DYNAPAC
Part of the Atlas Copco Group

Instruction manual

ICC334CHF-1EN2.pdf
Operation & Maintenance

Vibratory roller
CC334CHF

Engine
Cummins QSB 3.3

Serial number
***284S00006* -**
10000318x0A000001 -

Translation of original instructions

Subject to changes
Printed in Sweden

Table of Contents

Introduction

The machine

Dynapac CC334CHF is a self-propelled vibratory combination roller in 8 metric tonnes class featuring 1730 mm (68 in) wide split steel drum front and four smooth rubber tires at rear. The machine is equipped with drive, brakes, vibration and timer for water sprinkler on the drum.

The rubber tires are driven and braked in pairs and also equipped with a sprinkler system for the use of fluid from a seperate emulsion tank or from the central water tank.

Scrapers and cocoa mats are always mounted on the rubber tires and on the drum scrapers are mounted and cocoa mats are optional.

A variety of different engine power settings, operator platforms, control possibilities and options makes the machine available in a lot of different configurations.

Intended use

CC334CHF is mainly designed to be used for thin and thick asphalt layers with regards to dual vibration amplitudes that are optimized for this purpose. It is also possible to compact granular soil material, such as sand and gravel.

Warning symbols

CAUTION ! Marks a danger or hazardous procedure that can result in damage to the machine or property if the warning is ignored.

WARNING ! Marks a danger or a hazardous procedure that can result in life threatening or serious injury if the warning is ignored.

Safety information

It is recommended to at least train operators in handling and daily maintenance of the machine in accordance with the instruction manual. Passengers are not allowed on the machine, and you must sit in the seat when operating the machine.

The safety manual supplied with the machine must be read by all roller operators. Always follow the safety instructions. Do not remove the manual from the machine.

We recommend that the operator reads the safety instructions in this manual carefully. Always follow the safety instructions. Ensure that this manual is always easily accessible.

Read the entire manual before starting the machine and before carrying out any maintenance.

Replace immediately the instruction manuals if lost, damaged or unreadable.

Ensure good ventilation (extraction of air by fan) where the engine is run indoors.

CALIFORNIA

Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

General

This manual contains instructions for machine operation and maintenance.

The machine must be correctly maintained for maximal performance.

The machine should be kept clean so that any leakages, loose bolts and loose connections are discovered at as early a point in time as possible.

Inspect the machine every day, before starting. Inspect the entire machine so that any leakages or other faults are detected.

Check the ground under the machine. Leakages are more easily detected on the ground than on the machine itself.

THINK ENVIRONMENT ! Do not release oil, fuel and other environmentally hazardous substances into the environment. Always send used filters, drain oil and fuel remnants to environmentally correct disposal.

This manual contains instructions for periodic maintenance normally carried out by the operator.

Additional instructions for the engine can be found in the manufactuer's engine manual.

CE marking and Declaration of conformity

(Applies to machines marketed in EU/EEC)

This machine is CE marked. This shows that on delivery it complies with the basic health and safety directives applicable for the machine in accordance with machinery directive 2006/42/EC and that it also complies with other directives applicable for this machine.

A "Declaration of conformity" is supplied with this machine, which specifies the applicable directives and supplements, as well as the harmonized standards and other regulations that are applied.

Safety - General instructions

(Also read the safety manual)

1. **The operator must be familiar with the contents of the OPERATION section before starting the roller.**
2. **Ensure that all instructions in the MAINTENANCE section are followed.**
3. **Only trained and/or experienced operators are to operate the roller. Passengers are not permitted on the roller. Remain seated at all times when operating the roller.**
4. **Never use the roller if it is in need of adjustment or repair.**
5. **Only mount and dismount the roller when it is stationary. Use the intended grips and rails. Always use the three-point grip (both feet and one hand, or one foot and both hands) when mounting or dismounting the machine. Never jump down from the machine.**
6. **The ROPS (Roll Over Protective Structure) should always be used when the machine is operated on unsafe ground.**
7. **Drive slowly in sharp bends.**
8. **Avoid driving across slopes. Drive straight up or straight down the slope.**
9. **When driving close to edges, ditches or holes, make sure that at least 2/3 of the drum width is on previously compacted material (solid surface).**
10. **Make sure that there are no obstacles in the direction of travel, on the ground, in front of or behind the roller, or overhead.**
11. **Drive particularly carefully on uneven ground.**
12. **Use the safety equipment provided. The seat belt must be worn on machines fitted with ROPS.**
13. **Keep the roller clean. Clean any dirt or grease that accumulates on the operator platform immediately. Keep all signs and decals clean and legible.**
14. **Safety measures before refueling:**
    - Shut off the engine
    - Do not smoke
    - No naked flame in the vicinity of the machine
    - Ground the filling device nozzle to the tank to avoid sparks
15. **Before repairs or service:**
    - Chock the drums/wheels and under the strike-off blade.
    - Lock the articulation if necessary

16. **Hearing protection is recommended if the noise level exceeds 85 dB(A). The noise level can vary depending on the equipment on the machine and the surface the machine is being used on.**

17. **Do not make any changes or modifications to the roller that could affect safety. Changes are only to be made after written approval has been given by Dynapac.**

18. **Avoid using the roller before the hydraulic fluid has reached its normal working temperature. Braking distances can be longer than normal when the fluid is cold. See instructions in the STOP section.**

19. **For your own protection always wear:**
    - helmet
    - working boots with steel toecaps
    - ear protectors
    - reflecting clothing/high visibility jacket
    - working gloves

Safety - when operating

Prevent persons from entering or remaining in the danger area, i.e. a distance of at least 7 m (23 ft) in all directions from operating machines. The operator may allow a person to remain in the danger area, but should then observe caution and operate the machine only when the person is visible or has given clear indications of where he or she is.

Slopes

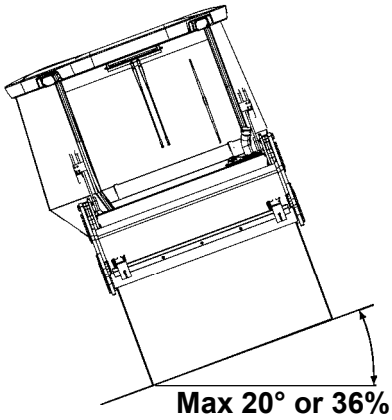


Fig. Operating on slopes

This angle has been measured on a hard, flat surface with the machine stationary.

The steering angle was zero, the vibration was switched OFF and all tanks were full.

Always take into consideration that loose ground, steering the machine, vibration on, machine speed across the ground and raising the center of gravity can all cause the machine to topple at smaller slope angles than those specified here.

To exit the cab in an emergency, release the hammer on the rear right post and break the right opening side-windows.

It is recommended that ROPS (Roll Over Protective Structure) or a ROPS approved cab, is always used when driving on slopes or unsafe ground.

Where possible, avoid driving across slopes. Drive instead straight up and down sloping ground.

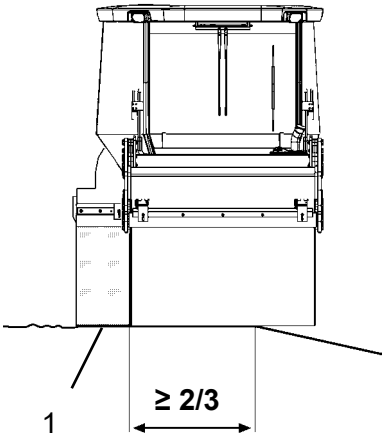


Fig. Position of drums when driving near an edge
1. Pivotal steering

Driving near edges

When driving near an edge, minimum 2/3 of the drum width must be on solid ground.

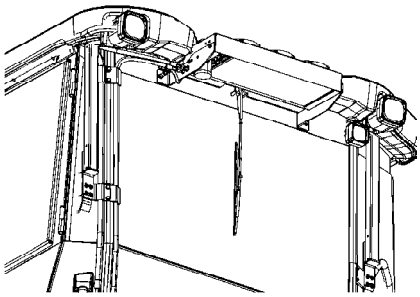
When using pivotal steering, only one drum should be allowed to move into the position shown in the picture. The other drum must be in contact with the ground across its full width.

Keep in mind that the machine's center of gravity moves outwards when steering. For example, the center of gravity moves to the right when you steer to the left.

Safety (Optional)

Air conditioning

The system contains pressurized refrigerant. It is forbidden to release refrigerants into the atmosphere.



Work on the refrigerant circuit is only to be carried out by authorized companies.

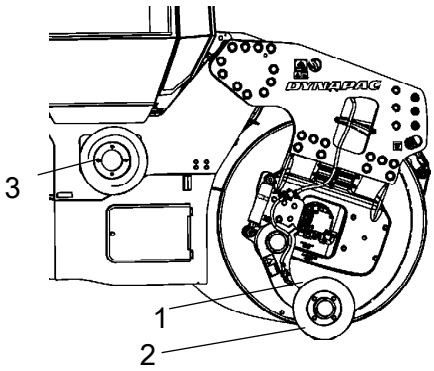
The cooling system is pressurized. Incorrect handling can result in serious personal injury. Do not disconnect or undo the hose couplings.

Fig. Air conditioning (ACC)

The system must be re-filled with an approved refrigerant by authorized personnel when necessary. See decal on or in the vicinity of the installation.

Edge cutter/compactor

The operator must make sure that nobody is in the area of operation while the machine is in use.



The edge cutter consists of rotating components and there is a risk of being crushed.

Fig. Edge cutter/compactor
1. Transport position
2. Operating position
3. Holder for cutter/compactor wheel.

The tool must be returned to the transport position (raised position) (1) every time it has been used.

If the edge cutter and its parts are dismantled, make sure that it is set in a relieved position and resting on the ground.

Working lights - Xenon

Warning, high voltage!

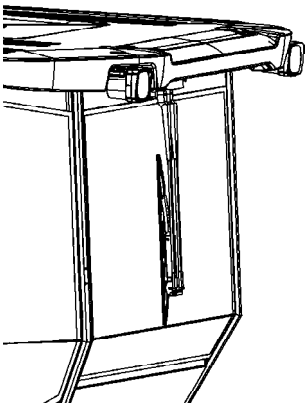


Figure. Xenon lighting on cab

The working lights of the Xenon type have a secondary high-voltage source.

Work on the lighting should only be conducted by an authorized electrician and with the primary voltage disconnected.

Contact a Dynapac dealer!

Warning, environmentally hazardous waste!

Working lights of the Xenon type include a discharge lamp that contains mercury (Hg).

A defective lamp is to be considered as hazardous waste and shall be disposed off as per local directives.

Special instructions

Standard lubricants and other recommended oils and fluids

Before leaving the factory, the systems and components are filled with the oils and fluids specified in the lubricant specification. These are suitable for ambient temperatures in the range -15°C to +40°C (5°F - 104°F).

The maximum temperature for biological hydraulic fluid is +35°C (95°F).

Higher ambient temperatures, above +40°C (104°F)

For operation of the machine at higher ambient temperatures, however maximum +50°C (122°F), the following recommendations apply:

The diesel engine can be run at this temperature using normal oil. However, the following fluids must be used for other components:

Hydraulic system - mineral oil Shell Tellus T100 or similar.

Lower ambient temperature - Freeze risk

Make sure that the watering system is empty/drained of water (sprinkler, hoses, tank/s) or that anti-freeze has been added, to prevent the system freezing.

The outlet hose from the central tank can be disconnected and the end placed in a container with antifreeze to run this through the pump/filter.

Temperatures

The temperature limits apply to standard versions of rollers.

Rollers equipped with additional equipment, such as noise suppression, may need to be more carefully monitored in the higher temperature ranges.

High pressure cleaning

Do not spray directly onto electrical components.

Do not use high pressure cleaning for dashboard/display.

The Electrical Drive Control and the computer box may not be washed with high pressure cleaning and not at all with water. Clean them with a dry wiper.

Detergent that can destroy electrical parts, or which is conductive, must not be used.

Place a plastic bag over the fuel filler cap and secure with a rubber band. This is to avoid high pressure water entering the vent hole in the filler cap. This could cause malfunctions, such as the blocking of filters.

Never aim the water jet directly at the fuel tank cap. This is particularly important when using a high-pressure cleaner.

Fire fighting

If the machine catches fire, use an ABE-class powder fire extinguisher.

A BE-class carbon dioxide fire extinguisher can also be used.

Roll Over Protective Structure (ROPS), ROPS approved cab

If the machine is fitted with a Roll Over Protective Structure (ROPS, or ROPS approved cab) never carry out any welding or drilling in the structure or cab.

Never attempt to repair a damaged ROPS structure or cab. These must be replaced with new ROPS structure or cabs.

Battery handling

When removing batteries, always disconnect the negative cable first.

When fitting batteries, always connect the positive cable first.

Dispose of old batteries in an environmentally friendly way. Batteries contain toxic lead.

Do not use a quick-charger for charging the battery. This may shorten battery life.

Jump starting (24V)

Do not connect the negative cable to the negative terminal on the dead battery. A spark can ignite the oxy-hydrogen gas formed around the battery.

Check that the battery used for jump starting has the same voltage as the dead battery.

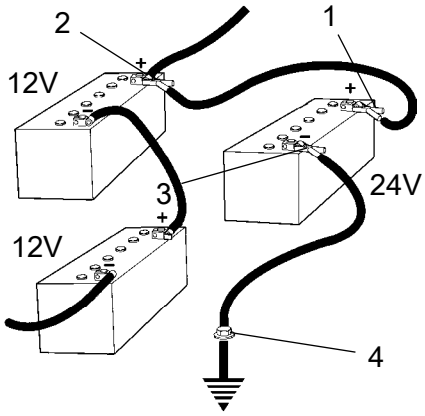


Fig. Jump starting

Turn the ignition and all power consuming equipment off. Switch off the engine on the machine which is providing jump start power.

Jump leads must have 24V.

First connect the jump start battery's positive terminal (1) to the flat battery's positive terminal (2).Then connect the jump start battery's negative terminal (3) to, for example, a bolt (4) or the lifjting eye on the machine with the flat battery.

Start the engine on the power providing machine. Let it run for a while. Now try to start the other machine. Disconnect the cables in the reverse order.

Technical specifications

Vibrations - Operator station

(ISO 2631)

The vibration levels are measured in accordance with the operational cycle described in EU directive 2000/14/EC on machines equipped for the EU market, with vibration switched on, on soft polymer material and with the operator's seat in the transport position.
Measured whole-body vibrations are below the action value of 0.5 m/s² as specified in Directive 2002/44/EC. (Limit is 1.15 m/s²)
Measured hand/arm vibrations also were below the action level of 2.5 m/s² specified in the same directive. (Limit is 5 m/s²)

Noise level

The noise level is measured in accordance with the operational cycle described in EU directive 2000/14/EC on machines equipped for the EU market, on soft polymer material with vibration switched on and the operator's seat in the transport position.

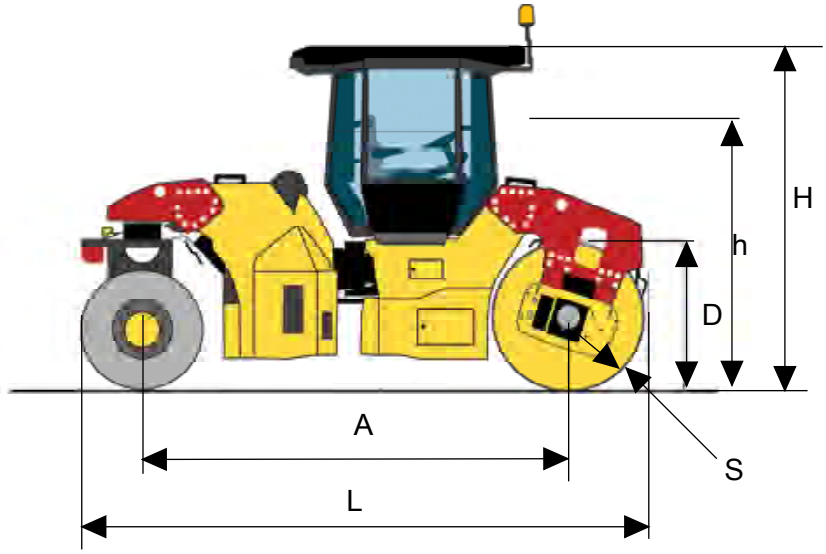
Guaranteed sound power level, L_{wA}	60kW	106 dB (A)
	74kW	107 dB (A)
Sound pressure level at the operator's ear (platform), L_{pA}		91 ±3 dB (A)
Sound pressure level at the operator's ear (cab), L_{pA}		85 ±3 dB (A)

During operation the above values may differ because of the actual operational conditions.

Electrical system

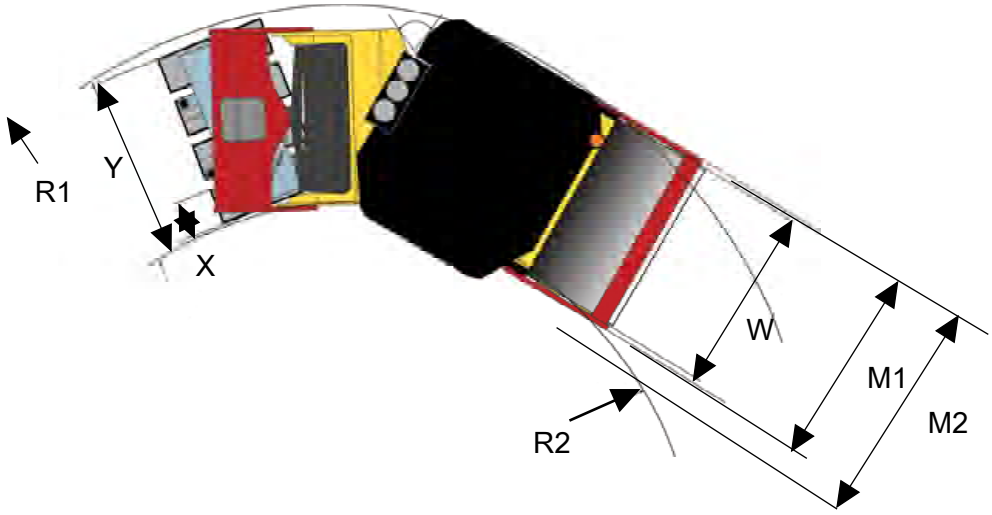
Machines are EMC tested in accordance with EN 13309:2000 'Construction machinery'

Dimensions, side view



Dimensions	mm	in
A	3340	131
D	1150	45
h	2275	90
H	2990	118
L	4510	178
S	20	0.8

Dimensions, top view



Dimensions	mm	in
M1	1870	74
M2	2145	84.5
R1	5305	209
R2	xxxx	xxx
W	1730	68
X	285	11
Y	1652	65

Weights and volumes

Weights

Service weight without ROPS	7 600 kg	16 760 lbs
Service weight with ROPS (EN500)	7 900 kg	17 400 lbs
Service weight with cab	8 000 kg	17 640 lbs

Fluid volumes

Fuel tank	140 liters	37 gal
Water tank/s		
- central	750 liters	198 gal
- emulsion	70 liters	18.5 gal

Working capacity

Compaction data

Static linear load, front	24,9	kg/cm	139	pli
Static wheel load	900	kg/wheel		
Amplitude, high	0,5	mm	0.020	in
Amplitud, low	0,3	mm	0.012	in
Amplitude, low (CE-2006)	0,2	mm	0.008	in
Vibration frequency, high amplitude	48	Hz	2880	vpm
Vibration frequency, high amplitude (CE-2006)	48	Hz	2880	vpm
Vibration frequency, low amplitude	67	Hz	4020	vpm
Vibration frequency, low amplitude (CE-2006)	62	Hz	3720	vpm
Centrifugal force, high amplitude	79	kN	17 775	lbf
Centrifugal force, high amplitude (CE-2006)	79	kN	17 775	lbf
Centrifugal force, low amplitude	64	kN	14 400	lbf
Centrifugal force, low amplitude (CE-2006)	55	kN	14 025	lbf

Note: The frequency is measured at high revs. The amplitude is measured as the real value and not the nominal.

Propulsion

Speed range	0-11	km/h	0-7	mph
Climbing capacity (theoretical)	43	%		

General

Engine

Manufacturer/Model	Cummins QSB 3.3	
Power (SAE J1995)	60/74 kW	80/99 hp
Engine speed	2200 rpm	

Tires

Tire dimensions	11,00 R20, 13/80 R20	
Air pressure (kPa)	200	29 psi

Electrical system

Battery	24V (2x12V 74Ah)
Alternator	24V 60A
Fuses	See the Electrical system section - fuses

Bulbs (if mounted)	Watt	Socket
Drive lights, front	75/70	P43t (H4)
Direction lights, front	2	BA9s
Side lights	5	SV8,5
Brake-Position lights	21/5	BAY15d
Direction lights, rear	21	BA15s
License plate light	5	SV8,5
Working lights	70	PK22s (H3)
	35	Xenon
Cab lights	10	SV8,5

Hydraulic system

Opening pressure	MPa	Psi
Drive system	35	5 080
Supply system	2.5	365
Vibration system	19	2 760
Control systems	20	2 900
Brake release	1.8	260

Automatic Climate Control (ACC) (Optional)

The system described in this manual is type ACC (Automatic Climate Control), i.e. a system which maintains the set temperature in the cab provided the windows and doors are kept closed.

Coolant designation: HFC-R134:A

Coolant weight when full: 1350 gram (2.98 lbs)

Tightening torque

Tightening torque in Nm (lbf.ft) for oiled or dry bolts tightened with a torque wrench.

Metric coarse screw thread, bright galvanized (fzb):

STRENGTH CLASS:

M - thread	8.8, Oiled	8.8, Dry	10.9, Oiled	10.9, Dry	12.9, Oiled	12.9, Dry
M6	8,4	9,4	12	13,4	14,6	16,3
M8	21	23	28	32	34	38
M10	40	45	56	62	68	76
M12	70	78	98	110	117	131
M14	110	123	156	174	187	208
M16	169	190	240	270	290	320
M20	330	370	470	520	560	620
M22	446	497	626	699	752	839
M24	570	640	800	900	960	1080
M30	1130	1260	1580	1770	1900	2100

Metric coarse thread, zinc-treated (Dacromet/GEOMET):

STRENGTH CLASS:

M - thread	10.9, Oiled	10.9, Dry	12.9, Oiled	12.9, Dry
M6	12,0	15,0	14,6	18,3
M8	28	36	34	43
M10	56	70	68	86
M12	98	124	117	147
M14	156	196	187	234
M16	240	304	290	360
M20	470	585	560	698
M22	626	786	752	944
M24	800	1010	960	1215
M30	1580	1990	1900	2360

Machine description

Identification

Product identification number on the frame

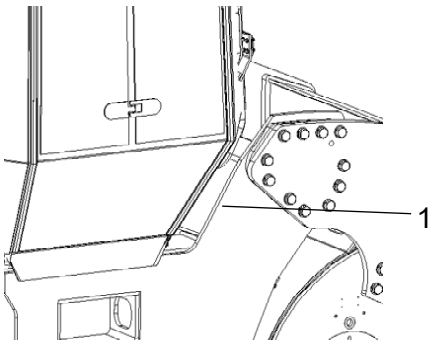


Fig. PIN Front frame

The machine PIN (Product Identification Number) (1) is punched on the right edge of the front frame.

Machine plate

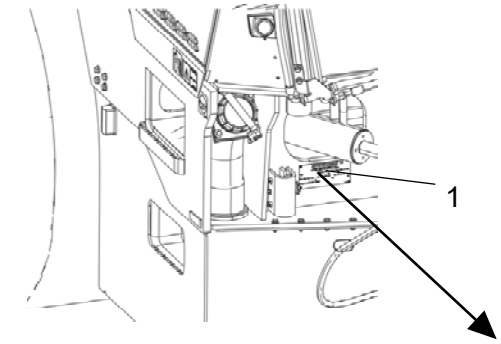


Fig. Operator platform
1. Machine plate

The machine type plate (1) is attached to the front left side of the frame, beside the steering joint.

The plate specifies among other things the manufacturers name and address, the type of machine, the PIN, Product Identification Number (serial number), operating weight, engine power and year of manufacture. (In some cases there are no CE marking.)

DYNAPAC CE

Dynapac Compaction Equipment AB
Box 504, SE-371 23 Karlskrona Sweden

Product Identification Number

Designation	Type	Rated Power	Max axle load front / rear
		kW	kg

Gross machinery mass	Operating mass	Max ballast	Year of Mfg
kg	kg	kg	

Made in Sweden

Please state the machine's PIN when ordering spares.

100	00123	V	0	A	123456
A	B	C	D	E	F

Explanation of 17PIN serial number

A= Manufacturer

B= Family/Model

C= Check letter

D= No coding

E= Production unit

F= Serial number

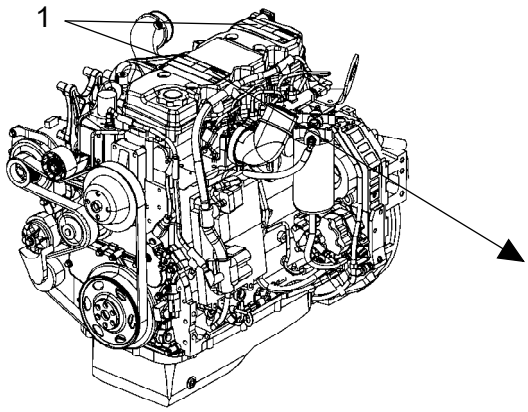


Fig. Engine
1. Type plate

Engine plates

The engine plate (1) is affixed to the left side of the engine under the injection pump. Remove the metal cover at the top on the left of the engine compartment to access the plate.

The plate specifies the type of engine, its serial number and the engine specification. Please specify the engine serial number when ordering spares. Refer also to the engine manual.

Cummins Engine Company, Inc. Columbus, Indiana USA 47202-3005 www.Cummins.com	Important engine information
	Model QSB3.3 ESN68300044
	Gross rated hp/kW 99/74 at 2200 rpm
Warning: Injury may result and warranty is voided if fuel rate, rpm or altitudes exeed published maximum values for this model and application.	Low idle RPM 800 rpm
	Fuel rating FR 30232
	CPL XXXX
This engine conforms to 20xx U.S EPA and California regulations for large non-road compression ignition engines as applicable. This engine is certified to operate on diesel fuel.	Displacement: 3.261 L/199 in3
	FEL EPA NOx: 4.7g/Kwh PM: 0.32g/Kwh
Timing-BTDC X degrees	
Valve lash Intake 0.014in/0.35 mm (cold engine) Exhaust 0.020in/0.50 mm	EPA Cert. Family : 7CEXL03.3ACB
	European Approval Number: e11*97/68JA*2004/26*0637*00
Fuel rate at rated hp/kW 74mm3/st	
S.O. 5094405	Date of Manufacture yyyy-mm-dd
Made in Japan 6271-81-2420	

Decals

Location - decals

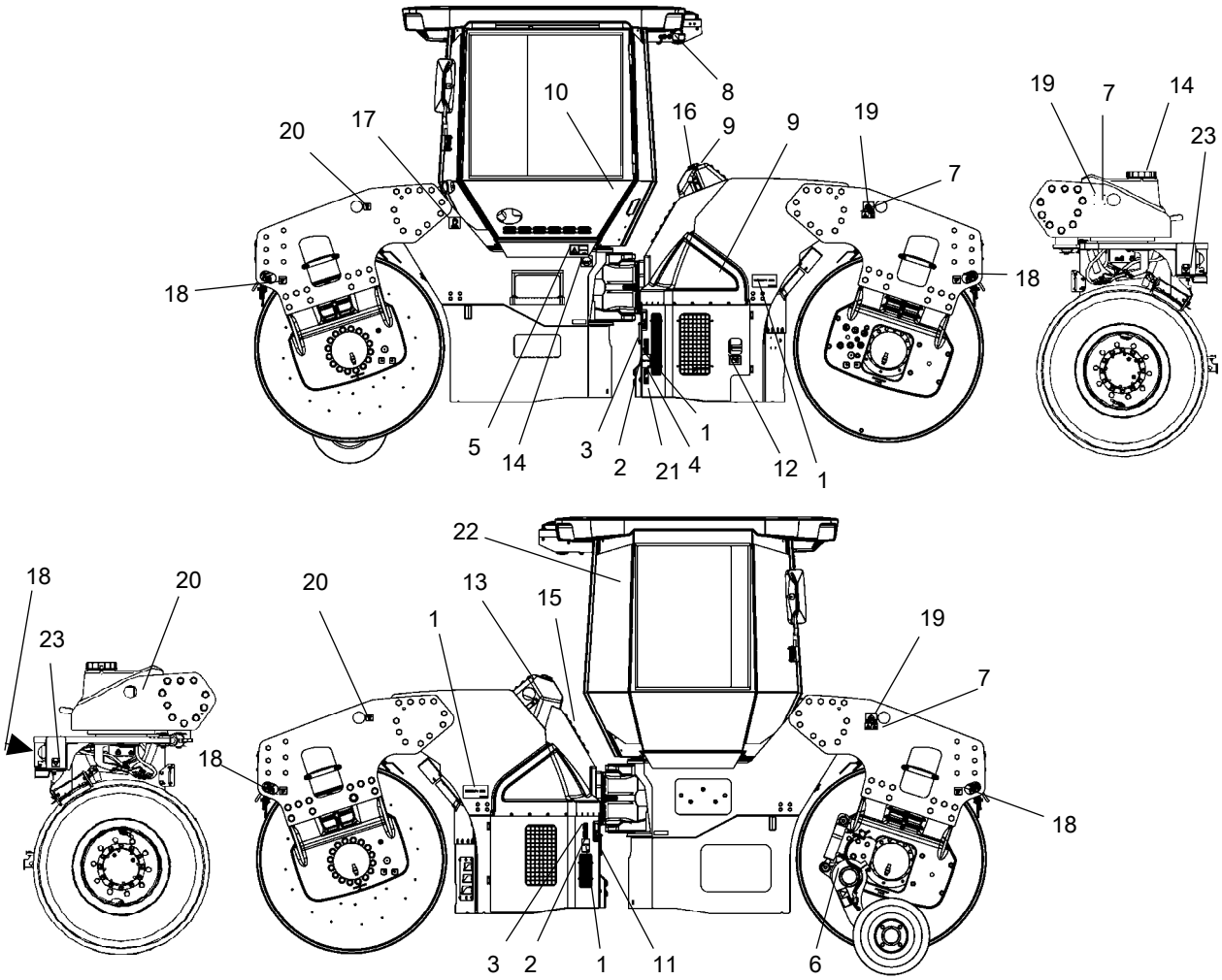
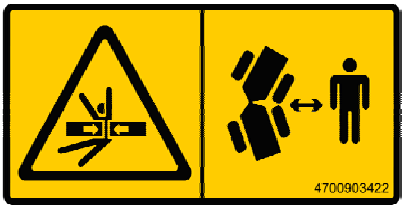


Fig. Location, decals and signs

1.	Warning, Crush zone	4700903422	12.	Master switch	4700904835
2.	Warning, Rotating engine components	4700903423	13.	Coolant	4700388449
3.	Warning, Hot surfaces	4700903424	14.	Water	4700991657
4.	Warning, Brake release	4700904895	15.	Hydraulic fluid level	4700272373
5.	Warning, Instruction manual	4700903459	16.	Hydraulic fluid Biological hydraulic fluid	4700272372 4700904601/792772
6.	Warning, Edge cutter	4700904083	17.	Diesel fuel	4700991658
7.	Warning, Locking	4700908229	18.	Fixing point	4700382751
8.	Warning, Toxic gas	4700904165	19.	Hoisting plate	4700904870
9.	Warning, Starting gas	4700791642	20.	Lifting point	4700357587
10.	Handbook compartment	4700903425	21.	Sound effect level	4700791276/77
11.	Battery voltage	4700393959	22.	Emergency exit	4700903590
			23.	Tire pressure (Combi)	4700355983

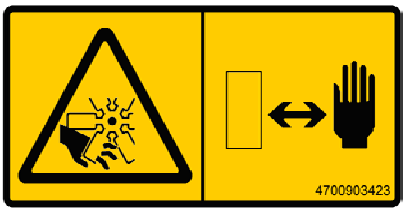
Safety decals

Always make sure that all safety decals are completely legible, and remove dirt or order new decals if they have become illegible. Use the part number specified on each decal.



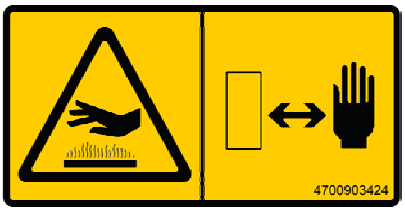
4700903422
Warning - Crush zone, articulation/drum.

Maintain a safe distance from the crush zone.
(Two crush zones on machines fitted with pivotal steering)



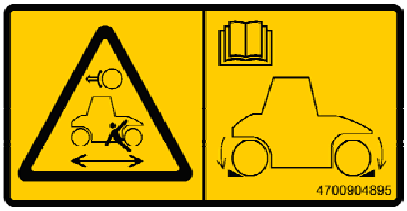
4700903423
Warning - Rotating engine components.

Keep your hands at a safe distance from the danger zone.



4700903424
Warning - Hot surfaces in the engine compartment.

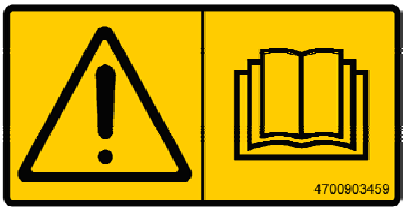
Keep your hands at a safe distance from the danger zone.



4700904895
Warning - Brake disengagement

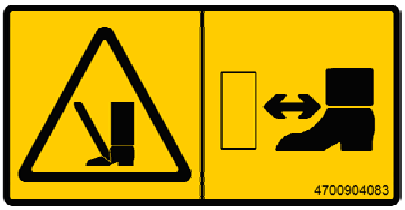
Study the towing chapter before disengaging the brakes.

Danger of being crushed.



4700903459
Warning - Instruction manual

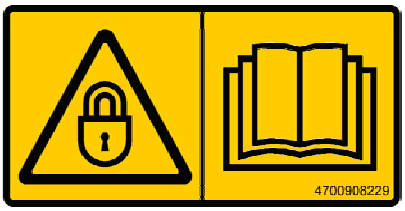
The operator must read the safety, operation and maintenance instructions before operating the machine.



4700904083
Warning - Edge cutter (option)

Warning of rotating parts.

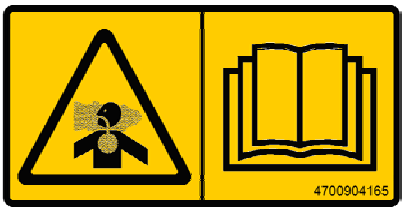
Maintain a safe distance from the crush zone.



4700908229
Warning - Locking

The articulation must be locked when lifting.

Read the instruction manual.



4700904165
Warning - Toxic gas (option, ACC)

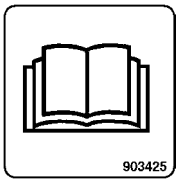
Read the instruction manual.

4700791642
Warning - Starting gas

Starting gas is not to be used.

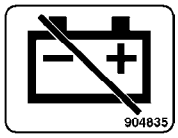
Info decals

Handbook compartment

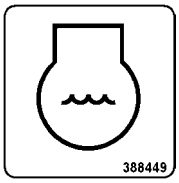


Battery voltage

Master switch

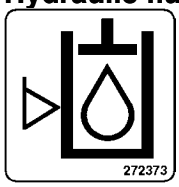


Coolant



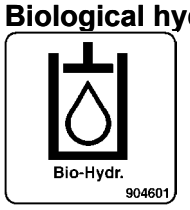
Water

Hydraulic fluid level



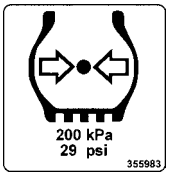
Hydraulic fluid

Biological hydraulic fluid



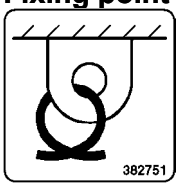
Diesel fuel

Tire pressure(combi)

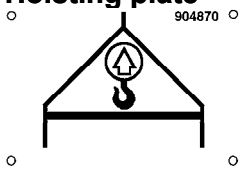


Biological hydraulic fluid PANOLIN

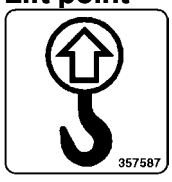
Fixing point



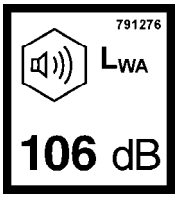
Hoisting plate

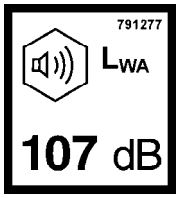


Lift point



Sound effect level





Emergency exit

Instruments/Controls

Control panel and controls

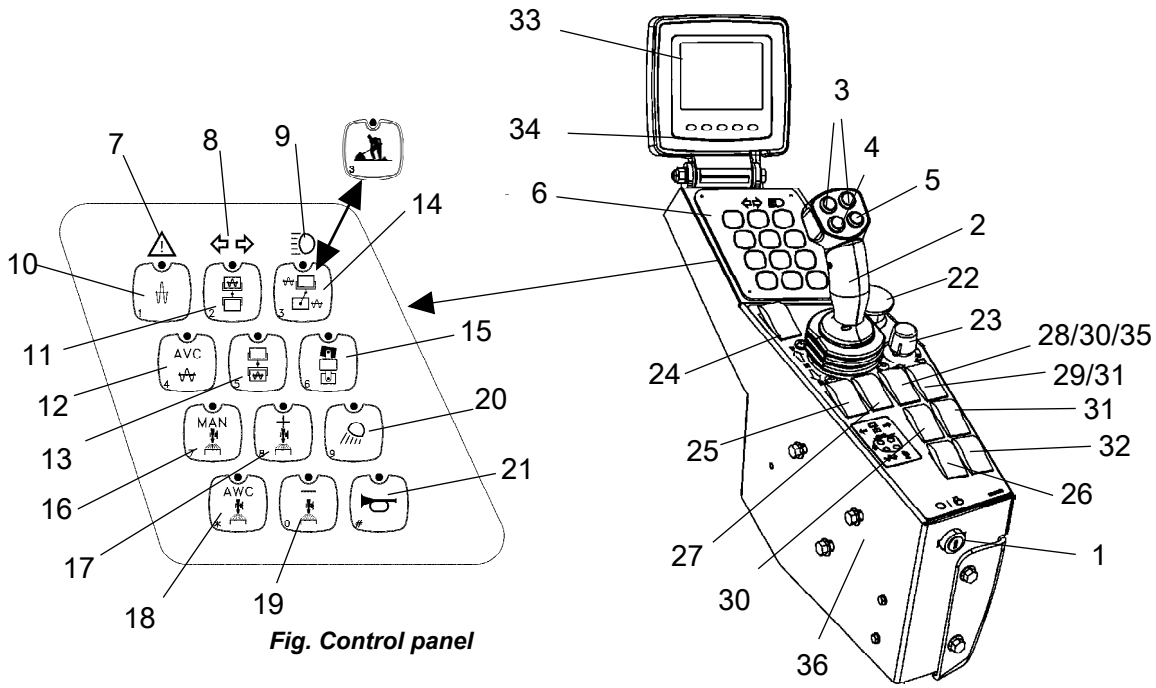
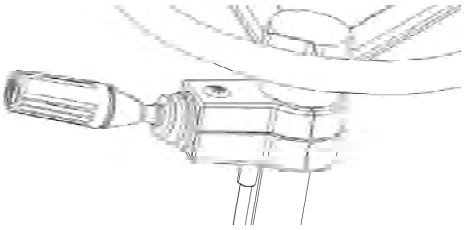


Fig. Control panel

1		Ignition switch	13		Vibration rear drum	25		Parking brake
2		Forward & Reverse lever	14		Work mode (Off-set and vibration permitted plus soft starting and stopping enabled)	26	*	Hazard lights
3	*	Offset left/right	15		CG – front drum steering only	27	*	Rotating beacon
4		Vibration on/off	16		Manual sprinkler	28	*	Gravel spreader (not for combi)
5		Panic sprinkler (ON as long as button depressed)	17		Increase sprinkler (timer)	29		Gear position switch
6		Button set	18		Auto sprinkler (AWC)	30	*	Edge cutter, Up/Down
7		Central warning indicator	19		Decrease sprinkler (timer)	31	*	Edge cutter, sprinkling
8	*	Direction indicators	20	*	Working light	32	*	Drum edge lights
9	*	Full beam indicator	21		Horn	33		Display
10		High amplitud	22		Emergency stop	34		Function buttons (5 pcs.)
11		Vibration front drum	23		Speed limiter	35		Sprinkling, emulsion tank (combi)
12		Auto vibration control (AVC)	24		Rpm switch, diesel engine	36		Height adjustment, control panel

* Optional



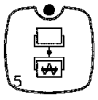
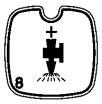
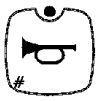
Functions

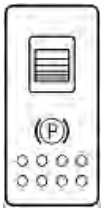
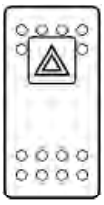
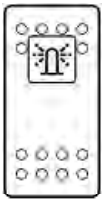
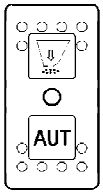
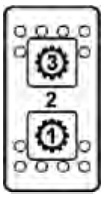
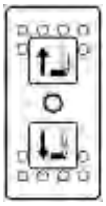
1. Direction indicators
2. Driving lights
3. Full/Dipped beam
4. Parking lights
5. Horn

Figure. Steering column switch (optional)

Function descriptions

No	Designation	Symbol	Function
1	Ignition key		The electric circuit is broken.
			All instruments and electric controls are supplied with power.
			Starter motor activation.
			To start: Turn ignition key to the right until the display LIGHTS UP, and wait until the displayed roller GOES OFF and changes to the status image.
2	Forward/Reverse lever		**The Forward/Reverse lever must be in neutral before the Diesel engine is started, the engine will not start with the lever in any other position.** Direction of travel and speed of the roller is controlled via the F/R lever. If the lever is moved forward the roller will move forward, if the lever is moved backwards the roller will reverse. The speed of the roller is proportional to the distance from neutral. The further from neutral, the higher speed – forward or reverse.
3	Offset left/right		The left button moves the rear drum to the left, the right button to the right. Reset by using the buttons until the symbol for Work mode shines continuously. (flashes in off-set)
4	Vibration on/off		First push will start vibrations, second push will stop vibrations.
5	Panikbevattning		Panic sprinkling of both drums. Push the button to get full flow on sprinkler pump.
6	Button set		
7	Central warning indication		General fault indication. See display (30) for fault description.
8	Direction indicators		Shows direction indicators activated (Activated via the steering column switch).
9	Main beam indicator		Shows main beam activated (Activated via the steering column switch).

No	Designation	Symbol	Function
10	Amplitude selector, high amplitude		Activation gives high amplitude
11	Vibration, front drum **NEVER**activate the switch when the switch (4) is activated.		Activation of vibration on front drum. If none of (11), (13) and (14) are activated, there will be no vibrations on the drums.
12	Automatic vibration control (AVC)		By activating the vibrations will be switched ON and OFF automatically when the F/R lever is moved from neutral and the roller reaches a preset speed.
13	Vibration rear drum **NEVER**activate the switch when the switch (4) is activated.		Activation of vibration on rear drum. If none of (11), (13) and (14) are activated, there will be no vibrations on the drums.
14	Work mode (Off-set and vibration permitted plus soft starting and stopping enabled)	 	By activating, vibration and offset are possible. The roller is always starting in transportation mode (this function disengaged).
(15)	Front drum steering only (CG)		Valid for pivot machines only (CG). By activating steering on front drum only.
16	Manual sprinkler		Continuous sprinkling on both drums.
17	Increasing sprinkling (timer)		Each push on the button gives higher sprinkling water volume on drums.
18	Automatic sprinkling		By activating the sprinkling water will engage and disengage automatically when the F/R lever is moved from neutral.
19	Decreasing sprinkling (timer)		Each push on the button gives lower sprinkling water volume on drums.
20	Working lights		By activating the working lights will turn ON.
21	Horn		Press to sound the horn.
22	Emergency stop		Brake the roller and switch off the engine. The power supply goes off. **When starting the machine the emergency stop must be inactive, but the parking brake must be applied.**

No	Designation	Symbol	Function
23	Speed limiter		Limitation of the machine's max. speed (max.speed is obtained with full deflection of the F/R lever). Set the knob to the required position and read the speed on the display (30).
24	Rpm switch, diesel engine		Three-position switch for idling, intermediate speed and working speed. **The control must be in the idling position to start the machine.** The diesel engine drops to even lower revs during idling, more than approx. 10 seconds if the F&R lever is in neutral. If the F&R lever is moved out of neutral the speed will increase to the set speed again.
25	Parking brake		When pressed the parking brake is activated. To release the brakes, slide the red part backwards (towards you) and change the position of the lever. **The parking brake must be activated to start the machine!**
26	Hazard warning lights		Activate the hazard warning light by depressing the button.
27	Rotating beacon		Activate the rotating beacon by depressing the button.
28	Gravel spreader		Activating the gravel spreader. Manual/Automatic spreading. (CC224-324)
29	Gear position switch		Position 1: Used for maximum gradeability when compacting with vibration Position 2: Normal position Position 3: Used for maximum transport speed or static compaction at high speed without vibration.
30	Edge press/cutter, UP/DOWN		The edge cutter can be moved up and down when the machine is in the operating position. The edge cutter can only be moved up when the machine is in transport position. Pressing on the lower edge moves the edge cutter down. Pressing on the upper edge moves the edge cutter up.

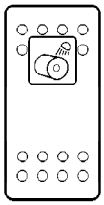
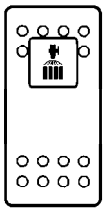
No	Designation	Symbol	Function
31	Edge press/cutter, sprinkling		Activate edge press/cutter sprinkling by depressing the switch.
32	Drum edge lights		Activate the drum edge lights by depressing the switch.
35	Sprinkler combi wheel		Activate the emulsion sprinkler for combi wheels by depressing the switch.

Fig. Start screen

Fig. Status screen

Display explanations

When the ignition key is activated to position I, a start screen is visible in display. This is shown for a few seconds and then switches over to the status screen.

A status screen provides information on the fuel level, water level in the sprinkler tank, machine hours and voltage level. Fuel and water levels are specified in per cent (%).

This screen is active until the Diesel engine is started or an active screen choice is made via the function buttons below the display.

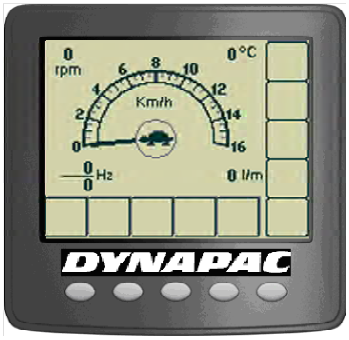


Fig. Main screen/Working screen

If the engine is started before any active screen choice is made the display will switch over to main screen.

This screen gives an overview and is kept during work:

- The speed is shown in the middle of the screen.

- The engine speed, vibration frequencies for forward and reverse (Option), strokes/meter - Impactometer (Option), and asphalt temperature (Option), are shown in the corner.

Fig. Main screen/Working screen with menu selection buttons (1)

A menu field is shown by pressing one of the menu select buttons. The field is visible for a short while, if no selection is made the field fades out. Menu field will appear again upon pressing either one of the selection buttons (1).

Example of menu field.

	Scroll/Selection buttons to choose between available functions.
	Alarm log button to display engine and machine alarms.
	Settings/Button select menu, which opens the main menu. Settings can be changed in the main menu.
	Exit/Return button returns 1 step at once. Pressing the button (approx. 2 sec.) displays the main menu again.

Fig. Temperature screen

The temperature screen shows the temperature of the engine (top of display) and hydraulic fluid (bottom of display). The values are shown in Celsius or Fahrenheit, depending on the choice of unit system.

A menu for the asphalt temperature and Impactometer value can also be shown when an accessory asphalt temperature gauge and/or Impactometer is installed on the machine. Further information on these accessories are given in the Accessory Manuals.

Fig. Asphalt temperature/Impactometer screen

When an engine alarm is activated, the alarm is shown on the display.

The engine alarm is sent out from the engine ECM, which handles the monitoring of the engine functions.

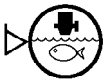
The message, which consists of an SPN and FMI code, can be interpreted via the engine supplier error code list.

The alarm message shown is acknowledged by pressing the "OK" button on the display.

When a machine alarm is activated the alarm is shown on the display, plus a warning text that describes the alarm.

The alarm message shown is acknowledged by pressing the "OK" button on the display.

Machine alarm

Symbol	Designation	Function
	Warning symbol, hydraulic fluid filter	If the symbol is shown when the diesel engine is running at full speed, the hydraulic fluid filter must be changed.
	Warning symbol, air filter	If the symbol is shown when the engine is running at full speed, the air filter must be cleaned or replaced.
	Warning symbol, battery charging	If the symbol is shown when the engine is running, then the alternator is not charging. Stop the engine and locate the fault.
	Warning symbol, engine temperature	If this symbol is shown, the engine is too hot. Stop the engine immediately and locate the fault. Refer also to the engine manual.
	Warning symbol, hydraulic fluid temperature	This symbol is shown when the hydraulic fluid is too hot. Do not drive the roller; allow the fluid to cool by running the engine on idle, and then locate the fault.
	Warning symbol, low fuel level	This symbol is shown when the fuel level is 10%.
	Warning symbol, low sprinkler water level	This symbol is shown when the sprinkler water level is 10% in the main tank.
	Warning symbol, low braking capacity	This symbol is shown when the oil level for the brakes is low and/or if there is low brake pressure. If this alarm is shown and remains after starting the machine, or is shown during operation, stop and switch off the machine immediately and contact Service.
	Warning symbol. Error: [xx]	This symbol is shown when there is an alarm from the H1-AC unit. Error codes as per table H1-AC Alarm.

Alarms received are saved/logged and can be seen by selecting Display alarms.

 Selection of Display alarms.

"ENGINE ALARM"

Saved/Logged engine alarms.

"MACHINE ALARM"

Saved/Logged machine alarms. These alarms come from the other systems on the machine.

"MAIN MENU"

In the main menu it is also possible to change some user and machine settings, access the service menu for calibration purposes (special service personnel only, requires pin code), and to see the version of installed software.

"USER SETTINGS"

Users can change the light settings, choose between the Metric or Imperial system, and set warning sounds On/Off.

Adjustment of the light and contrast settings on the display, including brightness of the panel light.

"MACHINE SETTINGS"

The selection "Sprinkler Pump: 1 & 2" is in machine settings.

If the machine is fitted with double sprinkler pumps (Option) this is the menu in which the selection is made for which of the sprinkler pumps are to be activated to water the drum(s).

If the machine is fitted with accessories, e.g. a Chip spreader, the settings for these can also be changed.

"WORKMODE SETTINGS"

There are 3 different modes that can be seleted in the machine's workmode. (Soft, Medium, Hard).

"SERVICE MENU"

The service menu is also accessible via the main menu for adjustments.

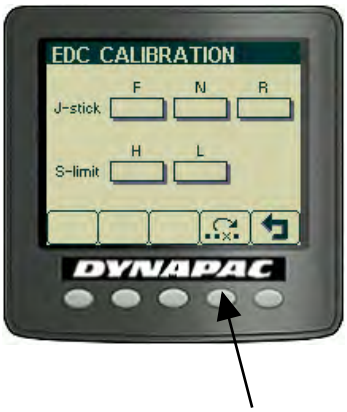
"ADJUSTMENTS"

"TESTMODES" - Installation personnel only, requires pin code.

"CALIBRATION" - service personnel only, requires password.

"EDC Calibration" used to calibrate the joystick and speed potentiometer.

"TX Program" only used to change software in the display and requires special equipment and know-how.



"EDC CALIBRATION"

To calibrate, move the joystick fully forward (F) and press in both black buttons on the top of the joystick. (See also manual W3025)

Continue in the same way with the other positions for the joystick (N), (R) and the speed potentiometer.

Press the disk button to save the values.

"ABOUT"

It is also possible to see the version of the installed software.

Operator help when starting

When trying to start the machine without having set one, two or three of the conditions required to start machine, the missing conditions are shown in the display.

The missing conditions must be set before it is possible to start the machine.

Conditions that must be set:

- Activated P-brake

- Selector lever in neutral

- Speed selector for diesel engine in low (Low = idling) (not all models)

Operator help Workmode

When attempting to activate

- Vibration

- Offset control (Option)

- Edge cutter/compactor (Option)

with the machine in Transport mode the display will show "Workmode" for a few seconds.

To activate the above functions it is necessary to make sure that the machine's Workmode is activated.

Instruments and controls, cab

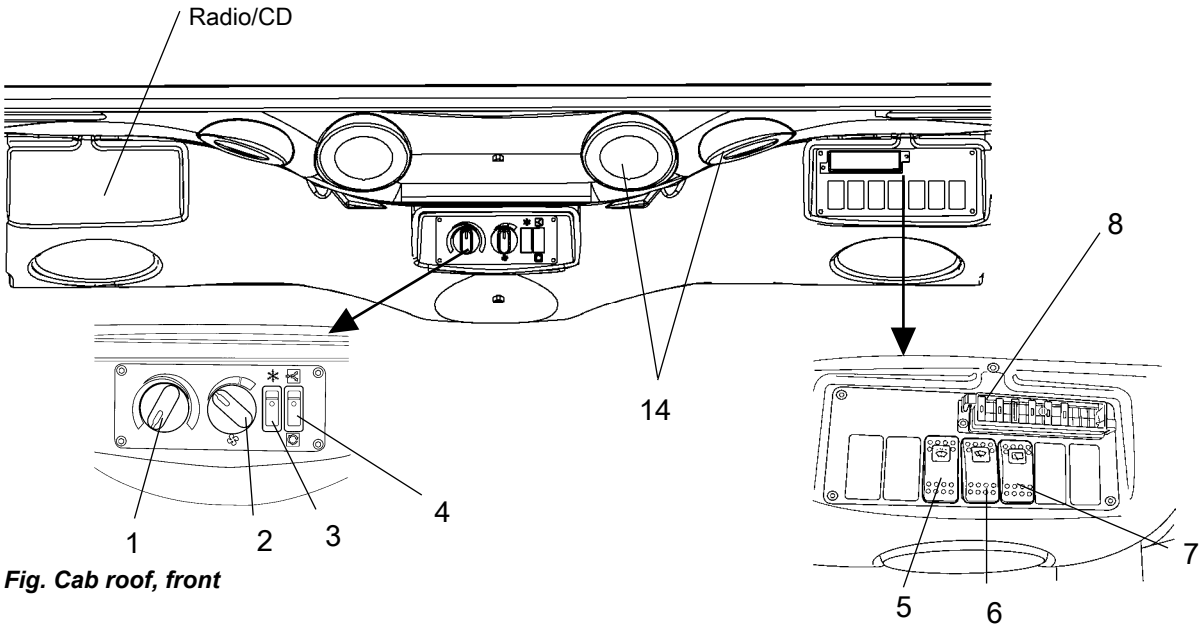


Fig. Cab roof, front

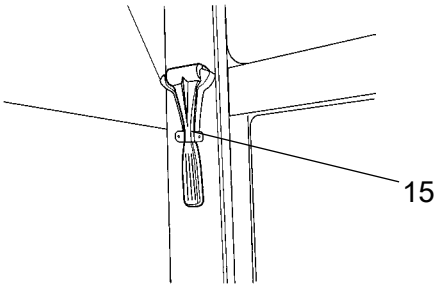
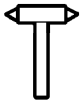


Fig. Right rear cab post
15. Hammer for emergency exit

Function description of instruments and controls in the cab

No	Designation	Symbol	Function
1	Heater control		Turn to the right to increase heating. Turn to the left to reduce heating.
2	Ventilation fan, switch		In the left position, the fan is off. Turning the knob to the right increases the volume of air entering the cab.
3	Air conditioning, switch		Starts and stops the air conditioning.
4	Cab air recirculation, switch	 	Pressing the top opens the air damper so that fresh air comes into the cab. Pressing the bottom closes the damper so that the air recirculates inside the cab.
5	Front wiper, switch		Press to operate the front screen wiper.
6	Front and rear window screen washers, switch		Press the upper edge to activate the front screen washers. Press the lower edge to activate the rear screen washers.
7	Rear wiper, switch		Press to operate the rear screen wiper.
8	Fuse box		Contains fuses for the electrical system in the cab.
14	Defroster nozzle		Turn the nozzle to direct the flow of air.
15	Hammer for emergency exit		To escape from the cab in an emergency, release the hammer and break the opening windows on the right-hand side.

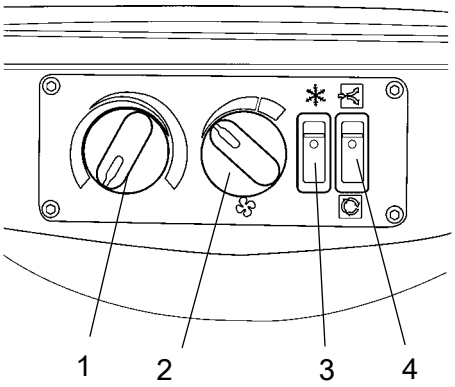
Using the cab controls.

Defroster

To quickly remove ice or mist, make sure that only the front and rear air nozzles are open.

Turn the heater and fan dial (1 and 2) to max.

Adjust the nozzle so that it blows on the window to be de-iced, or to remove mist.



Heat

If the cab is cold, open the lower nozzle on the front columns and the middle nozzles just over the controls for the heater and fan.

Turn to max heat and max fan speed.

When the required temperature has been reached, open the other nozzles and if necessary turn down the heat and fan speed.

AC/ACC

NOTE: When using AC/ACC all the windows must be closed for the system to work efficiently.

To quickly reduce the temperature in the cab, adjust the following settings on the control panel.

Turn on AC/ACC (3) and set the fresh air (4) in the lower position to switch off the fresh air valve.

Set the heater control (1) to minimum and turn up the fan speed (2). Keep only the front middle nozzles in the ceiling open.

When the temperature has dropped to a comfortable level, adjust the required temperature on the heater control (1) and reduce the fan speed (2).

Now open the remaining nozzles in the roof to achieve a comfortable temperature in the cab.

Reset the fresh air button (4) to the upper position for fresh air.

Electrical system

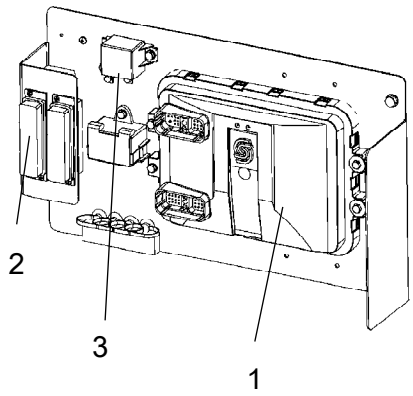


Fig. Main electrical central
1. Control unit (ECU)
2. Fuses
3. Main relay

The machine's main switchbox (1) is located on the rear of the operator platform. There is a plastic cover over the distribution box and fuses.

On the plastic cover there is a 24V socket.

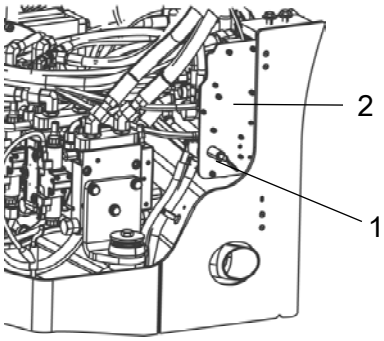


Fig. Battery bay
1. Master switch
2. Main fuse panel

The fuses in the engine compartment are located alongside the master switch.

The roller is equipped with 24 V electrical system and an AC alternator.

Connect the correct polarities (ground) to the battery. The cable between the battery and the alternator must not be disconnected when the engine is running.

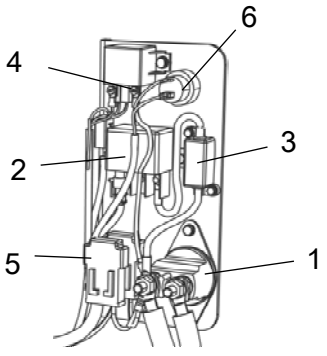


Fig. Main fuse panel
1. Battery disconnector
2. Preheating relay (100A)
3. Fuse (F21) (125A)
4. Starter relay (50A)
5.Fuses (F13, F10, F22)
6. Power socket 24V

The main fuse panel is located behind the left engine compartment door.

The fuses are placed in the order shown below, starting by the plate.

F13	Engine ECU	(30A)
F10	Main fuse	(50A)
F22	Cab	(50A)

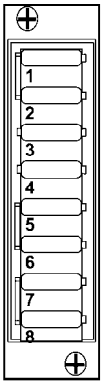


Fig. Fuse box

Fuses

The figure shows the position of the fuses.

The table below gives fuse amperage and function. All fuses are flat pin fuses.

	Fuse box (F1)				
1.	Main relay (F1.1)	5A	5.	Power group 3, Main ECU (F1.5)	20A
2.	Supply, Main ECU, I/O unit, Display (F1.2)	5A	6.	Power group 4, Main ECU (F1.6)	20A
3.	Power group 1, Main ECU (F1.3)	10A	7.	24V outlet, Lighting for tachograph (F1.7)	10A
4.	Power group 2, Main ECU (F1.4)	10A	8.	Accessory ECU, Driving lights (F1.8)	20A

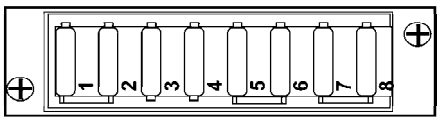


Fig. Cab roof fuse box (F7)

1. Interior lighting 10A
2. CD/Radio 10A
3. AC condensor 15A
4. Cab fan 15A
5. Windscreen wiper/washers, front 10A
6. Windscreen wiper/washers, rear 10A
7. Reserve
8. Reserve

Fuses in cab

The electrical system in the cab has a separate fuse box located on the front right side of the cab roof.

The figure shows fuse amperage and function.

All fuses are flat pin fuses.

Operation

Before starting

Master switch - Switching on

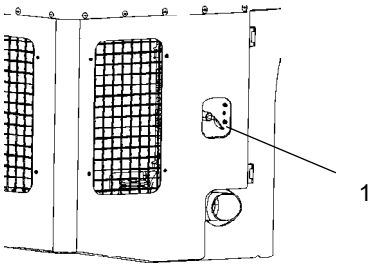


Figure. Engine door, left
1. Battery disconnector

Remember to carry out daily maintenance. Refer to the maintenance instructions.

The master switch is located in the engine compartment. Turn the key (1) to the on position. The entire roller is now supplied with power.

If the main battery/master switch is covered, the engine hood must be unlocked during operation, to be able to reach the switch in an emergency.

Control panel, adjustments

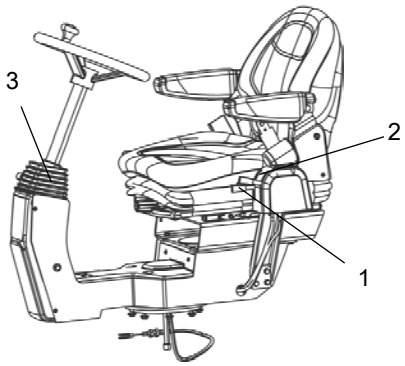


Fig. Operator position
1. Locking lever - transverse travel
2. Locking lever - rotation
3. Locking lever - steering column angle

The control unit has three adjustment options, transverse travel, rotation and steering column angle.

For transverse travel, raise the inner lever (1), which releases the catch.

For rotation, lift the outer lever (2).
Ensure that the control unit locks in position before operating the machine.

Release locking lever (3) to adjust the steering column. Lock in the new position.

To adjust the operator's seat, see the section for basic/comfort seat.

Adjust all settings when the machine is stationary.

Always ensure that the seat is in locked position before operating the roller.

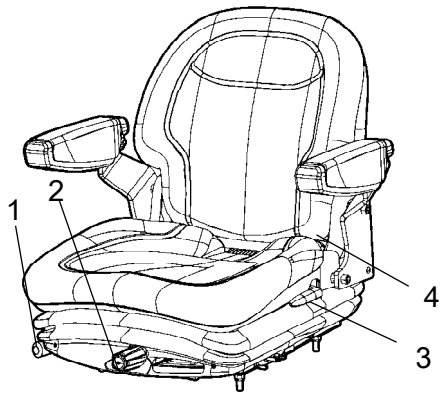


Fig. Operator's seat
1. Lock pack- Length adjustment
2. Weight adjustment
3. Back support angle
4. Seat belt

Operator's seat - Adjustment

Adjust the operator's seat so that the position is comfortable and so that the controls are within easy reach.

The seat can be adjusted as follows.

- Length adjustment (1)
- Weight adjustment (2)
- Back support angle (3)

Always make sure that the seat is secure before beginning operation.

Do not forget to use the seatbelt (4).

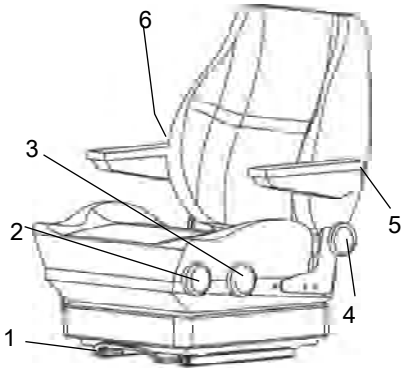


Fig. Operator's seat
1. Lever - length adjustment
2. Wheel - height adjustment
3. Wheel - seat cushion inclination
4. Wheel - backrest inclination
5. Wheel - armrest inclination
6. Wheel - lumbar support adjustment

Operator's seat, comfort - Adjustments

Adjust the operator's seat so that the position is comfortable and so that the controls are within easy reach.

The seat can be adjusted as follows:
- Length adjustment (1)
- Height adjustment (2)
- Seat-cushion inclination (3)
- Backrest inclination (4)
- Armrest inclination (5)
- Lumbar support adjustment (6)

Always ensure that the seat is locked in position before operating the roller.

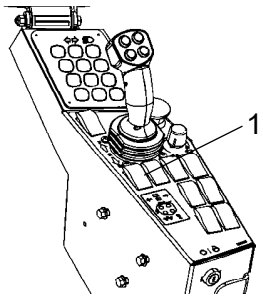


Fig. Control panel
1. Parking brake control

Parking brake

Make sure that the parking brake button (1) really is in the depressed position. The roller can start to roll when the engine is started on sloping ground, if the parking brake is not applied.

Brake is always activated in Neutral position. (automatic 2 sec.)

The parking brake must be activated to start the machine!

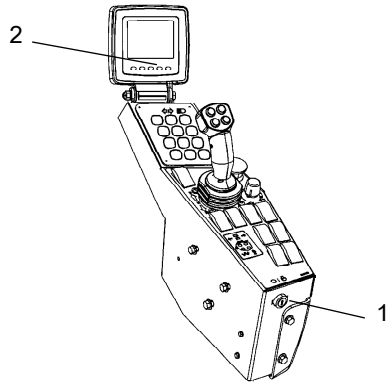


Fig. Control panel
1. Ignition key
2. Status screen

Display - Control

Sit down for all operations.

Turn the ignition key (1) to position I, the start screen will be shown in display.

Fig. Status screen
3. Fuel level
4. Water level
5. Hour meter
6. Voltmeter

Check that the voltmeter (6) shows at least 24 volts and the levels for fuel (3) and water (4) indicates a percentage value.

The hourmeter (5) registers and shows the total number of hours the engine has run.

Interlock

The roller is equipped with Interlock.

The diesel engine with switch off after 7 seconds if the operator gets off the seat when going forwards/backwards.

If the control is in neutral when the operator stands up a buzzer will go on until the parking brake button is activated.

The engine does not stop if the parking brake is activated.

The diesel engine will switch off immediately if for any reason the forward/reverse lever is moved out of neutral when the operator is not sitting down and the parking brake button has not been activated.

Sit down for all operations!

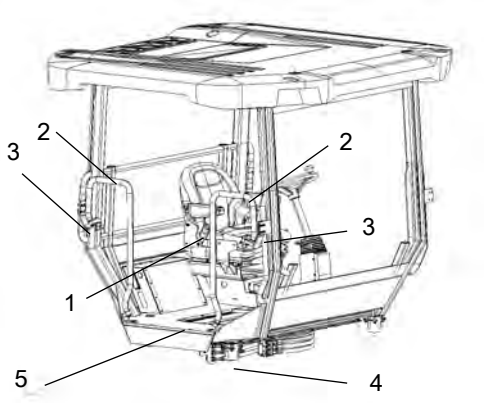


Fig. Operator position
1. Seat belt
2. Safety railing
3. Locking knob
4. Rubber element
5. Anti-slip

Operator position

If a ROPS (Roll Over Protective Structure) or a cab is fitted to the roller, always wear the seat belt (1) provided and wear a protective helmet.

Replace the seat belt (1) if it shows signs of wear or has been subjected to high levels of force.

The safety rails (2) around the cab are adjustable in the inner and the outer positions. Pull in the rails when driving close to walls or other obstacles, and when transporting the machine.

Release the locking knob (3), set the the railings in the required position and relock in position.

Check that the rubber elements (4) on the platform are intact. Worn elements will reduce comfort.

Ensure that the anti-slip (5) on the platform is in good condition. Replace where anti-slip friction is poor.

If the machine is fitted with a cab, make sure that the door is closed when in motion.

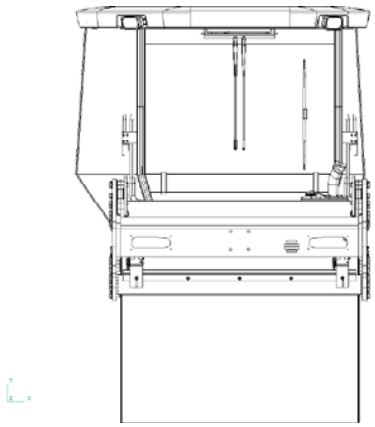


Fig. View

View

Before starting, make sure that the view forwards and backwards is unobstructed.

All cab windows should be clean and the rear view mirrors should be correctly adjusted.

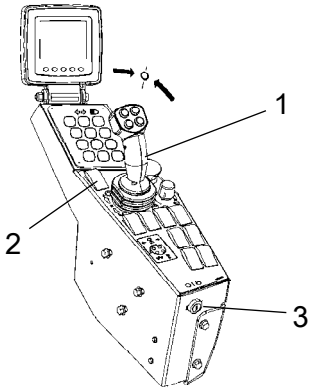


Fig. Control panel
1. F/R lever
2. Rpm switch
3. Ignition key

Starting

Starting the engine

Make sure that the emergency stop is OFF and the parking brake ON.

Set the forward/reverse lever (1) in neutral position, and set the rpm switch (2) in the idling position.

The diesel engine cannot be started in any other position of the controls.

Turn the ignition key (3) right to position I and then engage the starter by turning it full right. Release back to I as soon as the engine starts.

Do not run the starter motor for too long (max. 30 seconds). If the engine will not start, wait a minute before trying again.

Let the engine idle for a few minutes to warm up, longer if the ambient temperature is below +10°C (50°F).

Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.

Figure. Display - Status image

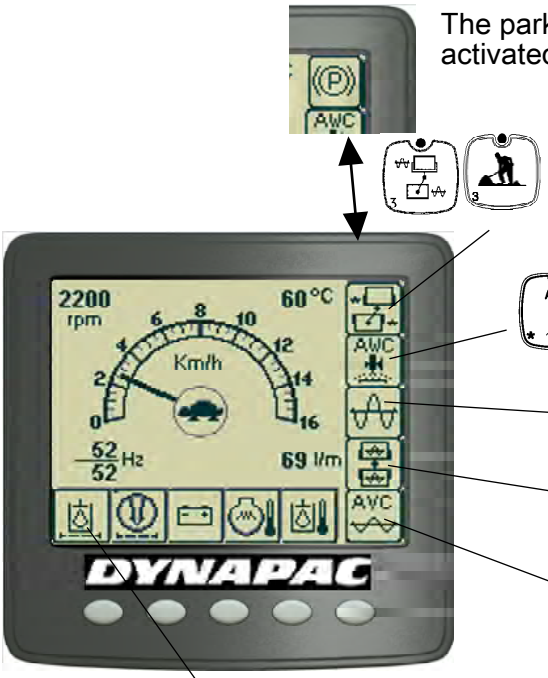
Check during warming up of the engine that fuel and water levels are shown correctly and that the voltage is at least 24V.

When starting and driving a machine that is cold, remember that the hydraulic fluid is also cold and that braking distances can be longer than normal until the machine reaches the working temperature.

The machine always starts in the Transport position, without it being possible to use off-set, vibration or sprinkling.

If the machine and drums are in off-set mode, switch to work mode and reset before loading the machine on a truck. This is indicated by a warning in the display.

Display when activating choice via the button set.



The parking symbol is shown when the parking brake is activated.

= Operating position, off-set, vibration and sprinkling possible. The symbol flashes in off-set mode, in neutral (reset off-set) the symbol shines constantly.

= Automatic Water Control (AWC), sprinkling is activated when the F/R lever is outside neutral.

= High amplitude

= Vibration on front and rear drum.

= Automatic Vibration Control (AVC), vibration is activated when the F/R lever is outside neutral.

= Display of alarm, see table for information.

Alarm descriptions

Symbol	Designation	Function
	Warning lamp, hydraulic filter	If the lamp comes on while the engine is running at full speed, the hydraulic filter must be changed.
	Warning lamp, air filter	If the lamp comes on while the engine is running at full speed, the air filter must be cleaned or replaced.
	Warning lamp, battery charging	If the lamp comes on while the engine is running, the alternator is not charging. Stop the engine and locate the fault.
	Warning light, engine temperature	If the lamp comes on, the engine is too hot. Stop the engine immediately and locate the fault. Refer also to the engine manual.
	Warning lamp, hydraulic fluid temperature	If the lamp comes on, the hydraulic fluid is too hot. Do not drive the roller. Cool the fluid by allowing the engine to idle and locate the fault.

Driving

Operating the roller

Under no circumstances is the machine to be operated from the ground. The operator must be seated inside the machine during all operation.

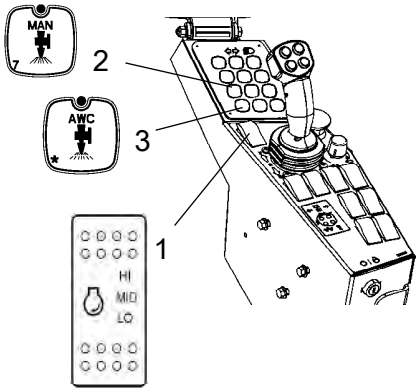


Fig. Control panel
1. Rpm switch
2. Manual sprinkler
3. Automatic sprinkler

Activate working revs = HI (1).

Check that the steering is working correctly by turning the steering wheel once to the right and once to the left while the roller is stationary.

When compacting asphalt, don't forget to turn on the sprinkling system (2) alt. (3).

Make sure that the area in front of and behind the roller is clear.

The watering of the combination wheels can be activated from the emulsion tank.

Push and hold pressed the button for the wheel sprinklers to water the tires.

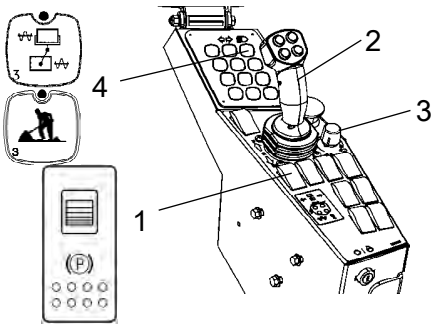


Fig. Control panel
1. Parking brake
2. F/R lever
3. Speed control
4. Working mode

Release the parking brake button (1) by sliding the red lock on the button backwards and changing the postion of the lever. Remember that the roller can start rolling, if it is on a slope.

Machine with gear change in the speed potentiometer.

Activate the button to get Working mode (4).

Position the speed control (3) in suitable position, 0-12 km/h (0-8 mph).

The machine's gear position is shown in the center of the speedometer. Select the gear/speed for the task:

= slow
= fast

Figure. The display shows the selection in the middle (tortoise or rabbit).

Carefully move the forward/reverse lever (2) forwards or backwards, depending on which direction of travel is required.

Speed increases as the lever is moved away from the neutral position.

Machine with gear change in separate 3-position switch (gear position switch)

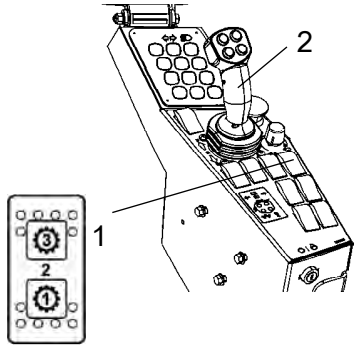


Fig. Control panel
1. Gear position switch
2. Forward/Reverse lever

Position 1: Used for maximum hill-climbing capacity during vibratory compaction

Position 2: Normal position

Position 3: Used for maximum transport speed or for high speed during smooth rolling without vibration

Carefully move the forward/reverse lever (2) forwards or backwards, depending on which direction of travel is required.

The speed increases as the lever is moved away from the neutral position.

The speed should always be controlled using the forward/reverse lever and never by changing the engine speed.

Check that the emergency brake is working by depressing the button (1) when the roller is mowing SLOWLY forward.

Interlock/Emergency stop/Parking brake - Check

The interlock, emergency stop and parking brake must be checked daily before operating. A function check of the interlock and emergency stop requires a restart.

The interlock function is checked by the operator standing up from the seat when the roller is moving very slowly forwards/backwards. (Check in both directions). Hold the steering wheel firmly and brace yourself for a sudden stop. A buzzer goes on and after 7 seconds the engine switches off and the brakes are activated.

Check the function of the emergency stop by pressing the emergency stop button when the roller is moving slowly forwards/backwards. (Check in both directions). Hold the steering wheel firmly and brace yourself for a sudden stop. The engine switches off and the brakes are activated.

Check the function of the parking brake by activating the parking brake when the roller is moving very slowly forwards/backwards. (Check in both directions). Hold the steering wheel and brace yourself for a sudden stop when the brakes are activated. The engine does not switch off.

Combi machines

Inspect the tire treads from time to time to ensure no asphalt has stuck to the tires. This can occur before the tires are sufficiently warm. Mixing 2-4% cutting fluid to the tire sprinkler water can prevent this problem.

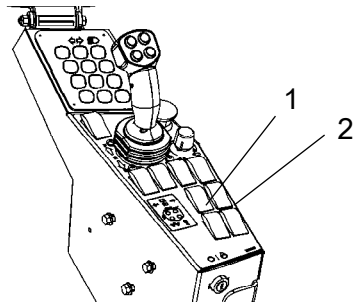


Figure. Switch
1. Edge cutter/compactor Up/Down
2. Sprinkler, edge cutter/compactor

Edge cutting (Optional)

The machine must be running to activate the edge cutter/compactor.

When the machine is in the operating position and the switch (1) is pressed at the bottom, the edge cutter/compactor is lowered to the asphalt surface by means of a hydraulic cylinder. To reset the edge cutter/compactor in its original position, press the top of the switch to lift the edge cutter/compactor.

The edge cutter/compactor can also be lifted if the machine is in transport position.

A bypass valve prevents the hydraulic system being overloaded.

There is a separate sprinkler system which the operator should use to avoid asphalt sticking to the edge cutter/compactor. The system is operated with a switch (2). The water is drawn from the main water tank, which is also used for the normal sprinkler system.

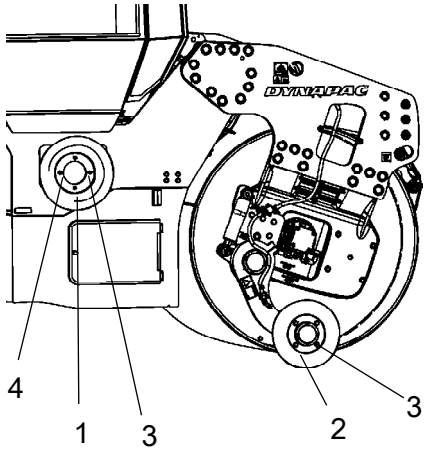


Fig. Changing the tool
1. Edge compactor
2. Edge cutter
3. Bolted joint
4. Holder for cutter/compactor wheel

The operator can choose between two tools, the edge cutter or edge compactor. The edge cutter (1) in the figure is shown in the operating position. The edge compactor (1) can easily be replaced with the edge cutter by releasing the bolted joint (3).

Vibration

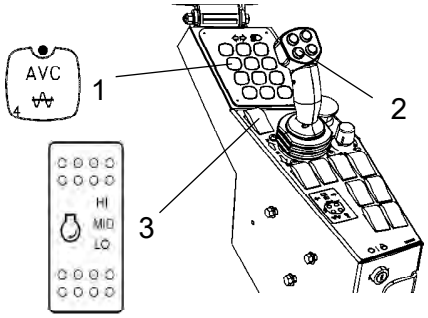


Figure. Control panel
1. Automatic vibration control (AVC)
2. Switch, vibration On/Off
3. Rpm switch

Manual/Automatic vibration

Manual or automatic vibration activation/deactivation is selected using button (1).

In the manual position, the operator activates vibration using the switch (2) on the forward/reverse lever.

In the automatic position (AVC), vibration is activated when the pre-set speed is reached. Vibration is automatically deactivated when the lowest pre-set speed is reached.

Activation of vibration for the first time, as well as disconnection of automatic vibration, are performed with the switch (2) on the forward/reverse lever.

Note that vibration can only be activated when the operating position is activated, and when the rpm switch (3) for the engine is in high (HI).

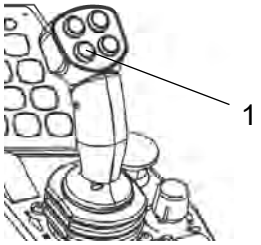


Fig. F/R lever
1. Vibration ON/OFF

Manual vibration - Switching on

Never activate vibration when the roller is stationary. This can damage both the surface and the machine.

Engage and disengage vibration using the switch (1) on the front of the forward/reverse lever.

Always switch off vibration before the roller comes to a standstill.

When compacting thin layers of asphalt up to approx. 50 mm (2 inches) thick, the best results are achived with low amplitude/high frequency.

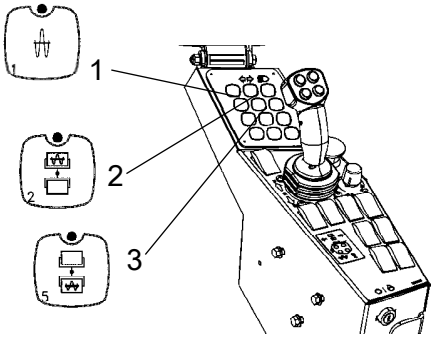


Fig. Control panel
1. High amplitude
2. Vibration fron drum
3. Vibration rear drum

Amplitude/frequency - Changeover

The amplitude setting must not be change when vibration is in operation
Switch the vibration off and wait until vibration stops before changing amplitude.

By pressing button (1) high amplitude is achieved.

The buttons (2) and (3) are used to get vibrations either on front or rear drum or on both.

- (2) vibration on front drum.

- (3) vibration on rear drum.

Braking

Normal braking

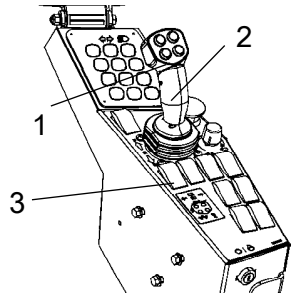


Fig. Control panel
1. Vibration On/Off switch
2. Forward/Reverse lever
3. Parking brake button

Press the switch (1) to switch off the vibration.

Move the forward/reverse lever (2) to the neutral position to stop the roller.

Always press down the parking brake knob (3), before leaving the operator platform.

When starting and driving a machine that is cold, remember that the hydraulic fluid is also cold and that braking distances can be longer than normal until the machine reaches the working temperature.

Emergency braking

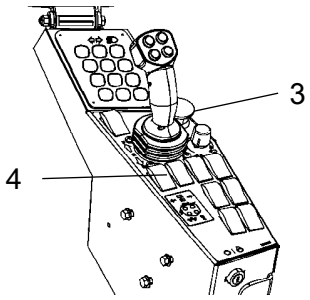


Fig. Control panel
3. Emergency stop
4. Parking brake

Braking is normally activated using the forward/reverse lever. The hydrostatic transmission retards and slows the roller when the lever is moved towards the neutral position.

A disc brake in each drum motor acts as a brake when parking. Activated with the parking brake control (4), in right position.

For emergency braking, press the emergency stop (3), hold the steering wheel firmly and be prepared for a sudden stop. The engine stops.

The Diesel engine will stop and must be restarted.

After emergency braking, the F/R lever must be set in neutral.

If the control lever is moved quickly (forwards/backwards) toward/past neutral, the system switches to emergency ramp, for example in the event of panic, in order to shorten the braking distance. The emergency ramp is much more sudden than the ramp in transport mode.

Activate work mode again by moving the control lever to neutral.

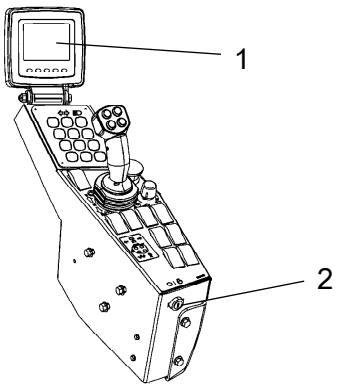


Fig. Control panel
1. Display
2. Ignition key

Switching off

Set the speed control in idling position and allow the engine to idle for a few minutes to cool down.

Check the display to see if any faults are indicated. Switch off all lights and other electrical functions.

Turn the ignition switch (2) to the left to the shut off position.

Fit the instrument cover on the display and top of the control box (on rollers without cab), and lock it.

Parking

Chocking the drums

Never disembark from the machine when the diesel engine is running, unless the parking brake is activated.

Make sure that the roller is parked in a safe place with respect to other road users. Chock the drums if the roller is parked on sloping ground.

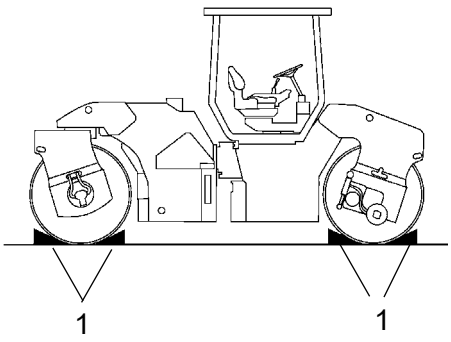


Fig. Positioning
1. Chocks

Keep in mind that there is a risk of freezing during the winter. Drain the water tanks, pumps and water lines.

Master switch

Before leaving the roller for the day, switch the master switch (1) to the disconnected position and remove the handle.

This will prevent battery discharging and will also make it difficult for unauthorized persons to start and operate the machine. Lock the service doors/covers.

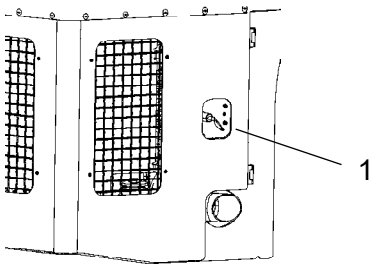


Figure. Engine door, left
1. Battery disconnector

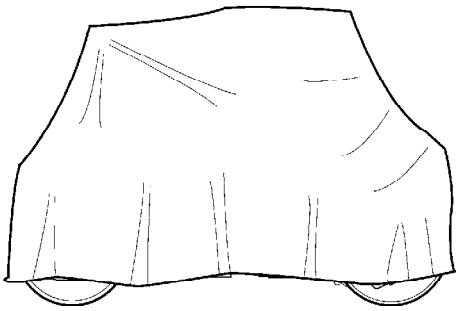


Fig. Roller weather protection

Long-term parking

The following instructions should be followed when long term parking (more than one month).

These measures apply when parking for a period of up to 6 months.

Before re-commissioning the roller, the points marked with an asterisk * must be returned to the pre-storage state.

Wash the machine and touch up the paint finish to avoid rusting.

Treat exposed parts with anti-rust agent, lubricate the machine thoroughly and apply grease to unpainted surfaces.

Engine

* Refer to the manufacturer’s instructions in the engine manual that is supplied with the roller.

Battery

* Remove the battery/battteries from the machine, clean the outside and trickle charge once a month.

Air cleaner, exhaust pipe

* Cover the air cleaner (see under the heading 'Every 50 hours of operation' or 'Every 1000 hours of operation') or its opening with plastic or tape. Also cover the exhaust pipe opening. This is to avoid moisture entering the engine.

Watering system

* Empty the water tank and all hoses of water. Empty the filter housing and the water pump. Undo all sprinkler nozzles.

See maintenance sections for "Watering system - draining".

Fuel tank

Fill the fuel tank completely full to prevent condensation.

Hydraulic reservoir

Fill the hydraulic reservoir to the uppermost level mark (see under the heading ‘Every 10 hours of operation.’)

Tires

Make sure that tire pressures are at least 200 kPa (29 psi).

Hoods, tarpaulin

* Lower the instrument cover over the instrument panel.

* Cover the entire roller with a tarpaulin. A gap must be left between the tarpaulin and the ground.

* If possible, store the roller indoors and ideally in a building where the temperature is constant.

Steering cylinder, hinges, etc.

Grease the steering cylinder piston with conservation grease.

Grease the hinges on the doors to the engine compartment and the cab.

Miscellaneous

Lifting

Locking the articulation

Articulation must be locked to prevent inadvertent turning before lifting the roller.

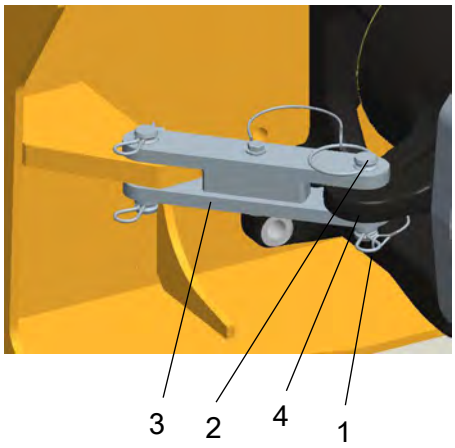


Fig. Articulation in the locked position
1. Locking pin
2. Locking dowel
3. Locking arm
4. Locking lug

Turn the steering wheel to the straight ahead position. Push in the emergency/parking brake knob.

Pull out the lowermost locking pin (1), which has a a wire attached. Pull up the locking dowel (2) which also has a wire attached.

Fold out the locking arm (3) and secure it to the upper locking lug (4) on the articulated link.

Fit the locking dowel into the holes through the locking arm and locking lug. Lock the dowel in position with the locking pin (1).

Lifting the roller

The machine's gross weight is specified on the hoisting plate (1). Refer also to the Technical specifications.

Lifting equipment such as chains, steel wires, straps and lifting hooks must be dimensioned in accordance with the relevant safety regulations for the lifting equipment.

Stand well clear of the hoisted machine! Make sure that the lifting hooks are properly secured.

Weight: refer to the hoisting plate on the roller

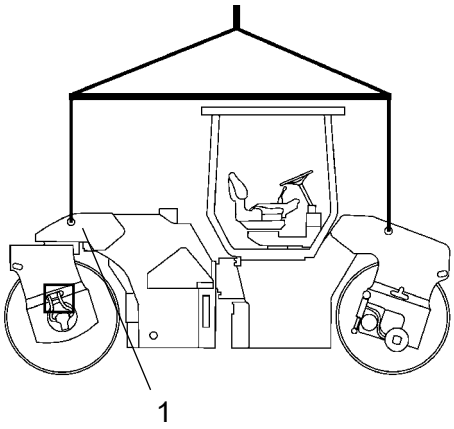


Fig. Roller prepared for lifting
1. Hoisting plate

Weight: refer to the hoisting plate on the roller

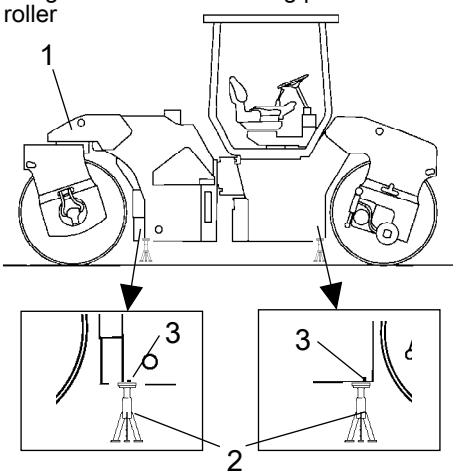


Figure. Roller lifted with jack
1. Lifting plate
2. Jack
3. Marking

Lifting the roller with jack:

The machine's gross weight is specified on the hoisting plate (1). Refer also to the Technical specifications.

The lifting device such as a jack (2), or equivalent, must be dimensioned according to the safety regulations for lifting devices.

Do not go under a lifted load! Make sure that the lifting device is secure in its position, and on a level and stable suface.

The machine **must only be lifted** with a jack, or the like, positioned as per the **markings** (3). The frame is reinforced at these points to withstand the tension. Lifting at any other place can result in damage to the machine or personal injury.

Unlocking the articulation

Remember to unlock the articulation before operating.

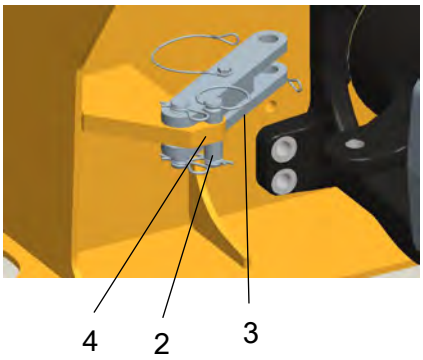


Fig. Articulation in the unlocked position
2. Locking dowel
3. Locking arm
4. Locking lug

Pull out the lowermost locking pin (1), which has a a wire attached. Pull up the locking dowel (2) which also has a wire attached.

Fold the locking arm (3) back and secure it in the locking lug (4) with the locking dowel (2).

The locking lug is located on the front frame of the machine.

Towing/Recovering

The roller can be moved up to 300 meters (1,000 ft) using the instructions below.

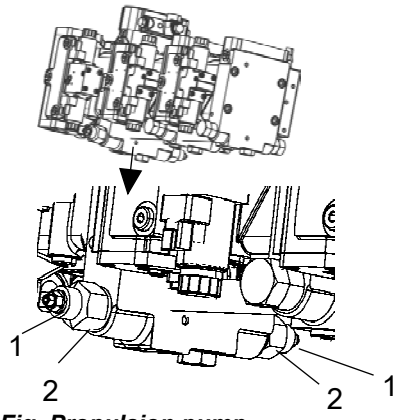


Fig. Propulsion pump
1. Towing valve
2. Multifunction valve

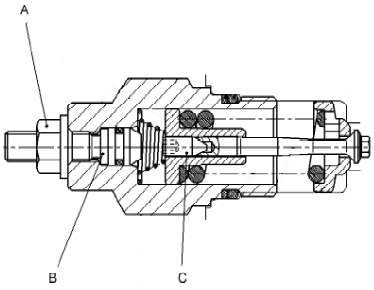


Figure. Towing valve

Short distance towing with the engine running

Activate the parking brake knob, and temporarily stop the diesel engine. Chock the drums to prevent the roller from moving

Open the left door to the engine compartment to access the propulsion pump.

Turn both towing valves (1) (middle hexagonal nuts A) three turns to the left, while holding the multifunction valve (2) (lower hexagonal nuts). The valves are located at the bottom of the propulsion pump.

After releasing the hex nut (A), screw in the adjusting screw (B) until it touches the pin (C) and then turn an additional ½ turn. The valve is now open.

To leave the by-pass position, unscrew the adjusting screw (B) until it stops and then lock the valve again with the hex nut (A).

Start the engine and allow it to idle.

Deactivate the parking brake knob and place the forward/reverse lever in the forward or reverse position. If the lever is in neutral, the brakes in the hydraulic motors are activated.

The roller can now be towed and can also be steered if the steering system is otherwise functioning.

Short distance towing when the engine is inoperative.

Chock the drums to prevent the roller from moving when the brakes are hydraulically disengaged.

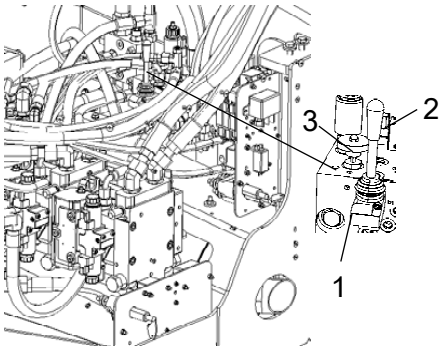


Fig. Brake disengagement valve
1. Valve
2. Pump arm
3. Knob

Open both towing valves as described earlier.

The brake disengagement pump is located behind the left door of the engine compartment.

Make sure that the valve (1) is closed, this is done by tightening clockwise with the knob (3). Pump with the pump arm (2) until the brakes are disengaged.

Ensure that the valve is reset into open position after finished towing. This is done by turning the knob counter clockwise to full extracted position.

Towing the roller

When towing/recovering, the roller must be braked by the towing vehicle. A towing bar must be used as the roller has no brakes.

The roller must be towed slowly, max. 3 km/h (2 mph) and only towed short distances, max. 300 m (1000 ft).

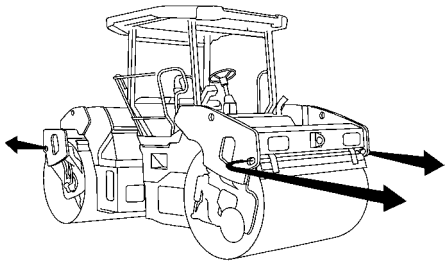


Fig. Towing

When towing/retrieving a machine, the towing device must be connected to both lifting holes in the diagram.

The load is uniformly divided between the two lugs.

The pulling forces should act parallel to the machine's longitudinal axis, as shown in the figure. See table below for maximum permitted pulling force.

Model	kN	lbf
CC224HF - CC384HF	140	31 500
CC424HF - CC624HF	190	42 750

Reverse the towing preparations made to the hydraulic pump and/or the motor.

Trailer eye

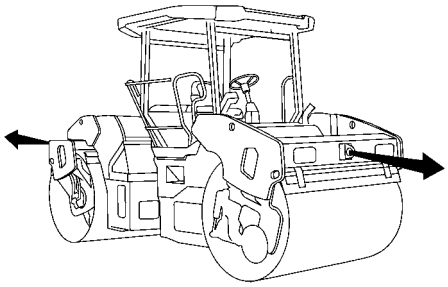


Fig. Trailer eye

The roller can be fitted with a trailer eye.

The trailer eye is not designed to be used for towing/recovering. It is designed for trailers and other towed objects weighing no more than 2 600 kg (5 750 lbs).

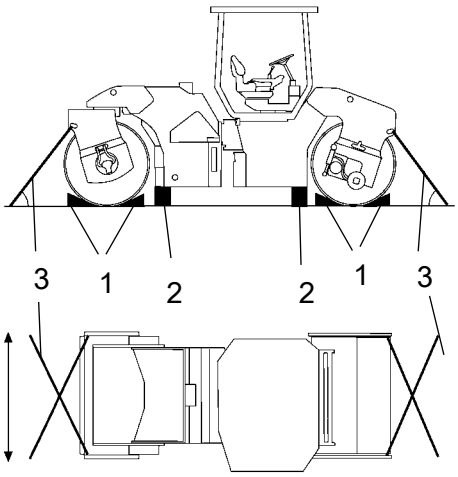


Fig. Positioning
1. Chocks
2. Blocks
3. Straps

Roller prepared for transport

Lock the articulation before lifting and transporting. Follow the instructions under the relevant heading.

Activate the parking brake.

Make sure that the machine is in a neutral position, i.e. that the drums are in line.

Chock the drums (1) and secure the chocks to the transport vehicle. The chock should have an angle of 37° and minimum height of 25 cm (9.9 inches). The drums should be chocked both forwards and backwards.

Block up under the drum frame (2), to avoid overloading on the rubber suspension of the drum when lashing. Block up the machine as shown in figure

Secure the roller with chains in all four corners. The attachment points are shown on the decals. Place the chains in symmetrical pairs crossing each other.

Make sure that the chains, blocks and attachments in the transport vehicle are approved and have the requisite breaking strain. Check at regular intervals that the chains are not slack.

Remember to return the articulation to its unlocked position before starting the roller.

Operating instructions - Summary

1. **Follow the SAFETY INSTRUCTIONS specified in the Safety Manual.**

2. Make sure that all instructions in the MAINTENANCE section are followed.

3. Turn the master switch to the ON position.

4. Move the forward/reverse lever to the NEUTRAL position. Sit down in the seat.

5. Engage the parking brake.

6. Disengage the emergency stop. The roller is always starting in transportation mode.

7. Set the engine revs control button in position idle.

8. Start the engine and allow it to warm up.

9. Set the engine revs control button in position working speed.

10. Disengage the parking brake.

11. **Drive the roller. Operate the F/R lever with care.**

12. **Test the brakes. Remember that the braking distance will be longer if the hydraulic fluid is cold.**

13. Set the transportation/working mode button in position working mode.

14. Use vibration only when the roller is in motion.

15. Check that the drums are thoroughly watered when watering is required.

16. **IN AN EMERGENCY:**
    - Press the EMERGENCY STOP.
    - Hold the steering wheel firmly.
    - Brace yourself for a sudden stop.

17. When parking:
    - Activate the parking brake.
    - Switch off the engine and block the drums if the roller is on an inclined surface.

18. When lifting: - Refer to the relevant section in the Instruction Manual.

19. When towing: - Refer to the relevant section in the Instruction Manual.

20. When transporting: - Refer to the relevant section in the Instruction Manual.

21. When recovering - Refer to the relevant section in the Instruction Manual.

Preventive maintenance

Complete maintenance is necessary for the machine to function satisfactorily and at the lowest possible cost.

The Maintenance section includes the periodic maintenance that must be carried out on the machine.

The recommended maintenance intervals assume that the machine is used in a normal environment and working conditions.

Acceptance and delivery inspection

The machine is tested and adjusted before it leaves the factory.

On arrival, before delivery to the customer, delivery inspection must be conducted as per the check list in the warranty document.

Any transport damage must be immediately reported to the transport company.

Warranty

The warranty is only valid if the stiplulated delivery inspection and the separate service inspection have been completed as per the warranty document, and when the machine has been registered for starting under the warranty.

The warranty is not valid if damage has been caused by inadequate service, incorrect use of the machine, the use of lubricants and hydraulic fluids other than those specified in the manual, or if any other adjustments have been made without the requisite authorisation.

Maintenance - Lubricants and symbols

Fluid volumes

Drum		
- Drum	9 liters	9.5 qts
- Drum gear	1,7 liters	1.8 qts
Wheels		
- Wheel gear (x2)	0,8 (x2) liters	0.85 (x2) qts
Hydraulic reservoir	40 liters	42 qts
Diesel engine		
- oil	7 liters	7.4 qts
- coolant, no cab	18,3 liters	19.3 qts
- coolant, with cab	20,1 liters	21.2 qts

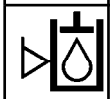
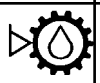
Always use high-quality lubricants and the amounts recommended. Too much grease or oil can cause overheating, resulting in rapid wear.

Other fuel and lubricants are required when operating in areas with extremely high or extremely low ambient temperatures. See the 'Special instructions' chapter, or consult Dynapac.

			DYNAPAC
ENGINE OIL	Air temperature -15°C - +50°C (5°F-122°F)	Shell Rimula R4 L 15W-40, API CH-4 or equivalent.	
HYDRAULIC FLUID	Air temperature -15°C - +40°C (5°F-104°F)	Shell Tellus T68 or equivalent.	
	Air temperature over +40°C (104°F)	Shell Tellus T100 or equivalent.	
BIOLOGICAL HYDRAULIC FLUID Bio-Hydr.	When it leaves the factory, the machine may be filled with biologically degradable fluid. The same type of fluid must be used when changing or topping up.	BP BIOHYD SE-S 46	
BIOLOGICAL HYDRAULIC FLUID, PANOLIN	When it leaves the factory, the machine may be filled with biologically degradable fluid. The same type of fluid must be used when changing or topping up.	PANOLIN HLP Synth 46 (www.panolin.com)	
DRUM OIL	Air temp. -15°C - +40°C (5°F-104°F)	Mobil SHC 629	**Dynapac Drum Oil 100**, P/N 4812156456 (5 liter), P/N 4812156457 (20 liter)

			DYNAPAC
GREASE		Shell Retinax LX2 or equivalent.	**Dynapac Roller Grease** (0.4kg), P/N 4812030095
FUEL	See engine manual.	-	-
TRANSMISSION OIL	Air temperature -15°C - +40°C (5°F-104°F)	Shell Spirax AX 80W/90, API GL-5 or equivalent	**Dynapac Gear oil 300**, P/N 4812030756 (5 liters), P/N 4812030103 (20 liter), P/N 4812031573 (209 liters)
	Air temperature 0°C (32°F) - above +40°C (104°F)	Shell Spirax AX 85W/140, API GL-5 or equivalent.	
COOLANT	Anti-freeze protection down to about -37°C (-34.6°F)	GlycoShell or equivalent, (mixed 50/50 with water)	

Maintenance symbols

	Engine, oil level		Air filter
	Engine, oil filter		Battery
	Hydraulic reservoir, level		Sprinkler
	Hydraulic fluid, filter		Sprinkler water
	Drum, oil level		Recycling
	Lubricating oil		Fuel filter
	Coolant level		Pump gear, oil level
	Air pressure		Sprinkler, tires

Maintenance - Maintenance schedule

Service and maintenance points

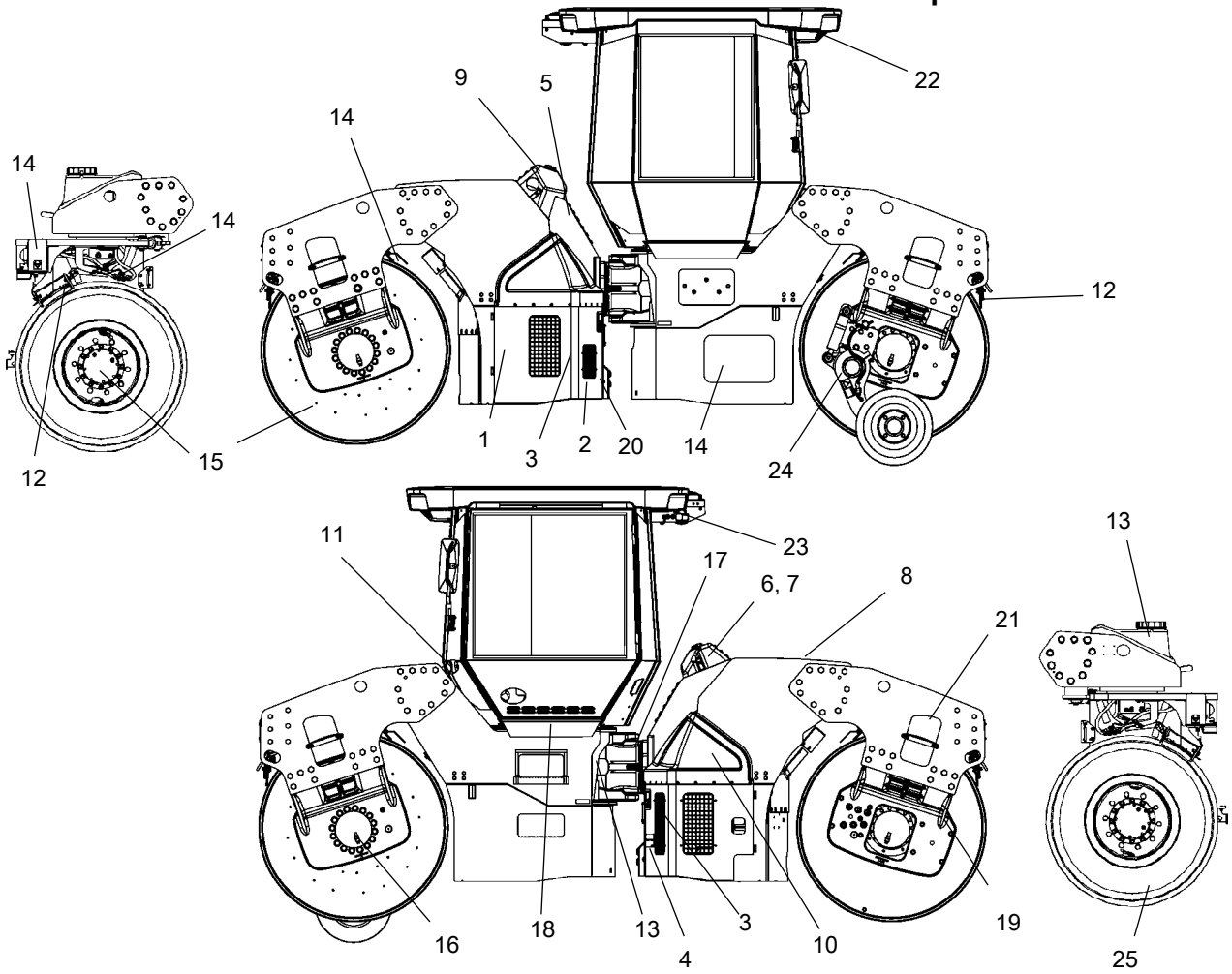


Fig. Service and maintenance points

1. Engine oil
2. Oil filter
3. Fuel filter
4. Hydraulic filter
5. Hydraulic fluid level
6. Hydraulic fluid, filling
7. Hydraulic tank cap
8. Hydraulic fluid cooler
9. Coolant
10. Air cleaner
11. Refueling point
12. Scrapers
13. Water tank(s), filling
14. Watering system
15. Drum gear/Wheel gear
16. Drum oil
17. Steering joint
18. Seat bearing
19. Rubber element
20. Battery
21. Pivot bearing
22. Cab, air filter
23. Cab, AC
24. Edge cutter
25. Wheel

General

Periodic maintenance should be carried out after the number of hours specified. Use the daily, weekly etc. periods where number of hours cannot be used.

Remove all dirt before filling, when checking oils and fuel and when lubricating using oil or grease.

The manufacturer's instructions found in the engine manual also apply.

Every 10 hours of operation (Daily)

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
	Before starting up for the first time on that day	
1	Check the engine oil level	Refer to the engine manual
9	Check the engine coolant level	
5	Check the hydraulic reservoir level	
11	Refuel	
13	Fill the water tanks	
14	Check the sprinkler system	
14	Emergency watering (Extra pump in pump system)	
12	Check the scraper setting	
14	Check the sprinkler system - tires	
12	Check the scraper setting - tires	

After the FIRST 50 hours of operation

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
1,2	Change the engine oil and oil filter	Refer to the engine manual
3	Change the fuel filter	Refer to the engine manual
4	Change the hydraulic fluid filter	Refer to 1000h.
15	Change the oil in the drum gears	Refer to 1000h.
15	Change the oil in the wheel gears	Refer to 1000h.

Every 50 hours of operation (Weekly)

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
10	Inspect/clean the filter element in the air cleaner	Replace as required
15	Check the oil level in the drum gears	
15	Check the oil level in the wheel gears	
3	Draining the fuel prefilter	
22,23	Inspect the air conditioning	Optional
24	Inspect/lubricate the edge cutter	Optional
25	Check the tire pressure	

Every 250 hours of operation (Monthly)

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
1,2	Change the engine oil and oil filter	Refer to the engine manual
8	Clean the hydraulic fluid cooler/water cooler	Or when required
22,23	Check the AC	Optional
20	Check the batteries condition.	

Every 500 hours of operation (Every three months)

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
3	Change the engine fuel filter	Refer to the engine manual
3	Change the engine pre-filter	
16	Check the oil level in the drums	
21	Lubricate the pivot bearings	Optional
19	Check rubber elements and bolted joints	
7	Check the hydraulic reservoir cover/breather	
18	Grease the chair bearing	

Every 1000 hours of operation (Every six months)

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
	Check engine valve clearances	Refer to the engine manual
	Check the engine belt drive system	Refer to the engine manual
10	Replace the air cleaner's main filter and backup filter.	
4	Change the hydraulic fluid filter	
16	Change the oil in the drums	
15	Change the oil in the drum gears	
15	Change the oil in the wheel gears	
22	Replace the air cleaner filter in the cab	

Every 2000 hours of operation (Yearly)

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
6	Change the hydraulic fluid	
11	Drain and clean the fuel tank	
13	Drain and clean the water tanks	
17	Check the condition of the articulation	
23	Overhaul the air conditioning	Optional

Maintenance - 10h

Park the roller on a level surface. The engine must be switched off and the parking brake activated when checking or adjusting the roller, unless otherwise specified.

Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.

Diesel engine - Check oil level

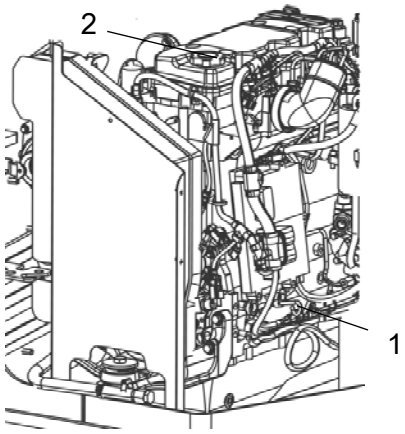


Fig. Engine compartment
1. Dipstick
2. Oil filler cap

The dipstick is accessed through the right door of the engine compartment.

Take care not to touch any hot parts of the engine or the radiator when removing the dipstick. Risk of burns.

The dipstick is located down on the front of the engine.

Pull out the dipstick (1) and check that the oil level is between the upper and lower marks.

For further details, refer to the engine's instruction manual.

Coolant level - Check

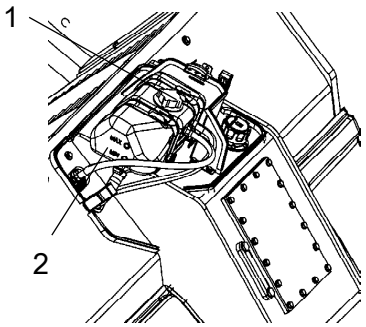


Fig. Expansion tank
1. Filler cap
2. Level marks

Check that the coolant level is between the max. and min. marks (2).

Observe great caution if the cap has to be opened while the engine is hot. Wear protective gloves and goggles.

Fill with a mixture of 50% water and 50% anti freeze. See the lubrication specification in these instructions and the engine manual.

Flush the system every other year and change the coolant. Also check that the air has unobstructed passage through the reservoir.

Fuel tank - Refueling

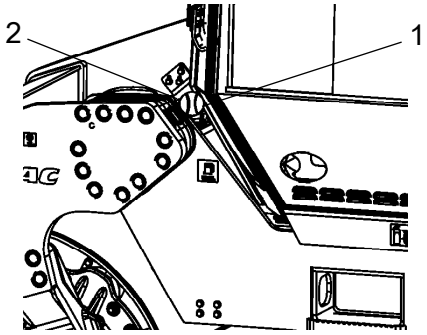


Fig. Fuel tank
1. Tank cap
2. Filler pipe

Never refuel while the engine is running. Do not smoke and avoid spilling fuel.

The filler pipe and tank cap are on the left side of the front frame.

Refuel the tank every day before starting work, or fill the tank at end of work. Unscrew the lockable tank cap (1) and fill fuel up to the lower edge of the filler pipe.

The tank holds 130 liters (34 gal) of fuel. Refer to the engine manual for information on diesel grade.

Hydraulic reservoir - Check fluid level

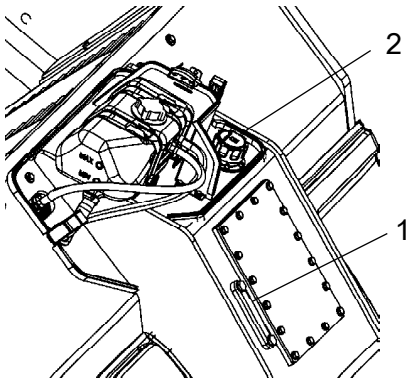


Figure. Hydraulic reservoir
1. Oil sight glass
2. Filler cap

Place the roller on a level surface and check that the oil level in the sight glass (1) is between the max and min markings. Top up with the type of hydraulic fluid specified in the lubricant specification, if the level is too low.

Water tank, Std - Filling

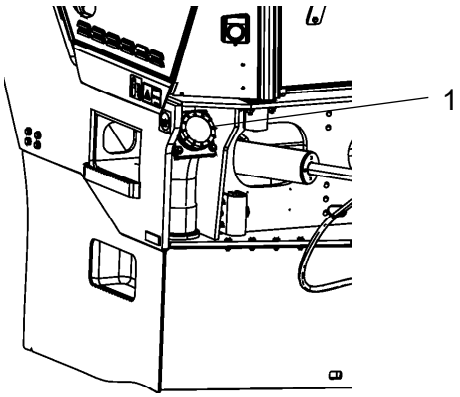


Figure. Standard water tank
1. Tank cap

The filler cap is on the rear left side of the front frame.

Unscrew the tank cap (1) and fill with clean water. Do not remove the strainer (2).

Fill the central (standard) tank, it holds 750 liters (198 gal).

Only additive: A small amount of environment-friendly antifreeze.

Sprinkler system/Drum Check

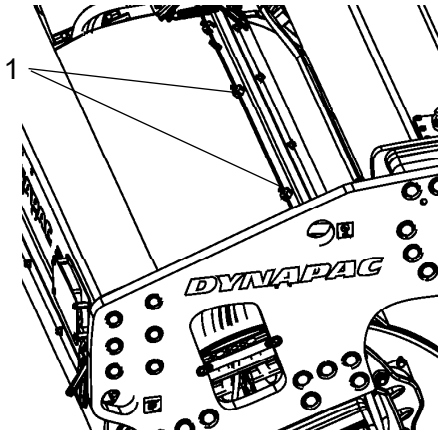


Figure. Front drum
1. Nozzle

Start the sprinkler system and make sure that none of the nozzles (1) are clogged. If necessary, clean blocked nozzles and the coarse filter placed by the water pump (2). See next section.

Cleaning the coarse filter

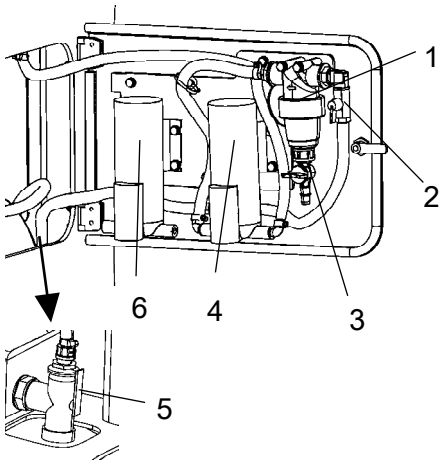


Figure. Pump system, front frame right side
1. Coarse filter
2. Stop cock
3. Drain cock kran, filter
4. Water pump
5. Drain cock
6. Extra pump (optional)

To clean the coarse filter (1) open the drain cock (3) on the filter and allow any dirt to run out.

If necessary close the cock (2) and clean the filter and filter housing. Check that the rubber gasket in the filter housing is intact.

After inspecting and cleaning, reset and start the system to check that it works.

There is a drain cock (5) in the space for the pump system. This can be used to drain the tank and the pump system.

An extra pump (6) can be installed in case the standard water pump stops working. See section for emergency watering.

To drain the complete sprinkler system, see section for Watering system - Draining, 2,000 h.

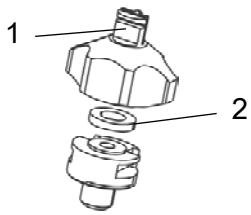


Figure. Nozzle
1. Sleeve, nozzle, filter
2. Packing

Sprinkler system/Drum
Cleaning of sprinkler nozzle

Dismantle the blocked nozzle by hand.

Blow the nozzle and fine filter (1) clean using compressed air. Alternatively, fit replacement parts and clean the blocked parts later on.

Nozzle	Colour	Ø (mm)	l/min (2.0 bar)	gal/min (40 psi)
Standard	yellow	0.8	0.63	0.20
Option	blue	1.0	1.00	0.31
Option	red	1.2	1.25	0.39
Option	brown	1.3	1.63	0.50

After inspecting and carrying out any necessary cleaning, start the system and check that it works.

Wear protective goggles when working with compressed air.

Emergency watering (Accessory) - Extra pump in pump system

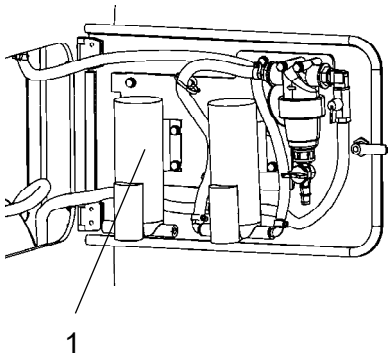


Figure. Panel on right side of front frame
1. Extra pump

If the water pump stops, an extra pump will keep the sprinkler system in operation.

Connect the electric cable and water hoses to the extra pump instead of the standard pump.

The water hoses are connected to the pump with quick couplings to simplify draining and where appropriate replacement to a reserve pump (option).

Fig. Wheel rack
1. Rear water tank
2. Sprinkler nozzle
3. Sprinkler system

Sprinkler system/Wheels - Freeze risk

Preventive measures when there is a risk of freezing.

Draining the system.

- Close the valve
- Separate the hose
- Open the coarse filter
- Loosen the intake to the pump by moving the plastic clamp to the left and pulling the white plastic adapter from the pump housing.
- Open the valves in the ends of the sprinkler ramps.
- Allow the fluid to run out and run the sprinkler pump for about 10 seconds.

The tank can be drained by opening the valve by the divider hose.

Freeze protection

Freeze protection can also be achieved by connecting a separate container, after dividing the hose, with water mixed with glycol and running approx. 2 liters in the system.

Fig. Wheel rack
1. Rear water tank
2. Sprinkler nozzle

Sprinkler system/Wheels - Check

Fill the rear tank with emulsion fluid, e.g. water mixed with 2% cutting fluid. Check that the sprinkler nozzles (2) are not blocked, and if necessary clean them and the filter. See under Sprinkler system/Drum; Check - Cleaning, for detailed instructions.

Inspect the tire treads from time to time to ensure that no asphalt has stuck to the tires. This can happen before the tires have warmed up.

Fluids that are flammable or detrimental to the environment must not be used in the emulsion tank.

The footstep is accessible when the cover is folded down.

The footstep is folded out by lifting it up and then pulling it out.

To close the cover the footstep must be folded back.

The foot step should not be used while operating, is only for usage on a non-operative machine.

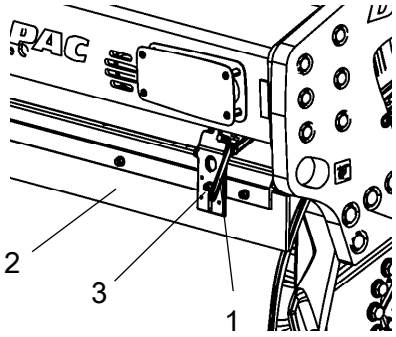


Figure. Outer scrapers
1. Release arm
2. Scraper blade
3. Adjusting screw

Scrapers, spring-action
Check

Make sure that the scrapers are undamaged.

Release with the arm (1).

Loosen the screws (3) to adjust the scraper blade up or down.

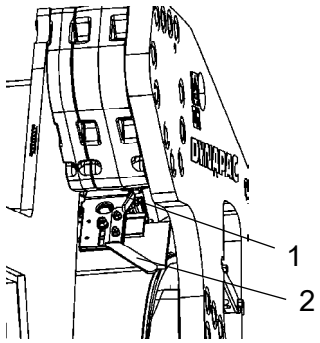
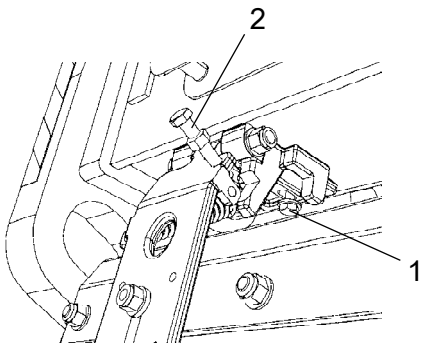


Figure. Inner scrapers
1. Release arm
2. Lifting handle

Asphalt remnants can accumulate on the scraper and affect the contact force. Clean when necessary.

The scrapers must be retracted from the drum during transport driving.

Scrapers
Setting - Adjustment

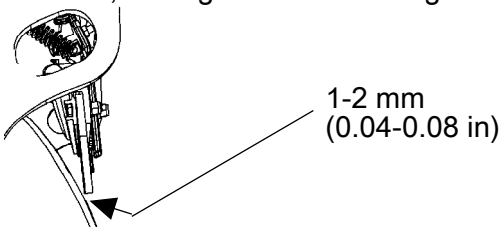


Release the retaining unit (1) for the scraper bracket and unscrew the adjusting screw (2) to release.

Push in the scraper bracket and tighten.

Adjust the screw (2) so that the scraper blade lies approx. 2 mm (0.08 in) from the drum on the same side as the screw.

Adjust the scraper bracket in or out on the other side so that there is an equal gap between the scraper blade and drum, and tighten the retaining unit (1).



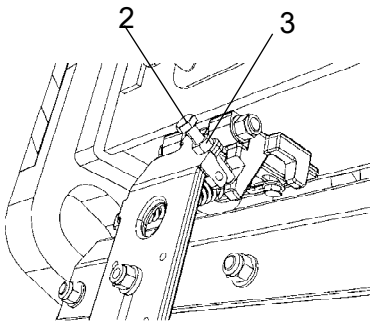


Figure. Scraper setting
1. Retaining unit
2. Adjusting screw
3. Lock nut

The adjusting screw (2) is adjusted until the scraper blade has a gap of approx. 1 mm (0.04 in) to the roller, or lies loosely on the roller, along its entire length.

Tighten the lock nut (3).

Wheel scrapers
Control - Adjustment

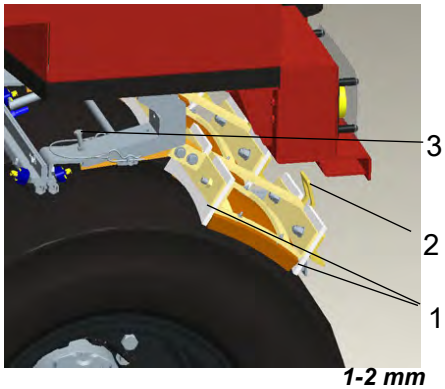


Fig. Wheel scrapers
1. Scraper blades
2. Locking hook
3. Adjusting screw

Make sure that the scrapers are undamaged. Adjust the scrapers so that they are 1-2 mm from the tires. For special asphalt compounds it can be better if the scraper blades (1) are only in light contact with the tires. The contact is adjusted with the screw on the back of the scraper bracket.

Fig. Wheel scrapers
1. Scraper blades
2. Locking hook

The scrapers must hang free from the tires during transportation.

Lift up the scraper blades (1) and make sure that they are locked in raised position by the looking hooks.

To lower down the scrapers, lift the scraper slightly while pressing in the locking hook.

Removing the scapers

The scrapers can easily be removed for cleaning and inspection.

Release the inner pin on the hook-up axle, grip the outer pin and pull the axle straight out.

The scrapers must be hooked in the release locking hook to avoid risking that they drop down to the ground.

When refitting after inspection etc., the scraper must first be hooked in the locking hook before the hook-up axle is put in position.

Refit the inner pin and make sure that the rubber coated wire comes over the scraper attachment.

Maintenance - 50h

Park the roller on a level surface. The engine must be switched off and the parking brake activated when checking or adjusting the roller, unless otherwise specified.

Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.

Air cleaner

Checking - Change the main air filter

Change the air cleaner main filter when the warning lamp on the control panel comes on when the engine is running at maximum speed.

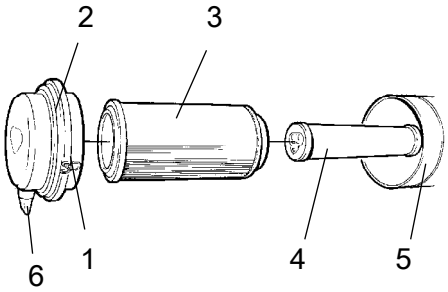


Fig. Air cleaner
1. Clips
2. Cover
3. Main filter
4. Backup filter
5. Filter housing
6. Dust valve

Release the clips (1), pull off the cover (2), and pull out the main filter (3).

Do not remove the backup filter (4).

Clean the air cleaner if necessary, see section Air cleaner - Cleaning.

When replacing the main filter (3), insert a new filter and refit the air cleaner in the reverse order.

Check the condition of the dust valve (6); replace if necessary.

When refitting the cover, make sure that the dust valve is positioned downwards.

Backup filter - Change

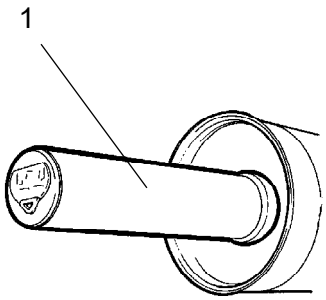


Fig. Air filter
1. Backup filter

Change the backup filter with a new filter after every third replacement of the main filter.

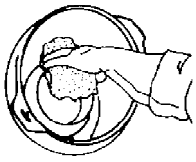
To change the backup filter (1), pull the old filter out of its holder, insert a new filter and reassemble the air cleaner in the reverse order.

Clean the air cleaner if necessary, see section Air cleaner - Cleaning.

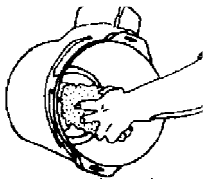
Air cleaner - Cleaning

Wipe clean the inside of the cover (2) and the filter housing (5). See the previous illustration.

Wipe clean on both sides of the outlet pipe.



Inner edge of outlet pipe.



Outer edge of outlet pipe.

Wipe also both surfaces for the outlet pipe; see adjacent figure.

Check that the hose clamps between the filter housing and the suction hose are tight and that the hoses are intact. Inspect the entire hose system, all the way to the engine.

Fuel filter - Draining

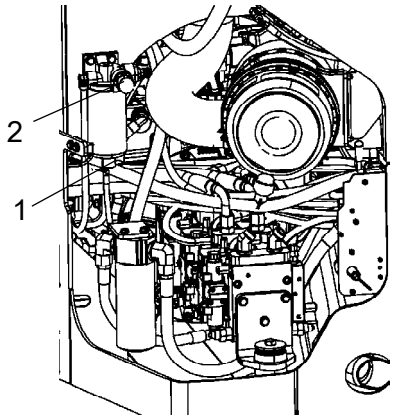


Figure. Fuel filter
1. Drain plug
2. Hand pump

Unscrew the drain plug (1) at the bottom of the fuel filter.

With the aid of the secondary hand-operated pump, make certain that all sediment comes out. See Cummins service manual.

Tighten the drain plug as soon as uncontaminated fuel runs out.

Drum gearbox - Checking the oil level

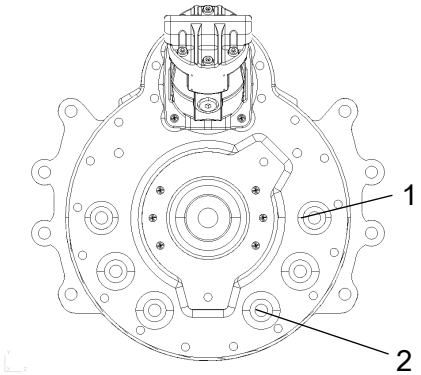


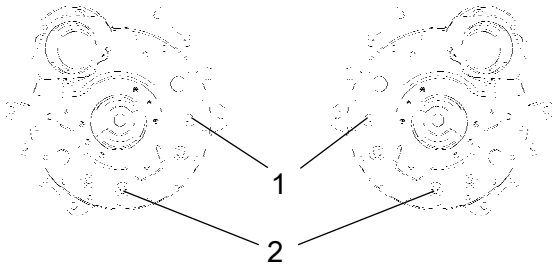
Fig. Oil level check - drum gearbox
1. Level plug
2. Drain plug

Wipe clean the area around the level plug (1) and then undo the plug.

Ensure that the oil level reaches up to the lower edge of the plug hole.

Top off with oil to the right level if the level is low. Use transmission oil according to the lubricant specification.

Clean and refit the plugs.



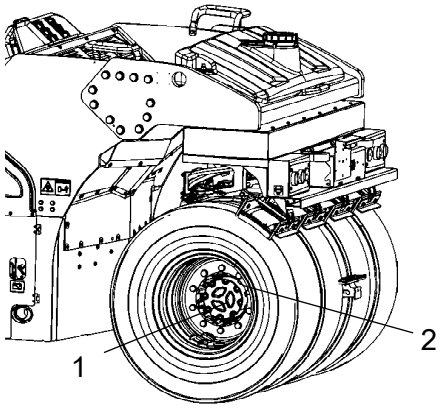


Fig. Oil level check - wheel gear
1. Level plug
2. Filling plug

Wheel gear - Checking the oil level/Filling the oil

Place the roller on a level surface. Move the machine until the inspection/filling holes are in position for filling.

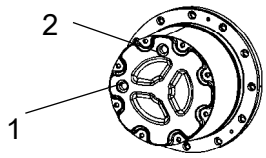


Fig. Wheel gear

Refill with new oil, about 0.8 l (0.85 qts). Use transmission oil according to the lubricant specification.

Ensure that the oil level reaches up to the lower edge of the plug hole.

Clean and refit the plugs.

Air conditioning (Optional) - Inspection

Park the roller on a level surface, chock the wheels and depress the parking brake control.

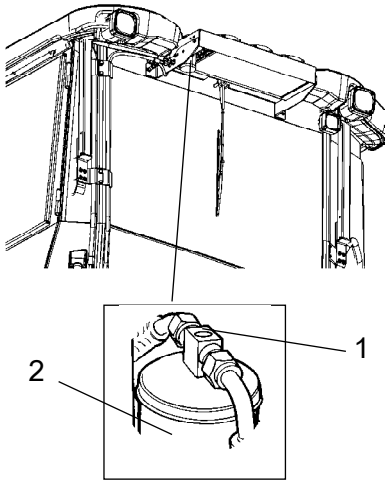


Fig. Drying filter
1. Sight glass
2. Filter holder

With the unit in operation, check using the sight glass (1) that bubbles are not visible on the drying filter.

Always depress the parking brake knob.

The filter is located on the top of the rear part of the cab roof. If bubbles are visible through the sight glass, this is a sign that the refrigerant level is too low. Stop the unit to avoid risking damage. Fill up with refrigerant.

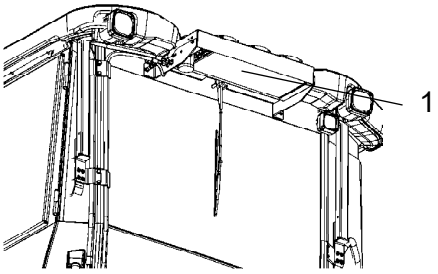


Fig. Cab
1. Condensor element

Air conditioning (Optional) - Cleaning

If there is a signifcant loss of cooling capacity, clean the condensor element (1) on the rear edge of the cab roof.

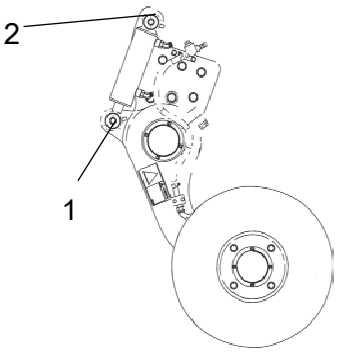


Figure. Two grease points for lubricating the edge cutter

Edge cutter (Optional) - Lubrication

Refer to the operation section for information on how to operate the edge cutter.

Grease the two points as shown in the figure.

Grease should always be used for lubrication, see the lubricant specifications.

Grease all bearing points with five strokes of a hand-operated grease gun.

Tires - Tire pressure

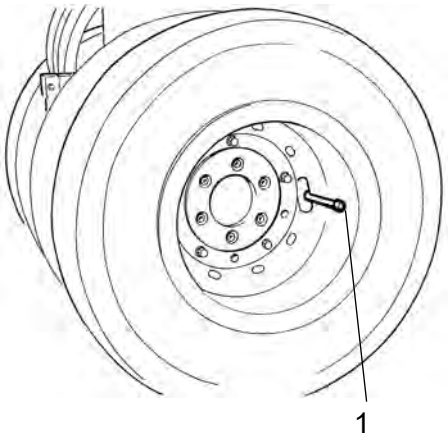


Fig. Outer wheels
1. Air valve

Check the tire pressure with a pressure gauge.

Make sure that the tires have the same pressure.

Recommended pressure: See Technical Specifications.

The figure shows the position of the air valve on the outer tires.

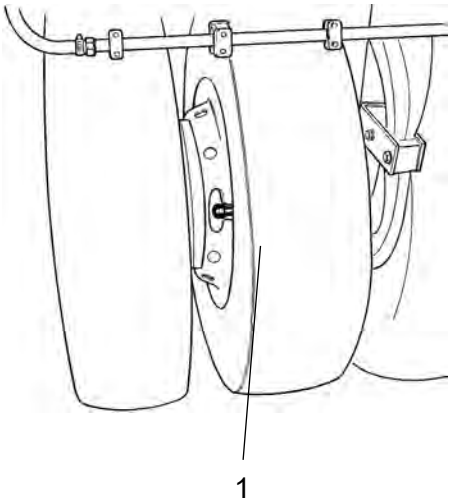


Fig. Inner wheels
1. Air valve

The figure shows the position of the air valve on the inner tires.

Check the Safety Manual that accompanies the roller before filling the tires with air.

Maintenance - 250h

Park the roller on a level surface. The engine must be switched off and the parking brake activated when checking or adjusting the roller, unless otherwise specified.

Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.

Diesel engine
Oil change

The engine's oil drain plug is located under the rear frame on the machine on the right side.The drain plug is accessed by first removing the rubber plug on the underside of the frame.

Drain the oil when the engine is warm. Place a receptacle that holds at least 14 liters (15 qts) under the drain plugs.

Take great care when draining engine oil. Wear protective gloves and goggles.

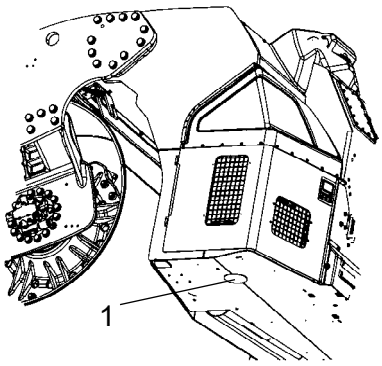


Figure. Underside of rear frame
1. Oil draining of diesel engine

Unscrew the drain plug (1). Allow all the oil to drain out and refit the plug.

Deliver the drain oil for environmentally correct handling.

Fill with fresh engine oil, see Lubricant specification or the engine manual for the correct grade of oil.

Fill with the requisite volume of engine oil. See technical specifications before starting the machine. Allow the engine to idle for a few minutes, and then switch off the engine.

Check the dipstick to ensure that the engine oil level is correct. Refer to the engine manual for details. Top up with oil if necessary to the max mark on the dipstick.

Engine
Replacing oil filter

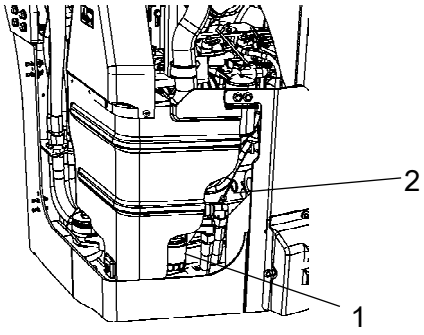


Fig. Engine compartment, right side
1. Oil filter
2. Dipstick

Check the dipstick (2) to ensure that the engine oil level is correct. Refer to the engine manual for details.

The oil filter (1) can be accessed via the right engine compartment door.

See the engine manual for information about replacing the filter.

Hydraulic fluid cooler
Checking - Cleaning

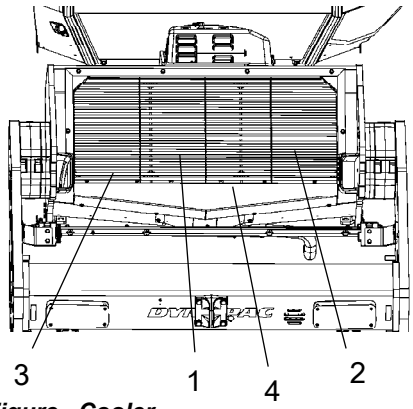


Figure. Cooler
1. Charge air cooler
2. Water cooler
3. Hydraulic fluid cooler
4. Cooler grill

The water and hydraulic fluid coolers are accessible when the cooler grill (4) is removed.

Make sure that the air flow through the cooler is unobstructed. Dirty coolers are blown clean with compressed air or washed clean using a high-pressure water cleaner.

Take care when using a high-pressure water jet. Do not hold the nozzle too near the cooler.

Wear protective goggles when working with compressed air or high-pressure water jets.

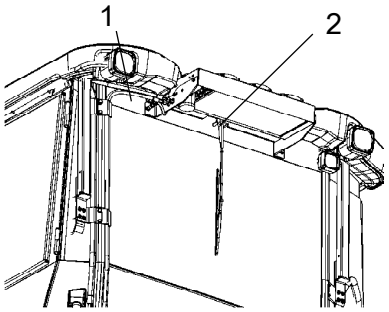


Fig. Air conditioning
1. Refrigerant hoses
2. Condensor element

Air conditioning (Optional)
- Inspection

Inspect refrigerant hoses and connections and make sure that there are no signs of an oil film that can indicate a refrigerant leakage.

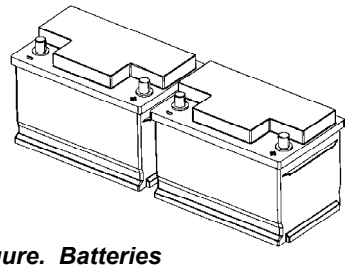


Figure. Batteries

Battery
- Check condition

The batteries are sealed and maintenance-free.

Make sure there is no open flame in the vicinity when checking the electrolyte level. Explosive gas is formed when the alternator charges the battery.

When disconnecting the battery, always disconnect the negative cable first. When connecting the battery, always connect the positive cable first.

The cable shoes should be clean and tightened. Corroded cable shoes should be cleaned and greased with acid-proof Vaseline.

Wipe the top of the battery.

Maintenance - 500h

Park the roller on a level surface. The engine must be switched off and the parking brake activated when checking or adjusting the roller, unless otherwise specified.

Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.

The engine fuel filter - replacement/cleaning

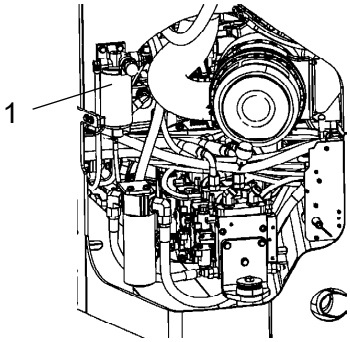


Figure. Engine compartment, left side
1. Prefilter

The fuel filter is placed on the left side of the engine compartment.

Unscrew the bottom and drain off any water, and then replace the filter unit.

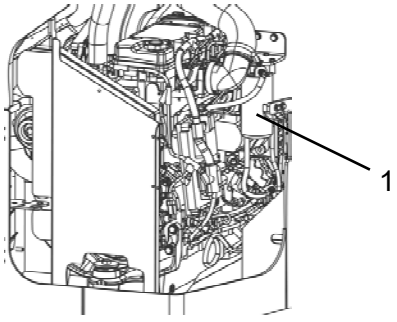


Figure. Engine compartment, right side.
1. Fuel filter

Replace the fuel filter, located on the right side of the engine compartment.

Start the engine and check that the filter is well sealed.

Drum - oil level
Inspection - filling

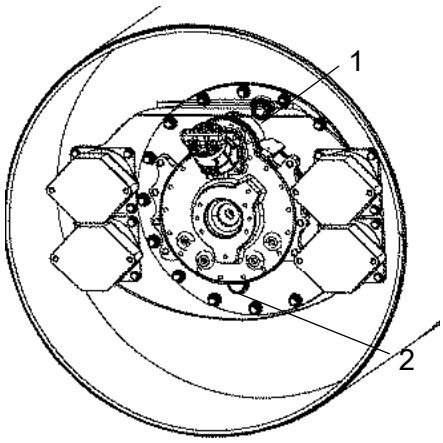


Fig. Drum, vibration side
1. Filler plug
2. Sight glass

Position the roller with the filler plug (1) at the highest point in its rotation.

Wipe clean around the sight glass (2).

Make sure that the oil level reaches half way in the sight glass. Top off with fresh oil if the level is low. Use oil as specified in the lubricants specification.

Inspection and refilling is only necessary to make on one side of the drum.

When removing the filler plug, wipe any metal accumulated on the plug magnet off.

Refit the plugs and check that they are tight by driving the roller and then rechecking.

Inspect both front and rear drum.

Seat bearing - Lubrication

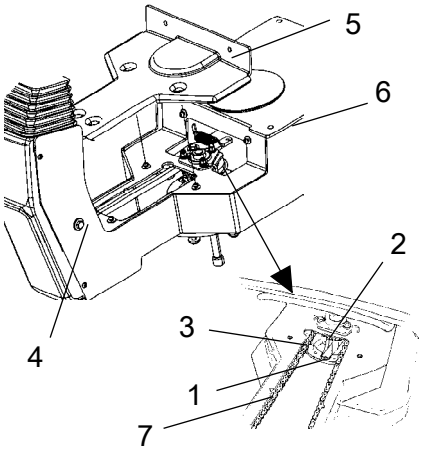


Figure. Seat bearing
1. Grease nipple
2. Gearwheel
3. Steering chain
4. Adjusting screw
5. Cover
6. Slide rails
7. Marking

Keep in mind that the chain is a vital part of the steering mechanism.

Remove the cover (5) to access the lubrication nipple (1). Lubricate the operator seat slew bearing with three strokes of a hand-operated grease gun.

Also grease the seat slide rails (6).

Clean and grease the chain (3) between the seat and the steering column.

If the chain is slack on the sprocket (2), loosen the screws (4) and move the steering column forward. Tighten the screws and check chain tension.

No not tension the chain too tightly. It should be possible to move the chain about 10 mm (0.4 in) to the side with a forefinger/thumb at the marking (7) in seat frame. Fit the chain lock at the bottom.

If the seat starts to be stiff when adjusting, it should be lubricated more often than specified here.

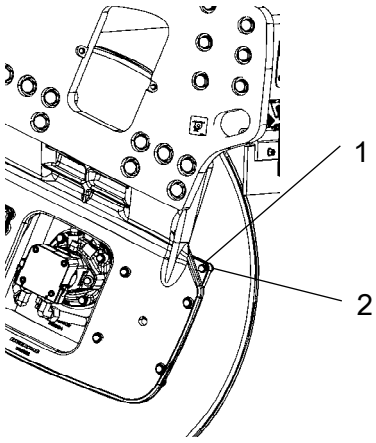


Fig. Drum, vibration side
1. Rubber element
2. Attachment screws

Rubber elements and attachment screws Check

Check all rubber elements (1). Replace all elements if 25% or more than 25% of the number on one side of the drum have cracks deeper than 10-15 mm (0.4-0.6 in).

Check using a knife blade or pointed object.

Check also that the attachment screws (2) are tightened.

Hydraulic reservoir cap - Check

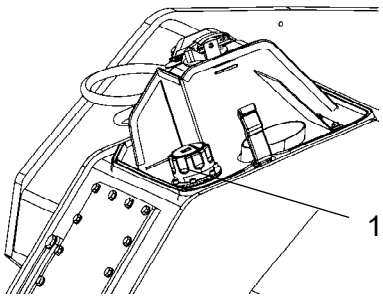


Figure. Rear frame front left side
1. Tank cap

Turn up the machine so that the tank cap is accessible from the left side of the machine.

Unscrew and make sure that the reservoir cap is not clogged. Air must have unobstructed passage through the cap in both directions.

If passage in either direction is blocked, clean the filter with a little diesel oil and blow through with compressed air until the block is removed, or replace the cap with a new one.

Wear protective goggles when working with compressed air.

Maintenance - 1000h

Park the roller on a level surface. The engine must be switched off and the parking brake activated when checking or adjusting the roller, unless otherwise specified.

Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.

Air filter - Change

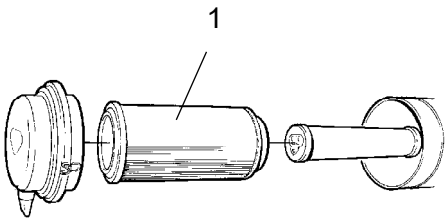


Fig. Air cleaner
1. Main filter

Replace the main filter in the air cleaner (1). See under the heading 'Every 50 hours of operation' for information on changing the filter.

If a blocked filter is not replaced, the exhaust fumes will be black and the engine will loose power. There is also a risk of severe damage to the engine.

Backup filter - Change

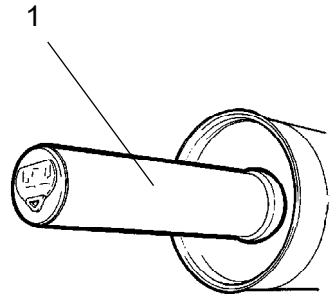


Fig. Air filter
1. Backup filter

Change the backup filter with a new filter after every third replacement of the main filter.

To change the backup filter (1), pull the old filter out of its holder, insert a new filter and reassemble the air cleaner in the reverse order.

Clean the air cleaner if necessary, see section Air cleaner - Cleaning.

Hydraulic filter
Change

Remove the filter (1) and deliver to special waste handling. This is a single-use filter and cannot be cleaned.

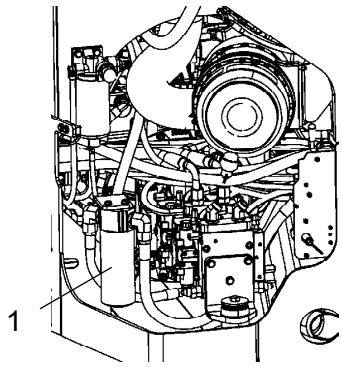


Figure. Engine compartment, left
1. Hydraulic fluid filter

Thoroughly clean the filter holder sealing surface.

Apply a thin coat of fresh hydraulic fluid to the rubber gasket on the new filter.

Screw the filter on by hand, firstly until the filter gasket makes contact with the filter base. Then rotate a further ½ turn.

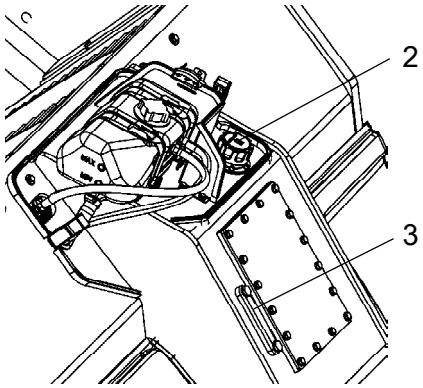


Figure. Hydraulic tank
2. Tank cap
3. Sight glass

Check the hydraulic fluid level in the sight glass (3) and top off as required. See under the heading 'Every 10 hours of operation' for more information.

Start the engine and check that the filter does not leak.

Drum - Changing the oil

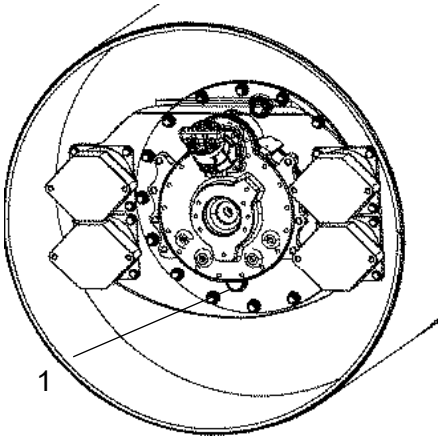


Fig. Drum, vibration side
1. Drain plug

Position the roller with the drain plug (1) straight down.

Place a receptacle that will hold at least 7 liters (7.5 qts) under the plug.

Remove the drain plug (1). Allow all the oil to drain out.

Drain on both drum halves while refilling only is necessary to do on one of the drum sides. (joint oil bath)

Deliver the drain oil to environmentally correct handling.

See under the heading 'Every 500 hours of operation' for filling oil.

Change the oil in both front and rear drum.

Drum gearbox - Oil change

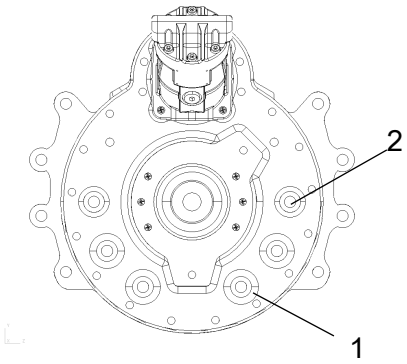


Fig. Drum gearbox
1. Drain plug
2. Filler plug/Level plug

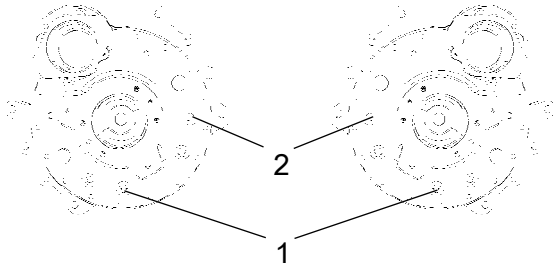
Place the roller on a level surface.

Wipe clean, unscrew the plugs (1, 2) and drain the oil into a suitable receptacle, capacity about 2 liters (0.5 gal.).

Refit the plug (1) and fill with oil up to refilling hole (2), according to "Drum gearbox - Checking the oil level".

Use transmission oil according to the lubricant specification.

Clean and refit the level plug/filler plug (2).



Wheel gear - Oil change

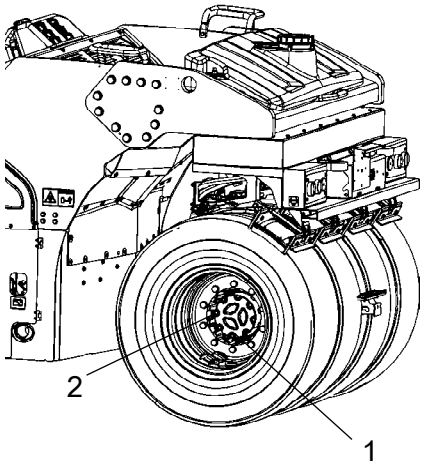


Fig. Wheel gear
1. Drain plug
2. Ventilating plug

Place the roller on a level surface. Move the machine until the drain/breathing holes are in position for filling.

Wipe clean, unscrew the plugs (1, 2) and drain the oil into a suitable receptacle, capacity about 2 liters (0.5 gal.).

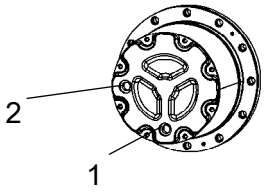


Fig. Wheel gear

Wheel gear - Checking the oil level/Filling the oil

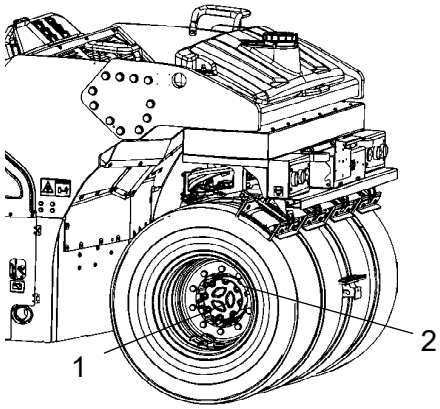


Fig. Oil level check - wheel gear
1. Level plug
2. Filling plug

Place the roller on a level surface. Move the machine until the inspection/filling holes are in position for filling.

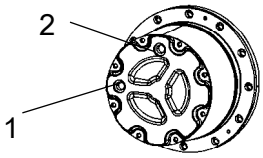


Fig. Wheel gear

Refill with new oil, about 0.8 l (0.85 qts). Use transmission oil according to the lubricant specification.

Ensure that the oil level reaches up to the lower edge of the plug hole.

Clean and refit the plugs.

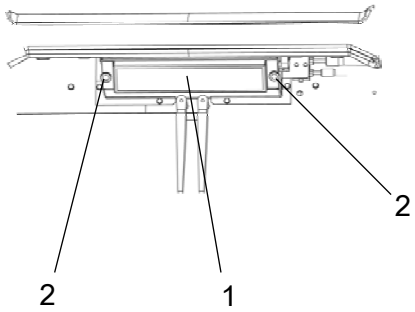


Figure. Cab, front
1. Fresh air filter (x1)
2. Screw (x2)

Cab
Fresh air filter - Replacing

There is one fresh air filter (1), placed on the front of the cab.

Remove the protective cover.

Undo the screws (2) and remove the complete holder. Remove the filter insert and replace with a new filter.

The filter may need to be changed more often if the machine is operated in a dusty environment.

Maintenance - 2000h

Park the roller on a level surface. The engine must be switched off and the parking brake activated when checking or adjusting the roller, unless otherwise specified.

Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.

Hydraulic reservoir
Fluid change

Take care when draining the hydraulic fluid. Wear protective gloves and goggles.

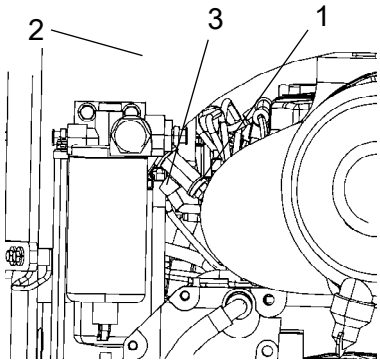


Figure. Engine compartment under hydraulic tank (via left side)
1. Oil drain
2. Hydraulic tank
3. Valve

Open left engine compartment. The drain plug/valve is in the area under the hydraulic tank.

Place a receptacle that holds at least 50 liters (13.2 gal) under the engine compartment.

Make sure that the valve (3) is closed.

Unscrew the oil drain plug (1), and connect a drain hose out from the engine compartment.

Open the valve (3) and allow all the oil to run out. Reset by closing the valve and refitting the plug (1).

Deliver the drained fluid to environmentally correct handling.

Fill with fresh hydraulic fluid. Refer to the lubricants specification for grade information.

Replace the hydraulic filter. See section "Maintenance - 1000 hours".

Start the engine and operate the hydraulic functions. Check the level in the reservoir and top off as required.

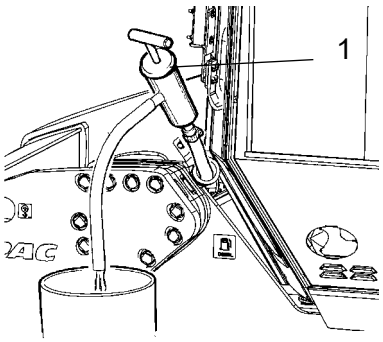


Fig. Fuel tank
1. Oil drain pump

Fuel tank
- Cleaning

It is easiest to clean the tank when it is almost empty.

A drain plug is placed under the left side of the front frame.

Alternatively drain the tank with a suitable pump, e.g. an oil drain pump, to bring up any bottom sediment.

Collect the fuel and sediment in a container and deliver to environmentally correct handling.

Keep in mind fire risk when handling fuel.

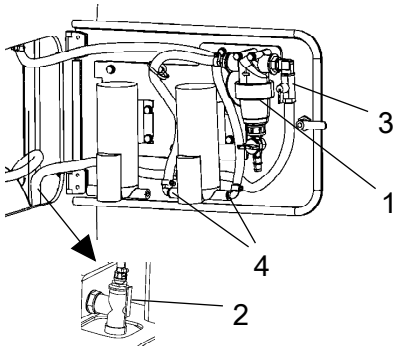


Figure. Pump system
1. Filter housing
2. Drain cock
3. Stop cock
4. Quick couplings

Watering system
- Draining

Remember that there is a risk of freezing during the winter. Empty the tank, pump, filter and lines, or mix antifreeze in the water.

There is a drain cock (2) in the space for the pump system on the central water tank. This can be used to drain both the tank and parts of the pump system.

The water hoses are connected to the pump with quick couplings (4) to simplify draining and where appropriate replacement to a reserve pump (option).

The outlet hose from the central tank can be disconnected and the end placed in a container with antifreeze to run this through the pump/filter.

Water tank - Cleaning

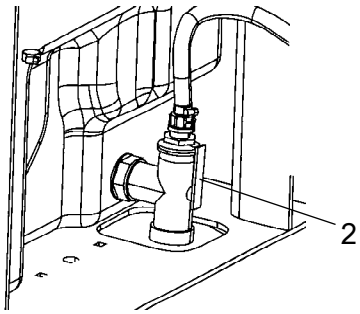


Figure. Water tank
2. Drain plug

Clean the tank/tanks with water and a suitable detergent for plastic surfaces.

Close the drain cock (2), fill with water and check for leaks.

The water tanks are made of plastic (polyethylene) and are recyclable.

Steering joint - Check

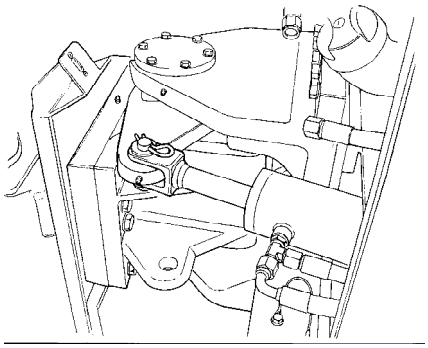


Fig. Steering joint

Inspect the steering joint to detect any damage or cracks.

Check and tighten any loose bolts.

Check also for any stiffness or play in the steering joint.

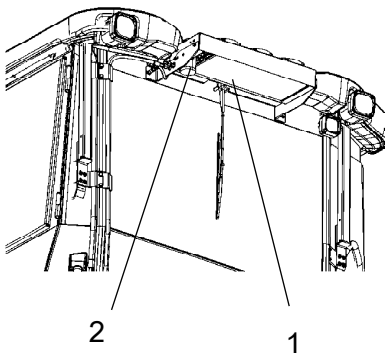


Figure. Cab
1. Condensor element
2. Drying filter

Air conditioning (Optional) - Overhaul

Regular inspection and maintenance is necessary to ensure satisfactory long-term operation.

Clean all dust from the condenser element (1) using compressed air. Blow from above downwards.

The air jet can damage the element flanges if it is too powerful.

Wear protective goggles when working with compressed air.

Inspect the condenser element attachment.

Check the system hoses for chafing. Make sure that drainage from the cooling unit is unobstructed so that condensation does not accumulate inside the unit.

Air conditioning (Optional) Drying filter - Inspection

With the unit in operation, check using the sight glass (1) that bubbles are not visible on the drying filter.

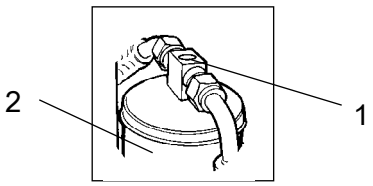


Figure. Drying filter
1. Sight glass
2. Filter holder

Park the roller on a level surface, chock the wheels and depress the parking brake control.

The filter is placed at the top of the rear part of the cab roof.
If bubbles are visible through the sight glass, this indicates that the refrigerant level is too low. Stop the unit to avoid risking damage. Fill up with refrigerant.

The refrigerant circuit is only to be worked on by authorized companies.

DYNAPAC

Part of the Atlas Copco Group

Dynapac Compaction Equipment AB
Box 504, SE-371 23 Karlskrona, Sweden

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Dynapac Compaction Equipment AB
Box 504, SE-371 23 Karlskrona, Sweden