

Instruction manual

ICC722-1EN2.pdf Operation & Maintenance

> Vibratory roller CC722

Engine Cummins QSB 6.7 C

Serial number *63921000* -10000325x0A000001 -



The CC722 is the largest mass-produced vibratory tandem roller in the world.

This machine generally achieves the required density after just a few runs, even when compacting thick layers of asphalt, roller-compacted concrete or thick asphalt mixtures. The larger diameter of the drums also makes the machine suitable for work with softer mixtures, despite the service weight of 17 tons.

> Subject to changes Printed in Sweden



Table of Contents

Introduction		1
	Warning symbols	1
	Safety information	1
	General	1
Safety - General	instructions	3
Safety - when ope	erating	5
	Driving near edges	5
	Slopes	5
Safety (Optional)		7
	Air conditioning (Optional)	7
Special instructio	ns	9
	Standard lubricants and other recommended oils and fluids	9
	Higher ambient temperatures, above +40°C (104°F)	9
	Temperatures	9
	High pressure cleaning	9
	Fire fighting	10
	Roll Over Protective Structure (ROPS), ROPS approved cab	10
	Battery handling	10
	Jump starting	11
Technical specific	cations - Noise/Vibrations/Electrical	13
	Vibrations - Operator station	13
	Noise level	13
Technical specific	cations - Dimensions	15
	Dimensions, side view	15
	Dimensions, top view	16
Technical specific	cations - Weights and volumes	17
Technical specific	cations - Working capacity	19
Technical specific	cations - General	21
	Tightening torque	21
	ROPS - bolts	22



	Hydraulic system	. 22
Machine plate - lo	dentification	. 23
	Machine plate	. 23
	Product identification number on the frame	. 23
	Explanation of 17PIN serial number	. 24
	Engine plates	. 24
Machine	e description- Decals	. 25
	Location - decals	. 25
	Safety decals	. 26
	Info decals	. 27
Machine descript	ion - Instruments/Controls	. 29
	Locations - Instruments and controls	. 29
	Function descriptions	. 30
	Locations - Instruments and controls, cab	. 33
	Evention description of instruments and controls in the ach	34
	Function description of instruments and controls in the cab	
	Control panel, air conditioning (optional)	. 35
Machine descript	Control panel, air conditioning (optional)	. 35 . 37
Machine descript Electrica	Control panel, air conditioning (optional) ion - Electrical system	. 35 . 37 . 37
Machine descript Electrica	Function description of instruments and controls in the cab Control panel, air conditioning (optional) ion - Electrical system al system Fuses	. 35 . 37 . 37 . 37
Machine descript Electrica	Function description of instruments and controls in the cab Control panel, air conditioning (optional) ion - Electrical system al system Fuses Fuses in cab	. 35 . 37 . 37 . 37 . 37 . 38
Machine descript Electrica	Function description of instruments and controls in the cab Control panel, air conditioning (optional) ion - Electrical system al system Fuses Fuses in cab Relays in engine compartment	. 35 . 37 . 37 . 37 . 38 . 38
Machine descript Electrica	Function description of instruments and controls in the cab Control panel, air conditioning (optional) ion - Electrical system al system Fuses Fuses in cab Relays in engine compartment Relays in control column	. 35 . 37 . 37 . 37 . 38 . 38 . 38
Machine descript Electrica Operation - Starti	Function description of instruments and controls in the cab Control panel, air conditioning (optional) ion - Electrical system al system Fuses Fuses Fuses in cab Relays in engine compartment Relays in control column ng	. 35 . 37 . 37 . 37 . 38 . 38 . 38 . 39 . 41
Machine descript Electrica Operation - Starti Before s	Function description of instruments and controls in the cab Control panel, air conditioning (optional) ion - Electrical system al system Fuses Fuses Fuses in cab Relays in engine compartment Relays in control column starting	. 35 . 37 . 37 . 37 . 38 . 38 . 38 . 39 . 41
Machine descript Electrica Operation - Starti Before s	Function description of instruments and controls in the cab Control panel, air conditioning (optional) ion - Electrical system al system Fuses Fuses Fuses in cab Relays in engine compartment Relays in control column ng tarting Master switch - Switching on	. 35 . 37 . 37 . 37 . 37 . 37 . 38 . 38 . 38 . 39 . 41 . 41
Machine descript Electrica Operation - Starti Before s	Control panel, air conditioning (optional) ion - Electrical system al system Fuses Fuses in cab Relays in engine compartment Relays in control column ng tarting Master switch - Switching on Water tanks - Level	. 35 . 37 . 37 . 37 . 37 . 37 . 37 . 38 . 38 . 38 . 39 . 41 . 41 . 41
Machine descript Electrica Operation - Starti Before s	Control panel, air conditioning (optional) ion - Electrical system al system Fuses Fuses in cab Relays in engine compartment Relays in control column ng tarting Master switch - Switching on Water tanks - Level Control table - Setting	. 35 . 37 . 37 . 37 . 38 . 38 . 38 . 38 . 38 . 39 . 41 . 41 . 41 . 41
Machine descript Electrica Operation - Starti Before s	Control panel, air conditioning (optional) ion - Electrical system al system Fuses Fuses in cab Relays in engine compartment Relays in control column ng tarting Master switch - Switching on Water tanks - Level Control table - Setting Operator's seat - Adjusting	. 35 . 37 . 37 . 37 . 37 . 38 . 38 . 38 . 38 . 38 . 41 . 41 . 41 . 41 . 41
Machine descript Electrica Operation - Starti Before s	Control panel, air conditioning (optional) ion - Electrical system al system Fuses Fuses in cab Relays in engine compartment Relays in control column ng tarting Master switch - Switching on Water tanks - Level Control table - Setting Operator's seat - Adjusting Interlock (Optional)	. 35 . 37 . 37 . 37 . 37 . 38 . 38 . 38 . 38 . 38 . 41 . 41 . 41 . 41 . 41 . 42 . 42



	Parking brake - Check	43
	Speed limiter	44
	View	44
	Operator's station	45
Starting		46
	Starting the engine	46
Operation - Drivin	ıg	47
	Operating the roller	47
Operation - Vibra	tion	49
Vibratior	۰	49
	Manual/Automatic vibration	49
	Manual vibration - Switching on	50
	Amplitude/frequency - Changeover	50
Operating - Stopp	ping	51
Braking		51
	Emergency brake	51
	Switching off	51
Parking		52
	Chocking the drums	52
	Master switch	52
Long-term parking	g	53
	Engine	53
	Battery	53
	Air cleaner, exhaust pipe	53
	Sprinkler system	53
	Fuel tank	53
	Hydraulic reservoir	54
	Steering cylinder, hinges, etc.	54
	Hoods, tarpaulin	54
Miscellaneous		55



Lifting		55
	Locking the articulation	55
	Lifting the roller	55
	Unlocking the articulation	56
Towing.		56
	Short distance towing with the engine running	56
	Towing short distances when the engine is inoperative	57
	Towing the roller	58
	Roller prepared for transport	58
Operating instruc	tions - Summary	59
Preventive mainte	enance	61
	Acceptance and delivery inspection	61
	Warranty	61
Maintenance - Lu	ibricants and symbols	63
	Maintenance symbols	64
Maintenance - Ma	aintenance schedule	65
	Service and maintenance points	65
	General	66
	Every 10 hours of operation (Daily)	66
	After the FIRST 50 hours of operation	67
	Every 50 hours of operation (Weekly)	67
	Every 250 hours of operation (Monthly)	67
	Every 500 hours of operation (Every three months)	68
	Every 1000 hours of operation (Every six months)	68
	Every 2000 hours of operation (Yearly)	69
Maintenance - 10	۱h	71
	Diesel engine Check oil level	71
	Coolant level - Check	72
	Water separator - Drainage	72
	Brakes - Check	73



	Sprinkler system - Check, cleaning	73
	Nozzle - Dismantling/Cleaning	74
	Scrapers - Check, adjustment	74
	Hydraulic reservoir, Level check - Filling	75
	Water tanks - Filling	75
	Fuel tank - Filling	76
Maintenance - 50	۳۵ الم	77
	Air cleaner Checking - Cleaning	77
	Main filter - Cleaning with compressed air	78
	Backup filter - Change	78
	Rubber elements and fastening screws - Check	79
	Articulation and steering cylinder - Lubrication	79
	Hydraulic reservoir - Check/venting	80
	Battery Checking the electrolyte level	80
	Battery cell	81
Maintenance - 25	i0h	83
	Pump drive - Oil level, Check - Filling	83
	Drum drive - Checking the oil level	84
Maintenance - 50	00h	85
	Drum - Checking the oil level	85
	Controls and moving joints - Lubrication	86
Maintenance - 10	000h	87
	Hydraulic fluid filter - Replacement	87
	Air filter - Changing	88
	Fuel tank - Drainage	88
	Hydraulic fluid reservoir - Draining	89
Maintenance - 20	000h	91
	Hydraulic reservoir - Replacing the fluid/filter	91



Drum - Changing the oil	92
Drum drive - Changing the oil	93
Pump drive - Changing the oil	94



Introduction

Warning symbols



WARNING ! Marks a danger or a hazardous procedure that can result in life threatening or serious injury if the warning is ignored.



CAUTION ! Marks a danger or hazardous procedure that can result in damage to the machine or property if the warning is ignored.

Safety information



The safety manual supplied with the machine must be read by all roller operators. Always follow the safety instructions. Do not remove the manual from the machine.



We recommend that the operator reads the safety instructions in this manual carefully. Always follow the safety instructions. Ensure that this manual is always easily accessible.



Read the entire manual before starting the machine and before carrying out any maintenance.



Ensure good ventilation (extraction of air by fan) where the engine is run indoors.

CALIFORNIA

Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

General

This manual contains instructions for machine operation and maintenance.



The machine must be correctly maintained for maximal performance.

The machine should be kept clean so that any leakages, loose bolts and loose connections are discovered at as early a point in time as possible.

Inspect the machine every day, before starting. Inspect the entire machine so that any leakages or other faults are detected.

Check the ground under the machine. Leakages are more easily detected on the ground than on the machine itself.



THINK ENVIRONMENT ! Do not release oil, fuel and other environmentally hazardous substances into the environment. Always send used filters, drain oil and fuel remnants to environmentally correct disposal.

This manual contains instructions for periodic maintenance normally carried out by the operator.



Additional instructions for the engine can be found in the manufactuer's engine manual.



Safety - General instructions

(Also read the safety manual)

- 1. The operator must be familiar with the contents of the OPERATION section before starting the roller.
- 2. Ensure that all instructions in the MAINTENANCE section are followed.
- 3. Only trained and/or experienced operators are to operate the roller. Passengers are not permitted on the roller. Remain seated at all times when operating the roller.
- 4. Never use the roller if it is in need of adjustment or repair.
- 5. Only mount and dismount the roller when it is stationary. Use the intended grips and rails. Always use the three-point grip (both feet and one hand, or one foot and both hands) when mounting or dismounting the machine. Never jump down from the machine.
- 6. The ROPS (Roll Over Protective Structure) should always be used when the machine is operated on unsafe ground.
- 7. Drive slowly in sharp bends.
- 8. Avoid driving across slopes. Drive straight up or straight down the slope.
- 9. When driving close to edges, ditches or holes, make sure that at least 2/3 of the drum width is on previously compacted material (solid surface).
- 10. Make sure that there are no obstacles in the direction of travel, on the ground, in front of or behind the roller, or overhead.
- 11. Drive particularly carefully on uneven ground.
- 12. Use the safety equipment provided. The seat belt must be worn on machines fitted with ROPS.
- 13. Keep the roller clean. Clean any dirt or grease that accumulates on the operator platform immediately. Keep all signs and decals clean and legible.
- 14. Safety measures before refueling:
 - Shut off the engine
 - Do not smoke
 - No naked flame in the vicinity of the machine
 - Ground the filling device nozzle to the tank to avoid sparks
- 15. Before repairs or service:
 - Chock the drums/wheels and under the strike-off blade.
 - Lock the articulation if necessary



- 16. Hearing protection is recommended if the noise level exceeds 85 dB(A). The noise level can vary depending on the equipment on the machine and the surface the machine is being used on.
- 17. Do not make any changes or modifications to the roller that could affect safety. Changes are only to be made after written approval has been given by Dynapac.
- 18. Avoid using the roller before the hydraulic fluid has reached its normal working temperature. Braking distances can be longer than normal when the fluid is cold. See instructions in the STOP section.
- **19.** For your own protection always wear:
 - heľmet
 - working boots with steel toecaps
 - ear protectors
 - reflecting clothing/high visibility jacket
 - working gloves



Safety - when operating

Driving near edges

When driving near an edge, minimum 2/3 of the drum width must be on solid ground.



Keep in mind that the machine's center of gravity moves outwards when steering. For example, the center of gravity moves to the right when you steer to the left.



Where possible, avoid driving across slopes. Drive instead straight up and down sloping ground.

Slopes

This angle has been measured on a hard, flat surface with the machine stationary.

The steering angle was zero, the vibration was switched OFF and all tanks were full.

Always take into consideration that loose ground, steering the machine, vibration on, machine speed across the ground and raising the center of gravity can all cause the machine to topple at smaller slope angles than those specified here.



To exit the cab in an emergency, use one of the doors or the windshield, which can be opened.



It is recommended that ROPS (Roll Over Protective Structure) or a ROPS-approved cab is always used when driving on slopes or unsafe ground.



Fig. Position of drum when driving near an edge



Fig. Operating on slopes





Safety (Optional)

Air conditioning (Optional)



The system contains pressurized refrigerant. It is forbidden to release refrigerants into the atmosphere.



Work on the refrigerant circuit is only to be carried out by authorized companies.



The cooling system is pressurized. Incorrect handling can result in serious personal injury. Do not disconnect or undo the hose couplings.



The system must be refilled with an approved refrigerant by authorized personnel when necessary. Refer to the technical specifications.





Special instructions

Standard lubricants and other recommended oils and fluids

Before leaving the factory, the systems and components are filled with the oils and fluids specified in the lubricant specification. These are suitable for ambient temperatures in the range -15° C to $+40^{\circ}$ C (5°F - 104°F).



The maximum temperature for biological hydraulic fluid is +35°C (95°F).

Higher ambient temperatures, above +40°C (104°F)

For operation of the machine at higher ambient temperatures, however maximum +50°C (122°F), the following recommendations apply:

The diesel engine can be run at this temperature using normal oil. However, the following fluids must be used for other components:

Hydraulic system - mineral oil Shell Tellus T100 or similar.

Other components that use transmission oil: Shell Spirax AX 85W/140 or equivalent.

Temperatures

The temperature limits apply to standard versions of rollers.

Rollers equipped with additional equipment, such as noise suppression, may need to be more carefully monitored in the higher temperature ranges.

High pressure cleaning

Do not spray water directly onto electrical components or the instrument panels.

Place a plastic bag over the fuel filler cap and secure with a rubber band. This is to avoid high pressure water entering the vent hole in the filler cap. This could cause malfunctions, such as the blocking of filters.



Never aim the water jet directly at the fuel tank cap. This is particularly important when using a high-pressure cleaner.



Fire fighting

If the machine catches fire, use an ABE-class powder fire extinguisher.

A BE-class carbon dioxide fire extinguisher can also be used.

Roll Over Protective Structure (ROPS), ROPS approved cab



If the machine is fitted with a Roll Over Protective Structure (ROPS, or ROPS approved cab) never carry out any welding or drilling in the structure or cab.



Never attempt to repair a damaged ROPS structure or cab. These must be replaced with new ROPS structure or cabs.

Battery handling



When removing batteries, always disconnect the negative cable first.



When fitting batteries, always connect the positive cable first.



Dispose of old batteries in an environmentally friendly way. Batteries contain toxic lead.



Do not use a quick-charger for charging the battery. This may shorten battery life.



Jump starting



Do not connect the negative cable to the negative terminal on the dead battery. A spark can ignite the oxy-hydrogen gas formed around the battery.



Check that the battery used for jump starting has the same voltage as the dead battery.

Turn the ignition and all power consuming equipment off. Switch off the engine on the machine which is providing jump start power.

First connect the jump start battery's positive terminal (1) to the flat battery's positive terminal (2). Then connect the jump start battery's negative terminal (3) to, for example, a bolt (4) or the lifting eye on the machine with the flat battery.

Start the engine on the power providing machine. Let it run for a while. Now try to start the other machine. Disconnect the cables in the reverse order.



Fig. Jump starting





Technical specifications -Noise/Vibrations/Electrical

Vibrations - Operator station

(ISO 2631)

The vibration levels are measured in accordance with the operational cycle described in EU directive 2000/14/EC on machines equipped for the EU market, with vibration switched on, on soft polymer material and with the operator's seat in the transport position.

Measured whole-body vibrations are below the action value of 0.5 m/s² as specified in Directive 2002/44/EC. (Limit is 1.15 m/s^2)

Measured hand/arm vibrations also were below the action level of 2.5 m/s² specified in the same directive. (Limit is 5 m/s^2)

Noise level

The noise level is measured in accordance with the operational cycle described in EU directive 2000/14/EC on machines equipped for the EU market, on soft polymer material with vibration switched on and the operator's seat in the transport position.

Guaranteed sound power level, L _{wA}	111 dB (A)
Sound pressure level at the operator's ear (platform), L_{pA}	xx dB (A)
Sound pressure level at the driver's ear (cab), L _{pA}	88 ±3 dB (A)





Technical specifications - Dimensions

Dimensions, side view



Dimensions	mm	in
Α	3754	147,8
D	1527	60,1
H 1	3430	135
H 2	3250	128
Н 3	2630	103,5
К 1	400	15,7
К2	400	15,7
L	5653	222,6
S	23	0,9



Dimensions, top view



Dimensions	mm	in
В	2430	95,7
01	112	4,4
02	112	4,4
R 1	8080	318,1
R 2	5950	234,3
W 1 Platform	2354	92,7
W 1 Cab	2428	95,6
W 2	2130	83,9



Technical specifications - Weights and volumes

Weights	kg	lbs
Service weight, incl. ROPS (EN500)	16 775	36 990
Service weight, incl cab and ROPS	17 175	37 870
Service weight, max.	17 985	39 655
Weight, drum module		
- front	8 245	18 180
- rear	8 530	18 810

Fluid volumes	liters	gallon (U.S.)
Hydraulic reservoir	120	31,7
Hydraulic system	25	6,6
Lubrication oil, Pump gear	3,1	0,82
Lubrication oil, Drum gearbox	3	0,79
Lubrication oil, diesel engine	15,7	4,1
Coolant, diesel engine	28	7,4
Fuel tank	335	88,5
Water tank, front/rear	2 x 670	2 x 177





Technical specifications - Working capacity

Compaction data

Static linear load, front	38,7 kg/cm	216,7 pli
Static linear load, rear	40,0 kg/cm	224,0 pli
Amplitude, high	0,7 mm	0,03 in
Amplitude, low	0,4 mm	0,02 in
Vibration frequency, high amplitude	48 Hz	2880 vpm
Vibration frequency, low amplitude	48 Hz	2880 vpm
Centrifugal force, high amplitude	215 kN	48 334 lb
Centrifugal force, low amplitude	102 kN	22 931 lb

Propulsion

Speed range	0-11	km/h	0-7	mph
Climbing capacity (theoretical)	30	%		





Technical specifications - General

Engine		
Manufacturer/Model	Cummins QSB 6.7 C	
Power (SAE J1995)	170 kW	228 hp
Engine speed	1800 rpm	

Electrical system

Battery	12V 170Ah
Alternator	12V 95A
Fuses	See the Electrical system section - fuses

Tightening torque

Tightening torque in Nm for oiled, bright galvanized bolts tightened using a torque wrench.

STRENGTH CLASS

M - thread	8.8	10.9	12.9
M6	8,4	12	14,6
M8	21	28	34
M10	40	56	68
M12	70	98	117
M16	169	240	290
M20	330	470	560
M24	570	800	960
M30	1130	1580	1900
M36	1960	2800	-



ROPS - bolts

Bolt dimensions :	M24 (PN 903792)
Strength class :	10.9
Tightening torque :	800 Nm (Dacromet treated)



ROPS-bolts which are to be torque tightened must be dry.

Hydraulic system

Opening pressure	MPa
Drive system	35
Supply system	2,0
Vibration system	35
Control systems	14
Brake release	1,5





Fig. Operator platform 1. Machine plate

Machine plate - Identification

Machine plate

The machine type plate (1) is affixed on the left front edge of the operator's platform.

The plate specifies the manufacturer's name and address, the type of machine, the PIN product identification number (serial number), service weight, engine power and year of manufacture. If the machine is delivered outside of the EU, the sign may lack CE marking and year of manufacture.



Please state the machine's PIN (serial number) when ordering parts.

Product identification number on the frame

The machine PIN (Product Identification Number) (1) is punched on the right edge of the front frame.



Fig. PIN Front frame 1. Serial number



100	00123	V	0	Α	123456
А	В	С	D	Е	F

Explanation of 17PIN serial number

A= Manufacturer B= Family/Model C= Check letter D= No coding E= Production unit F= Serial number

B, E and F are normally used for inquiries and ordering of spare parts.

Engine plates

The engine's type plate (1) is located on top of the cylinder head cover.

The plate specifies the type of engine, its serial number and the engine specification.

Pi or

Fig. Engine 1. Type plate

Please specify the engine serial number when ordering spares. Refer also to the engine manual.

/ r			
	CUMMINS INC.	Engine No. XXXXXXXX	
	Made in Great Britain	Family 5CEXL0409AAB	((と11)――――――――――――――――――――――――――――――――――
	www.cummins.com	Date of MFG DD-MM-YY	
	Ad. HP/kW 190/142+2200 rpm	Model 68TAAE	IMPORTANT ENGINE INFORMATION
	e11+97/66HA+2004/26+0366+00	CPL 8510	This engine conforms to 2005 US. EPA
	Valve lash cold 0.254 Int 0.508 Exh	FR 91598	and California regulations heavy duty
	Ref. No. PROTON590916D	C.D.I./L 409/6.7	non-road compression ignition diesel cycle
		Catalyst No. N/A	engines as applicable.
	Fuel Rate at adv. HP 104 mm3/st	EPA FEL CARD	WARNING: Injury May Result And
	Timing - TDC Electronic	4.0 NOx+ NOx+	Warranty is Voided If Fuel Rate RFM
	Firing order 1-5-3-6-2-4	NMHC NMHC	Values For This Model and Application
	ldle speed 850 rpm	0.2 84 84	This engine is certified to operate on
	ECS		diesel fuel. 4935699



Machine description- Decals



Fig. Location, decals and signs

1. Warning, Crush zone	903422
2. Warning, Rotating engine	903423
components	
3. Warning, Hot surfaces	903424
4. Battery isolation switch	904835
5. Warning, Parking brake	386084xx
6. Hydraulic fluid	272372
8. Hoisting plate	904870
9. Warning, Locking	908229
10. Diesel fuel	991658
11. Lifting point	588176

12. Noise power level	791281
13. Handbook compartment	903425
14. Warning, Instruction manual	903459
15. Warning, Brake release	904895
16. Fixing point	382751
17. Battery voltage, 12V	791491
18. Water	991657
19. Hydraulic fluid level	272373















Safety decals

903422 Warning - Crush zone, articulation/drum.

Maintain a safe distance from the crush zone. (Two crush zones on machines fitted with pivotal steering)

903423 Warning - Rotating engine components.

Keep your hands at a safe distance from the danger zone.

903424 Warning - Hot surfaces in the engine compartment.

Keep your hands at a safe distance from the danger zone.

904895 Warning - Brake disengagement

Study the towing chapter before disengaging the brakes.

Danger of being crushed.

903459

Warning - Instruction manual

The operator must read the safety, operation and maintenance instructions before operating the machine.

908229 Warning - Locking The articulation must be locked when lifting. Read the instruction manual.



Λ	
	904165

904165 Warning - Toxic gas (accessory, ACC) Read the instruction manual.

Info decals



Hoisting plate



Battery voltage

Hydraulic fluid





Diesel fuel

Handbook compartment





Fixing point



ACTIVATE THE PARKING BRAKE BEFORE LEAVING THE OPERATOR'S PLATFORM



Master switch








Locations - Instruments and controls



Fig. Instruments and control panel

1.		Direction indicator switch	22.	*	Vibration/Frequency meter
2.		Switch, Working lights	23.		Vibration ON/OFF
3.		Parking/Dipped beam switch	24.		Forward/reverse lever
4.		Horn	25.	*	Speed limiter
5.		Engine speed switch	26.		Vibration switch, Man/Auto
6.		Starter switch	27.		Amplitude switch
7.	*	Hazard beacon	28.		Vibration switch, Drum
8.		Fuel gauge	29.		Sprinkler switch, Man/Off/Auto
9.		Reserve/Parking brake knob	30.		Frequency/Vibration meter, On/Off
10.		Temperature gauge, Hydraulic fluid	31.		Warning lamp, Brakes
11.		Temperature gauge, Engine	32.		Warning lamp, Engine oil pressure
12.		Fault indicating lamp	33.		Warning lamp, Hydraulic fluid filter
13.		Fault indicating lamp	34.		Warning lamp, Air filter
14.		Diagnostics switch	35.		Warning lamp, Charging
15.		Preheating, Diesel engine	36.		Warning lamp, Hydraulic fluid temperature
16.		Browse in error codes	37.		Warning lamp, Engine temperature
			38.		Warning lamp, Fuel level
18.		Hazard flashers	39.		Hourmeter
19.		Main beam switch	40.		Fuse box
20.	*	Compaction meter	41.		Handbook compartment
21.	*	Speedometer	42.		Locking pedal

* = Optional equipment



Function descriptions

No	Designation	Symbol	Function
1	Direction indicator, switch	\$	Turn to the left to switch on the left direction indicators etc. The direction indicators are off in the middle position.
2	Rear working lights, switch	<u>Sur</u>	Turn right to switch on the working lights.
3	Driving lighting, switch	0	Lights off.
		ed de	Parking lights on
		≣D	Driving lighting on
4	Horn, switch	þ	Press to sound the horn.
5	Engins speed control, engine	∏ n/min	The left position gives idling revs = 900 rpm The middle position gives loading/unloading revs = 1500 rpm The right position gives working/transport revs = 2200 rpm
6	Starter switch	0	The electric circuit is broken.
		Ī	All instruments and electric controls are supplied with power.
		${}^{\odot}$	Activation of the starter motor. The engine speed control must be set to 900 rpm.
7	Hazard beacon, switch	沚	Turn to the right to switch on the hazard beacon.
8	Fuel gauge	⊳⊟€	Shows level in the fuel tank.
9	Emergency brake / Parking brake	(P)	Press to activate the emergency brakes. When the machine is stationary, the parking brake is activated. Both brakes are released when pulled out.
10	Temperature gauge, hydraulic fluid		Shows hydraulic fluid temperature. Normal temperature range is 65°-80°C (149°-176°F). Stop the engine if the gauge shows a temperature of more than 85°C (185°F). Locate the fault.
11	Temperature gauge, the diesel engine's coolant temperature		Shows the diesel engine's coolant temperature. Normal temperature range is 85°-95°C (185°-203°F). Stop the engine if the gauge shows a temperature of more than 107°C (225°F). Locate the fault.
12	Fault indicating lamp Yellow, minor fault		Indicates fault and shows error code together with lamp 13.
13	Fault indicating lamp Red, serious fault		Stop the engine
14	Diagnostics		Check error code together with lamp 12 and 13.
15	Indicating lamp Green, preheating diesel engine		Lights if the preheating temperature is not correct.
16	Browse in error codes		Turn to the right, steps forward Turn to the left, steps backward
18	Hazard warning lights, switch		Turn the switch to the right to turn on the hazard warning lights.



No	Designation	Symbol	Function
19	Main/dipped beam switch with control lamp	≣D	In the right position, the switch lights and the main beam is on.
			In the left position, the dipped beam is on.
20		-	Shows current compaction density.
21	Speedometer	\bigcirc	The outer scale shows speed in km/h. The inner scale shows speed in mph.
22	Vibration/Frequency meter		Shows the current frequency of the drum. Activated with switch 30.
23	Vibration On/Off, switch	₩	Press once and release to switch the vibration on, press again to switch the vibration off. The above only applies when switch 26 is in the left position.
24	Forward/Reverse lever	↑ ♥	The lever must be in neutral to start the engine. The engine cannot be started if the forward/reverse lever is in any other position. The forward/reverse lever controls both the roller's driving direction and speed. When the lever is moved forward, the roller moves forward. The roller's speed is proportional to the distance the lever is from the neutral position. The further the lever is from the neutral position, the higher the speed.
25	Speed limiter		Limits the movement of the Forward/Reverse lever, and hence the driving speed. The limiter can be bypassed.
26	Vibration setting, switch	MAN O	In the left position, the vibration is switched on or off by the switch (23). In the middle position, the vibration system is off.
		AUTO	
		\mathbf{u}	or off via the forward/reverse lever.
27	Amplitude / Frequency selector, switch		The left position gives low amplitude / high frequency.
		\mathcal{H}	The right position gives high amplitude / low frequency.
28	Vibration, front/rear drum, switch		In the left position, vibration is activated for the rear drum.
	Do NOT turn this switch on when the switch (23) is on.		In the right position, vibration is activated for the front drum.
29	Watering, switch	MAN O	In the left position, the drums are continually watered. In the middle position, watering is off.
		AUTO	
			In the right position, watering is automatically switched on/off via the forward/reverse lever when the direction of travel is changed.
30	Vibration frequency measurement, switch		In the left position, frequency is measured on the rear rear drum.
			In the right position, frequency is measured on the front drum.
31	Brake warning lamp	(P)	The lamp come on when the parking or reserve brake knob is depressed and the brakes are applied.



No	Designation	Symbol	Function
32	Warning lamp, oil pressure	₽	The lamp comes on if the engine oil pressure is too low. Stop the engine immediately and locate the fault.
33	Warning lamp, hydraulic filter	<u>[]</u>	If the lamp comes on while the engine is running at full speed, the hydraulic filter must be changed.
34	Warning lamp, air filter	<u>C</u>	If the lamp comes on while the engine is running at full speed, the air filter must be cleaned or replaced.
35	Warning lamp, battery charging	<u>- +</u>	If the lamp lights while the engine is running, the alternator is not charging. Stop the engine and locate the fault.
36	Warning lamp, hydraulic fluid temperature	<u>الم</u>	If the lamp comes on, the hydraulic fluid is too hot. Do not drive the roller. Cool the fluid by allowing the engine to idle and locate the fault.
37	Warning light, engine oil temperature		If the lamp comes on, the engine is too hot. Stop the engine immediately and locate the fault. Refer also to the engine manual.
38	Warning lamp, low fuel level	副	When the lamp comes on, there is only a small amount of fuel left. Refuel as soon as possible.
39	Hourmeter	\ge	Engine running time is shown in hours.
40	Fuse box (on side of control column)	600000g	Contains fuses for the electrical system.
41	Handbook compartment		Pull up and open the top of the compartment to access manuals.
42	Locking pedal		Disengages the control table to turn to the left or right operator's position.



Locations - Instruments and controls, cab



Fig. Cab roof, left side 6. Left side window washer 7. Left side window wiper Fig. Cab roof, right side 8. Fuse boxes 9. Right side window wiper 10. Right side window washer 11. Heater control 11



Function description of instruments and controls in the cab

No	Designation	Symbol	Function
1	Front working lights, switch	Q	Press to switch on the front working lights.
2	Rear working lights, switch	<i>Q</i>	Press to switch on the rear working lights.
3	Windshield washer, switch	$\langle D \rangle$	Press to wash the windshield.
4	Front wiper, switch	\mathcal{P}	Press to operate the front screen wiper.
5	Blower fan, switch	S E	Press to operate the blower fan.
6	Left side window washer, switch	Ô	Press to wash the left side window.
7	Left side window wiper, switch	\Box	Press to operate the left side window wiper.
8	Fuseboxes	ទំពេលលោង	Contain fuses for the electrical system in the cab.
9	Right side window wiper, switch	\Box	Press to operate the right side window wiper.
10	Right side window washer, switch	Ô	Press to wash the right side window.
11	Heater control		Turn to the right to increase heating. Turn to the left to reduce heating.



Control panel, air conditioning (optional)



Fig. Control panel for AC, cab roof right side

1	Fan and AC switch 0 - 1 - AC	2	Fan switch 0 - 2 - 3
ß	Unit OFF		OFF
R	Fan speed: low		Fan speed: medium
7	Fan speed: low, AC ON	7	Fan speed: high

The fan and AC switch (1) must be in the AC ON position to enable the fan switch (2) to work.

Ventilation: Set the switch (1) in the middle position to run the fan at low speed without AC. Cooling: Set the switch (1) in the low position, AC ON, to run the fan at low speed with AC. The fan speed can be increased in two steps with the changeover switch (2). Adjust the temperature with the thermostat control (3).





Machine description - Electrical system

Machine description - Electrical system

Electrical system

Fuses

The figure shows the position of the fuses.

The table below gives fuse amperage and function. All fuses are flat pin fuses.



Fig. Fuseboxes in the control column.

Fuse table

1.	Sprinkler	10A	17.	Engine	5A
2.	Brake valve	5A	18.	Diagnostic lamps	5A
3.	Reserve	7.5A	19.	Engine	7.5A
4.	Vibration pump, AVC	7.5A	20.	Engine	7.5A
5.	Drum offset	5A	21.	Reserve	7.5A
6.	Hazard beacon	10A	22.	Reserve	10A
7.	Water pump, rear	7.5A	23.	Reserve	7.5A
8.	Water pump, front	7.5A	24.	Reserve	7.5A
9.	Relay, VBS, RPM	10A	25.	Parking lights, right	7.5A
10.	Warning panel, instrument	7.5A	26.	Direction indicator, left	7.5A
11.	Reversing alarm, horn	10A	27.	Direction indicator, right	7.5A
12.	Starting	7.5A	28.	Main beam, left	7.5A
13.	Working lights	10A	29.	Main beam, right	7.5A
14.	Parking lights, left	5A	30.	Brake light, right	5A
15.	Dipped beam, left	5A	31.	Brake light, left	5A
16.	Dipped beam, right	7.5A	32.	Reserve	





Fig. Fuse box in cab (optional)

1.	Cab lighting/washers	20A
2.	Ventilation fan	10A
3.	Lights, rear	15A
4.	Lights, front	25A
5.	Wipers, front and sides	15A
6.	Cab heater	15A

Machine description - Electrical system

Fuses in cab

The electrical system in the cab has a separate fuse box located on the front right side of the cab roof.

The figure shows fuse amperage and function.

All fuses are flat pin fuses.

Relays in engine compartment

The machine is equipped with a 12V electrical system and an AC alternator.



Connect the correct polarities (ground) to the battery. The cable between the battery and the alternator must not be disconnected when the engine is running.



Fig. Engine compartment 1. Relay, preheating diesel engine 2. Relay, preheating diesel engine 4. Starter relay





Relays in control column

- 1. Flasher relay 2.
 - Sprinkler relay
 - Över-rev relay
- 4. VBS relay

3.

Fig. Control column





Operation - Starting

Before starting

Master switch - Switching on

Remember to carry out daily maintenance. Refer to the maintenance instructions.

The battery master switch is located on the left side of the machine. Turn the key knob (1) to the on position. The entire roller is now supplied with power.





Water tanks - Level

When driving on asphalt, check that the water tanks are filled. See the relevant level gauges (1).

Fig. Water tank 1. Level gauge



Control table - Setting

Depress the control table's locking pedal (1) and set it to the desired position. Release the pedal and check that the control table is locked in position before driving.

Fig. Control table 1. Locking pedal





Fig. Operator's seat 1. Locking lever - length adjustment 2. Backrest incline 3. Weight adjustment

Operator's seat - Adjusting

Adjust the operator's seat so that the position is comfortable and so that the controls are within easy reach.

The seat can be adjusted as illustrated.



Always make sure that the seat is secure before beginning operation.

Interlock (Optional)

The roller can be equipped with Interlock.

The engine switches off 7 seconds after the operator rises from the seat.

The engine stops whether the forward/reverse lever is in the neutral or the drive position.

The engine does not stop if the parking brake is activated.



Sit down for all operations!





Fig. Instrument panel 7. Starter switch

- 12. Fuel guage
- 15. Emergency/ parking brake knob
- 18. Warning lamp, charging
- 22. Hourmeter
- 25. Warning lamp, engine oil pressure
 - 26. Warning lamp, brakes

Instruments and lamps - Checking

Turn the starter switch (7) to position I. All warning lamps should light for about 5 seconds and the beeper should sound. During this time, make sure that the warning lamps light.

Check that the warning lamps for charging (21), oil pressure (28) and parking brake (29) light.

The hourmeter (25) records the number of hours as long as the engine is running.



Fig. Instrument panel 1. Parking brake control

Parking brake - Check



Make sure that the emergency/parking brake knob (1) really is in the depressed position. The roller can start to roll when the engine is started on sloping ground, if the parking brake is not applied.





Fig. Speed limiter 1. Locking knob 2. Speed limiter knob

Speed limiter

The machine is equipped with an adjustable speed limiter that can be disengaged during transport driving.

Undo the locking knob (1) on the limiter. Adjust the forward/reverse lever to the desired speed and lock the knob in this position.

If the speed limiter knob (2) is pulled out, the forward/reverse lever can be moved past the limits.

View

Before starting, make sure that the view forwards and backwards is unobstructed.

All cab windows should be clean and the rear view mirrors should be correctly adjusted.



Fig. View





Operator's station

Always fasten the seat belt (1) that is provided if a ROPS (Roll Over Protective Structure) is fitted on the roller, and wear a protective helmet.



Always replace the seat belt (1) with a new one if it is worn or has been subjected to a heavy load.

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Check that rubber elements (2) on the platform are intact. Worn elements will impair comfort.



If the machine is fitted with a cab, make sure that the doors are closed when in motion.



Make sure that anti-slip (3) on the platform is in good condition. Replace with new anti-slip if friction is poor.

Fig. Operator's station 1. Seat belt 2. Rubber ement

3. Anti-slip





Fig. Instrument panel

- 1. Forward/reverse lever
- 2. Engine speed control
- 3. Starter switch
- 4. Vibration switch
- 5. Warning lamp, brakes
- 6. Warning lamp, engine oil pressure 7. Warning lamp, charging

Starting

Starting the engine

Set the forward/reverse lever (1) in neutral. The engine can only be started when the lever is in neutral.

Set the engine speed control (2) to idling.

Set the vibration switch (4) for manual/automatic vibration in the mid position (position 0).

Turn the starter switch (3) to the right to the first position. A lamp in the knob comes on. When the lamp goes out, turn the knob to the start position and release immediately the engine starts. This particularly important when starting the machine from cold.



Do not run the starter motor for too long. If the engine does not start immediately, wait a minute or so before trying again. Starting gas is not to be used.

Let the engine idle for a few minutes to warm, longer if the ambient temperature is below +10°C (50°F).



Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.

While the engine is warming up, check that the warning lamps for oil pressure (6) and charging (7) are turned off.

The warning lamp for the parking brake (5) should remain on.



When starting and driving a machine that is cold, remember that the hydraulic fluid is also cold and that braking distances can be longer than normal until the machine reaches the working temperature.





Fig. Instrument panel

- 1. Reserve/parking brake knob
- 2. Switch, sprinkler
- 3. Engine speed control
- 10. Temperature gauge, hydraulic fluid
- 11. Temperature gauge, engine
- 12,13,15. Diagnostics lamps
- 19. Changeover switch, main/dipped
- beam
 - 24. Forward/reverse lever
 - 31. Warning lamp, brake

Operation - Driving

Operating the roller



Under no circumstances is the machine to be operated from the ground. The operator must be seated inside the machine during all operation.

Set the engine speed control (3) to the operating position.

Check that the steering is working correctly by turning the steering wheel once to the right and once to the left while the roller is stationary.

When compacting asphalt, remember to turn on the sprinkler system (2). Use AUT to save water.



Make sure that the area in front of and behind the roller is clear.



Pull up the emergency/parking brake knob (1) and check that the parking brake warning lamp is off. Be prepared that the roller may begin to roll, if it is on a slope.

Carefully move the forward/reverse lever (24) forwards or backwards, depending on which direction of travel is required.

Speed increases as the lever is moved away from the neutral position.

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The speed should always be controlled using the forward/reverse lever and never by changing the engine speed.



Test the reserve brake function by depressing the reserve/parking brake knob (1) while the roller is moving forwards slowly.



The forward/reverse lever must then be returned to neutral before continuing driving.

While driving, check that the gauges display normal values and that the warning lamps are not lit. In the event of abnormal values or if the buzzer sounds, immediately stop the roller and the diesel engine. Check and remedy any fault; see also the chapter on maintenance and the engine manual.





Fig. Instrument panel 4. Vibration On/Off 6. Forward/reverse lever 20. Switch Man/Aut.



Fig. Switching on vibration 1. Instrument panel 2. Adjustment 3. Microswitch **Operation - Vibration**

Vibration

Manual/Automatic vibration

Manual or automatic vibration activation/deactivation is selected using switch (20).

In manual mode, the operator must activate vibration via the switch (4) on the forward/reverse lever (6).

In the automatic position, vibration is activated when the pre-set speed is reached. Vibration is automatically deactivated when the lowest pre-set speed is reached.

Switching on vibration is controlled by two microswitches, each actuated by its own cam on the shaft for the forward/reverse lever. The position for switching on and hence the speed are adjustable.

Cams close to each other: Vibration engaged at low speed.

Cams apart Vibration engaged at higher speed. Ensure that vibration is engaged at the same speed in forward and reverse.





Fig. Instrument panel 38. Vibration On/Off



Fig. Instrument panel 24. Amplitude selector Low/0/High

Manual vibration - Switching on



Never activate vibration when the roller is stationary. This can damage both the surface and the machine.

Switch vibration on and off using the switch (38) on the forward/reverse lever.

Always switch off vibration before the roller comes to a standstill.

The engine does not stop if the parking brake is activated.

Amplitude/frequency - Changeover

There are two drum vibration settings. Use the switch (24) to adjust.

Turn the knob to the left for low amplitude/high frequency and to the right for high amplitude/low frequency.



Setting the amplitude may not be performed when vibration is in operation. Switch the vibration off first and wait until vibration stops before setting amplitude.





Fig. Instrument panel 3. Reserve/parking brake knob

Operating - Stopping

Braking

Emergency brake

Braking is normally activated using the forward/reverse lever. The hydrostatic transmission retards and slows the roller when the lever is moved towards the neutral position.

In addition, a disc brake in each drum motor acts as reserve brake when driving, and as a parking brake when stationary.



To brake, press the reserve/parking brake knob (3), hold the steering wheel firmly and be prepared for a sudden stop.

After braking, return the forward/reverse lever to the neutral position and pull up the emergency/parking brake knob up.

Switching off

Turn the engine speed selector back to idling, allow the engine to idle a few minutes to cool down.

Check instruments and warning lamps to see if any faults are indicated. Switch off all lights and other electrical functions.

Push in the emergency/parking brake knob(15).

Turn the starter switch (7) to mode 0. Lower the instrument cover and lock it.



Fig. Instrument panel

- 7. Start/stop switch
- 14. Engine speed selector 15. Reserve/parking brake knob 17. Forward/reverse lever





1. Chocks

Parking

Chocking the drums



Never disembark from the machine when the is engine running, unless the emergency/parking brake knob is depressed.



Make sure that the roller is parked in a safe place with respect to other road users. Chock the drums if the roller is parked on sloping ground.



Keep in mind that there is a risk of freezing during the winter. Check the anti-freeze in the diesel engine and the screenwash bottle in the cab. Drain the water tanks, sprinkler pumps and water lines.



Fig. Battery master switch 1. Key knob

Master switch

Before leaving the roller for the day, switch the battery master switch (1) to the disconnected position and remove the key knob.

This will prevent battery discharging and will also make it difficult for unauthorized persons to start and operate the machine.





Fig. Roller weather protection

Long-term parking



The following instructions should be followed when long term parking (more than one month).

These measures apply when parking for a period of up to 6 months.

Before re-commissioning the roller, the points marked with an asterisk * must be returned to the pre-storage state.

Wash the machine and touch up the paint finish to avoid rusting.

Treat exposed parts with anti-rust agent, lubricate the machine thoroughly and apply grease to unpainted surfaces.

Engine

* Refer to the manufacturer's instructions in the engine manual that is supplied with the roller.

Battery

* Remove the battery from the machine. Clean the battery, check that the electrolyte level is correct (see under the heading 'Every 50 hours of operation') and trickle-charge the battery once a month.

Air cleaner, exhaust pipe

* Cover the air cleaner (see under the heading 'Every 50 hours of operation' or 'Every 1000 hours of operation') or its opening with plastic or tape. Also cover the exhaust pipe opening. This is to avoid moisture entering the engine.

Sprinkler system

* Drain the water tank completely (see under the heading 'Every 2000 hours of operation'). Drain all hoses, filter housings and the water pump. Remove all sprinkler nozzles (see under the heading 'Every 10 hours of operation').

Fuel tank

Fill the fuel tank completely full to prevent condensation.



Hydraulic reservoir

Fill the hydraulic reservoir to the uppermost level mark (see under the heading 'Every 10 hours of operation.')

Steering cylinder, hinges, etc.

Lubricate the steering joint bearings and both bearings on the steering cylinder with grease (see under the heading 'Every 50 hours of operation').

Grease the steering cylinder piston with conservation grease.

Grease the hinges on the doors to the engine compartment and the cab. Grease both ends of the forward/reverse control (bright parts) (see under the heading 'Every 500 hours of operation').

Hoods, tarpaulin

* Lower the instrument cover over the instrument panel.

* Cover the entire roller with a tarpaulin. A gap must be left between the tarpaulin and the ground.

* If possible, store the roller indoors and ideally in a building where the temperature is constant.



Miscellaneous

Lifting

Fig. Articulation lock in the locked position 2. Locking dowel

3. Locking arm

Locking the articulation



Articulation must be locked to prevent inadvertent turning before lifting the roller.

Turn the steering wheel to the straight ahead position. Push in the emergency/parking brake knob.

Pull out the lowermost locking pin, which has a a wire attached. Pull up the locking dowel (2), which also has a wire attached.

Fold out the locking arm (3) and position it over the locking lug on the rear machine frame.

Fit the locking dowel in the holes through the locking arm and locking lug and secure the dowel in position with the locking pin.

Lifting the roller



The machine's gross weight is specified on the hoisting plate (1). Refer also to the Technical specifications.



Lifting gear such as chains, steel wires, straps, and lifting hooks must conform with current regulations.



Stand well clear of the hoisted machine! Make sure that the lifting hooks are properly secured.

Weight: refer to the hoisting plate on the roller



Fig. Roller prepared for lifting 1. Hoisting plate 2. Articulation lock





Fig. Articulation lock in the open position 2. Locking dowel 3. Locking arm 4. Locking lug



Fig. Propulsion pump 1. Towing valve 2. Multifunction valve

Unlocking the articulation

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Remember to unlock the articulation before operating.

Fold the locking arm (3) back and secure it in the locking lug (4) with the locking dowel (2). The locking lug (4) is located on the tractor frame.

Towing

The roller can be moved up to 300 meters (1,000 ft) using the instructions below.

Short distance towing with the engine running



Depress the emergency/parking brake knob and temporarily shut off the engine. Chock the drums to prevent the machine from rolling.

Open the right door to the engine compartment to access the propulsion pump.

Turn both towing valves (1) (middle hexagonal nuts) three turns counter clockwise, while holding the multifunction valve (2) (lowermost hexagonal nuts) in place. The valves are located on the upper side of the propulsion pump.

Start the engine and allow it to idle.

The roller can now be towed and can also be steered if the steering system is otherwise functioning.





Fig. Pump for releasing the brake 1. Handle for activating the brake 2. Pump lever

Towing short distances when the engine is inoperative



Chock the drums to prevent the roller moving when the brakes are mechanically disengaged.

Set a steel bar in the pump lever (2) and pump by moving the bar up and down until the brakes release or until a certain amount of hydraulic resistance can be felt.

The brakes are now disengaged and the roller can be towed at LOW speed.



After towing. Pull the lever (1) to activate the brake.



Always lock the pump with a padlock when it is not in use.



Fig. Towing

Towing the roller



When towing/recovering, the roller must be braked by the towing vehicle. A towing bar must be used as the roller has no brakes.



The roller must be towed slowly, max. 3 km/h (2 mph) and only towed short distances, max. 300 m (330 yards).

When towing/retrieving a machine, the towing device must be connected to both lifting holes. The pulling force must act longitudinally on the machine as shown in the figure. Maximum gross pulling force 265 kN (59575 lbf).



Reverse the towing preparations.



Roller prepared for transport



Lock the articulation before lifting and transporting. Follow the instructions under the relevant heading.

Chock the drums (1) and secure the chocks to the transport vehicle.

Block up under the drum frame (2), to avoid overload on the rubber suspension of the drum when lashing.

Clamp down the roller with lashing strap (3) at all four corners; decals indicate the fixing points.



Remember to return the articulation to its unlocked position before starting the roller.



Operating instructions - Summary



1. Follow the SAFETY INSTRUCTIONS specified in the Safety Manual.

- 2. Make sure that all instructions in the MAINTENANCE section are followed.
- 3. Turn the master switch to the ON position.
- 4. Move the forward/reverse lever to the NEUTRAL position.
- 5. Set the vibration switch for Manual/Automatic in position 0.
- 6. Set the engine speed control to idle.
- 7. Start the engine and allow it to warm up.
- 8. Set the engine speed control to the operating position.
- 9. Set the reserve/parking brake knob in the pulled-out position.



10. Operate the roller. Handle the forward/reverse lever with care.



- 11. Check the brakes. Remember that the braking distance will be longer if the roller is cold.
- **12.** Use vibration only when the roller is in motion.
- **13.** Check that the drums are thoroughly watered when watering is required.



- 14. IN AN EMERGENCY: - Push in the EMERGENCY/PARKING BRAKE KNOB - Hold the steering wheel firmly.
 - Brace yourself for a sudden stop.
- 15. When parking:Push in the emergency/parking brake knob.Stop the engine and chock the drums.
- 16. When lifting: Refer to the relevant section in the Instruction Manual.
- 17. When towing: Refer to the relevant section in the Instruction Manual.
- **18.** When transporting: Refer to the relevant section in the Instruction Manual.
- **19.** When recovering Refer to the relevant section in the Instruction Manual.





Preventive maintenance

Complete maintenance is necessary for the machine to function satisfactorily and at the lowest possible cost.

The Maintenance section includes the periodic maintenance that must be carried out on the machine.

The recommended maintenance intervals assume that the machine is used in a normal environment and working conditions.

Acceptance and delivery inspection

The machine is tested and adjusted before it leaves the factory.

On arrival, before delivery to the customer, delivery inspection must be conducted as per the check list in the warranty document.

Any transport damage must be immediately reported to the transport company.

Warranty

The warranty is only valid if the stiplulated delivery inspection and the separate service inspection have been completed as per the warranty document, and when the machine has been registered for starting under the warranty.

The warranty is not valid if damage has been caused by inadequate service, incorrect use of the machine, the use of lubricants and hydraulic fluids other than those specified in the manual, or if any other adjustments have been made without the requisite authorisation.





Maintenance - Lubricants and symbols

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Always use high-quality lubricants and the amounts recommended. Too much grease or oil can cause overheating, resulting in rapid wear.

$\textcircled{0}{0}$	ENGINE OIL	Air temperature -15°C - +50°C (5°F-122°F) Shell Rimula R4 L 15W-40, API CH-4 or equivalent.
\bigcirc	HYDRAULIC FLUID	Air temperature -15°C - +40°C (5°F-104°F) Shell Tellus T68 or equivalent. Air temperature above +40°C (104°F) Shell Tellus T100 or equivalent.
\bigcirc	TRANSMISSION OIL	Air temperature -15°C - +40°C (5°F-104°F) Shell Spirax AX 80W/90, API GL-5 or equivalent. Air temperature 0°C (32°F) - above +40°C (104°F) Shell Spirax AX 85W/140, API GL-5 or equivalent.
	DRUM OIL	Air temperature -15°C - +40°C (5°F-104°F) Shell Spirax AX 80W/90, API GL-5 or equivalent. Air temperature 0°C (32°F) - above +40°C (104°F) Shell Spirax AX 85W/140, API GL-5 or equivalent.
-01	GREASE	SKF LGHB2 (NLGI-Klass 2) or equivalent for the articulated joint. Shell Retinax LX2 or equivalent for other grease points.
副	FUEL	See engine manual.
50	COOLANT	GlycoShell or equivalent, (mixed 50/50 with water). Anti-freeze protection down to about -37°C (-34.6°F).



Other fuel and lubricants are required when operating in areas with extremely high or extremely low ambient temperatures. See the 'Special instructions' chapter, or consult Dynapac.



Maintenance symbols

	Engine, oil level	<u>S</u>	Air filter
	Engine, oil filter	-+	Battery
ÞQ	Hydraulic reservoir, level		Sprinkler
	Hydraulic fluid, filter		Sprinkler water
	Drum, oil level		Recycling
A	Lubricating oil	Ē	Fuel filter
⊳ C	Coolant level	ÞØ	Pump gear, oil level


Maintenance - Maintenance schedule



Service and maintenance points



Fig. Service and maintenance points

- Water tanks
 Sprinkler system
- 3. Fuel tank
- 4. Engine mounting
- 5. Fuses
- 6. Drum oil filling/level
- 7. Scrapers

- Rubber elements
 Hydraulic pump operation
- 10. Hydraulic fluid filter
- 11. Articulation/steering
 - cylinder
- 12. Hydraulic fluid reservoir
- 13. Battery
- 14. Radiator

- Driving belts
- Drum drive

15.

16.

17.

18.

19.

20.

- Control table Air filter
- Engine oil level Fuel filter



General

Periodic maintenance should be carried out after the number of hours specified. Use the daily, weekly etc. periods where number of hours cannot be used.



Remove all dirt before filling, when checking oils and fuel and when lubricating using oil or grease.



The manufacturer's instructions found in the engine manual also apply.

Every 10 hours of operation (Daily)

Pos. in fig	Action	Comment
	Before starting up for the first time on that day	
19	Check the engine oil level	Refer to the engine manual
14	Check the engine coolant level	Refer to the engine manual
14	Check for free circulation of cooling air	
20	Drain the fuel filter's water separator	Refer to the engine manual
	Test the brakes	
2	Check the sprinkler system	
7	Check the scraper setting	
12	Check the hydraulic reservoir level	
3	Refuel	
1	Fill the water tanks	



After the FIRST 50 hours of operation

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
19	Change the engine oil and oil filter	Refer to the engine manual
20	Change the fuel filter	Refer to the engine manual
10	Change the hydraulic fluid filter	
9	Change the oil in the pump gear	
16	Change the oil in the drum gearbox	
6	Change the oil in the drums	

Every 50 hours of operation (Weekly)

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
18	Inspect/clean the filter element in the air cleaner	Replace as required
	Check that hoses and couplings are not leaking	
8	Check rubber elements and bolted joints	
11	Lubricate the articulation and the steering cylinders' mountings.	
12	Check the hydraulic reservoir cover/breather	
13	Check the electrolyte level in the battery	
	Inspect the air conditioning	Optional

Every 250 hours of operation (Monthly)

Pos. in fig	Action	Comment
14	Clean the outside of the hydraulic fluid cooler/water cooler	If necessary
15	Check belt tension for cooling fan and alternator	Refer to the engine manual
	Check the oil level in the pump drive	
16	Check the oil level in the drum drive	



Every 500 hours of operation (Every three months)

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
6	Check the oil level in the drums	
17	Lubricate controls and joints	
20	Replace the engine fuel filter	Refer to the engine manual
19	Change the engine oil and oil filter	Refer to the engine manual

Every 1000 hours of operation (Every six months)

Pos. in fig	Action	Comment
16	Check engine valve clearances	Refer to the engine manual
15	Check the engine belt drive system	Refer to the engine manual
10	Change the hydraulic fluid filter	
18	Replace the main filter in the air cleaner	
3	Drain condensate from fuel tank	
12	Drain condensate from hydraulic reservoir	



Every 2000 hours of operation (Yearly)

Pos. in fig	Action	Comment
12	Change the hydraulic fluid	
10	Replace the hydraulic fluid filters	
6	Change the oil in the drums	
16	Change the oil in the drum drive	
9	Change the oil in the pump drive	
1	Drain and clean the water tanks	
11	Check the condition of the articulation	
18	Replace the air cleaner's backup filter and main filter	





Maintenance - 10h



Park the roller on a level surface. When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.



Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.



Diesel engine Check oil level



Fig. Engine compartment 1. Dipstick



Take care not to touch any hot parts of the engine or the radiator when removing the dipstick. Risk for burns.

The dipstick is located on the engine's right side.

Pull up the dipstick (1) and check that the oil level is between the upper and lower marks. For further details, refer to the engine's instruction manual.





Fig. Water tank 1. Max. level 2. Min. level 3. Filler cap





Fig. The fuel filter's water separator 1. Drainage tap

Coolant level - Check

Check that level of the coolant is between the max. and min. marks.



Take great caution if the radiator cap must be opened while the engine is hot. Wear protective gloves and goggles.

Fill with a mixture of 50% water and 50% anti freeze. See the lubrication specification in these instructions and in the engine manual.

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Flush the system every other year and change the coolant. Make sure also that the air flow through the cooler is unobstructed.

Water separator - Drainage

Place a receptacle below the drainage tap located at the bottom of the fuel filter. Open the tap and collect the water and contaminants in the receptacle. Allow it to run until pure fuel comes out. Close the drainage tap.



Dispose of the collected fluid in an approved manner.



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3 Fig. Instrument panel

1. Reserve/parking brake knob 2. Forward/reverse lever

3. Brake warning lamp

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Brakes - Check



Check the brakes by carrying out the following :

Drive the roller **slowly** forwards.

Depress the reserve/parking brake knob (1), the brake warning lamp (3) on the instrument panel should come on and the roller should stop.

After testing the brakes, set the forward/reverse lever (2) in neutral.

Pull up the emergency/parking brake knob.

The roller is now ready for operation.

Sprinkler system - Check, cleaning



Fig. Sprinkler system 1. Stop cock

- 2. Filter housing
- 3. Water pump

Close the stop cock (1) and remove the housing from water filter (2) in order to clean the strainer and housing.







2. Nozzle

3. Seal 4. Fine filter

Nozzle - Dismantling/Cleaning

Dismantle the blocked nozzle by hand.

Blow the nozzle (2) and fine filter (4) clean using compressed air. Alternatively, fit replacement parts and clean the blocked parts at a later point in time.

After inspecting and carrying out any necessary cleaning, start the system and check that it works.



Wear protective goggles when working with compressed air.



Fig. Scraper adjustment 1. Screw

- 2. Scraper 3. Drum

Scrapers - Check, adjustment

Adjust the scrapers so that a gap of 1-2 mm is obtained across the entire drum width.

Loosen the screws (1).

Move the scraper (2) to the correct position, 1-2 mm from the drum (3).

Replace the scraper with a new one if it is so worn that the required gap cannot be achieved.

Tighten the screws and the nuts.





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Place the roller on a level surface and check the fluid level in the sight glass (1).

Top up with new hydraulic fluid if the level is more than 19 mm from the upper edge of the sight glass.

Clean around the filler cap (5) before the cap is removed. Check that the strainer in the filler pipe is intact.

Fill with fresh hydraulic fluid of the grade indicated in the Lubricant specification.

Fig. Hydraulic reservoir 1. Sight glass 5. Filler cap

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Fig. Water tank 1. Strainer



Water tanks - Filling

Unscrew the tank cap, check that the strainer (1) is intact. If necessary life out the strainer for cleaning. Use clean water when filling.



Only additive: A small amount of environmentally friendly antifreeze.







Fig. Fuel tank 1. Tank cap 2. Filler pipe

Fuel tank - Filling

Refuel daily with diesel fuel up to the lower edge of the filler pipe (1). Follow the engine manufacturer's specification with regard to the quality of diesel fuel.



Stop the diesel engine. Short-circuit (press) the filler gun against a non-insulated part of the roller before refueling, and against the filler pipe (2) while refueling.



Never refuel while the engine is running. Do not smoke and avoid spilling fuel.



Maintenance - 50h



Park the roller on a level surface. When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.



Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.





Air cleaner **Checking - Cleaning**



Replace or clean the air cleaner main filter if the warning lamp on the control panel comes on when the engine is running at maximum speed.

Release the three locking catches (1), pull off the cover (2), and pull out the main filter (3).

Do not remove the backup filter (4).

- Fig. Air cleaner
 - 1. Locking flaps
 - 2. Cover 3. Main filter

 - 4. Backup filter 5. Filter housing



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Fig. Main filter

Main filter - Cleaning with compressed air

When cleaning the air filter, use compressed air with a maximum pressure of 5 bars. Blow air up and down along the paper pleats on the inside of the filter.

Hold the nozzle at least 2-3 cm (0.8-1.2 in) away from the paper pleats so that the paper is not torn by the air pressure.



Wear protective goggles when working with compressed air.

Wipe the inside of the cover (2) and the filter housing (5) clean. See the previous illustration.



Check that the hose clamps between the filter housing and the suction hose are tight and that the hoses are intact. Inspect the entire hose system, all the way to the engine.



Change the main filter after 5 cleanings or more frequently.

Backup filter - Change

Change the backup filter with a new filter after every fifth replacement or cleaning of the main filter.

The safety filter must not be cleaned.

To change the backup filter (1), pull the old filter out of its holder, insert a new filter and reassemble the air cleaner in the reverse order.



Fig. Air filter 1. Backup filter





Rubber elements and fastening screws - Check

Check all rubber elements (1), replace all of the elements if more than 20% of them on one side of the drum are cracked deeper than 10-15 mm (0.4-0.6 in).

Check using a knife blade or pointed object.

Check also that the screws/nuts (2) are tightened.



The rubber elements' screws in the drum are locked with Loctite. Check the rubber elements on both sides of the drum.

Fig. Drum mounting 1. Rubber elements

2. Screws/nuts



Fig. Grease nipples 1. Bearing, articulation 2. Bearing, steering cylinder

Articulation and steering cylinder - Lubrication



Nobody must be allowed near the steering joint when the engine is running. Risk of being crushed when the steering is operated. Switch off the engine and press the reserve/parking brake knob before lubricating.

Wipe the grease nipples clean. Lubricate the articulation nipples (1) with five strokes of the hand grease gun, and the steering cylinder bearings (2) with two strokes in each bearing. Make sure that grease penetrates into the bearings. If grease does not penetrate, it may be necessary to relieve the pressure on the articulation joint with a jack and then repeat the greasing process.



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Fig. Reservoir cap 1. Ventilation hole



Fig. Battery

Hydraulic reservoir - Check/venting

Unscrew and make sure that the reservoir cap's ventilation hole (1) is not clogged, air must have unobstructed passage through the cap in both directions.

If blocked in either direction, clean with a little diesel oil and blow with compressed air until unblocked or replace the cap with a new one.



Wear protective goggles when working with compressed air.

Battery Checking the electrolyte level



Make sure there is no open flame in the vicinity when checking the electrolyte level. Explosive gas is formed when the alternator charges the battery.

Open the left door of the engine compartment. Turn both quick-fit screws on the plate over the battery 1/4 turn counter-clockwise and fold out the plate.



Wear safety goggles. The battery contains acid, which is corrosive. In the event of contact with the acid, rinse with water.

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When disconnecting the battery, always disconnect the negative cable first. When connecting the battery, always connect the positive cable first.

The cable shoes should be clean and tightened. Corroded cable shoes should be cleaned and greased with acid-proof Vaseline.

Wipe the top of the battery.



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Fig. Electrolyte level in battery 1. Cell cap 2. Electrolyte level

3. Plate

Battery cell

Take off the cell caps (1) and make sure that electrolyte (2) is about 10 mm (0.4 in) above the plates (3). Check the level of all cells. Top off with distilled water to the right level if the level is low.

If the ambient temperature is below freezing, run the engine for a while before topping off with distilled water. Otherwise the electrolyte might freeze.

Make sure that ventilation holes in the cell cover are not clogged, then put the cover back on.

The cable shoes should be clean and well tightened. Clean corroded cable shoes and grease them with acid-free Vaseline.

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Always disconnect the negative cable first when disconnecting the battery. When connecting the battery, always connect the positive cable first.



Discard used batteries wisely. Batteries contain lead, which is harmful to the environment.



Before doing any electric welding on the machine, disconnect the battery ground cable and then all electrical connections to the alternator.





Maintenance - 250h



Park the roller on a level surface. When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.



Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.



Pump drive - Oil level, Check - Filling



Position the roller on a level surface.



When checking the oil level, switch the engine off and ensure that the parking brake is applied.

Open the right door of the engine compartment and unscrew the dipstick (1).

The oil level should be between the two marks on the lower edge of the dipstick.

Fill with transmission oil if required, see Lubricant Specification.

Ensure that the rubber gasket between the dipstick and the gear housing is in place, and screw in the dipstick.

Fig. Pump gear 1. Dipstick







Fig. Drum drive 1. Filler plug 2. Drain plug 3. Level plug Drum drive - Checking the oil level

Place the roller on a level surface so that filler plug (1) is at the top. Wipe around the plugs.

The oil level must reach the level plug (3).

If necessary, remove the filler plug and fill with oil in accordance with the lubricant specification, although not more than up to the level plug.



Maintenance - 500h



Park the roller on a level surface. When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.



Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.



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Drum - Checking the oil level



Switch off the engine, press the parking brake knob and disconnect the power.

Place the roller on a level surface so that level pin (1) is level with the top of the front frame member. Wipe around the plugs.

The oil level must reach the level plug (3).

If necessary, remove the filler plug (2) and fill with oil in accordance with the oil specification, although not more than up to the level plug.

Fig. Drum 1. Level pin 2. Filler plug, M30 3. Level plug, M12

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Controls and moving joints - Lubrication

Lubricate the hinges for the hood, side windows and any cab doors with grease. Also lubricate the slide rails for the operator's seat and the control table's bearing with grease; lubricate other joints and controls with oil. See the lubricant specification..

Fig. Hinge on hood 1. Grease nipple



Fig. Control column 1. Grease nipple



Maintenance - 1000h



Park the roller on a level surface. When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.



Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.

Hydraulic fluid filter - Replacement

Clean thoroughly around the fluid filter.



Remove the fluid filters (1) and dispose of them in an approved manner. They are single-use filters and cannot be cleaned.



Make sure that the old sealing rings are not left on the filter holders, as this could cause leakage between the new and old gaskets.

Fig. Hydraulic system 1. Hydraulic fluid filter 3. Sight glass

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Thoroughly clean the sealing surfaces of the filter holders.

Apply a thin coat of fresh hydraulic fluid to the rubber seals on the new filters. Screw the filters tight by hand.



First tighten the filter until its seal is in contact with the filter attachment. Then turn an additional half revolution. Do not tighten the filter too hard as this could damage the gasket.

Start the engine and check that there is no leakage of hydraulic fluid from the filters. Check level of fluid in the sight glass (3) and top up as required.



Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.



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Fig. Air cleaner 1. Main filter

Fig. Fuel tank

1. Drain plug

Air filter - Changing

Replace the air cleaner main filter (1) even if it has not been cleaned five times See under the heading 'Every 50 hours of operation' for information on changing the filter.



If a blocked filter is not replaced, the exhaust fumes will be black and the engine will loose power. There is also a risk of severe damage to the engine.

Fuel tank - Drainage

Water and sediment in the fuel tank are removed via the drain plug (1) in the bottom of the fuel tank.



Be very careful during draining. Do not drop the plug or else all the fuel will flow out.

Drainage must be performed when the roller has been stationary for an extended period, e.g. after being stationary overnight. The fuel level should be as low as possible.

The roller should preferably have been standing with this side slightly lower, so that water and sediment have gathered near the drain plug (1).



Collect the condensate and sediment and dispose of it in an approved manner.

Drain as follows:

- Place a container under the plug (1).
- Remove the plug (1).

- Drain out the condensate and sediment until only pure fuel emerges at the plug.

- Refit the plug again.





Hydraulic fluid reservoir - Draining

Condensate in the hydraulic reservoir is drained via the plug (1).



Be very careful during draining. Do not drop the plug or else all the hydraulic fluid will flow out.

Drainage must be performed when the roller has been stationary for an extended period, e.g. after being stationary overnight.

Drain as follows:

- Place a container under the plug (1).
- Remove the plug.

- Drain the condensate until pure hydraulic fluid runs out.

- Refit the plug again.



Collect the condensate and accompanying hydraulic fluid and dispose of it in an approved manner.



Fig. Hydraulic reservoir 1. Drain plug





Maintenance - 2000h



Park the roller on a level surface. When checking and making adjustments, the engine should be switched off and the emergency/parking brake should be applied, if not otherwise specified.



Ensue that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.





Fig. Hydraulic system 1. Hydraulic fluid filter 2. Sight glass

Hydraulic reservoir - Replacing the fluid/filter



Before replacing the fluid, it is important that the roller has been warmed up for a sufficient length of time in order for the fluid to have warmed up and thinned prior to draining. This makes it easier for any contaminants to leave the reservoir with the fluid. Bear cleanliness in mind when working with hydraulic components.

Take great care when draining warm fluids and oils. Wear protective gloves and goggles.

Position the roller on a level surface.

Replace the hydraulic fluid filters and check the tank cap's ventilation, see instruction under 50 h.

Position a collection receptacle for the required amount and drain off the hydraulic fluid.

Fill with hydraulic fluid in accordance with the lubricant specification, until the correct level is achieved in the sight glass.

Start the engine, drive and vibrate with the roller. Stop the engine, check the fluid level and check for leaks. Top up if necessary.



Dispose of the drained fluid for environmentally correct handling.





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- 1. Level pin 2. Drain/filler plug, M30 3. Level plug, M12



Drum - Changing the oil



Switch off the engine, press the parking brake knob and disconnect the power.



Collect and dispose of the drained oil for environmentally correct handling.

Applies to both sides of the drum:

After warming up, place the roller on a flat surface so that the plugs (2) are at the bottom. Wipe around the plugs.

Remove the plug (2) on one side and drain the oil, approximately 27 liters, into a suitable receptacle.

Drain the oil in the same way on the other side. Clean the plugs and wait until all the oil has run out. Wipe up any spilled oil.

Drive the roller until the plugs (2) are at the top and the level pin is level with the top of the front frame member.

Fill with oil in accordance with the Lubricant specification until the level reaches the plug (3). Refit the plugs and wipe up any spilled oil.





Drum drive - Changing the oil

Applies to both drums:



Before replacing the oil, it is important that the roller has been warmed up for a sufficient length of time in order for the oil to have warmed up and thinned prior to draining. This makes it easier for any contaminants to leave the reservoir with the fluid. Bear cleanliness in mind when working with hydraulic components.

Take great care when draining warm fluids and oils. Wear protective gloves and goggles.

Place the roller on a level surface so that drain plug (2) is at the bottom. Wipe around the plugs.

Place a receptacle under the drain plug and drain the oil. The receptacle must hold at least 4 liters.

Remove the filler plug (1) and the level plug (3). Wait until all the oil has run out. Clean any metal residue from the plugs. Refit the drain plug and fill with oil in accordance with the lubricant specification, although not more than up to the level plug. Refit the plugs. Wipe up any spilled oil.



Fig. Drum drive 1. Filler plug 2. Drain plug 3. Level plug





Pump drive - Changing the oil

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Fig. Pump gear 1. Filler plug/dipstick 2. Drain plug

When the pump drive has reached working temperature: Position the roller on a level surface.



Switch off the engine, press the parking brake knob and disconnect the power.



Collect the oil in a container and dispose of for environmentally correct handling.

Wipe around the plugs.

Unscrew the filler plug/dipstick (1) and the drain plug (2). Drain the oil, approx. 4 liters.

Clean and refit the drain plug.

Fill with new transmission oil according to the lubricant specification. Fill slowly so that the oil has time to level out.

Check with the dipstick and do not overfill. Tighten the filler plug/dipstick and wipe up any spilled oil.



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