its holder, insert a new filter and reassemble the air cleaner in the reverse order.

Clean the air cleaner if necessary, see section Air cleaner - Cleaning.



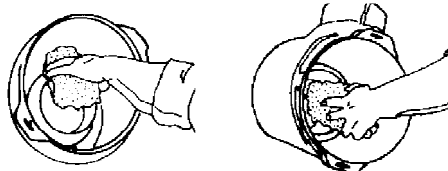
**Fig. Air filter**  
**1. Backup filter**



### Air cleaner - Cleaning

Wipe clean the inside of the cover (2) and the filter housing (5). See the previous illustration.

Wipe clean on both sides of the outlet pipe.



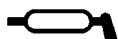
Inner edge of  
outlet pipe.

Outer edge of outlet  
pipe.

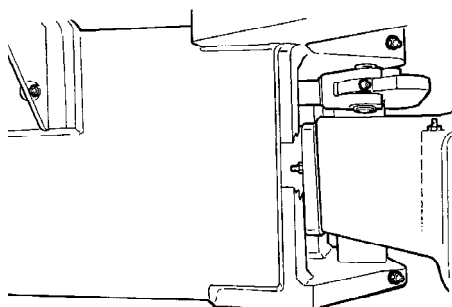
Wipe also both surfaces for the outlet pipe; see adjacent figure.



Check that the hose clamps between the filter housing and the suction hose are tight and that the hoses are intact. Inspect the entire hose system, all the way to the engine.



## Articulation - Lubrication



**Fig. Steering hitch right side**

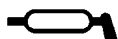


**Do not allow anyone to remain in the vicinity of the steering joint when the engine is running. Risk of being crushed when the steering is operated. Press the emergency/parking brake knob before lubricating.**

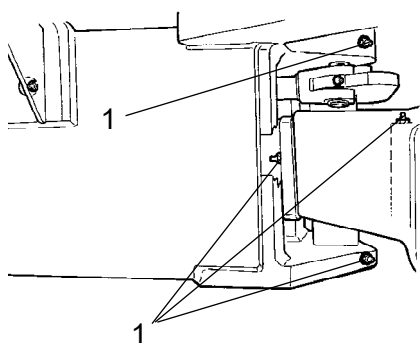
Turn the steering wheel fully to the left to gain access to all the steering system's lubricating nipples (4) on the right-hand side of the machine.



**Use grease as per the lubricant specification**



## Steering joint - Lubrication



**Fig. Articulation, right side**  
**1. Lubricating nipples, articulation (4 pcs)**

Wipe off any dirt and grease from the nipples.

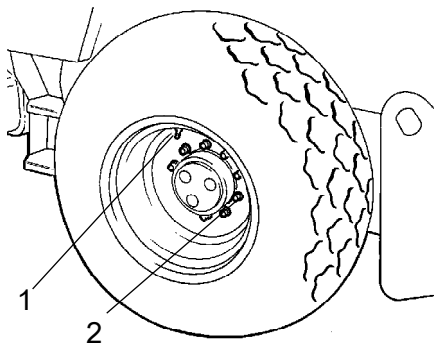
Grease each nipple (1) with five strokes of a hand-operated grease gun. Make sure that grease penetrates into the bearings.



**If grease does not penetrate the bearings, it may be necessary to relieve the articulation joint with a jack while repeating the greasing process.**



## Tires - Air pressure - Wheel nuts - Tightening



**Fig. Wheels**  
1. Air valve  
2. Wheel nut

Check the tire pressures using a pressure gauge.

If the tires are filled with fluid, the air valve (1) must be in the "12 o'clock" position during pumping.

Recommended pressure: See Technical Specifications.

Check the tire pressure.



When changing the tires it is important that both of them have the same rolling radius. This is necessary to ensure proper functioning of the anti-slip in the rear axle.

Check the tightening torque of the wheel nuts (2) at 630 Nm (465 lbf.ft).

Check both wheels and all nuts. (This only applies to a new machine or newly fitted wheels).



**Check the safety manual that accompanies the roller before filling the tires with air.**

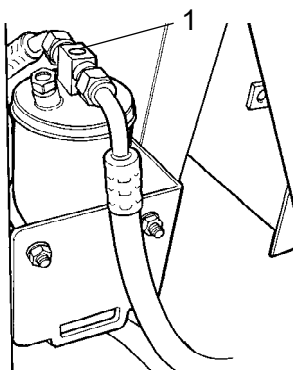


## Automatic Climate Control (Optional) - Inspection

The system described in this manual is type ACC (Automatic Climate Control).



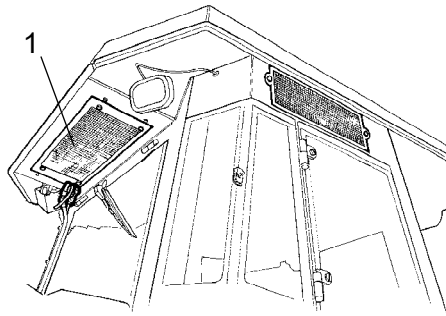
**Never work under the roller when the engine is running. Park the roller on a level surface, chock the wheels and depress the parking brake control.**



**Fig. Drying filter**  
1. Sight glass

With the unit in operation, open the engine hood and check using the sight glass (1) that bubbles are not visible on the drying filter.

The filter is located on the left side of the engine compartment's front edge. If bubbles are visible through the sight glass, it is a sign that the refrigerant level is too low. If so, stop the unit. The unit may be damaged if it is run with insufficient refrigerant.



**Fig. Cab**  
**1. Condensor element**

Where cooling capacity is markedly reduced, clean the condensor element (1) located on the rear edge of the cab. Also clean the cooling unit in the cab. See under the heading 2000 hours, automatic climate control - overhaul.



## Maintenance - 250h



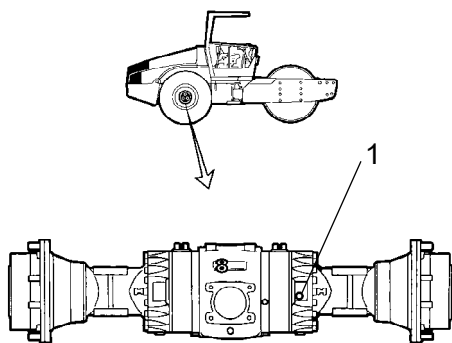
**Park the roller on a level surface.**  
**When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.**



### Rear axle differential - Check oil level



**Never work under the roller when the engine is running. Park on a level surface. Block the wheels securely.**



Wipe clean and remove the level plug (1) and check that the oil level reaches the lower edge of the plug hole. Top off with oil to the right level if the level is low. Use transmission oil according to the lubricant specification.

Clean and refit the plug.

**Fig. Level check - differential housing**  
**1. Level/Filler plug**



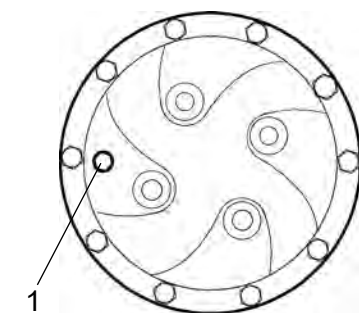
### Rear axle planetary gears - Check oil level

Position the roller so that the level plug (1) in the planetary gear is at "9 o'clock" or "3 o'clock".

Wipe clean and remove the level plug (1) and check that the oil level reaches the lower edge of the plug hole. Top off with oil to the right level if the level is low. Use transmission oil. See lubrication specification.

Clean and refit the plug.

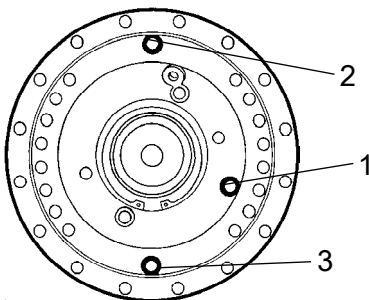
Check the fluid level in the same way on the rear axle's other planetary gear.



**Fig. Level check - planetary gear**  
**1. Level/Filler plug**



### Drum gearbox - Checking the oil level



**Fig. Oil level check - drum gearbox**  
1. Level plug  
2. Filler plug  
3. Drain plug

Position the drum so that the filler plug (2) is straight up.

Wipe clean the area around the level plug (1) and then undo the plug.

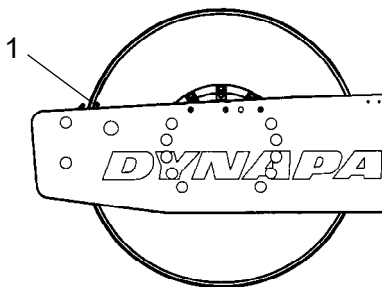
Ensure that the oil level reaches up to the lower edge of the plug hole.

Top off with oil to the right level if the level is low. Use transmission oil according to the lubricant specification.

Clean and refit the plugs.

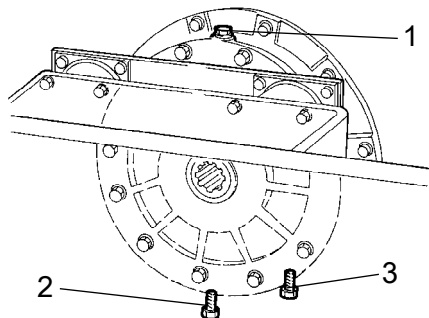


### Drum cartridge - Checking the oil level



**Fig. Left drum side**  
1. Indicator pin

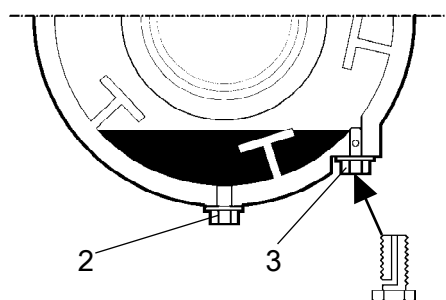
Position the machine level so that the indicator pin (1) on the inside of the drum is aligned with the top of the drum frame.



**Fig. Right drum side**  
1. Filler plug  
2. Drain plug  
3. Level plug

Wipe clean the filler plug (1) and level plug (3).

Unscrew the filler plug (1).



**Fig. Drum cartridge**  
2. Drain plug  
3. Level plug

Then loosen the level plug (3) on the underside of the cartridge and unscrew it until the hole in the middle of the plug becomes visible.

Top off with oil through the filler plug (1), until oil begins to run out from the level plug's (3) hole. The level is correct when it stops running.



Ensure that only MOBIL SHC 629 is used in the cartridges..

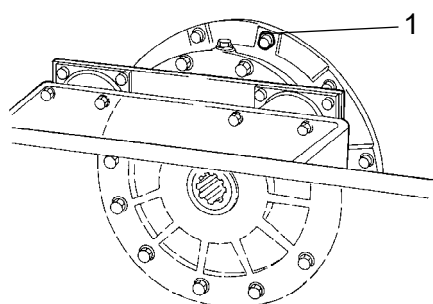


Do not overfill with oil - risk for overheating.

Clean and refit the plugs. Now repeat the procedure on the opposite side.

### Drum cartridge - Cleaning the ventilation screw

Clean the drum's ventilation hole and ventilation screw (1). The hole is required to eliminate excess pressure inside the drum.



**Fig. Drum**  
1. Ventilation screw

### Radiator - Check/Cleaning

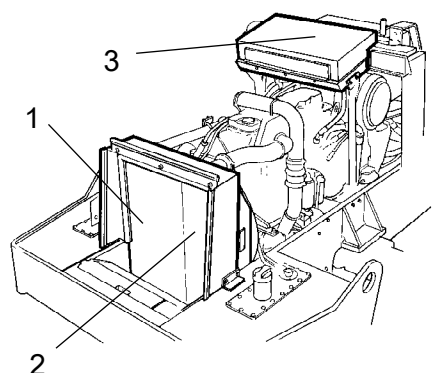
Check that air can pass unobstructed through the radiators (1), (2) and (3).

Clean a dirty radiator using compressed air or a high-pressure water jet.

Blow air or direct water through the cooler in the opposite direction to that of the cooling air.



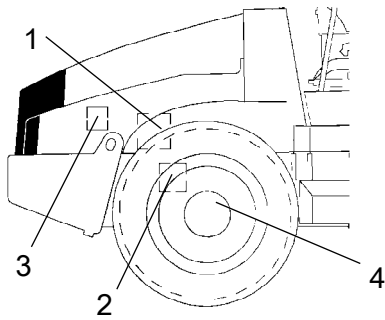
Be careful when using a high-pressure washer - do not place the nozzle too close to the radiator.



**Fig. Engine compartment**  
1. Water cooler  
2. Charge air cooler  
3. Hydraulic fluid cooler



***Wear protective goggles when working with compressed air or high-pressure water jets.***



**Fig. Right side of machine**  
1. Steering pump  
2. Rear axle  
3. Engine suspension  
4. Wheel nuts

### Bolted joints - Checking tightening torque

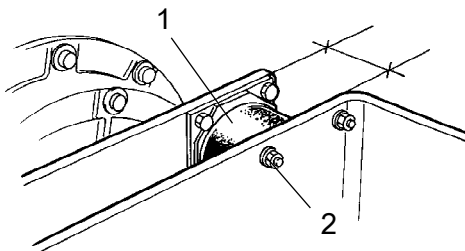
Steering pump against engine (1) 38 Nm (28 lbf.ft).

Rear axle suspension (2) 330 Nm (243 lbf.ft), oiled.

Engine mounting (3). Check that all M12 bolts (x20) are tightened, 78 Nm (57 lbf.ft).

Wheel nuts (4). Check that all nuts are tightened, 630 Nm oiled.

(The above applies to new or replaced components only).



**Fig. Drum, vibration side**  
1. Rubber element  
2. Fastening screws

### Rubber elements and fastening screws - Check

Check all rubber elements (1), replace all of the elements if more than 25% of them on one side of the drum are cracked deeper than 10-15 mm (0.4-0.6 in).

Check using a knife blade or pointed object.

Check also that the screw fasteners (2) are tightened.



### Battery - Check electrolyte level



**Never use a naked flame when checking the battery as the electrolyte emits explosive gas while the alternator is charging.**

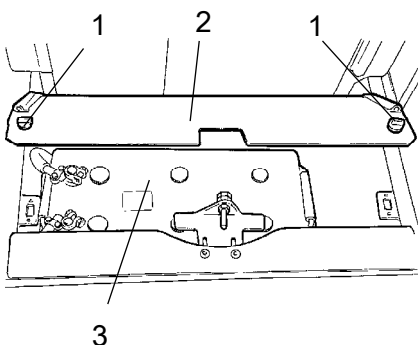
Lift up the engine compartment cover and undo the quick-release screws (1).

Raise the battery cover (2).

Wipe the top of the battery.



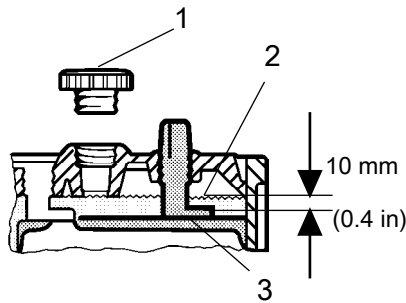
**Wear safety goggles. The battery contains corrosive acid. Rinse with water if electrolyte comes into contact with the body.**



**Fig. Battery shelf**  
1. Quick-screws  
2. Battery cover  
3. Battery



## Battery cell



**Fig. Electrolyte level in battery**

- 1. Cell cap
- 2. Electrolyte level
- 3. Plate

Take off the cell caps (1) and make sure that electrolyte (2) is about 10 mm (0.4 in) above the plates (3). Check the level of all cells. Top off with distilled water to the right level if the level is low.

If the ambient temperature is below freezing, run the engine for a while before topping off with distilled water. Otherwise the electrolyte might freeze.

Make sure that ventilation holes in the cell cover are not clogged, then put the cover back on.

The cable shoes should be clean and well tightened. Clean corroded cable shoes and grease them with acid-free Vaseline.



Always disconnect the negative cable first when disconnecting the battery. When connecting the battery, always connect the positive cable first.



Discard used batteries wisely. Batteries contain lead, which is harmful to the environment.

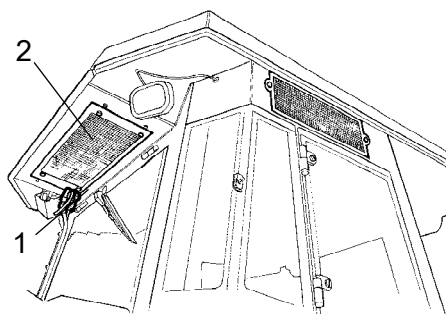


**Before doing any electric welding on the machine, disconnect the battery ground cable and then all electrical connections to the alternator.**

## Air conditioning (Optional)

### - Inspection

Inspect refrigerant hoses and connections and make sure that there are no signs of an oil film that can indicate a refrigerant leakage.



**Fig. Air conditioning**

- 1. Refrigerant hoses
- 2. Condenser element



## Maintenance - 500h



***Park the roller on a level surface.  
When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.***

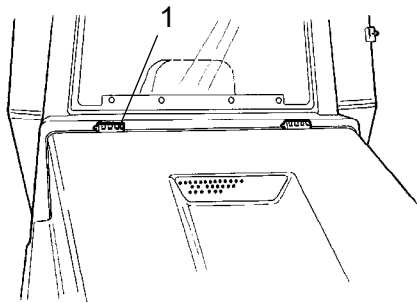


***Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.***



### Controls and moving joints - Lubrication

Lubricate engine hood hinges (1) and the slide rails of the operator's seat with grease, other joints and controls with oil. Lubricate the cab hinges with grease. See the lubrication specification.



**Fig. Engine hood  
1. Hinge**

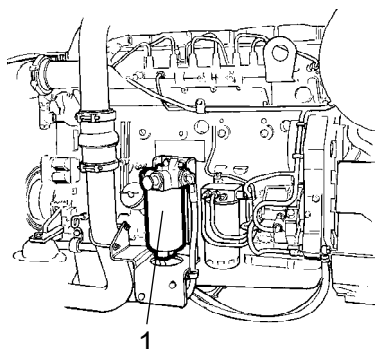


## Fuel pre-filter - Cleaning



**Ensure good ventilation (air extraction) if the diesel engine is run indoors. Risk of carbon monoxide poisoning.**

See instruction manual for the engine when cleaning the filter, the chapter on the fuel system.



**Fig. Engine compartment**  
**1. Fuel prefilter**



## Diesel engine - Oil and Filter change



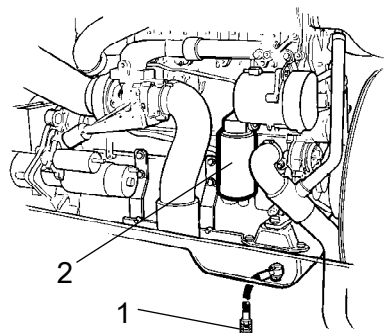
**Take great care when draining warm fluid and oil. Wear protective gloves and goggles.**

The oil drain plug (1) is most easily accessible from the bottom of the engine and is located attached to a hose on the rear axle.. Drain the oil when the engine is warm. Place a receptacle that holds at least 19 liters (5 gal) under the drain plug.

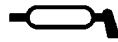
Replace the engine oil filter (2) at the same time. Refer to the engine manual.



**Deliver the drained oil and filter to environmentally correct handling.**



**Fig. Left side of engine**  
**1. Drain plug**  
**2. Oil filter**

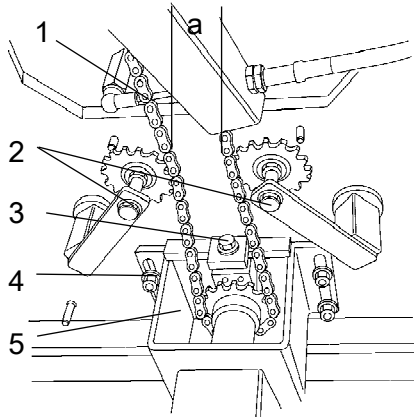


## Steering chain and seat bearing - Lubrication

Optional on rollers without cab



Keep in mind that the chain is a vital part of the steering mechanism.



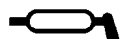
**Fig. Underneath operator's position**

- 1. Steering chain**
- 2. Chain-tightening device**
- 3. Adjusting nut**
- 4. Nuts**
- 5. Control valve mount**

Clean and lubricate the chain (1) between the seat bearing and steering valve with grease. The chain can be accessed from underneath the operator's position.

It is not necessary to remove the chain.

Adjust the chain as follows if it has slackened so that size "a" is less than 30 mm (1.2 in): Loosen the nuts (4) and adjust the mount (5) backwards with the adjusting nut (3) until size "a" is 50 mm (2 in).

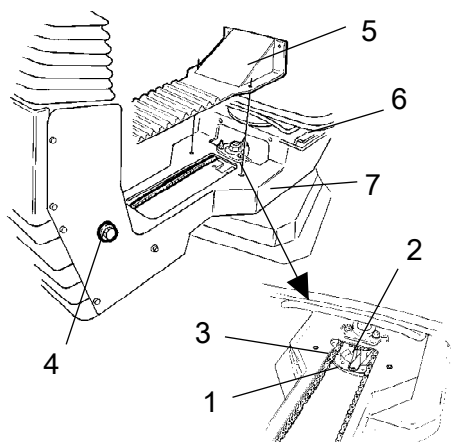


## Seat bearing - Lubrication

Optional on rollers without cab



Keep in mind that the chain is a vital part of the steering mechanism.



**Fig. Seat bearing**  
1. Grease nipple  
2. Cogwheel  
3. Steering chain  
4. Adjusting screw  
5. Cover  
6. Slide rails  
7. Slew interlock

Remove the cover (5) to access the lubrication nipple (1). Lubricate the operator seat slew bearing with three strokes of a hand-operated grease gun.

Lubricate the seat locking latch (7) (accessible from below).

Also grease the seat slide rails (6).



If the seat starts to be stiff when adjusting, it should be lubricated more often than specified here.

Clean and grease the chain (3) between the seat and the steering column.

If the chain is slack on the sprocket (2), loosen the screws (4) and move the steering column forward. Tighten the screws and check chain tension.

## Maintenance - 1000h



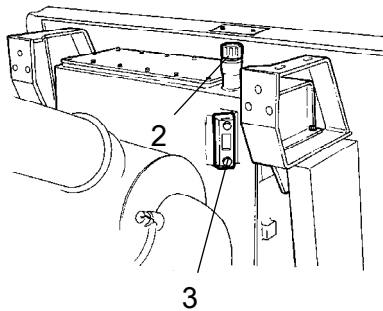
***Park the roller on a level surface.  
When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.***



***Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.***



### Hydraulic filter - Replacement



**Fig. Hydraulic reservoir**  
**2. Filler cap/Bleeding filter**  
**3. Sight glass**

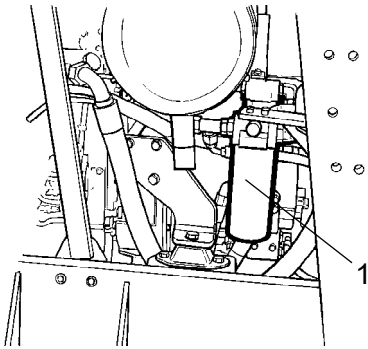
Undo the filler cap/bleeder filter (2) on top of the reservoir so that over-pressure inside the reservoir can be eliminated.

Make sure that the bleeding filter (2) is not clogged, air must have unobstructed passage through the cap in both directions.

If passage in either direction is blocked, clean the filter with a little diesel oil and blow through with compressed air until the block is removed, or replace the cap with a new one.



***Wear protective goggles when working with compressed air.***



**Fig. Engine compartment**  
**1. Hydraulic fluid filter (x2).**

Clean thoroughly around the oil filters.



Remove the oil filters (1) and dispose of them in an approved manner. They are single-use filters and cannot be cleaned.



Make sure that the old sealing rings are not left on the filter holders, as this could cause leakage between the new and old gaskets.

Thoroughly clean the sealing surfaces of the filter holders.

Apply a thin coat of fresh hydraulic fluid to the rubber gaskets on the new filters. Screw on the filter by hand.



First tighten the filter until its seal is in contact with the filter attachment. Then turn an additional half revolution. Do not tighten the filter too hard as this could damage the gasket.

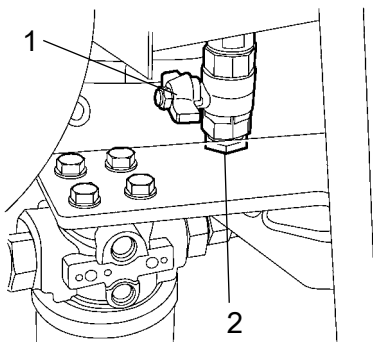
Start the engine and ensure that there is no leakage of hydraulic fluid from the filters. Check level of fluid in the sight glass (3) and top up as required.



**Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.**



## Hydraulic reservoir - Draining



**Fig. Underside of hydraulic reservoir**  
**1. Drainage tap**  
**2. Plug**

The condensate from the hydraulic reservoir is drained through the drainage tap (1).

Drain the roller after it has been stationary for a long time, e.g. after standing overnight. Drain as follows:

Remove the plug (2).

Place a container under the tap.

Open the tap (1) and let any trapped condensate run out.

Shut the drainage tap.

Refit the plug.

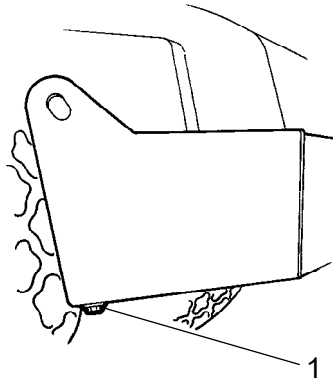


## Fuel tank - Drainage

Water and sediment in the fuel tank are removed via the drainage plug in the bottom of the fuel tank.



**Be very careful during draining. Do not drop the plug or else all the fuel will flow out.**



**Fig. Fuel tank**  
**1. Drain plug**

Drain the roller after it has been stationary for a long time, e.g. after standing overnight. The fuel level should be as low as possible.

The roller should preferably have been standing with this side somewhat lower, so that water and sediment will gather near the drainage plug (1). Drain as follows:

Place a container under the plug (1).

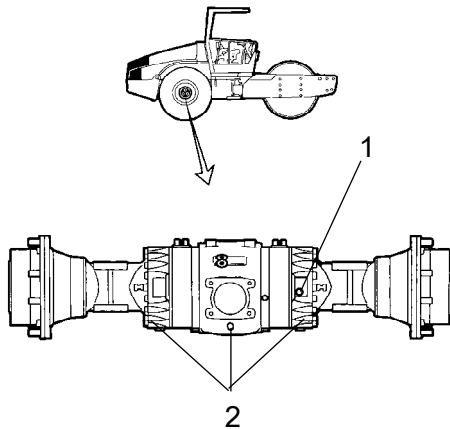
Remove the plug and drain the water and sediment until only pure fuel runs from the plug. Refit the plug.



## Rear axle differential - Oil change



**Never work under the roller when the engine is running. Park on a level surface. Block the wheels securely.**



**Fig. Rear axle**  
**1. Level/Filler plug**  
**2. Drain plugs**

Wipe clean and remove the level/filler plug (1) and all three drain plugs (2) and drain the oil into a suitable receptacle. The volume is approximately 12.5 liters (13.2 qts).



**Save the oil and dispose of it in an approved manner.**

Refit the drainage plugs and top up with fresh oil until the correct level is reached. Refit the level/filler plug. Use transmission oil, see Lubricant Specification.



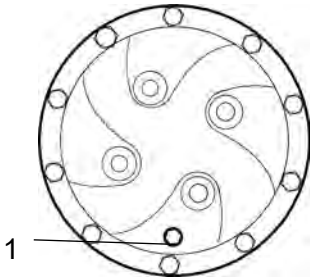
## Rear axle planetary gear - Oil change

Position the roller with the plug (1) at its lowest position.

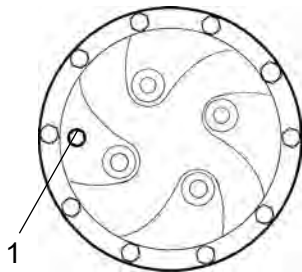
Wipe clean, unscrew the plug (1) and drain the oil into a suitable receptacle. The volume is approximately 1.85 liters (1.95 qts).



Oil should be taken to your local waste disposal station.



**Fig. Planetary gear/drainage position**  
1. Plug



**Fig. Planetary gear/filling position**  
1. Plug

Position the roller so that the plug (1) in the planetary gear is at "9 o'clock" or "3 o'clock".

Fill with oil to lower edge of level hole. Use transmission oil. See the lubrication specification.

Clean and refit the plug.

Check the fluid level in the same way on the rear axle's other planetary gear.



## Air conditioning (Optional)

### Fresh air filter - Change

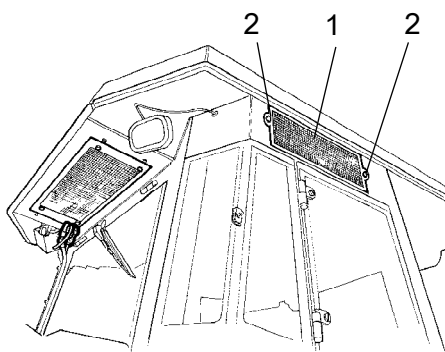


**Use a step ladder to reach the filter (1). The filter can also be accessed via the right cab window.**

Loosen the two screws (2) on the cab's right side. Take down the whole holder and remove the filter insert.

Replace with a new filter.

It may be necessary to change the filter more often if the machine is working in a dusty environment.



**Fig. Cab**  
1. Fresh air filter  
2. Screw (x2)

## Maintenance - 2000h



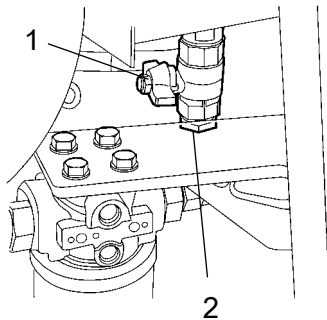
**Park the roller on a level surface. When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.**



**Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.**



### Hydraulic reservoir - Oil change



**Fig. Underside of hydraulic reservoir**  
**1. Drainage tap**  
**2. Plug**

Obtain a container for collecting the used fluid. The container should be able to hold at least 60 liters (16 gal).



**Observe care when draining hot hydraulic fluid. Wear protective gloves and goggles.**

A suitable container may be an empty oil drum or similar item which is placed beside the roller. The fluid then runs in a hose from the drainage plug (1) to the oil drum, after the plug (2) has been removed and the tap opened.



**Save the oil and dispose of it in an approved manner.**

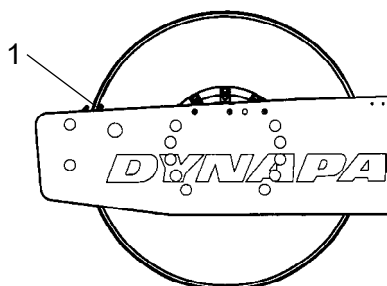
Fill up with fresh hydraulic fluid as per the instructions under the heading "Hydraulic reservoir - Check fluid level". Replace the hydraulic fluid filters at the same time.

Start the diesel engine and operate the various hydraulic functions.

Check the fluid level and top up if necessary.

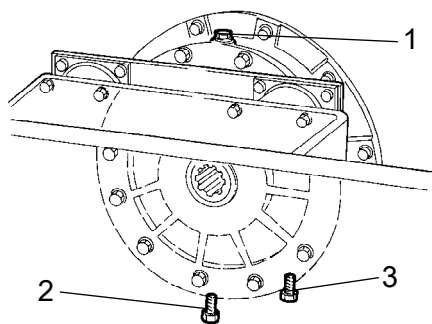


## Drum cartridge - Oil change



**Fig. Left drum side**  
**1. Indicator pin**

Position the machine level so that the indicator pin (1) on the inside of the drum is aligned with the top of the drum frame.



**Fig. Right drum side**  
**1. Filler plug**  
**2. Drain plug**  
**3. Level plug**

Place a receptacle for about 5 liters (1.32 gal) underneath the drain plug (2).



Save the oil and hand in to an environment-friendly waste disposal station.

Clean and unscrew the filler plug (1) and the drain plug (2).

Allow all the oil to run out. Fit the drain plug and fill with new synthetic oil in accordance with the instructions under "Drum cartridge - checking the oil level".

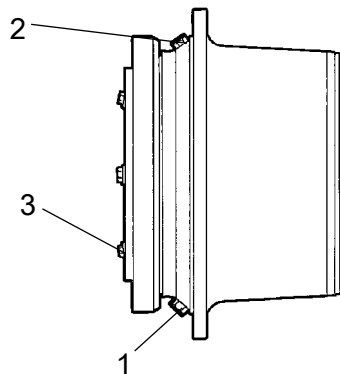
Repeat the procedure on the opposite side.



Ensure that only MOBIL SHC 629 is used in the cartridges..



## Drum gearbox - Oil change



**Fig. Drum gearbox**

- 1. Drain plug
- 2. Filler plug
- 3. Level plug

Place the roller on a level surface with the plugs (1) and (2) as illustrated.

Wipe clean, unscrew the plugs (1, 2 and 3) and drain the oil into a suitable receptacle, capacity about 3.5 liters (1 gal.).

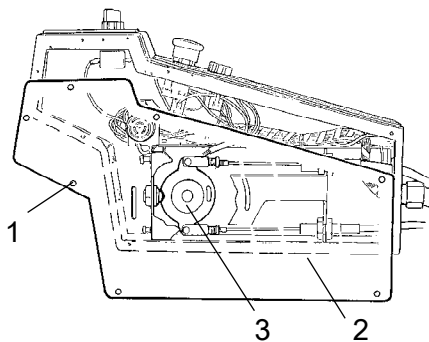
Refit the plug (1) and fill with oil up to the level plug (3), according to "Drum gearbox - Checking the oil level".

Use transmission oil according to the lubricant specification.

Clean and refit the level plug (3) and filler plug (2).



## Forward/Reverse lever - Lubrication



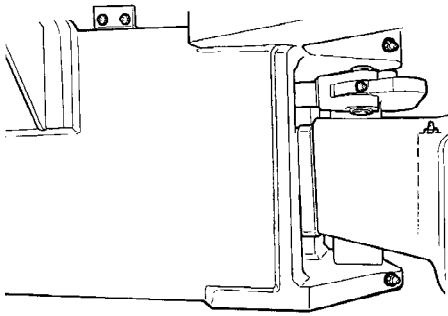
**Fig. Forward/Reverse lever**

- 1. Screw
- 2. Plate
- 3. Cam disc

Remove the screws (1) and take off the plate (2).

Grease the contact surface on the cam disc (3).

Refit the plate (2) with the screws (1).



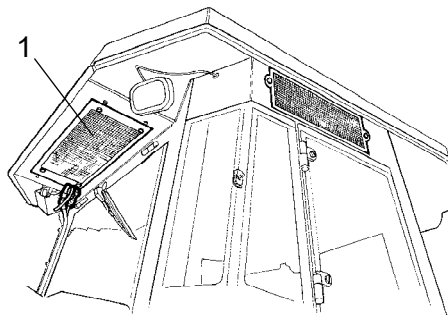
**Fig. Steering hitch**

### Steering hitch - Check

Inspect the steering hitch to detect any damage or cracks.

Check and tighten any loose bolts.

Check also for any stiffness and play.



**Fig. Cab**  
1. Condensor element

### Automatic Climate Control (Optional) - Overhaul

Regular inspection and maintenance are necessary to ensure satisfactory long-term operation.

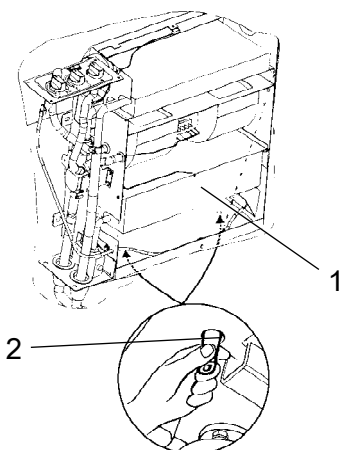
Clean all dust from the condenser element (1) using compressed air. Blow from above downwards.



The air jet can damage the element flanges if it is too powerful.



***Wear protective goggles when working with compressed air.***



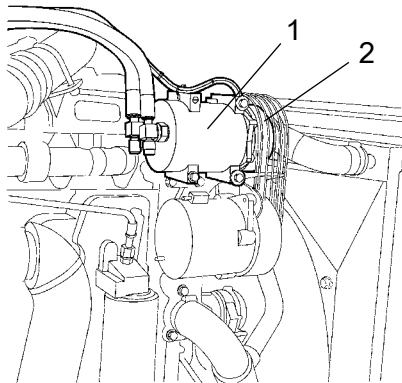
**Fig. Automatic climate control**  
1. Cooling element  
2. Drain valve (x2).

Inspect the condenser element attachment.

Clean all dust from the cooling unit and the cooling element (1) using compressed air.

Check the system hoses for chafing. Make sure that drainage from the cooling unit is unobstructed so that no condensation accumulates inside the unit.

Drain by pinching the valves (2)



**Fig. Engine compartment**  
**1. Compressor**  
**2. Drive belt**

### **Compressor - Check (Optional)**

Inspect the attachment of the compressor (1).

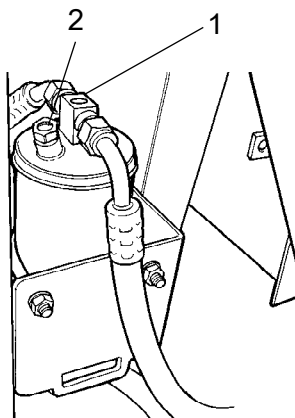
The compressor is located over the alternator in the engine compartment.

The unit should, if possible, be run at least five minutes every week to ensure the lubrication of the gaskets and compressor in the system.

Check the drive belt (2) for any physical damage or cracks.



The air conditioning unit should not be run when the outdoor temperature is below 0 C, other than for the above.



**Fig. Drying filter in engine compartment**  
**1. Sight glass**  
**2. Moisture indicator**

### **Drying filter - Check**

With the unit in operation, open the engine hood and check using the sight glass (1) that bubbles are not visible on the drying filter. If bubbles are visible through the sight glass, it is a sign that the refrigerant level is too low. If so, stop the unit. The unit may be damaged if it is run with insufficient refrigerant.

Check the moisture indicator (2). It should be blue. If it is beige, the dryer cartridge should be changed by an authorized service company.



**The compressor will be damaged if the unit is run with too little refrigerant.**



**Do not disconnect or undo the hose couplings.**



**The cooling system is pressurized. Incorrect handling can result in serious personal injury.**



**The system contains pressurized refrigerant. It is forbidden to release refrigerants into the atmosphere. Work on the refrigerant circuit is only to be carried out by authorized companies.**

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