

Instruction manual

ICC800-2EN4.pdf
Operation and maintenance

Vibratory roller
CC800

Engine
Perkins 403C-11/403D-11

Serial number
***89131946* -**
10000300x0A000001 -



Translation of original instructions

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Introduction

The machine

Dynapac CC800 is a self-propelled vibratory tandem roller in the 1,6 metric tonnes class featuring 800 mm wide drums. The machine is equipped with drive, brakes, and vibration on both drums.

Intended use

CC800 is primarily used for smaller compaction works, such as minor roads, sidewalks, cycle ways and minor parking places.

Warning symbols



WARNING ! Marks a danger or a hazardous procedure that can result in life threatening or serious injury if the warning is ignored.



CAUTION ! Marks a danger or hazardous procedure that can result in damage to the machine or property if the warning is ignored.

Safety information



It is recommended to at least train operators in handling and daily maintenance of the machine in accordance with the instruction manual. Passengers are not allowed on the machine, and you must sit in the seat when operating the machine.



The safety manual supplied with the machine must be read by all roller operators. Always follow the safety instructions. Do not remove the manual from the machine.



We recommend that the operator reads the safety instructions in this manual carefully. Always follow the safety instructions. Ensure that this manual is always easily accessible.



Read the entire manual before starting the machine and before carrying out any maintenance.



Ensure good ventilation (extraction of air by fan) where the engine is run indoors.



Replace immediately the instruction manuals if lost, damaged or unreadable.



Prevent persons from entering or remaining in the danger area, i.e. a distance of at least 7 m (23 ft) in all directions from operating machines. The operator may allow a person to remain in the danger area, but should then observe caution and operate the machine only when the person is visible or has given clear indications of where he or she is.

CALIFORNIA

Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

General

This manual contains instructions for machine operation and maintenance.

The machine must be correctly maintained for maximal performance.

The machine should be kept clean so that any leakages, loose bolts and loose connections are discovered at as early a point in time as possible.

Inspect the machine every day, before starting. Inspect the entire machine so that any leakages or other faults are detected.

Check the ground under the machine. Leakages are more easily detected on the ground than on the machine itself.



THINK ENVIRONMENT ! Do not release oil, fuel and other environmentally hazardous substances into the environment. Always send used filters, drain oil and fuel remnants to environmentally correct disposal.

This manual contains instructions for periodic

maintenance normally carried out by the operator.



Additional instructions for the engine can be found in the manufacturer's engine manual.

CE marking and Declaration of conformity

(Applies to machines marketed in EU/EEC)

This machine is CE marked. This shows that on delivery it complies with the basic health and safety directives applicable for the machine in accordance with machinery directive 2006/42/EC and that it also complies with other directives applicable for this machine.

A "Declaration of conformity" is supplied with this machine, which specifies the applicable directives and supplements, as well as the harmonized standards and other regulations that are applied.

Safety - General instructions

(Also read the safety manual)



1. **The operator must be familiar with the contents of the OPERATION section before starting the roller.**
2. **Ensure that all instructions in the MAINTENANCE section are followed.**
3. **Only trained and/or experienced operators are to operate the roller. Passengers are not permitted on the roller. Remain seated at all times when operating the roller.**
4. **Never use the roller if it is in need of adjustment or repair.**
5. **Only mount and dismount the roller when it is stationary. Use the intended grips and rails. Always use the three-point grip (both feet and one hand, or one foot and both hands) when mounting or dismounting the machine. Never jump down from the machine.**
6. **The ROPS (Roll Over Protective Structure) should always be used when the machine is operated on unsafe ground.**
7. **Drive slowly in sharp bends.**
8. **Avoid driving across slopes. Drive straight up or straight down the slope.**
9. **When driving close to edges, ditches or holes, make sure that at least 2/3 of the drum width is on previously compacted material (solid surface).**
10. **Make sure that there are no obstacles in the direction of travel, on the ground, in front of or behind the roller, or overhead.**
11. **Drive particularly carefully on uneven ground.**
12. **Use the safety equipment provided. The seat belt must be worn on machines fitted with ROPS/ROPS-cab.**
13. **Keep the roller clean. Clean any dirt or grease that accumulates on the operator platform immediately. Keep all signs and decals clean and legible.**
14. **Safety measures before refueling:**
 - **Stop the engine**
 - **Do not smoke.**
 - **No naked flames in the vicinity of the roller.**
 - **Earth the filling equipment nozzle to the tank opening to avoid sparks.**
15. **Before repairs or service:**
 - **Chock the drums/wheels and under the strike-off blade.**
 - **Lock the articulation if necessary**

16. **Hearing protection is recommended if the noise level exceeds 85 dB(A). The noise level can vary depending on the equipment on the machine and the surface the machine is being used on.**
17. **Do not make any changes or modifications to the roller that could affect safety. Changes are only to be made after written approval has been given by Dynapac.**
18. **Avoid using the roller before the hydraulic fluid has reached its normal working temperature. Braking distances can be longer than normal when the fluid is cold. See instructions in the STOP section.**
19. **For your own protection always wear:**
 - helmet
 - working boots with steel toecaps
 - ear protectors
 - reflecting clothing/high visibility jacket
 - working gloves

Safety - when operating



Prevent persons from entering or remaining in the danger area, i.e. a distance of at least 7 m (23 ft) in all directions from operating machines. The operator may allow a person to remain in the danger area, but should then observe caution and operate the machine only when the person is visible or has given clear indications of where he or she is.

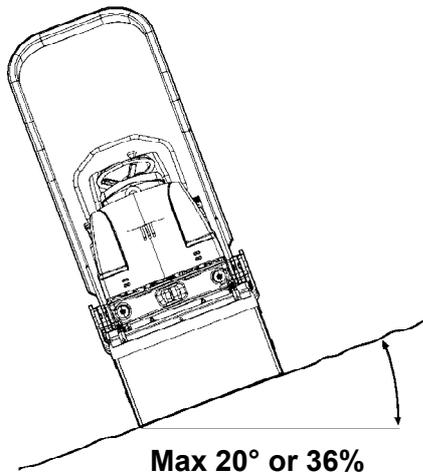


Fig. Operating on slopes



It is recommended that the ROPS (Roll Over Protective Structure) is always used when driving on slopes or unsafe ground.



Where possible, avoid driving across slopes. Drive instead straight up and down sloping ground.

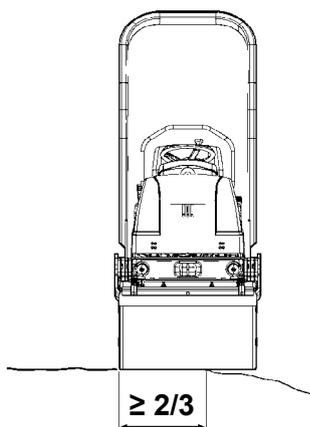


Fig. Position of drum when driving near an edge

Driving near edges

When driving near an edge, minimum 2/3 of the drum width must be on solid ground.



Keep in mind that the machine's center of gravity moves outwards when steering. For example, the center of gravity moves to the right when you steer to the left.

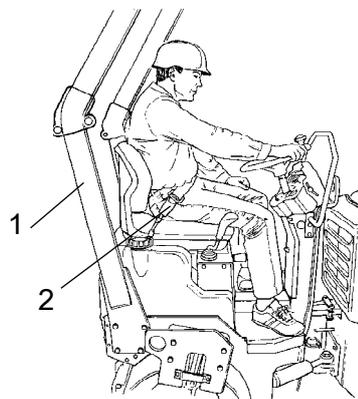


Fig. Seat position
1. ROPS
2. Seat belt

Sitting position

Remain seated at all times when operating the roller. If the operator stands up during operation, a buzzer sounds. After 4 seconds the brakes are activated and the engine stops. Brace yourself for a sudden stop.



Always use the seat belt where fitted. Where the seat belt is not used, there is a great risk that the operator will be thrown off and land under the machine if the machine topples over.

The seat belt is standard equipment on rollers fitted with Roll Over Protective Structure (ROPS) (1).



ROPS should always be in the raised position when machines with foldable ROPS are operated

Special instructions

Standard lubricants and other recommended oils and fluids

Before leaving the factory, the systems and components are filled with the oils and fluids specified in the lubricant specification. These are suitable for ambient temperatures in the range -15°C to +40°C (5°F - 105°F).



The maximum temperature for biological hydraulic fluid is +35°C (95°F).

Higher ambient temperatures, above +40°C (104°F)

For operation of the machine at higher ambient temperatures, however maximum +50°C (122°F), the following recommendations apply:

The diesel engine can be run at this temperature using normal oil. However, the following fluids must be used for other components:

Hydraulic system - mineral oil Shell Tellus T100 or similar.

Lower ambient temperature - Freeze risk

Make sure that the watering system is empty/drained of water (sprinkler, hoses, tank/s) or that anti-freeze has been added, to prevent the system freezing.

Temperatures

The temperature limits apply to standard versions of rollers.

Rollers equipped with additional equipment, such as noise suppression, may need to be more carefully monitored in the higher temperature ranges.

High pressure cleaning

Do not spray water directly onto electrical components or the instrument panels.

Place a plastic bag over the fuel filler cap and secure with a rubber band. This is to avoid high pressure water entering the vent hole in the filler cap. This could cause malfunctions, such as the blocking of filters.



Never aim the water jet directly at the fuel tank cap. This is particularly important when using a high-pressure cleaner.

Fire fighting

If the machine catches fire, use an ABC-class powder fire extinguisher.

A BE-class carbon dioxide fire extinguisher can also be used.

Roll Over Protective Structure (ROPS), ROPS approved cab



If the machine is fitted with a Roll Over Protective Structure (ROPS, or ROPS approved cab) never carry out any welding or drilling in the structure or cab.



Never attempt to repair a damaged ROPS structure or cab. These must be replaced with new ROPS structure or cabs.

Battery handling



When removing batteries, always disconnect the negative cable first.



When fitting batteries, always connect the positive cable first.



Dispose of old batteries in an environmentally friendly way. Batteries contain toxic lead.



Do not use a quick-charger for charging the battery. This may shorten battery life.

Jump starting

 **Do not connect the negative cable to the negative terminal on the dead battery. A spark can ignite the oxy-hydrogen gas formed around the battery.**

 **Check that the battery used for jump starting has the same voltage as the dead battery.**

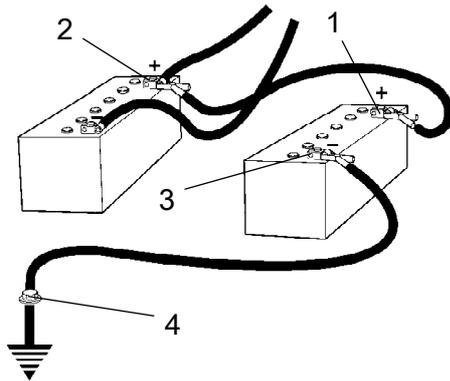


Fig. Jump starting

Turn the ignition and all power consuming equipment off. Switch off the engine on the machine which is providing jump start power.

First connect the jump start battery's positive terminal (1) to the flat battery's positive terminal (2). Then connect the jump start battery's negative terminal (3) to, for example, a bolt (4) or the lifting eye on the machine with the flat battery.

Start the engine on the power providing machine. Let it run for a while. Now try to start the other machine. Disconnect the cables in the reverse order.

Technical specifications

Vibrations - Operator station (ISO 2631)

The vibration levels are measured in accordance with the operational cycle described in EU directive 2000/14/EC on machines equipped for the EU market, with vibration switched on, on soft polymer material and with the operator's seat in the transport position.

Measured whole-body vibrations are below the action value of 0.5 m/s^2 as specified in Directive 2002/44/EC. (Limit is 1.15 m/s^2)

Measured hand/arm vibrations also were below the action level of 2.5 m/s^2 specified in the same directive. (Limit is 5 m/s^2)

Noise level

The noise level is measured in accordance with the operational cycle described in EU directive 2000/14/EC on machines equipped for the EU market, on soft polymer material with vibration switched on and the operator's seat in the transport position.

Guaranteed sound power level, L_{WA} 102 dB (A)

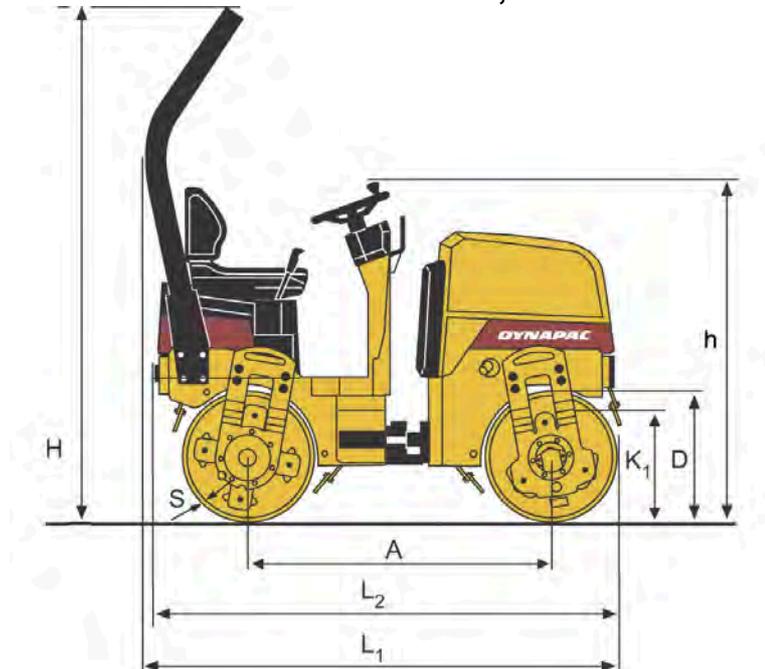
Sound pressure level at the operator's ear (platform), L_{pA} 84 \pm 3 dB (A)

Electrical system

Machines are EMC tested in accordance with EN 13309:2000 'Construction machinery'

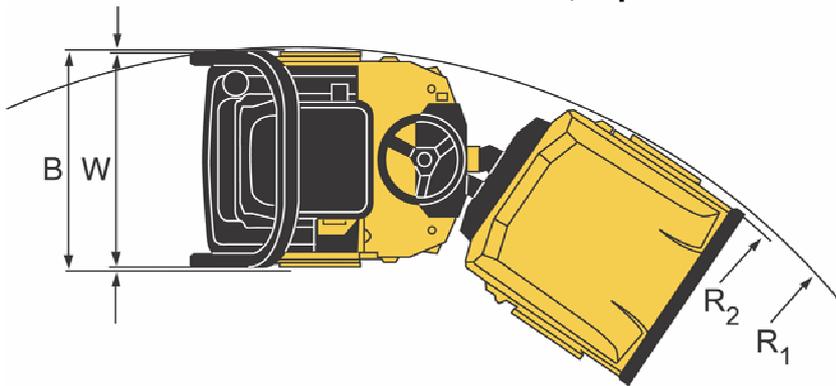
Technical specifications - Dimensions

Dimensions, side view



Dimensions	mm	in
A	1350	53.2
D	588	23.2
H	2300	90.6
h	1520	59.8
K ₁	465	18.3
L ₁	2095	82.5
L ₂	2040	80.3
S	15	0.59

Dimensions, top view



Dimensions	mm	in
B	874	34.4
R ₁	2650	104.3
R ₂	2610	102.8
W	800	31.5

Weights and volumes

Weights

Service weight with ROPS (EN500)	1560 kg	3 432 lbs
With optimum ballast mass	1600 kg	3 527 lbs

Fluid volumes

Fuel tank	23 liters	6,0 gal
Water tank	110 liters/tank	29 gal

Working capacity

Compaction data

Static linear load, front	9.5 kg/cm	53.2 pli
With optimum ballast mass	10 kg/cm	56 pli
Static linear load, rear	10 kg/cm	56 pli
With optimum ballast mass	10 kg/cm	56 pli
Amplitude	0.4 mm	0.02 in
Vibration frequency	70 Hz	4200 rpm
Centrifugal force	17 kN	3825 lb

Propulsion

Speed range	0-9	kph	0-6	mph
Climbing capacity (theoretical)	40	%		

Note: The frequency is measured at high revs. The amplitude is measured as the real value and not the nominal.

General

Engine

Manufacturer/Model	Perkins 403C-11/403D-11		
Power	17.3 kW		23.5 HP
Engine speed	2600 rpm		

Electrical system

Battery	12V 60Ah
Alternator	12V 40A
Fuses	See the Electrical system section - fuses

Tightening torque

Tightening torque in Nm (lbf.ft) for oiled or dry bolts tightened with a torque wrench.

Metric coarse screw thread, bright galvanized (fzb):

STRENGTH CLASS:

M - thread	8.8, Oiled	8.8, Dry	10.9, Oiled	10.9, Dry	12.9, Oiled	12.9, Dry
M6	8,4	9,4	12	13,4	14,6	16,3
M8	21	23	28	32	34	38
M10	40	45	56	62	68	76
M12	70	78	98	110	117	131
M14	110	123	156	174	187	208
M16	169	190	240	270	290	320
M20	330	370	470	520	560	620
M22	446	497	626	699	752	839
M24	570	640	800	900	960	1080
M30	1130	1260	1580	1770	1900	2100

Metric coarse thread, zinc-treated (Dacromet/GEOMET):

STRENGTH CLASS:

M - thread	10.9, Oiled	10.9, Dry	12.9, Oiled	12.9, Dry
M6	12,0	15,0	14,6	18,3
M8	28	36	34	43
M10	56	70	68	86
M12	98	124	117	147
M14	156	196	187	234
M16	240	304	290	360
M20	470	585	560	698
M22	626	786	752	944
M24	800	1010	960	1215
M30	1580	1990	1900	2360

Technical specifications - Dimensions

ROPS - bolts

Bolt dimensions :	M12 (PN 508063)
Strength class :	8.8
Tightening torque :	70 Nm

Hydraulic system

Opening pressure	MPa	Psi
Drive system	37,0	5365
Supply system	2,0	290
Vibration system	22,0	3190
Control systems	7,0	1015
Brake disengagement	2,0	290



ROPS-bolts which are to be torque tightened must be dry.

Machine description

Identification

Product identification number on the frame

The machine PIN (Product Identification Number) (1) is punched on the right edge of the front frame.

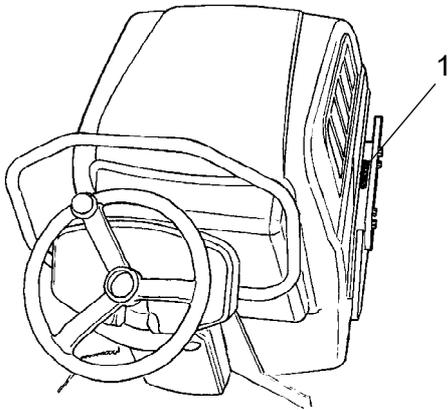


Fig. PIN right side

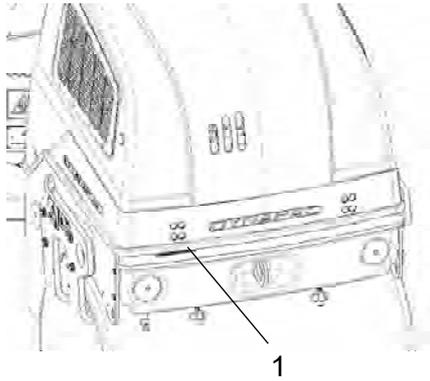


Fig. PIN front right

Machine plate

The machine plate (1) is attached to the front right side of the rear frame, beside the steering joint.

The plate specifies the manufacturers name and address, the type of machine, the PIN, Product Identification Number (serial number), operating weight, engine power and year of manufacture. CE markings and the year of manufacture may be omitted on machines supplied to markets outside the EU.

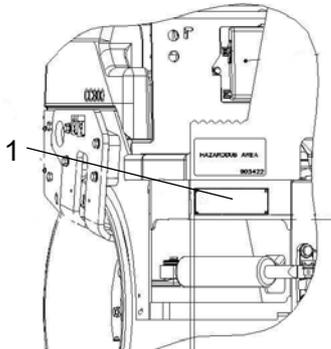


Fig. Operator's platform, right side
1. Machine plate

DYNAPAC			
Dynapac Compaction Equipment AB Box 504, SE-371 23 Kurfakrona Sweden			
Product Identification Number			
Designation	Type	Rated Power	Max axle load front / rear
		kW	kg
Gross machinery mass	Operating mass	Max ballast	Year of Mfg
kg	kg	kg	gg
Made in Sweden 2014 05 27 20			

Please state the machine's PIN when ordering spares.

Explanation of 17PIN serial number

- A= Manufacturer
- B= Family/Model
- C= Check letter
- D= No coding
- E= Production unit
- F= Serial number

100	00123	V	0	A	123456
A	B	C	D	E	F

Engine plates

The plates specify the type of engine, serial number and the engine specification.

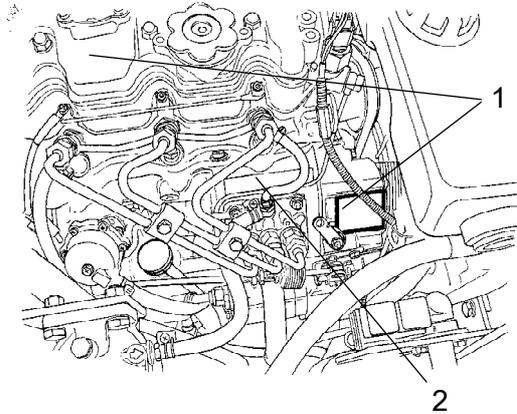


Fig. Engine
1. EPA plate
2. Type plate

IMPORTANT ENGINE INFORMATION	
	PERKINS SHIBAURA ENGINES LTD
ENGINE FAMILY:	4H3XL13SLV
ENGINE TYPE:	HH23/2600 DISPL: 1131L
ADVERTISED POWER:	17.3 kW at 2600 rpm
THE ENGINE CONFORMS TO 20XX U.S. EPA AND CALIFORNIA REGULATIONS FOR OFF-ROAD COMPRESSION IGNITION ENGINES.	
DIESEL FUEL ONLY	
INLET/EXH VALVE CLEARANCE: 0.2mm COLD	
LOW IDLE: 825 - 1400 rpm	
ADJUST IDLE SPEED WITH ENGINE AT NORMAL OPERATING TEMPERATURE, ACCESSORIES OFF AND TRANSMISSION IN NEUTRAL	
TUNE-UP BY AUTHORIZED SHOP ONLY	
EC NRMM No:	xxxxxxxxxxxxxxxxxxxx
403C-11	xxxxxxxxxx

Figure. EPA plate on 403C-11

EMISSION CONTROL INFORMATION	
	PERKINS SHIBAURA ENGINES LTD.
ENGINE FAMILY	8H3XL1.13SLV
POWER CATEGORY	8 ≤ kW < 19
DISPLACEMENT	1.131 Litres
EMISSION CONTROL SYSTEM	IFI
THIS ENGINE COMPLIES WITH U.S. EPA AND CALIFORNIA REGULATIONS FOR 20XX NON ROAD DIESEL ENGINES	
LOW SULFUR FUEL OR ULTRA LOW SULFUR FUEL ONLY	
E.C. Type-Approval No. xxxxxxxxxxxxxxxxxxxx	
403D-11	xxxxxxxxxx

Figure. EPA plate on 403D-11

The engine type plate (2) is attached to the top of the engine.

	TYPE	
○		○
LIST NO	SERIAL NO	TYPE

Fig. Type plate

Please specify the engine serial number when ordering spares. Refer also to the engine manual.

Machine description- Decals

Location - decals

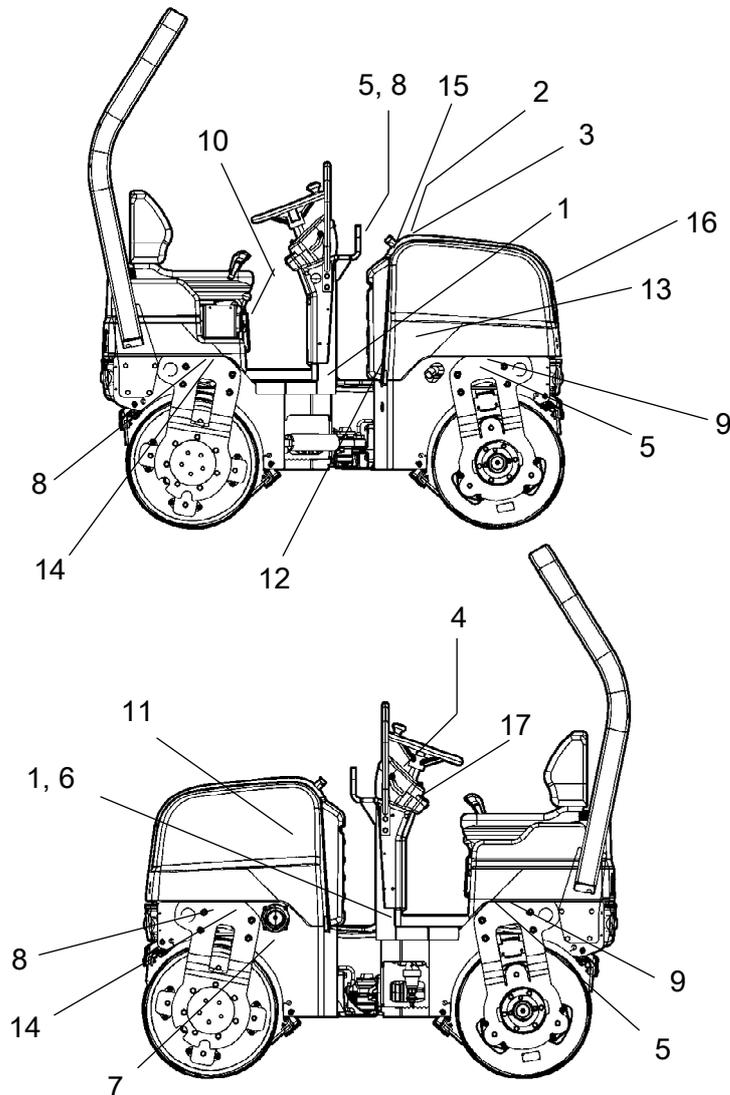
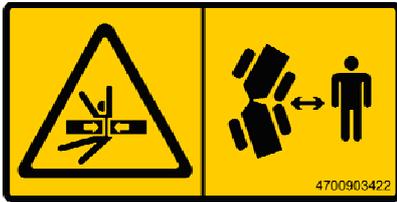


Fig. Location, decals and signs

1. Warning, Risk of being crushed	4700903422	8. Lifting point	4700357587
2. Warning, Rotating engine components	4700903423	9. Hoisting plate	4700904870
3. Warning, Hot surfaces	4700903424	10. Handbook compartment	4700903425
4. Warning, Instruction manual	4700903459	11. Battery disconnecter (Option)	4700904835
5. Warning, Locking	4700908229	12. Hydraulic fluid level	4700272373
6. Acoustic power level	4700791272	13. Bio hydraulic fluid (Option)	4700904601
7. Diesel fuel	4700991658	14. Fixing point	4700382751
		15. Warning, risk of tip over	4811000351
		16. Warning, Starting gas	4700791642
		17. Starting instruction	4700379012



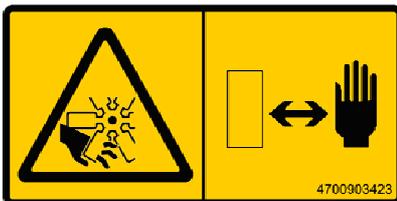
Safety decals

4700903422

Warning - Crush zone, articulation/drum.

Maintain a safe distance from the crush zone.

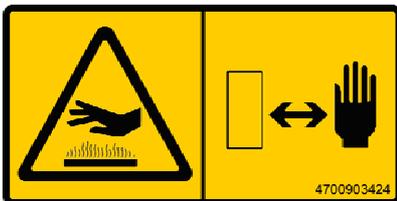
(Two crush zones on machines fitted with pivotal steering)



4700903423

Warning - Rotating engine components.

Keep your hands at a safe distance from the danger zone.



4700903424

Warning - Hot surfaces in the engine compartment.

Keep your hands at a safe distance from the danger zone.



4700903459

Warning - Instruction manual

The operator must read the safety, operation and maintenance instructions before operating the machine.

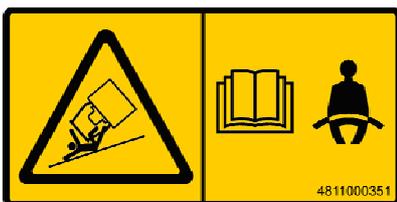


4700908229

Warning - Risk of crushing

The articulation must be locked when lifting.

Read the instruction manual.



4811000351

Warning - Risk of tip over

If ROPS (Roll Over Protective Structure) is fitted to the roller, always wear the seat belt.

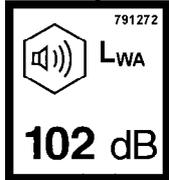
Read the instruction manual.



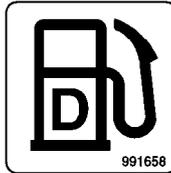
4700791642
Warning - Starting gas
Starting gas is not to be used.

Info decals

Noise power level



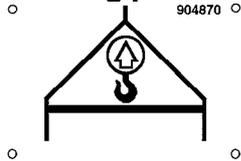
Diesel fuel



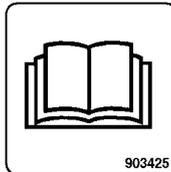
Lifting point



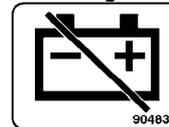
Hoisting plate



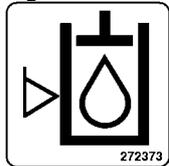
Handbook compartment



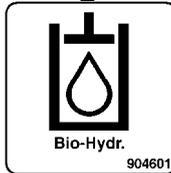
Battery isolation switch



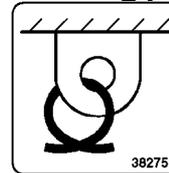
Hydraulic oil level



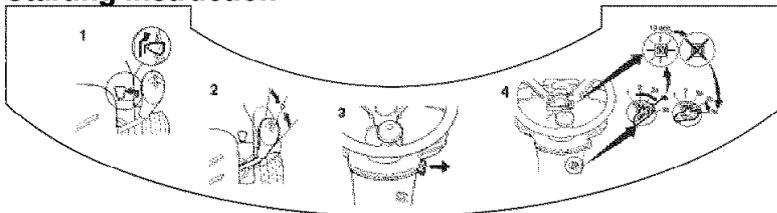
Biological hydraulic fluid



Securing point



Starting instruction



Instruments/Controls

Locations - Instruments and controls

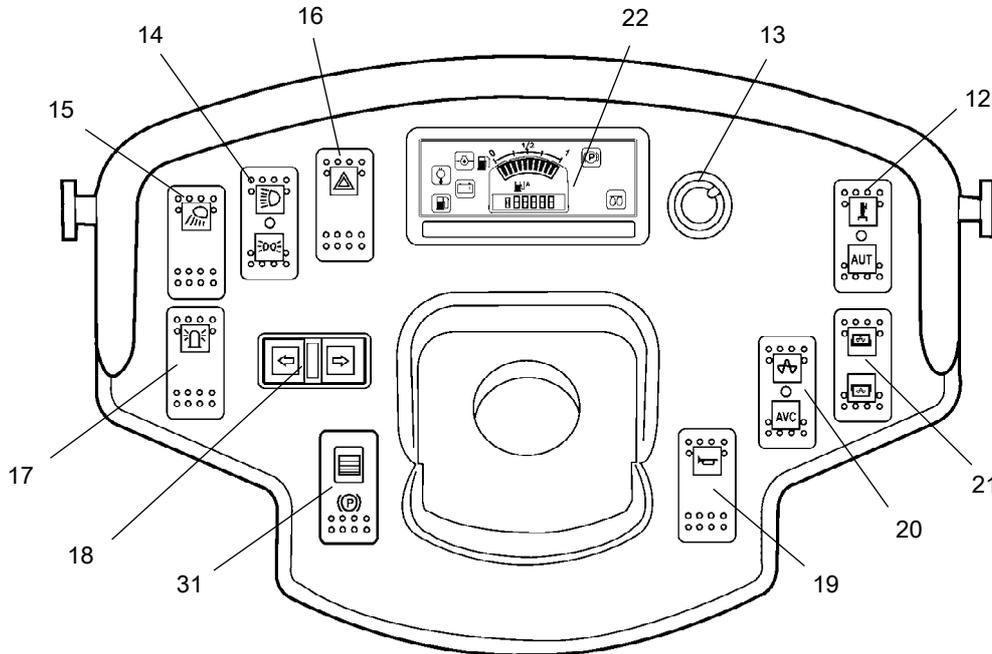


Fig. Instruments and control panel

- | | | | |
|-----|----------------------------|-----|------------------------------------|
| 12. | Manual/automatic sprinkler | 17. | * Hazard beacon |
| 13. | * Sprinkler timer | 18. | * Direction indicators |
| 14. | * Road lights | 19. | Horn |
| 15. | * Working lights | 20. | Vibration manual/automatic |
| 16. | * Hazard warning lights | 21. | Vibration selector Front/rear drum |
| | | 22. | Control panel |
| * | = Option | 31. | Parking brake On/Off |

Locations - Control panel and controls

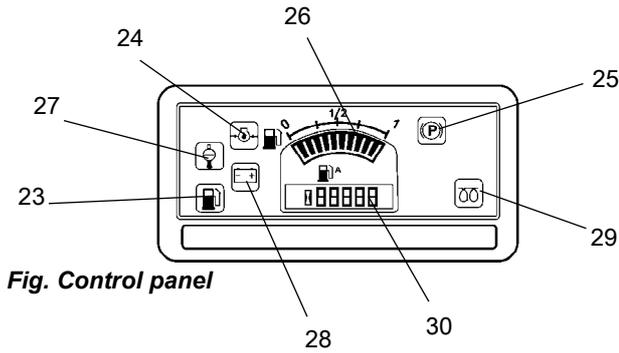


Fig. Control panel

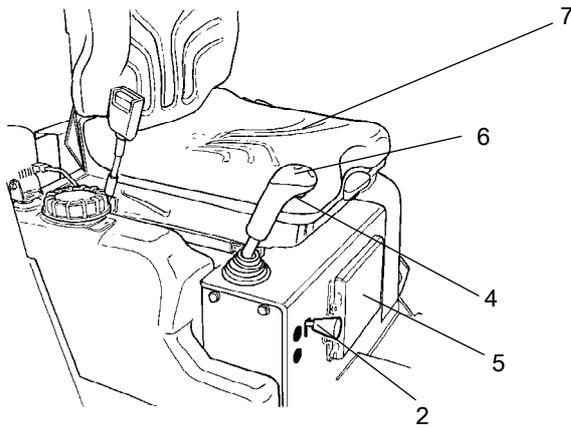


Fig. Operator position

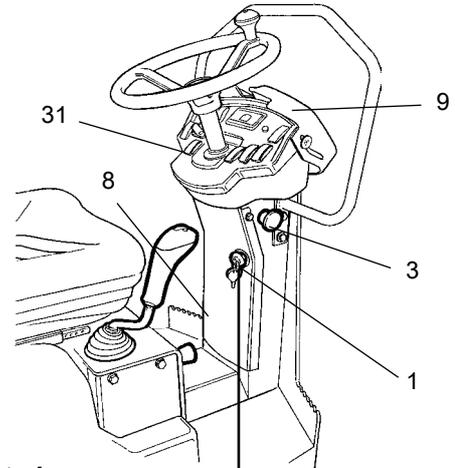
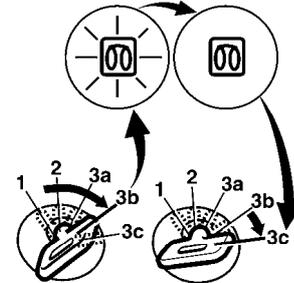


Fig. Operator's station



- | | | | |
|---|-----------------------|----|---------------------------|
| 1 | Starter switch | 23 | Low fuel level |
| 2 | Engine speed control | 24 | Oil pressure, engine |
| 3 | Emergency stop | 25 | Parking brake lamp |
| 4 | Vibration On/Off | 26 | Fuel level |
| 5 | Handbook compartment | 27 | Water temperature, engine |
| 6 | Forward/reverse lever | 28 | Battery/charging |
| 7 | Seat switch | 29 | Glow plug |
| 8 | Fuse box | 30 | Hourmeter |
| 9 | Instrument cover | 31 | Parking brake |

Function description

No	Designation	Symbol	Function
1.	Starter switch		<p>Positions 1-2: Shut off position, key can be removed.</p> <p>Position 3a: All instruments and electric controls are supplied with power.</p> <p>Position 3b: Glowing. Hold the starter switch in this position until the lamp goes out. The starter motor is activated in the next position.</p> <p>Position 3c: Starter motor activation.</p>
2.	Engine speed control		Raise the lever and release it into the groove to the left to set engine speed to operating speed. To select idling speed, move the lever to the right and downwards.
3.	Emergency stop		When pressed, the emergency stop is activated. The engine switches off and the brakes are activated. Brace yourself for a sudden stop.
4.	Vibration On/Off. Switch		Press once and release to switch vibration on. Press again to switch the vibration off.
5.	Handbook compartment		Pull up and open the top of the compartment for access to handbooks.
6.	Forward/Reverse lever		The engine can only be started when the lever is in neutral. The engine will not start if the forward/reverse lever is not in the neutral position. Direction of travel and speed of the roller is regulated with the forward/reverse lever. Move the lever forward to drive the roller forwards, etc. The speed of the roller is proportional to the distance of the lever from the neutral position. The further the lever is from the neutral position, the higher the speed.
7.	Seat switch		Remain seated at all times when operating the roller. If the operator stands up during operation, a buzzer sounds. After 4 seconds the brakes are activated and the engine stops.
8.	Fuse box (on control column)		Contains fuses for the electrical system. See under the heading 'Electrical system' for a description of fuse functions.
9.	Instrument cover		Lowered over the instrument plate to protect the instruments from the weather and sabotage. Lockable
12.	Sprinkler, switch	  AUTO	<p>In the depressed position, the supply of water to the drum is activated.</p> <p>Watering off</p> <p>In the depressed position, the supply of water to the drum is activated by the forward/reverse lever. The water flow is regulated using the sprinkler timer (13)</p>
13.	Sprinkler timer (Optional)		Stepless regulation of the water flow from 0-100%. Only functions where AUTO (12.) is depressed.

No	Designation	Symbol	Function
14.	Road lights, switch (Optional)		Where the upper position is depressed, the road lights are on. Where the lower position is, depressed the parking lights are on.
15.	Working lights switch (Optional)		When depressed, the working lights are on
16.	Hazard warning lights, switch (Optional)		Where depressed, the hazard warning lights are on
17.	Hazard beacon, switch		Where depressed, the hazard beacon is on
18.	Direction indicators, switch (Optional)		When depressed to the left, the left direction indicators are on etc. In the middle position the function is shut off.
19.	Horn, switch		Press to sound the horn.
20.	Vibration MAN/AUTO switch		In the upper position, the vibration is switched on/off with the switch on the forward/reverse lever. The function is activated with the switch.
			In the middle position, the vibration system is switched off.
		AVC	In the lower position, vibration is automatically switched on or off via the forward/reverse lever.
21.	Vibration selector front/rear drum, switch (Optional)		In the depressed forward position, vibration is activated on the front drum. In the middle position, vibration is activated on both drums. In the depressed rear position, vibration is activated on the rear drum.
22.	Control panel		
23.	Warning lamp, low fuel level		The lamp comes on when the fuel level in the tank is low.
24.	Warning lamp, oil pressure		This lamp lights if the lubricating pressure in the engine is too low. Stop the engine immediately and locate the fault.
25.	Warning lamp, parking brake		The lamp lights when the parking brake is activated.
26.	Fuel level		Shows the fuel level in the diesel tank.
27.	Warning lamp, water temperature		The light comes on if the water temperature is too high.
28.	Warning lamp, battery charging		If the lamp lights while the engine is running the alternator is not charging. Stop the engine and locate the fault.
29.	Warning lamp, glow plug		The lamp must go out before the starter switch is moved to position 3c for activation of the starter motor.
30.	Hourmeter		Shows the number of hours the engine has run.
31.	Parking brake On/Off, switch		Push in to activate the parking brake, the machine stops with the engine running. Always use the parking brake when the machine is stationary on a sloping surface.

Electrical system

Fuses

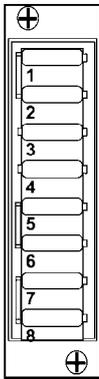


Fig. Fuse box

The figure shows the position of the fuses.

The table below gives fuse amperage and function. All fuses are flat pin fuses.

Fuses in the fusebox

1.	ECU Instrument panel, sprinkler	20A	5.	Hazard beacon	10A
2.	Horn, alternator	15A	6.	Direction indicators	10A
3.	Right direction indicators, side repeaters	5A	7.	Driving lights, working lights main headlight front	15A
4.	Left direction indicators, side repeaters	5A	8.	Driving lights, position lights, brake lights, working lights rear, number sign lighting	15A

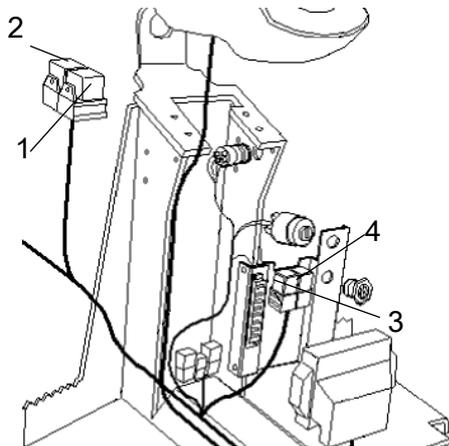


Fig. Control column

Relays

1.	K1	Starting
2.	K5	Glow plug
3.	K9	Direction indicators
4.	K10	Brake lights

Operation

Before starting

Battery isolation switch - On - Optional

Remember to carry out daily maintenance. Refer to the maintenance instructions.

The battery isolation switch is located in the engine compartment. Turn the key (1) to the on position. The entire roller is now supplied with power.



The engine cover must be unlocked when operating, so that the battery can be quickly disconnected if necessary.

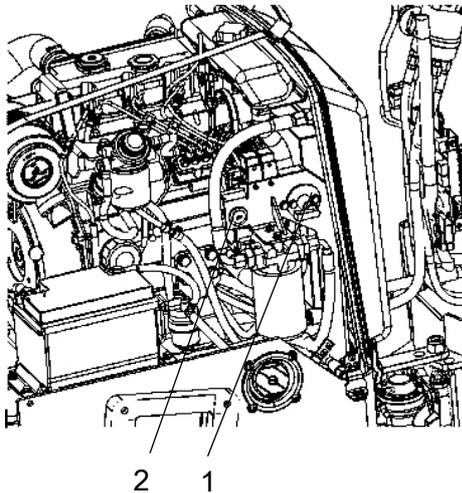


Fig. Left side of the engine
1. Battery isolation switch
2. Power socket, 12 V

Driver seat (Std.) - Adjustment

Adjust the operator's seat so that the position is comfortable and so that the controls are within easy reach.

The seat can be adjusted lengthways (1).

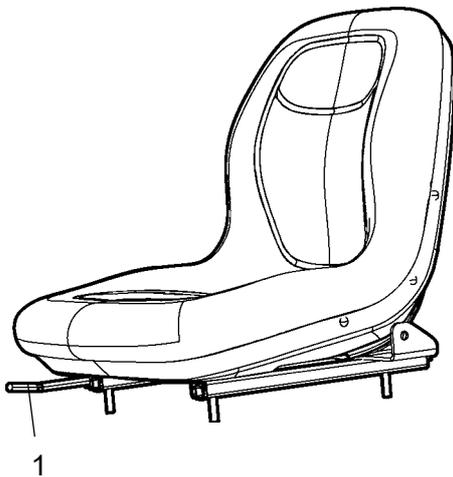


Fig. Operator's seat
1. Length adjustment

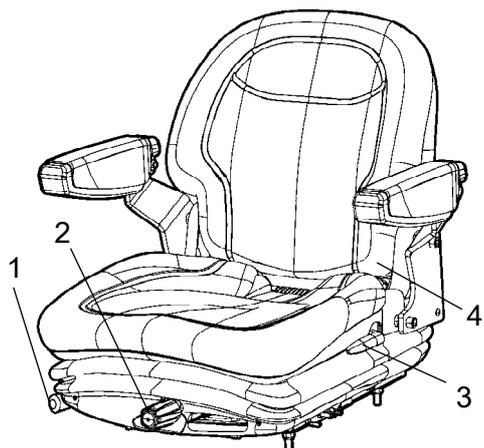


Fig. Driver seat
1. Lock lever - Length adjustment
2. Weight adjustment
3. Back support angle
4. Seat belt

Driver seat (Option)- Adjustment

Adjust the operator's seat so that the position is comfortable and so that the controls are within easy reach.

The seat can be adjusted as follows.

- Length adjustment (1)
- Weight adjustment (2)
- Back support angle (3)



Always make sure that the seat is secure before beginning operation.



Do not forget to use the seat belt (4).

Instruments and lamps - Checking



Make sure that the emergency stop button is pulled out and the parking brake is activated. When the forward/reverse lever is in neutral, the automatic brake function is engaged.

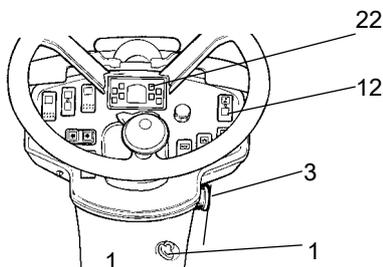


Figure. Instrument panel
1. Starter switch
3. Emergency stop
12. Switch, watering
22. Warning panel

Turn the switch (1) to position 3a.

Check that the warning lamps in the warning panel (22) come on.

Set the sprinkler switch (12) to the operating position and check that the system is functioning.

Interlock

The roller is equipped with Interlock.

The engine switches off 4 seconds after the operator rises from the seat.

The engine stops whether the forward/reverse lever is in the neutral or the drive position.

The engine does not stop if the parking brake is activated.



Sit down for all operations!

Operator position



Replace the seat belt (1) if it shows signs of wear or has been subjected to high levels of force.



Never use the forward/reverse levers as a handle when mounting or disembarking from the roller.



Check that the rubber elements (4) on the platform are intact. Worn elements will reduce comfort.



Ensure that the anti-slip (5) on the platform is in good condition. Replace where anti-slip friction is poor.



Machines with folding ROPS must always be operated with the ROPS raised and locked in position.



The interlock must always be checked before operating. To do this the operator stands up from the seat as shown in the instructions in the section Operation.

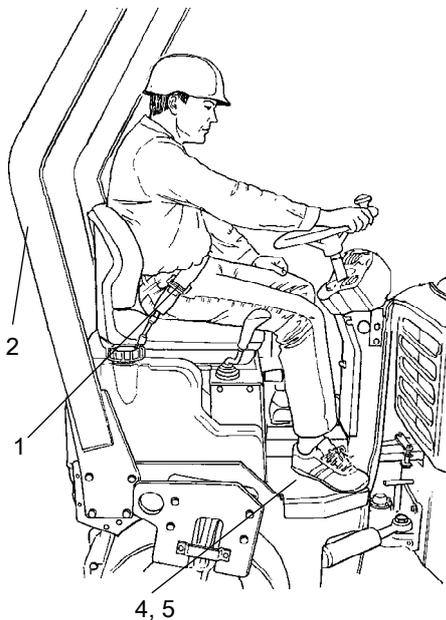


Fig. Operator's seat
1. Seatbelt
2. ROPS
4. Rubber element
5. Anti-slip

If ROPS (Roll Over Protective Structure) is fitted to the

roller, always wear the seat belt (1) provided and wear a protective helmet.

Starting

Starting the engine



The operator must remain seated when starting.

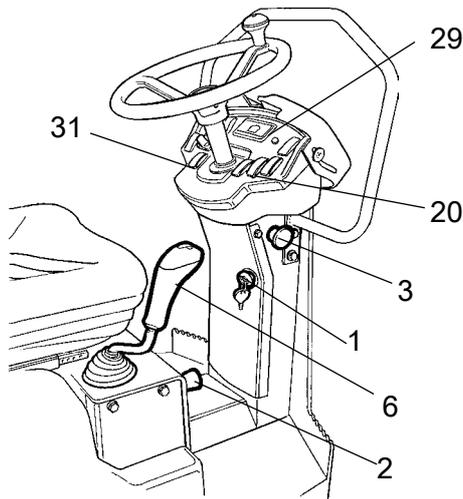


Figure. Control panel

- 1. Starter switch
- 2. Engine speed control
- 3. Emergency stop
- 6. Forward/Reverse lever
- 20. Vibration switch man/auto
- 29. Glow lamp
- 31. Parking brake

Make sure that the emergency stop button (3) is pulled out and the parking brake (31) is activated.

Set the forward/reverse lever (6) in neutral. The engine can only be started when the lever is in neutral.

Set the vibration switch (20) for manual/automatic vibration in (position O).



Do not run the starter motor for too long. If the engine does not start, wait a minute or so before trying again.

At high ambient temperatures, set the speed control (2) to the position just over idling.

Set the speed control to full speed when starting a cold engine. Preheating: Turn key to position II. When the glow lamp (29) goes off: Turn the starter switch (1) to the right. As soon as the engine starts, release the starter switch and reduce the engine speed to just over idling (because high revs can damage a cold engine). As soon as the engine is running smoothly, reduce the revs down to idling.

Warm up the engine at idling speed for a few minutes, although longer if ambient temperature is below +10°C (50°F).

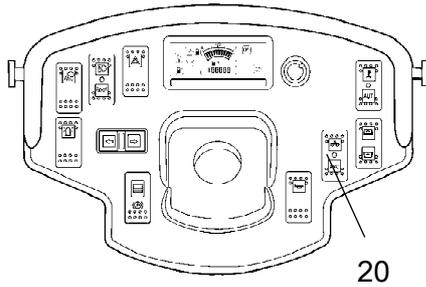


Fig. Instrument panel
20. Vibration switch

Check while warming the engine that the warning lamps for the oil pressure (24) and charging (28) go out.

The warning lamp (25) should remain on.



When starting and driving a machine that is cold, remember that the hydraulic fluid is also cold and that braking distances can be longer than normal until the machine reaches the working temperature.

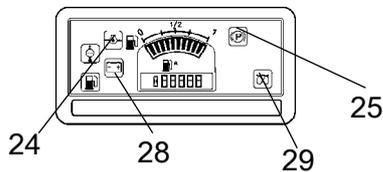


Fig. Control panel
24. Oil pressure lamp
25. Brake lamp
28. Charging lamp
29. Glow lamp



Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.

Driving

Operating the roller



Under no circumstances is the machine to be operated from the ground. The operator must be seated inside the machine during all operation.



Make sure that the area in front of and behind the roller is clear.

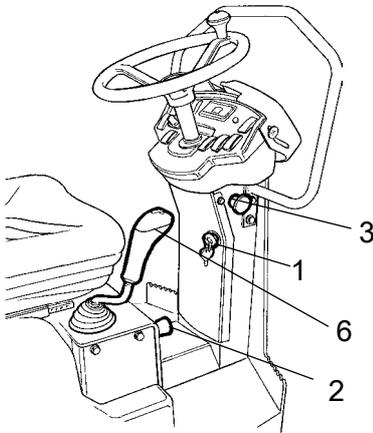


Figure. Instrument panel
1. Starter switch
2. Engine speed control
3. Emergency stop
6. Forward/reverse lever

Release the parking brake (31) and check that the parking brake lamp (25) goes off.

Turn the engine speed control upwards (2) and lock it in the working position.

Check that the steering is working correctly by turning the steering wheel once to the right and once to the left while the roller is stationary.

When compacting asphalt, remember to turn on the sprinkler system (12).

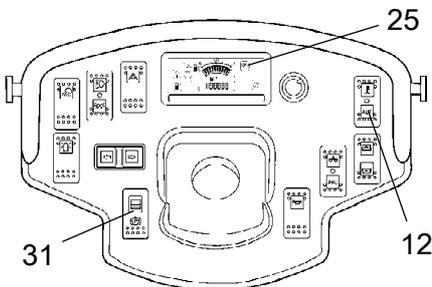


Figure. Instrument panel
12. Switch for sprinkler
25. Parking brake lamp
31. Parking brake

Carefully move the forward/reverse lever (6) forwards or backwards, depending on which direction of travel is required.

Speed increases as the lever is moved away from the neutral position.



The speed should always be controlled using the forward/reverse lever and never by changing the engine speed.

Check when operating that the warning lamps do not come on.

Interlock/Emergency stop/Parking brake - Check



The interlock, emergency stop and parking brake must be checked daily before operating. A function check of the interlock and emergency stop requires a restart.



The interlock function is checked by the operator standing up from the seat when the roller is moving very slowly forwards/backwards. (Check in both directions). Hold the steering wheel firmly and brace yourself for a sudden stop. A buzzer goes on and after 4 seconds the engine switches off and the brakes are activated.



Check the function of the emergency stop by pressing the emergency stop button when the roller is moving slowly forwards/backwards. (Check in both directions). Hold the steering wheel firmly and brace yourself for a sudden stop. The engine switches off and the brakes are activated.



Check the function of the parking brake by activating the parking brake when the roller is moving very slowly forwards/backwards. (Check in both directions). Hold the steering wheel and brace yourself for a sudden stop when the brakes are activated. The engine does not switch off.

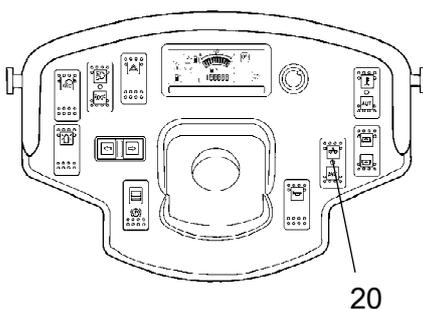
Vibration

Manual/Automatic vibration

Manual or automatic vibration activation/deactivation is selected using switch (20).

In the manual position, the operator must activate the vibration using the switch(4) on underside of the forward/reverse lever grip.

In the automatic position, vibration is activated when the pre-set speed is reached. Vibration is automatically deactivated when the lowest pre-set speed is reached.



**Fig. Instrument panel
20. Switch Man/Aut.**

Manual vibration - Switching on



Vibration should not be active when the roller is stationary. This can damage both the surface and the machine.

Engage and disengage vibration using the switch (4) on the underside of the forward/reverse lever.

Always switch off vibration before the roller comes to a standstill.

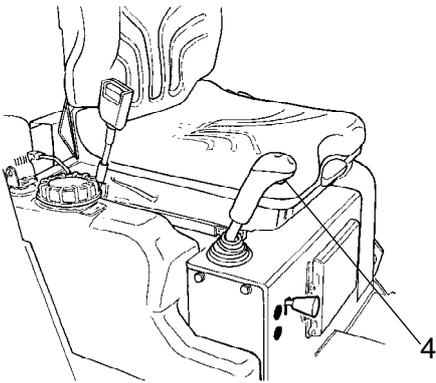


Fig. Forward/Reverse lever
4. Switch, vibration On/Off

Operating - Stopping

Braking

Normal braking

Braking is normally activated using the forward/reverse lever. The hydrostatic transmission brakes the roller when the lever is moved towards the neutral position.

Press the switch (4) to switch off the vibration.

Move the forward/reverse lever (6) to the neutral position to stop the roller.

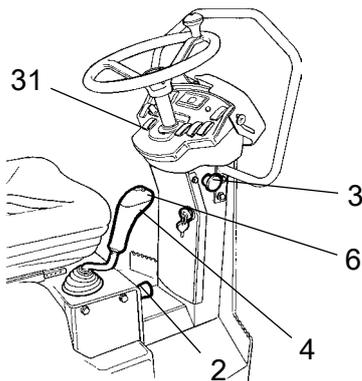


Figure. Control panel
2. Engine speed control
3. Emergency stop
4. Vibration On/off
6. Forward/reverse lever
31. Parking brake



When starting and driving a machine that is cold, remember that the hydraulic fluid is also cold and that braking distances can be longer than normal until the machine reaches the working temperature.



Never leave the operator platform without activating the parking brake (31).

Emergency braking

There is a brake in each drum motor that acts as an emergency brake during operation.



To brake in an emergency situation, push in the emergency stop knob (3), hold the steering wheel firmly and be prepared for a sudden stop. The diesel engine stops.

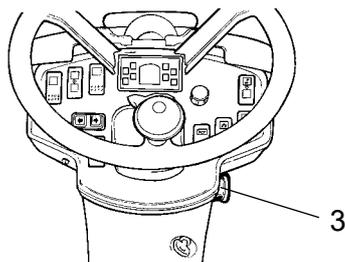


Fig. Control panel
3. Emergency stop

After braking, return the forward/reverse lever to the neutral position and pull out the emergency brake knob. Restart the engine.

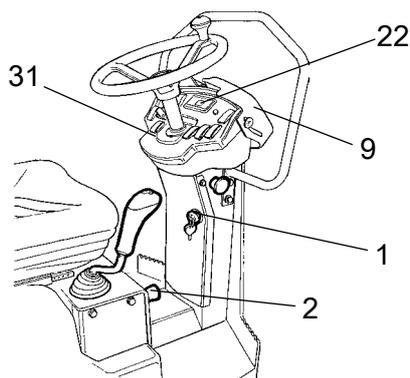


Figure. Instrument panel
1. Starter switch
2. Engine speed control
9. Instrument cover
22. Panel for warning lamps
31. Parking brake

Switching off

Turn the engine speed control (2) back to idling. Allow the engine to idle for a few minutes to cool.

Activate the parking brake (31).

Check instruments and warning lamps to see if any faults are indicated. Switch off all lights and other electrical functions.

Turn the starter switch (1) to the left to the switched off position. At the end of the shift, fold over the instrument cover (9) and lock.

Parking

Chocking the drums



Never leave the operator platform without activating the parking brake (31).



Make sure that the roller is parked in a safe place with respect to other road users. Chock the drums if the roller is parked on sloping ground.



Keep in mind that there is a risk of freezing during the winter. Drain the water tanks and water lines.

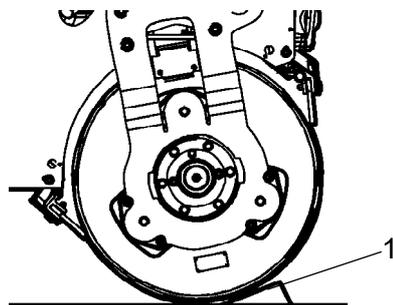


Fig. Set-up
1. Chocks

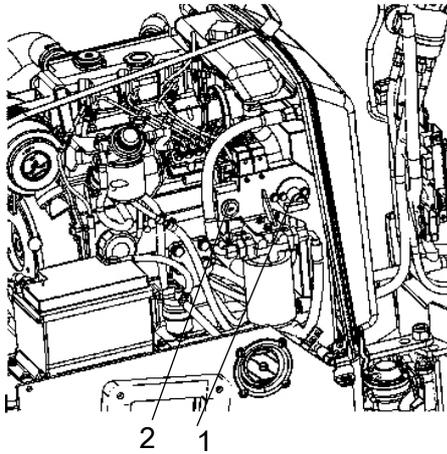


Fig. Battery space
1. Battery isolation switch
2. Power socket, 12V

Master switch - Optional

Before leaving the roller for the day, switch the master switch (1) to the disconnected position and remove the handle.

This will prevent battery discharging and will also make it difficult for unauthorized persons to start and operate the machine. Lock also the engine cover.

Long-term parking

 The following instructions should be followed when long term parking (more than one month).

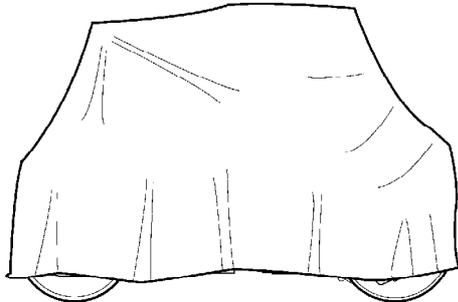


Fig. Roller weather protection

These measures apply when parking for a period of up to 6 months.

Before re-commissioning the roller, the points marked with an asterisk * must be returned to the pre-storage state.

Wash the machine and touch up the paint finish to avoid rusting.

Treat exposed parts with anti-rust agent, lubricate the machine thoroughly and apply grease to unpainted surfaces.

Engine

* Refer to the manufacturer's instructions in the engine manual that is supplied with the roller.

Battery

* Remove the battery from the machine, clean, grease the cable connectors (terminals) and trickle charge the battery once a month. The battery is otherwise maintenance free.

Air cleaner, exhaust pipe

* Cover the air cleaner (see under the heading 'Every 50 hours of operation' or 'Every 500 hours of operation') or its inlet with plastic or tape. Also cover the exhaust pipe opening. This is to avoid moisture entering the engine.

Sprinkler system

* Drain the water tank completely (see under the heading 'Every 2000 hours of operation'). Drain all hoses, filter housings and the water pump. Remove all sprinkler nozzles (see under the heading 'Every 10 hours of operation').

Fuel tank

Fill the fuel tank completely full to prevent condensation.

Hydraulic reservoir

Fill the hydraulic reservoir to the uppermost level mark (see under the heading 'Every 10 hours of operation'.)

Steering cylinder, hinges, etc.

Grease the steering cylinder piston with conservation grease.

Grease the hinges on the doors to the engine compartment. Grease both ends of the forward/reverse control (bright parts) (see under the heading 'Every 500 hours of operation').

Hoods, tarpaulin

* Lower the instrument cover over the instrument panel.

* Cover the entire roller with a tarpaulin. A gap must be left between the tarpaulin and the ground.

* If possible, store the roller indoors and ideally in a building where the temperature is constant.

Miscellaneous

Lifting

Locking the articulation

 **Before lifting the roller the steering joint must be locked to prevent it turning.**

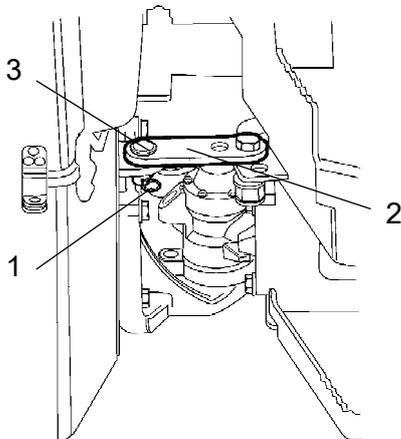


Fig. Steering joint

1. Cotter pin
2. Locking arm
3. Locking bolt

Turn the steering wheel to the straight ahead position.

Switch off the machine. Apply the parking brake.

Pull out the locking pin (1), turn the locking arm (2) to the front frame, secure the locking arm to the front frame half by inserting the locking bolt (3) through the bracket in the front frame and the locking arm.

Secure the position of the locking arm by refitting the locking pin (1).

Lifting the roller

 **The machine's gross weight is specified on the hoisting plate (1). Refer also to the Technical specifications.**



Lifting gear such as chains, steel wires, straps, and lifting hooks must be dimensioned and used in accordance with the applicable safety regulations for lifting devices.



Stand well clear of the hoisted machine! Make sure that the lifting hooks are properly secured.

Weight: refer to the hoisting plate on the roller

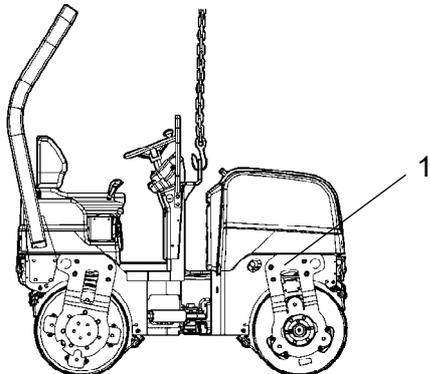


Fig. Roller prepared for lifting
1. Hoisting plate

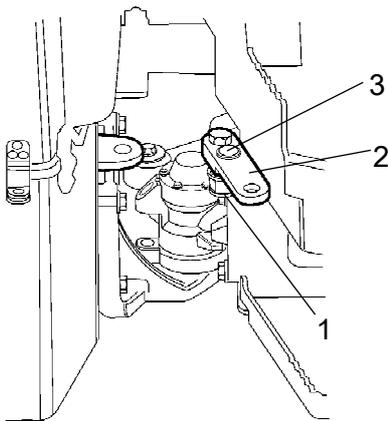


Fig. Articulation
1. Locking pin
2. Locking arm
3. Locking bolt

Unlocking the articulation



Remember to unlock the articulation before operating.

Pull out the locking pin (1), turn the locking arm (2) for the rear frame, secure the locking arm by inserting the locking bolt (3) through the mounting in the rear frame and locking arm. Insert the locking pin.

Transport

Roller prepared for transport

 **Lock the articulation before lifting and transporting. Follow the instructions under the relevant heading.**

Chock the drums (1) and secure the chocks to the transport vehicle.

Place the wooden wedges (2) between drum and frame to avoid overloading of the roller's rubber elements when lashing.

Secure the roller with straps (3) at all four corners as shown below to comply with the applicable load safety requirements. The attachment points are shown on the decals.

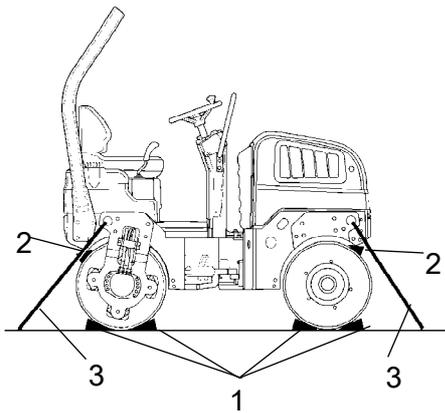


Figure. Arrangement

- 1. Chocks
- 2. Wooden wedges
- 3. Straps



Remember to return the articulation to its unlocked position before starting the roller.

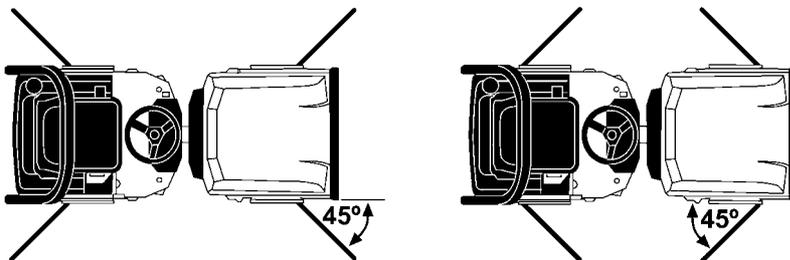


Figure. Securing the machine for loading

Towing/Recovering

The roller can be moved up to 300 meters (330 yards) using the instructions below.

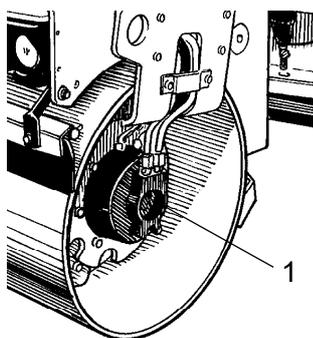


Fig. Drum
1. Propulsor motor, located left front and right rear.



Switch off the diesel engine and push in the emergency stop knob. Chock the drum to prevent the roller from moving when the brakes are disengaged.



The brakes in each propulsion motor must be mechanically released, as described below, before the roller is towed.

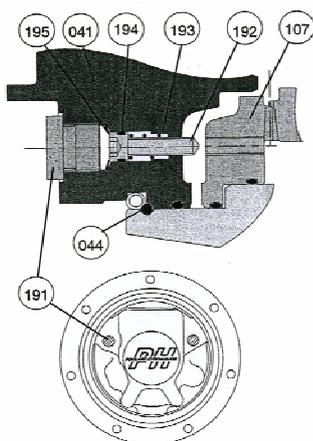


Figure. Releasing the brake

Releasing the brake

1. Remove the 2 plugs (191).
2. Press the screws (192) by pressing together the springs (193) so that they are forced into the brake piston (107) inner thread until the screw head (192) comes into contact with the valve block (041).
3. Continue tightening the two screws (192) alternately a little at a time so that the brake piston (107) releases (screw around 2 turns).



Tightening the screws (192) too hard can damage the inner mechanism



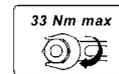
The machine should be started with reactivated brake.

Restored brake

Loosen the two screws (192) fully, and then fit the plugs (191).

Tightening torque

Screws (192)



Plugs (191)

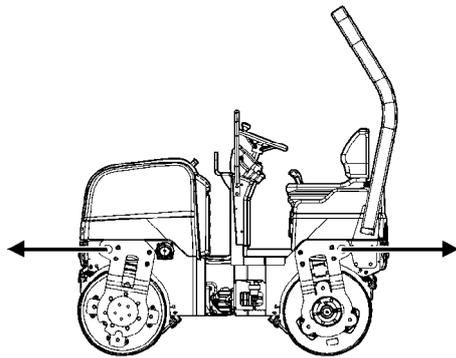
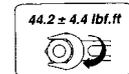


Fig. Towing the roller

Towing the roller



A towing bar must be used when towing, as the roller has no brakes and can only be slowed and stopped by the vehicle towing the roller.



The roller must be towed slowly, max. 3 km/h (2 mph) and for short distances only, max. 300 m (1000 ft).

When towing/recovering a machine, the towing device must be connected to both lifting holes. Pulling forces shall act longitudinally on the machine as illustrated. Max total towing force 50.8 kN (11,430 lbf), 25.4 kN (5,715 lbf) per fork.



Reset the steps taken for towing as described in the towing instructions on the previous page.

Operating instructions - Summary



1. **Follow the SAFETY INSTRUCTIONS specified in the Safety Manual.**
2. Make sure that all instructions in the MAINTENANCE section are followed.
3. Turn the master switch to the ON position.
4. Move the forward/reverse lever to the NEUTRAL position.
5. Set the switch for Manual/Automatic vibration to the 0 position.
6. Set the engine speed control to full speed.
7. Set the emergency stop/reserve brake button in the pulled out position.
8. Start the engine and allow it to warm up.
9. Set the engine speed control to the operating position.



10. **Drive the roller. Operate the forward/reverse lever with care.**



11. **Check the brakes, drive slowly. Remember that the braking distance will be longer if the roller is cold.**
12. Use vibration only when the roller is in motion.
13. Check that the drums are thoroughly watered when watering is required.



14. **IN AN EMERGENCY:**
 - **Press the EMERGENCY STOP BUTTON**
 - **Hold the steering wheel firmly.**
 - **Brace yourself for a sudden stop. The engine stops.**
15. Parking: - Stop the engine and chock the drums.
16. When lifting: - Refer to the relevant section in the Instruction Manual.
17. When towing: - Refer to the relevant section in the Instruction Manual.
18. When transporting: - Refer to the relevant section in the Instruction Manual.
19. When recovering - Refer to the relevant section in the Instruction Manual.

Preventive maintenance

Complete maintenance is necessary for the machine to function satisfactorily and at the lowest possible cost.

The Maintenance section includes the periodic maintenance that must be carried out on the machine.

The recommended maintenance intervals assume that the machine is used in a normal environment and working conditions.

Acceptance and delivery inspection

The machine is tested and adjusted before it leaves the factory.

On arrival, before delivery to the customer, delivery inspection must be conducted as per the check list in the warranty document.

Any transport damage must be immediately reported to the transport company.

Warranty

The warranty is only valid if the stipulated delivery inspection and the separate service inspection have been completed as per the warranty document, and when the machine has been registered for starting under the warranty.

The warranty is not valid if damage has been caused by inadequate service, incorrect use of the machine, the use of lubricants and hydraulic fluids other than those specified in the manual, or if any other adjustments have been made without the requisite authorisation.

Maintenance - Lubricants and symbols

Fluid volumes

Hydraulic reservoir	12 liters	3,2 gal
Engine	4,7 liters	5,0 qts
Drum	3,5 liters	3,7 qts



Always use high-quality lubricants and the amounts recommended. Too much grease or oil can cause overheating, resulting in rapid wear.

DYNAPAC

 ENGINE OIL	Air temperature -15°C - +50°C (5°F-122°F)	Shell Rimula R4 L 15W-40, API CH-4 or equivalent.	AtlasCopco Engine 100 P/N 5580020624 (5 litres)
 HYDRAULIC FLUID	Air temperature -15°C - +40°C (5°F-104°F)	Shell Tellus S2 V68 or equivalent.	AtlasCopco Hydraulic 300 P/N 9106230330 (20 litres)
	Air temperature over +40°C (104°F)	Shell Tellus S2 V100 or equivalent.	
 BIOLOGICAL HYDRAULIC FLUID, Bio-Hydr. PANOLIN	When it leaves the factory, the machine may be filled with biologically degradable fluid. The same type of fluid must be used when changing or topping up.	PANOLIN HLP Synth 46 (www.panolin.com)	
BIOLOGICAL HYDRAULIC FLUID	When it leaves the factory, the machine may be filled with biologically degradable fluid. The same type of fluid must be used when changing or topping up.	BP Biohyd SE-S46	
 DRUM OIL	Air temp. -15°C - +40°C (5°F-104°F)	Shell Spirax S3 AX 80W/90, API GL-5 or equivalent	Dynapac Gear Oil 300 P/N 4812030756 (5 litres), P/N 4812030117 (20 litres), P/N 4812031574 (209 litres)
	Air temp. 0°C (32°F) - above +40°C (104°F)	Shell Spirax AX 85W/140, API GL-5	
 FUEL	See engine manual. To comply with emission requirements for Perkins 403D-11 you must use fuel with a low or extremely low sulphur content.	-	-
 COOLANT	Anti-freeze protection down to about -37°C (-34.6°F)	GlycoShell/Carcoolant 774C or equivalent, (mixed 50/50 with water)	

Maintenance - Lubricants and symbols

 Other fuel and lubricants are required when operating in areas with extremely high or extremely low ambient temperatures. See the 'Special instructions' chapter, or consult Dynapac.

Maintenance symbols

	Engine, oil level		Air filter
	Engine, oil filter		Battery
	Hydraulic reservoir, level		Sprinkler
	Hydraulic fluid, filter		Sprinkler water
	Drum, oil level		Recycling
	Lubricating oil		Fuel filter
	Coolant level		

Maintenance - Maintenance schedule

Service and maintenance points

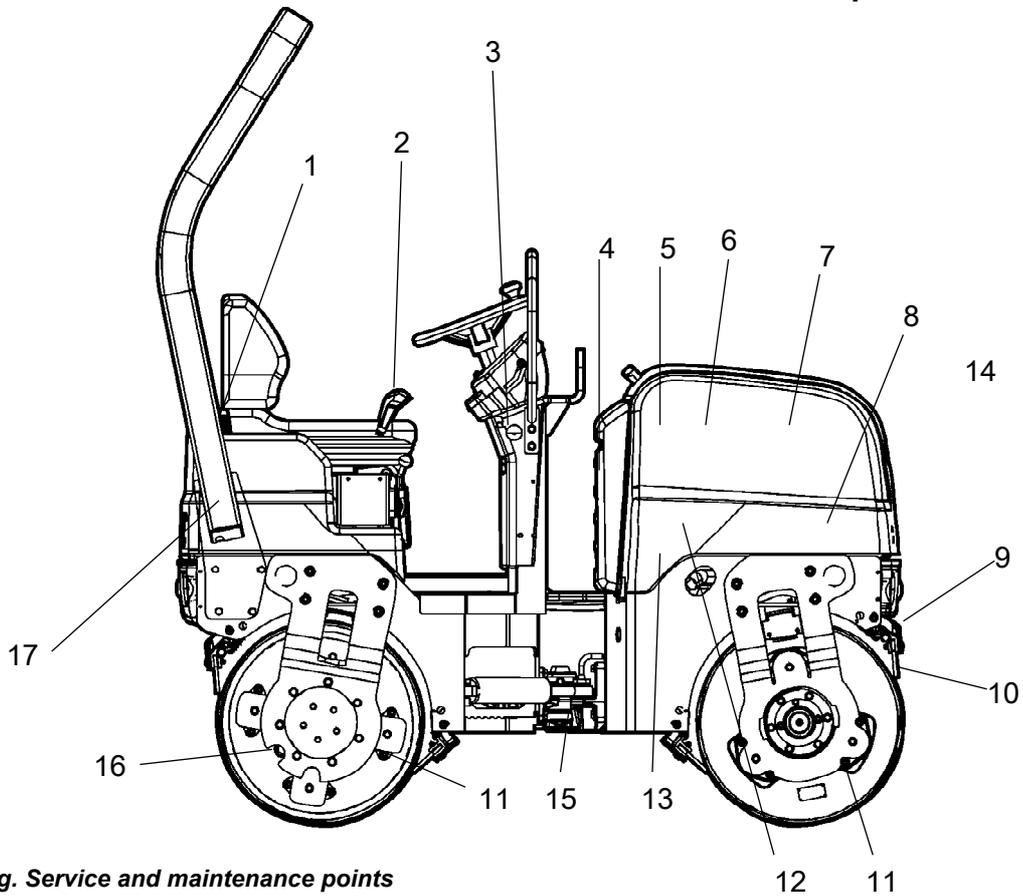


Fig. Service and maintenance points

- | | | |
|-------------------------------------|-------------------------------|------------------------------|
| 1. Water tank, filling | 7. Air cleaner | 13. Hydraulic fluid, filling |
| 2. Forward/Reverse lever | 8. Battery (maintenance free) | 14. Fuel tank, refilling |
| 3. Emergency brake | 9. Sprinkler | 15. (left side) |
| 4. Hydraulic fluid cooler/ radiator | 10. Scrapers | 15. Steering joint |
| 5. Alternator belt | 11. Rubber element | 16. Drums, filling with oil |
| 6. Engine | 12. Hydraulic fluid filter | 17. ROPS |

Maintenance - Maintenance schedule

General

Periodic maintenance should be carried out after the number of hours specified. Use the daily, weekly etc. periods where number of hours cannot be used.



Remove all dirt before filling, when checking oils and fuel and when lubricating using oil or grease.



The manufacturer's instructions found in the engine manual also apply.



Where both operational hours and time intervals are specified, maintenance should be carried out at the point in time that occurs first.

Every 10 hours of operation (Daily)

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
	Before starting up for the first time on that day	
6	Check the engine oil level	Refer to the engine manual
13	Check the hydraulic reservoir level	
4	Check the coolant level	
14	Refuel	
1	Fill the water tanks	
9	Check the sprinkler system	
4	Check for free circulation of cooling air	
10	Check the scraper setting	
	Check the warning lamps	
6	Drain the water separator if necessary	
7	Check the air cleaner indicator	

Maintenance - Maintenance schedule

After the FIRST 50 hours of operation

Refer to the contents to find the page number of the sections referred to !

	Action	Comment
6	Change the fuel filter	Refer to the engine manual
6	Change the engine oil and oil filter	Refer to the engine manual
12	Change the hydraulic fluid filter	

Every 50 hours of operation (Weekly)

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
3	Test the brakes	
7	Empty the air cleaner dust trap	
11	Check rubber elements and bolted joints	

Every 250 hours of operation (Monthly)

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
7	Clean the air cleaner filter element, check that hoses and connectors are tight	
4	Clean the outside of the radiator core.	In dusty environments, as necessary.
2	Check lubrication of controls and pivots	Lubricate as necessary
5	Check fan belt tension and condition	Replace where necessary

Maintenance - Maintenance schedule

Every 500 hours of operation (Yearly)

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
7	Replace the air cleaner filter element, check that hoses and connectors are tight	
6	Change the fuel filter	Refer to the engine manual
6	Change the engine oil and oil filter	Refer to the engine manual
4	Check coolant freezing point. Change the coolant every other year.	
16	Check the oil level in the drums	
13	Check the hydraulic reservoir cover/breather	

Every 1000 hours of operation (Yearly)

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
12	Change the hydraulic fluid filter	
6	Check engine valve clearances	Refer to the engine manual
5	Change the fan belt	Refer to the engine manual

Every 2000 hours of operation (Yearly)

Refer to the contents to find the page number of the sections referred to !

Pos. in fig	Action	Comment
13	Change the hydraulic fluid	
6	Change the engine breather valve	Refer to the engine manual.
16	Change the oil in the drums	
1	Drain and clean the water tank	
14	Drain and clean the fuel tank	
15	Check the condition of the articulation	

Maintenance, 10h



***Park the roller on a level surface.
The engine must be switched off and the
parking brake activated when checking or
adjusting the roller, unless otherwise specified.***



***Ensure that the engine cover is fully open when
work is carried out under the cover.***



Diesel engine Check oil level

Open the engine cover lock and lower the engine cover forwards.

Check the oil level using the dipstick (1). The level should be between the marks. If the level is near the lower mark, top off with fresh engine oil via the filler cap (2). See under the heading lubricants for the correct oil grade.



Never overfill with oil, as this can damage the engine.

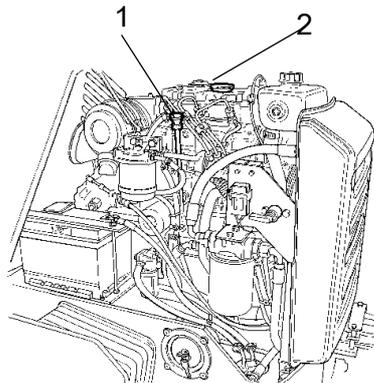


Fig. Engine
1. Dipstick
2. Filler cap



Check - Coolant system

Check that all hoses/hose connectors are intact and tight. Fill with coolant as specified in the lubricants specification.



Take great care when opening the radiator cap while the engine is hot. Wear protective gloves and goggles.



Also check the freezing point. Change the coolant every other year.

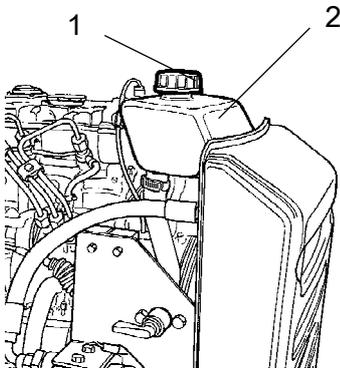


Figure. Cooling water container
1. Filler cap
2. Level marking



Hydraulic reservoir, Level check - Filling

Wipe the sight glass (1) clean. Check that the fluid level is between the min. and max. markings. Where required, top off with fresh hydraulic fluid through the filler hose (2).

See under the heading 'Lubricants' for the correct fluid grade.

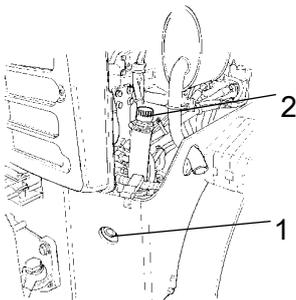


Fig. Hydraulic reservoir
1. Sight glass
2. Filler hose



Water tank - Filling



Unscrew the tank cap (1), and fill with clean water.

Fill the water tank; it holds 110 liters.



Only additive: A small amount of environmentally friendly antifreeze.

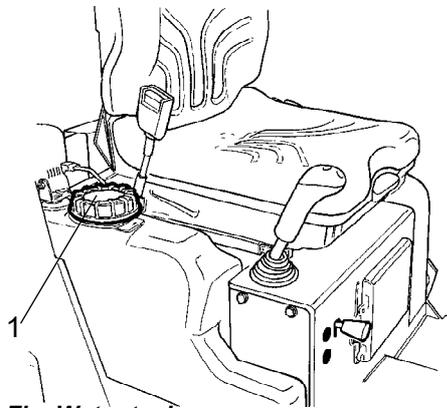


Fig. Water tank
1. Tank cap



Sprinkler system - Check, cleaning

Check that the holes in the sprinkler nozzles (1) are not blocked. Clean where necessary.

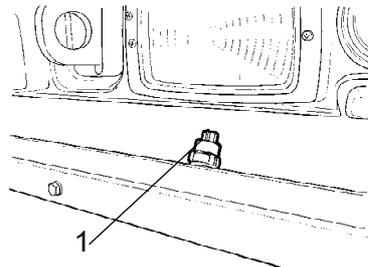


Fig. Sprinkler system
1. Sprinkler nozzles



Sprinkler system - Check, cleaning

Check that the water filter (1) is not blocked. Clean where necessary. Clean the water filter by unscrewing the filter's lower section, and clean the strainer and filter housing. Reassemble in the reverse order.

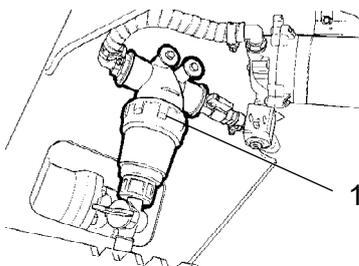


Fig. Bay under the floor
1. Water filter

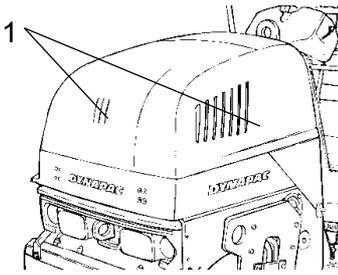


Fig. Engine cover
1. Cooling air grille/engine

Air circulation - Check

Check that the circulation of air to the engine through the grille in the engine cover is unobstructed.

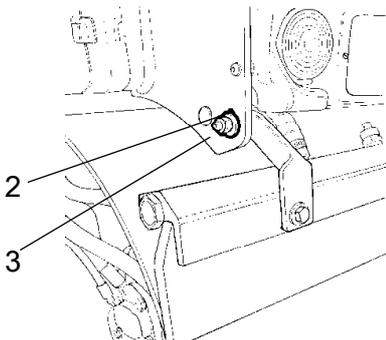


Fig. Front scrapers in transport position
2. Locking nut
3. Mounting plate

Scrapers - Check, adjustment

Make sure that the scrapers are undamaged. Adjust the scrapers if necessary in the following way:

For firmer application of the scraper, undo the locking nut (2) and adjust it until the desired application is achieved.

Lock the setting by tightening the lock nut against the mounting bracket (3).

Adjust the pressure on both scraper brackets.

To set a lower scraper pressure, adjust in the reverse order to the above.

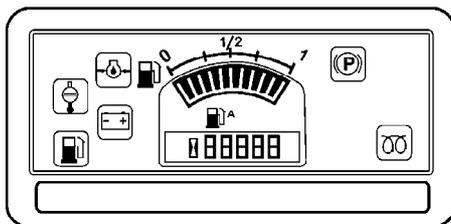


Fig. Control panel.

Warning lamps - Check

Check that the warning lamps on the control panel function.



Check - Drainage - Water separator

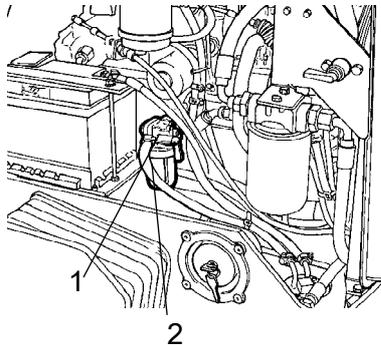


Fig. Water separator
1. Water separator
2. Cup

Unscrew the cup (2) and empty.



Deliver the drained fluid to waste handling.



Air cleaner indicator

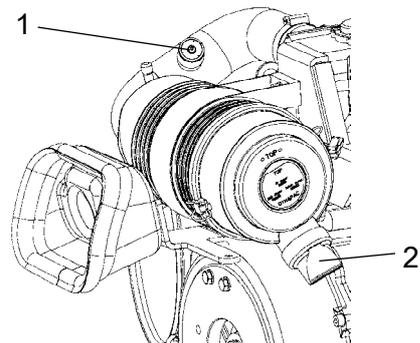


Fig. Air cleaner
1. Indicator
2. Dust pouch

If the indicator (1) on the air cleaner is red, the air cleaner dust trap (2) must be emptied. The dust trap is emptied by pressing the rubber bellows using the fingers. Also check whether the air hoses are intact.

Clean the air cleaner when operated in extremely dusty environments.



Refueling

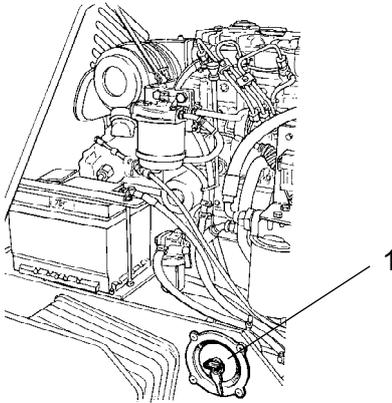


Fig. Left side
1. Filler pipe/cap

Refuel the tank every day before starting work. Open the tank cap and fill through the filler pipe (1).



Never refuel while the engine is running. Do not smoke and avoid spilling fuel.



Stop the engine. Short circuit the fueling nozzle during refueling by pressing it against the filler pipe (1)

The tank holds 23 liters (6.1 gal) of fuel.



Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.

Maintenance - 50h



Park the roller on a level surface. The engine must be switched off and the parking brake activated when checking or adjusting the roller, unless otherwise specified.



Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.



Ensure that the engine cover is fully open when work is being carried out under it



After the first 50 hours of operation, the oil filters should be changed.



Brakes - Check



Check operation of the brakes as follows:

Run the roller very slowly forward. Hold the steering wheel firmly and brace yourself for a sudden stop.

Press in the emergency stop button (3). The roller will stop abruptly and the engine will switch off.

After testing the brakes, set the forward/reverse lever in neutral.

Pull out the emergency stop button (3). Start the engine.

The roller is now ready for operation.

Refer also to the section in the manual on operation.

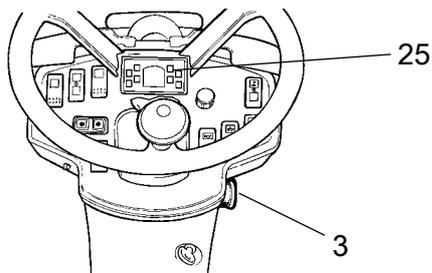


Figure. Instrument panel
3. Emergency stop
25. Parking brake lamp



Air cleaner - emptying

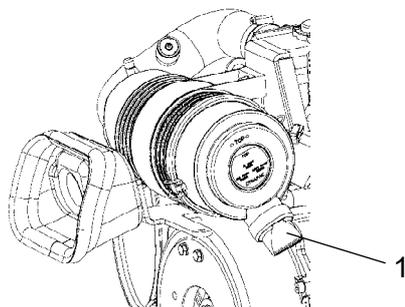


Fig. Air cleaner
1. Dust trap

Empty the air cleaner dust trap (1) through pressing the rubber bellows using the fingers. Check also that the air hoses are intact.

Clean the air cleaner when operated in extremely dusty environments .

Refer also to the section in the manual on operation.

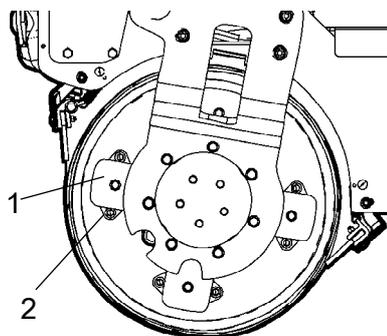


Figure. Drum suspension
1. Rubber element
2. Fastening screws

Rubber elements and fastening screws - Check

Check all the rubber elements (1), and replace all the elements if more than 20% of them on one side of the drum are cracked deeper than 10-15 mm.

Use a the blade of a knife or pointed object to check.

Check also that the screw fasteners (2) are tightened.



The screws on the rubber elements are sealed with Loctite. Check the rubber elements on both sides of the roller.

Maintenance - 250h



Park the roller on a level surface. The engine must be switched off and the parking brake activated when checking or adjusting the roller, unless otherwise specified.



Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.



Ensure that the engine cover is fully open when work is being carried out under it



Air cleaner - Cleaning - Change

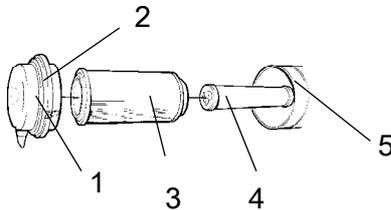


Fig. Air cleaner

- 1. Catches**
- 2. Cover**
- 3. Main filter**
- 4. Backup filter**
- 5. Filter housing**

Clean the air cleaner. Remove the main filter (3) by undoing the catches (1), and then the cover (2).

Check that the filter element is undamaged. Clean the element by banging it against your hand or other soft object.

Then blow clean with compressed air (max 5 bars) from the inside of the filter. Also clean the filter housing (5) and the cover (2).



Replace the filter cartridge after 5 cleanings or more frequently.

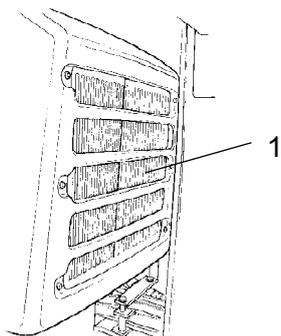


Fig. Engine compartment
1. Hydraulic fluid cooler

Hydraulic fluid cooler - Cleaning

Clean the hydraulic fluid cooler's cooling flanges, ideally with compressed air. Blow the cooler clean by blowing air from the inside outwards.



Wear gloves and eye protectors when working with compressed air.



Forward/Reverse controls and joints - Check and lubrication

Remove the plate (1). Check the friction of the forward/reverse controls. The friction screws should be set so that the forward/reverse lever remains in the position in which it is set whilst the machine is operated. The control's '0 position' is determined by a screw which engages with the groove on the shaft between the controls.

If the control begins to be stiff after a longer period of use, lubricate the controls by the bearings and the control cable with a few drops of oil.

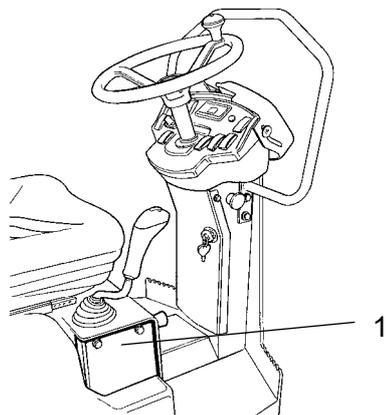


Fig. Forward/Reverse lever
1. Plate

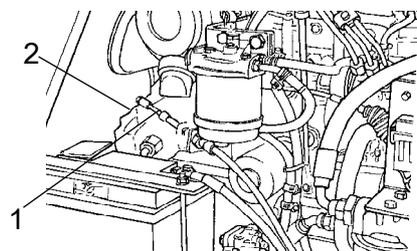


Fig. Engine compartment
1. F/R-control cable
2. Propulsion pump

If the forward/reverse lever still is stiff after the above adjustments, lubricate the other end of the control cable with a few drops of oil. The cable is located on the top of the propulsion pump.

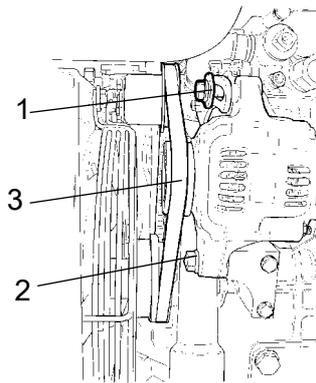


Fig. Alternator viewed from the front
1. Mounting screw
2. Mounting screw
3. Alternator belt

Alternator belt - checking tension - Change



Switch off the engine, disconnect the power and switch on the emergency brake button.

If the alternator belt (3) can be pressed in by hand around 10 mm at a position half way between the pulleys, it is correctly tensioned. If the belt needs to be tightened, carry out the following.

Undo the two hexagonal socket screws (1) and (2).

Press the alternator so that the belt is tensioned correctly, as described above.

Tighten first screw (1) and then screw (2). Check that the belt still has the correct tension after tightening.

Replace the alternator belt as required or at the latest at the 1000h service.

Maintenance - 500h



Park the roller on a level surface. The engine must be switched off and the parking brake activated when checking or adjusting the roller, unless otherwise specified.



Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.



Ensure that the engine cover is fully open when work is being carried out under it



Air cleaner - Cleaning - Change

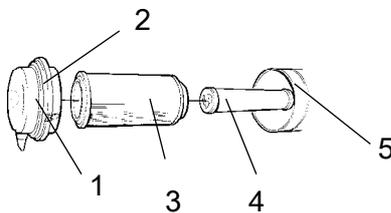


Fig. Air cleaner

- 1. Catches**
- 2. Cover**
- 3. Main filter**
- 4. Backup filter**
- 5. Filter housing**

Clean the air cleaner. Remove the main filter (3) by undoing the catches (1), and then the cover (2).

Check that the filter element is undamaged. Clean the element by banging it against your hand or other soft object.

Then blow clean with compressed air (max 5 bars) from the inside of the filter. Also clean the filter housing (5) and the cover (2).



Replace the filter cartridge after 5 cleanings or more frequently.



Hydraulic reservoir - Check/venting

Unscrew and make sure that the reservoir cap is not blocked. Air must have unobstructed passage through the cap in both directions.

If blocked in either direction, clean with a little diesel oil and blow with compressed air until unblocked or replace the cap with a new one.



Wear eye protectors and gloves when working with compressed air.

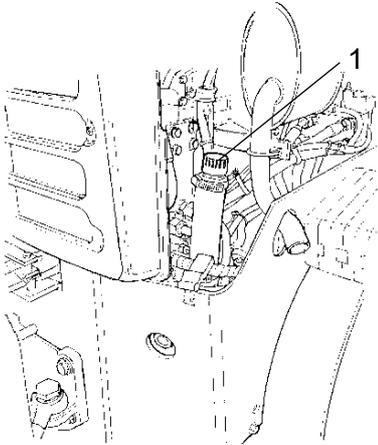


Figure. Engine compartment, right side
1. Hydraulic fluid tank cap



Engine oil and oil filter - Change

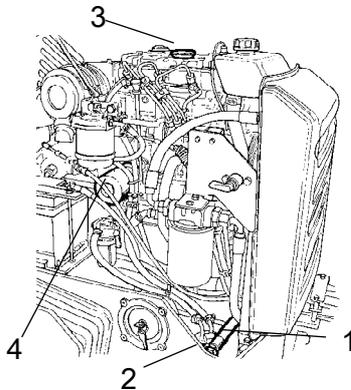


Fig. Engine compartment left side

1. Drain hose
2. Plug
3. Filler cap
4. Oil filter

Run the engine until it is warm before draining the oil .



Switch off the engine and push in the emergency brake button.



Take great care when draining fluids and oils. Wear protective gloves and goggles.

Set a container which can hold at least 5 liters (1,3 gal) under the drain plug (2).

Undo the oil filler cap (3), and undo the plug (2) in the end of the drain hose (1). Let all the engine oil flow out.



Deliver the drained oil to special waste handling.



Refer to the engine manual for detailed instructions when changing oil and filters.

Remove the oil filter (4) and fit a new filter.

Collect any spillage.

Fit the drain plug (2) to the end of the hose.

Fill with fresh engine oil. See under the heading lubricants, for the correct oil grade. Fit the filler cap (3) and check that the oil level is correct using the dipstick.

Start the engine and allow it to idle for a few minutes. During this time, check around the oil filter for leaks.

Switch off the engine, wait for a minute or so and then check the oil level. Top up with more oil if necessary.



Check - Coolant system

Check that all hoses/hose connectors are intact and tight. Fill with coolant as specified in the lubricants specification.



Take great care when opening the radiator cap while the engine is hot. Wear protective gloves and goggles.



Also check the freezing point. Change the coolant every other year.

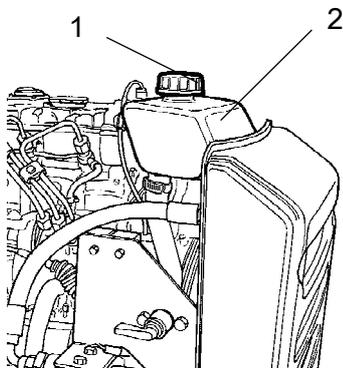


Figure. Cooling water container
1. Filler cap
2. Level marking



Drum - Checking the oil level

Park the roller on a level surface, and drive the roller slowly until the oil plug (1) is in the middle of the semicircle shaped notch in the drum suspension.



Switch off the engine, disconnect the power and push in the emergency stop button.

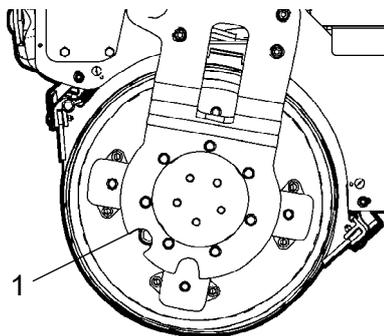


Fig. Drum drive side
1. Oil plug

Unscrew the plug and check that the oil level reaches the hole's lower edge. If necessary, top off with fresh transmission fluid. See under the heading lubricants for correct fluid grade.

Clean the magnetic oil plug (1) from any metallic residue, and refit the plug.

Maintenance - 1000h



Park the roller on a level surface. The engine must be switched off and the parking brake activated when checking or adjusting the roller, unless otherwise specified.



Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.



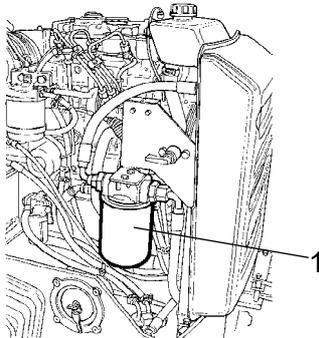
Ensure that the engine cover is fully open when work is being carried out under it



Hydraulic fluid filter - Change



Remove the filter (1) and deliver to special waste handling. This is a single-use filter and cannot be cleaned.



**Fig. Engine compartment, left side
1. Hydraulic fluid filter**

Thoroughly clean the filter holder sealing surface.

Apply a thin coat of fresh hydraulic fluid to the rubber gasket on the new filter.

Screw the filter on by hand, firstly until the filter gasket makes contact with the filter base. Then rotate a further $\frac{1}{2}$ turn.



Do not over-tighten. The seal can be damaged.

Start the engine and check that the filter does not leak.

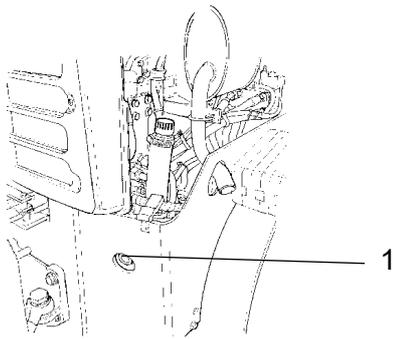


Fig. Engine compartment, right side
1. Sight glass

Check the hydraulic oil level in the sight glass (1) and top off where necessary. See under the heading 'Every 10 hours of operation'.

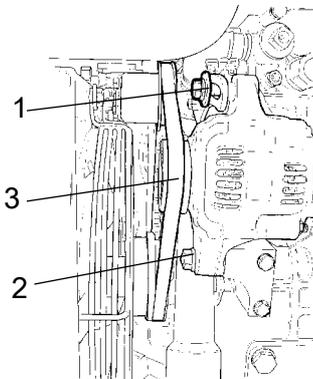


Fig. Alternator viewed from the front
1. Mounting screw
2. Mounting screw
3. Alternator belt

Alternator belt - Checking tension - Change



Switch off the engine, disconnect the power and switch on the emergency brake button.

Undo the two hexagonal socket screws (1) and (2). Bend off the old alternator belt and replace with a new

Press the alternator across so that the alternator belt is tensioned to the measurement given below.

When the alternator belt (3) can be pressed by hand in around 10 mm halfway between the pulleys, it is correctly tensioned.

Tighten first screw (1) and then screw (2). Check that the belt still has the correct tension after tightening.

Maintenance - 2000h



Park the roller on a level surface. The engine must be switched off and the parking brake activated when checking or adjusting the roller, unless otherwise specified.



Ensure that there is good ventilation (air extraction) if the engine is run indoors. Risk of carbon monoxide poisoning.



Ensure that the engine cover is fully open when work is being carried out under it



Drum - Changing the oil

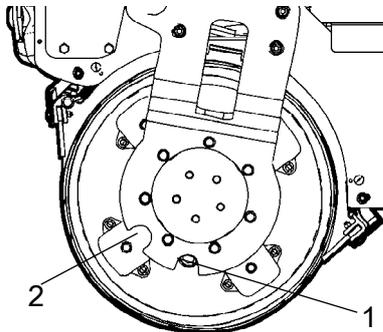


Fig. Drum, vibration side
1. Oil plug (1) in position for draining the oil.
2. The oil plug position for level check and filling.

Park the roller on a level surface, and drive the roller slowly until the plug (1) is in the bottom position.



Switch off the engine, disconnect the power and push in the emergency stop button.

Place a receptacle that will hold at least 4 liters (1 gal) under the plug.

Remove the plug (1) and let the oil run out.



Deliver the drained oil to special waste handling.

Refit the plug. Top up with new oil in position 2. See 'Every 500 hours of operation' for filling oil.



Water tank - Cleaning



Keep in mind that there is a risk of freezing in winter. Drain the tank, pump and lines.

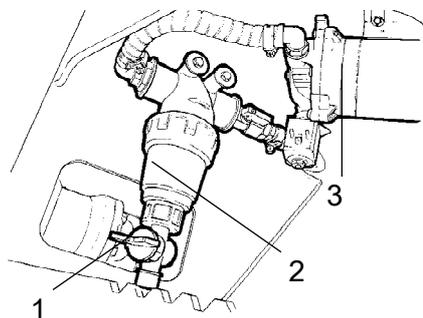


Fig. Bay under the floor
1. Drainage tap
2. Water filter
3. Water pump

Drain the tank through the drainage tap (1) alongside the filter.

Clean the tanks with water and a suitable detergent for plastic surfaces.

Clean the water filter (2). Fill the tank with water and check that the sprinkler functions.



The water tanks are made of plastic (polyethylene) and are recyclable.



Fuel tank - Cleaning

It is easiest to clean the tank when it is almost empty.

Pump out any bottom sediment using an external pump.

To remove any additional bottom sediment, fill the tank with two liters of diesel, and then pump it out using the external pump.



Collect in a container which holds at least 28 liters and deliver to special waste handling.



Keep in mind fire risk when handling fuel.

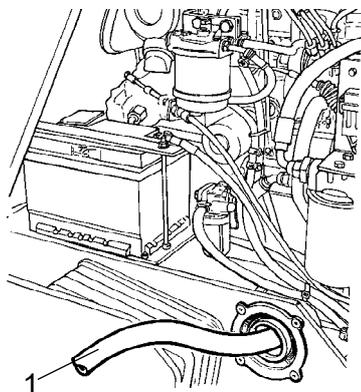


Fig. Fuel tank
1. Hose from external pump



The fuel tank is made of plastic (polyethylene) and is recyclable.

Steering joint - Check

Inspect the steering joint to detect any damage or cracks.

Check and tighten any loose bolts.

Check also for any stiffness and play in the steering joint. Rectify if necessary.

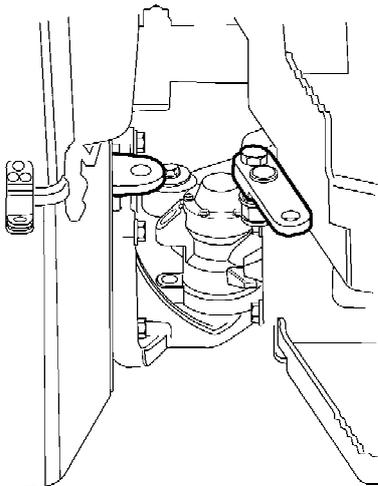
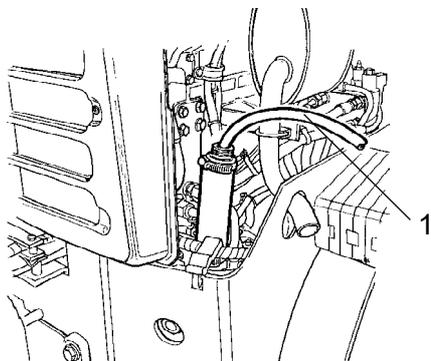


Fig. Steering joint



Hydraulic reservoir - fluid change



**Fig. Hydraulic reservoir
1. Draining**

Use an external drainage pump when draining/emptying the hydraulic reservoir.



Risk of burn injuries when draining hot oil. Wear protective gloves and goggles.

Unscrew the tank cap. Place the pump's suction hose in the filler/drain outlet in the hydraulic tank. Place the other hose in a container.



Use a receptacle that holds at least 15 liters (4 gal).

Start the pump so that it sucks out the fluid from the tank.

Check that the hose to the pump reaches the bottom of the hydraulic reservoir to ensure that as much of the fluid as possible is drained.



Collect the oil and deliver to special waste handling.

Fill up with the recommended hydraulic fluid to the correct level. Replace the cap on the tank and wipe clean.

Change the hydraulic fluid filter, see under heading 'Every 1000 hours of operation'.

Start the engine and operate the various hydraulic functions. Check the level in the reservoir and top off as required.

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