

Operating Instruction/Maintenance Instruction

Original Operating Instructions

DRP25D


Reversible plate



S/N 101 925 43 1001>


DL8 207 04 EN

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 **WARNING:** Breathing diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

- Always start and operate the engine in a well-ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- Do not modify or tamper with the exhaust system.
- Do not idle the engine except as necessary.

For more information go to www.P65warnings.ca.gov/diesel.

 **WARNING:** Crude oil, gasoline, diesel fuel and other petroleum products can expose you to chemicals including toluene and benzene, which are known to the State of California to cause cancer and birth defects or other reproductive harm.

These exposures can occur in and around oil fields, refineries, chemical plants, transport and storage operations such as pipelines, marine terminals, tank trucks and other facilities and equipment.

For more information go to www.P65Warnings.ca.gov/petroleum.

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1.1 Foreword

These operating and maintenance instructions are part of your machine.

They provide necessary information to operate your machine safely and properly.

They also contain information on required operating, maintenance and repair measures.

Carefully read the operating and maintenance instructions before taking your machine into operation.

Please observe the safety regulations strictly and follow all instructions to ensure safe operation.

If you are not yet acquainted with the indicators and control elements on this machine, you should thoroughly read the corresponding chapter ↪ *Chapter 4 'Indicators and control elements' on page 41.*

The description of the individual operating steps including the notes on safety to be followed can be found in chapter "Operation" ↪ *Chapter 6 'Operation' on page 53.*

Before every start up, carry out all required visual inspections and function tests ↪ *Chapter 5 'Checks prior to start up' on page 47.*

Ensure the compliance with the specified operating, maintenance and repair measures to maintain the functional safety of your machine.

A description of all necessary maintenance work, maintenance intervals as well as information on fuels and lubricants can be found in the chapter "Maintenance" ↪ *Chapter 8 'Maintenance' on page 67.*

Do not service or repair your machine by yourself to avoid harming persons or damaging material or environment.

The machine must only be serviced and repaired by qualified and authorised personnel.

Contact our customer service to carry out the required maintenance work or necessary repairs.

In case of operating errors, inadequate maintenance or the use of unapproved fuels and lubricants all warranty claims will become null and void.

For your own personal safety you should only use original parts from Dynapac.

For your machine we offer service kits to make maintenance easier.

In the course of technical development we reserve the right for technical modifications without prior notification.

These operating and maintenance instructions are also available in other languages.

Apart from that, you can also order the spare parts catalogue against the serial number of your machine.

The above notes do not constitute an extension of the warranty and liability conditions specified in the general sales and delivery conditions of Dynapac GmbH.

We wish you successful work with your Dynapac machine.

1.2 Machine type plate and engine type plate

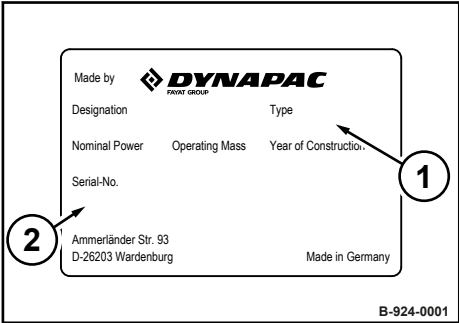


Fig. 1: Machine type plate (example)

Please enter here:	
Machine type (1):	
Serial number (2):	

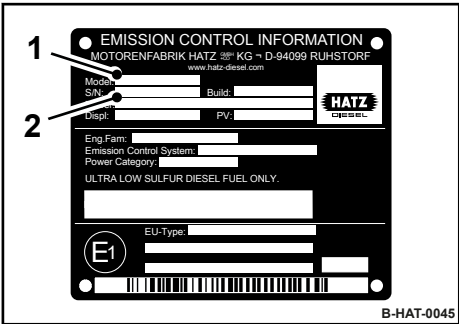


Fig. 2

Please enter here:	
Engine type (1):	
Engine number (2):	

Technical data

Dimensions

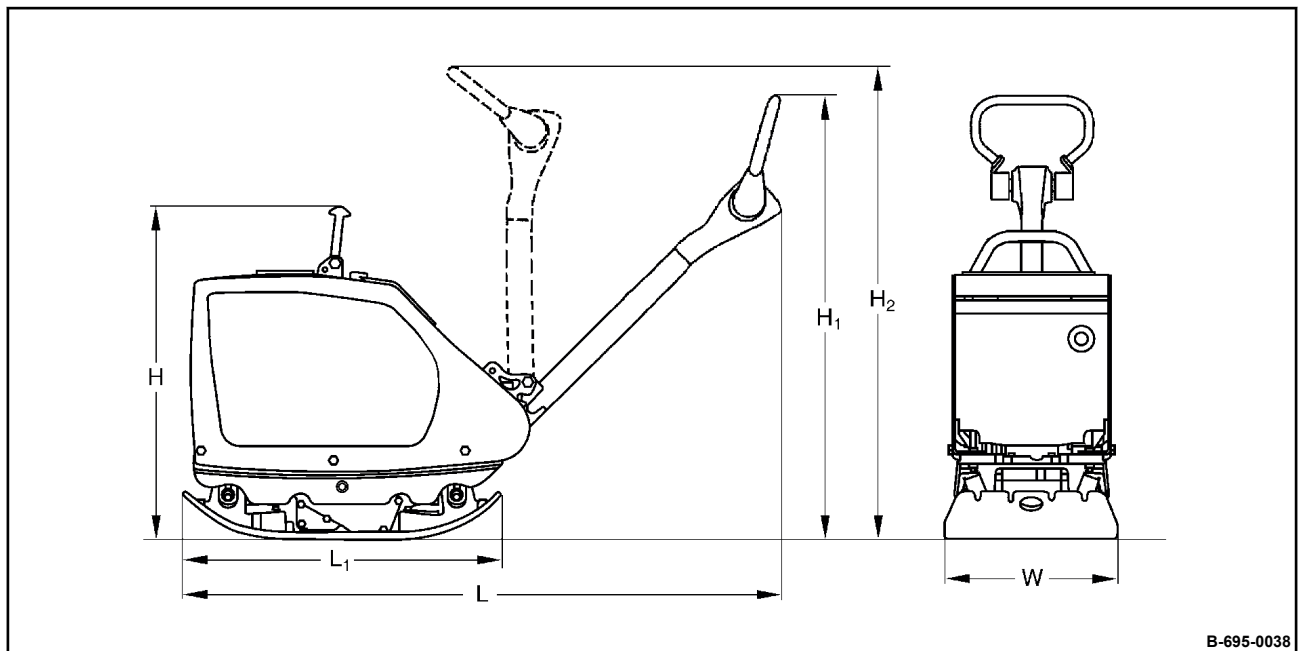


Fig. 3

H	H ₁	H ₂	L	L ₁	W
700 (27.6)	1030 (40.6)	1150 (45.3)	1405 (55.3)	762 (30.0)	600 (23.6)

Dimensions in millimetres
(Dimensions in inch)

Weights		
Operating weight	280 (618)	kg (lbs)
Basic weight	277 (611)	kg (lbs)
Transport wheels <i>(optional equipment)</i>	+ 5 (+ 11)	kg (lbs)

Travel characteristics		
Max. working speed	27 (89)	m/min (ft/min)
Max. gradeability (soil and weather dependent)	32	%

Technical data – Noise and vibration data

Drive		
Engine manufacturer	Hatz	
Type	1B20	
Cooling	Air	
Number of cylinders	1	
Rated power ISO 3046	3.1 (4.2)	kW (hp)
Rated speed	3000	min ⁻¹
Drive system	mechanical	

Exciter system		
Frequency	80 (4800)	Hz (vpm)
Centrifugal force	40 (8992)	kN (lbf)
Amplitude	1.40 (0.055)	mm (in)

Filling capacities		
Fuel (diesel)	3.0 (0.8)	l (gal us)

2.1 Noise and vibration data

The following noise and vibration data were determined in accordance with the following guidelines under equipment specific conditions and by using harmonized standards:

- EU Machine Directive edition 2006/42/EU
- Noise Emission Directive 2000/14/EU, Noise Protection Directive 2003/10/EU
- Vibration Protection Directive 2002/44/EU

During operation these values may vary because of the prevailing operating conditions.

2.1.1 Noise data

Sound pressure level at the operator's stand

L_{pA} = 94 dB(A), determined acc. to ISO 11201 and EN 500.

Technical data – Noise and vibration data



WARNING!

Loss of hearing caused by too high noise burdens!

- Wear your personal protective equipment (ear protection).

Guaranteed sound power level

$L_{WA} = 108 \text{ dB(A)}$, determined acc. to ISO 3744 and EN 500.

2.1.2 Vibration data

Vector total of the weighted effective acceleration in three orthogonal directions:

Total vibration value $a_{hv} \leq 2.5 \text{ m/s}^2$ on crushed rock determined acc. to ISO 5349 and EN 500.

Associated uncertainty $K = 0.5 \text{ m/s}^2$, determined acc. to EN 12096.

Observe the daily vibration load (work safety acc. to 2002/44/EC).

3.1 Basic prerequisites

3.1.1 General

This machine has been built in compliance with the latest technical standard and complies with the applicable regulations and technical rules.

However, dangers for persons and property may arise from this machine, if:

- it is used for purposes other than the ones it is intended for,
- it is operated by untrained personnel,
- it is changed or converted in an unprofessional way,
- the safety instructions are not observed.

Each person involved in the operation, maintenance and repair of the machine must therefore read and comply with these safety regulations. If necessary, the operating company must obtain the relevant signatures as confirmation.

Furthermore, the following obviously also applies:

- applicable accident prevention instructions,
- generally accepted safety and road traffic regulations,
- country/state specific safety regulations.

It is the duty of the operator to be acquainted with the safety regulations and to apply these accordingly. This also applies for local regulations and regulations concerning different types of handling activities. Should the recommendations in these instructions be different from the regulations valid in your country, you must comply with the safety regulations valid in your country.

3.1.2 Explanation of signal words used



DANGER!

Danger to life if failing to comply!

Sections marked accordingly indicate an extremely dangerous situation that could lead to fatal or severe injuries, if this warning is disregarded.



WARNING!

Danger to life or danger of severe injuries if failing to comply!

Sections marked accordingly indicate a dangerous situation that could lead to fatal or severe injuries, if this warning is disregarded.

Concerning your safety – Basic prerequisites



CAUTION!

Danger of injury if failing to comply!

Sections marked accordingly indicate a dangerous situation that could lead to fatal or severe injuries, if this warning is disregarded.



NOTICE!

Danger of material damage if failing to comply!

Sections marked accordingly indicate possible dangers for machines or components.



Sections marked accordingly indicate technical information or notes on using the machine or its components.



ENVIRONMENT!

Environmental damage if failing to comply!

Paragraphs marked accordingly indicate practices for safe and environment-friendly disposal of fuels and lubricants as well as replacement parts.

3.1.3 Personal protective equipment

Depending on the work to be carried out, personal protective equipment is required (to be provided by the operating company):



Working clothes

Tight fitting working clothes with low tear resistance, tight sleeves and without any projecting parts protect against being caught by moving components.



Safety shoes






To protect against heavy falling parts and slipping on slippery ground.



Protective gloves

To protect the hands against excoriation, punctures or deep injuries, against irritating and caustic substances as well as against burns.

Concerning your safety – Basic prerequisites

	Safety goggles	To protect the eyes against airborne particles and squirting fluids.
	Face protection	To protect the face against airborne particles and squirting fluids.
	Hard hat	To protect the head against falling parts and to protect against injuries.
	Hearing protection	To protect hearing against excessive noise.
	Respiratory protection	To protect respiratory tracts against substances or particles.

3.1.4 Intended use

This machine is intended for commercial use only.

The machine must only be used for:

- Compaction of all types of soils
- Repair work on all types of soil
- Paving of walkways
- Work in trenches
- Underfilling and compaction of hard shoulders

Intended use also includes compliance with the specified operating, maintenance and repair measures.

3.1.5 Improper use

Dangers may arise with the machine if it is used other than for its intended purpose.

Any hazard caused by improper use is the sole responsibility of the operating company or driver/operator; the manufacturer cannot be held liable.

Examples of improper use are:

- Dragging the machine along as a measure of transportation
- Shoving the machine off the transport vehicle
- Attaching an additional weight to the machine

It is not permitted to stand on the machine while working.

Lifting tackle must be removed before starting work.

Starting and operating the machine in explosive environments and in underground mining is prohibited.

The lifting and lashing points specified in these instructions must be used. It is prohibited to use other lifting and lashing points (e.g. guide handle, steering rod).

3.1.6 Estimated service life of the machine

If the following general conditions are met, the service life of the machine is usually in the range of several thousand operating hours:

- Regular safety inspections by an expert / qualified person
- Performance of the prescribed maintenance work within the specified time
- Immediate performance of necessary repair work
- Exclusive use of original spare parts

3.2 Definition of responsible persons

3.2.1 Operating company

The operating company is the natural or juridical person who uses the machine or in who's name the machine is used.

The operating company must make sure that the machine is only used for the purpose it is intended for and in strict compliance with the safety regulations mentioned in these operating and maintenance instructions.

The operating company must determine and assess the danger in its company. It must then take appropriate action to ensure health and safety at work for its employees and point out any remaining dangers.

The operating company must determine whether there are special operational hazards such as a toxic atmosphere or limiting soil conditions. Such conditions require special, additional measures to remove or reduce the hazard.

The operating company must make sure that all users read and understand the information concerning safety.

The operating company is responsible for the planning and professional execution of regular safety inspections.

3.2.2 Expert / qualified person

An expert / qualified person is a person who, based on his/her professional education and experience, has profound knowledge in the field of construction equipment and the machine in question in particular.

This person is acquainted with the applicable governmental industrial safety regulations, accident prevention instructions, guidelines and generally acknowledged technical rules and regulations (standards, directives, technical rules of other member states of the European Union or other contractual states concerning the agreement about the European Economic Area) in as far as is necessary to be able to judge the safe condition of this machine.

3.2.3 Driver / operator

This machine must only be operated by trained, instructed persons entrusted by the operating company aged 18 or more.

Observe your local laws and regulations.

Rights, obligations and rules of conduct for driver or operator:

The driver or operator must:

- be instructed about his rights and obligations,
- wear protective equipment as appropriate for the application,
- have read and understood the operating instructions,

Concerning your safety – Definition of responsible persons

- have made himself familiar with the operation of the machine,
- be physically and psychologically able to drive and operate the machine.

Persons under the influence of alcohol, medication or drugs are not allowed to operate, service or repair the machine.

Maintenance and repair work requires specific knowledge and must therefore only be performed by trained specialists.

3.3 Basic safety regulations for safe operation

3.3.1 Remaining dangers, remaining risks

Despite careful work and compliance with standards and regulations it cannot be ruled out that further dangers may arise when working with and handling the machine.

Both the machine as well as all other system components comply with the currently valid safety regulations. Nevertheless, remaining risks cannot be ruled out completely, even when using the machine for the purpose it is intended for and following all information given in the operating instructions.

A remaining risk can also not be excluded beyond the actual danger zone of the machine. Persons remaining in this area must pay particular attention to the machine, so that they can react immediately in case of a possible malfunction, an incident or failure etc.

All persons remaining in the area of the machine must be informed about the dangers that arise from the operation of the machine.

3.3.2 Regular safety inspections

Have the machine inspected by an expert / qualified person as required for the conditions the machine is working under, but at least once every year.

3.3.3 Modifications and alterations to the machine

Unauthorized changes to the machine are prohibited for safety reasons.

Original parts and accessories have been specially designed for this machine.

We wish to make explicitly clear that we have not tested or approved any parts or accessories not supplied by us.

The installation and/or use of such products may have an adverse effect on the active and/or passive safety.

3.3.4 Damage, defects, misuse of safety devices

Machines which are not safe to operate or in traffic must be immediately taken out of service and shall not be used, until these deficiencies have been properly rectified.

Safety installations and switches must neither be removed nor must they be made ineffective.

3.4 Handling fuels and lubricants

3.4.1 Preliminary remarks

The operating company must ensure that all professional users have read and follow the corresponding safety data sheets for the individual fuels and lubricants.

Safety data sheets provide valuable information about the following characteristics:

- name of substance
- possible dangers
- composition / information on constituents
- first-aid measures
- fire fighting measures
- measures in case of accidental release
- handling and storage
- limitation and monitoring of exposure / personal protective equipment
- physical and chemical properties
- stability and reactivity
- toxicological data
- environmental data
- notes on waste disposal
- information on transport
- legislation
- other data

3.4.2 Safety regulations and environmental protection regulations for handling diesel fuel

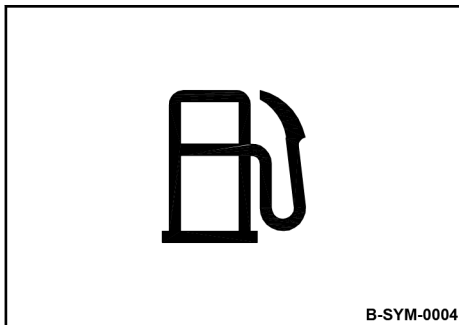


Fig. 4



WARNING!

Danger of burning by ignited diesel fuel!

- Do not allow diesel fuel to come into contact with hot components.
- Smoking and open fire is prohibited!
- Wear your personal protective equipment (protective gloves, protective clothing).



CAUTION!

Health hazard caused by contact with diesel fuel!

- Wear your personal protective equipment (protective gloves, protective clothing).
- Do not inhale any fuel fumes.
- Avoid contact.



CAUTION!

Danger of slipping on spilled diesel fuel!

- Immediately bind spilled diesel fuel with an oil-binding agent.



ENVIRONMENT!

Diesel fuel is an environmentally hazardous substance!

- Always keep diesel fuel in proper containers.
- Immediately bind spilled diesel fuel with an oil-binding agent and dispose of properly.
- Dispose of diesel fuel and fuel filters according to regulations.

3.4.3 Safety regulations and environmental protection regulations for handling oil

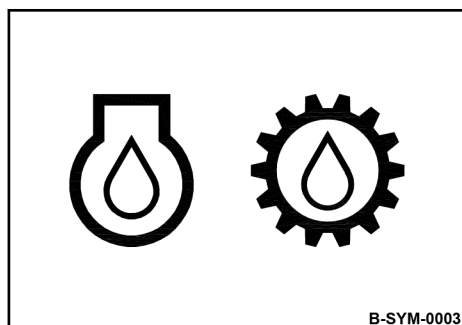


Fig. 5



WARNING!

Danger of burning by ignited oil!

- Do not allow oil to come into contact with hot components.
- Smoking and open fire is prohibited!
- Wear your personal protective equipment (protective gloves, protective clothing).



CAUTION!

Health hazard caused by contact with oil!

- Wear your personal protective equipment (protective gloves, protective clothing).
- Do not inhale any oil vapours.
- Avoid contact.



CAUTION!

Danger of slipping on spilled oil!

- Immediately bind spilled oil with an oil-binding agent.



ENVIRONMENT!

Oil is an environmentally hazardous substance!

- Always keep oil in proper containers.
- Immediately bind spilled oil with an oil-binding agent.
- Dispose of oil and oil filter according to regulations.

3.4.4 Safety regulations and environmental protection regulations for handling hydraulic oil

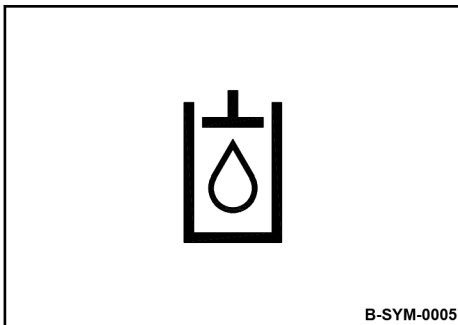


Fig. 6



WARNING!

Danger of injury caused by escaping pressure fluid!

- Always depressurize the hydraulic system before starting work in the hydraulic system.
- Wear your personal protective equipment (protective gloves, protective clothing, goggles).



Should pressure fluid penetrate the skin, immediate medical help is required.



WARNING!

Danger of burning by ignited hydraulic oil!

- Do not allow hydraulic oil to come into contact with hot components.
- Smoking and open fire is prohibited!
- Wear your personal protective equipment (protective gloves, protective clothing).



CAUTION!

Health hazard caused by contact with hydraulic oil!

- Wear your personal protective equipment (protective gloves, protective clothing).
- Do not inhale any oil vapours.
- Avoid contact.



CAUTION!

Danger of slipping on spilled oil!

- Immediately bind spilled oil with an oil-binding agent.



ENVIRONMENT!

Oil is an environmentally hazardous substance!

- Always keep oil in proper containers.
- Immediately bind spilled oil with an oil-binding agent.
- Dispose of oil and oil filter according to regulations.

3.4.5 Safety regulations and environmental protection regulations for handling battery acid

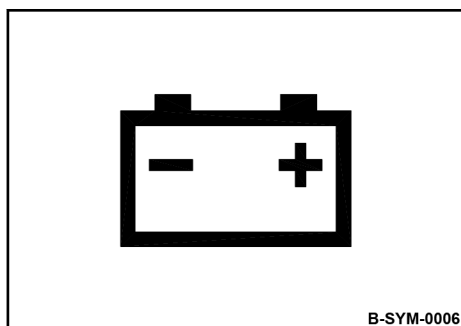


Fig. 7:



WARNING!

Danger of cauterization with acid!

- Wear your personal protective equipment (protective gloves, protective clothing, goggles).
- Do not allow clothes, skin or eyes to come into contact with acid.
- Rinse off spilled battery acid immediately with lots of water.



Rinse acid off clothes, skin or eyes immediately with lots of clean water.

Immediately call for medical advice in case of cauterization.



WARNING!

Danger of injury caused by exploding gas mixture!

- Remove the plugs before starting to recharge the battery.
- Ensure adequate ventilation.
- Smoking and open fire is prohibited!
- Do not lay any tools or other metal objects on the battery.
- Do not wear jewellery (watch, bracelets, etc.) when working on the battery.
- Wear your personal protective equipment (protective gloves, protective clothing, goggles).



ENVIRONMENT!

Battery acid is an environmentally hazardous substance!

- Dispose of battery and battery acid according to regulations.

3.5 Loading/transporting the machine

Make sure that persons are not endangered by the machine tipping or sliding off.

Do not use damaged or in any other way impaired lashing points.

Always use appropriate lifting and lashing means on the lifting and lashing points.

Use lifting and lashing gear only in the prescribed direction of load application.

Lifting tackle must not be damaged by machine components.

Secure the machine on the transport vehicle against rolling, slipping and turning over.

Loads must only be attached and hoisted by an expert / capable person.

Use only lifting gear and lifting tackle with sufficient load bearing capacity for the weight to be loaded.

Fasten the lifting gear only at the specified lifting points.

Danger to the life of persons if they step or stand under a suspended load.

When lifting the machine avoid uncontrolled movements of the load. If necessary hold the load with guide ropes.

3.6 Start-up procedure

3.6.1 Prior to starting up

Use only machines which are serviced at regular intervals.

Become acquainted with the equipment, the indicators and control elements, the working principle of the machine and the working area.

Use your personal protective equipment (hard hat, safety boots, if necessary also goggles and ear protection).

Do not take any loose objects with you or fasten them to the machine.

Before start up, check whether:

- persons or obstructions are beside or in front of the machine,
- the machine is free of oily and combustible materials,
- all safety elements are in place,
- all grips are free of grease, oils, fuel, dirt, snow and ice.

Before start up, carry out all required visual inspections and function tests.

If the following tests reveal damages or other faults, the machine must not be operated, until these deficiencies have been corrected.

Do not operate the machine with defective indicators and control elements.

3.6.2 Starting the engine

Do not use any starting aids like start pilot or ether.

The machine must not be operated with damaged, missing or non-functional safety installations.

Before starting and moving the machine, make sure that there is nobody in the danger zone.

Always keep an eye on the machine when the engine is running and hold it by the steering bow.

Do not inhale exhaust fumes, because they contain toxic substances, which could cause damage to health, unconsciousness or even death.

Avoid operation in closed or partly closed rooms, or ensure adequate ventilation when working in trenches.

3.7 Work mode

3.7.1 Persons in the danger area

Before taking up work, also after breaks, you should always convince yourself that the danger zone is free of persons or obstructions.

Give warning signals, if necessary. Stop work immediately if persons remain in the danger zone, despite the warning.

3.7.2 Operation

Operate the machine only with the steering rod folded down and adjusted to height.

Guide the machine only by means of the steering rod.

Guide the machine so that your hands do not hit against solid objects.

When reversing, steer the machine using the side of the steering handle.

Watch out for unusual noises and development of smoke. Perform trouble shooting and have the fault corrected.

Always keep a safe distance to excavation pit borders, embankments and edges.

Refrain from any work that could adversely affect the stability of the machine.

3.7.3 Parking the machine

Park the machine on horizontal, level, firm ground.

Before leaving the machine:

- Shut down the engine,
- Secure the machine against accidental tipping over,
- Secure the machine against unauthorized use.

Mark machines, which could be in the way, with a clearly visible sign.

3.8 Refuelling

Do not inhale any fuel fumes.

Refuel only with the engine shut down.

Do not refuel in closed rooms.

No open fire, do not smoke.

Ultra-low sulphur diesel fuel poses a higher risk of combustion caused by the static charging than diesel fuel with a higher sulphur content.

Apply measures against electrostatic charging.

Do not spill any fuel. Collect leaking fuel, do not let it seep into the ground.

Wipe off spilled fuel. Keep dirt and water away from the fuel.

A leaking fuel tank can cause an explosion. Ensure tight fit of the cover; if necessary, replace immediately.

3.9 Maintenance work

3.9.1 Preliminary remarks

Always carry out the prescribed maintenance work and maintenance measures on time in order to maintain the safety, operational readiness and long service life of the machine.

The machine must only be serviced by qualified personnel authorised by the operating company.

3.9.2 Working on the engine

Drain the engine oil at operating temperature – danger of scalding!

Wipe off spilled oil, catch running out oil and dispose of environmentally.

When working on the air filter no dirt should fall into the air duct.

Do not work on the hot exhaust - danger of burning!

Store used filters and other oil contaminated materials in a separate, specially marked container and dispose of environmentally.

3.9.3 Maintenance work on electric components and battery

Before starting to work on electric parts of the machine disconnect the battery and cover it with insulating material.

Do not use fuses with higher ampere ratings and do not bridge fuses.

When working on the battery, smoking or open fire is prohibited!

Do not lay any tools or other metal objects on the battery.

Do not wear jewellery (watch, bracelets, etc.) when working on the battery.

The connection cables of the battery must not touch or rub against machine parts.

3.9.4 Cleaning work

Do not perform cleaning work while the motor is running.

Allow the engine to cool down before starting cleaning work.

Do not use gasoline or other easily inflammable substances for cleaning.

3.9.5 Measures for longer shut-down periods

If the machine is taken out of operation for a longer period of time, various conditions must be met and maintenance work must be carried out both before and after shut-down.

It is not necessary to define a maximum storage period if these measures have been performed.

3.9.6 After maintenance work

Reassemble all guards and protections.

3.10 Repair

Identify a defect machine with a warning sign.

Only operate the machine after it has been repaired.

When replacing safety relevant components, only original spare parts must be used.

Repairs must only be performed by an expert/qualified person.

When performing welding work on the machine you should cover the fuel tank with insulating material.

3.11 Signage

Keep stickers and signage in good and legible condition and comply with their meaning.

Replace damaged and illegible stickers or signage immediately.

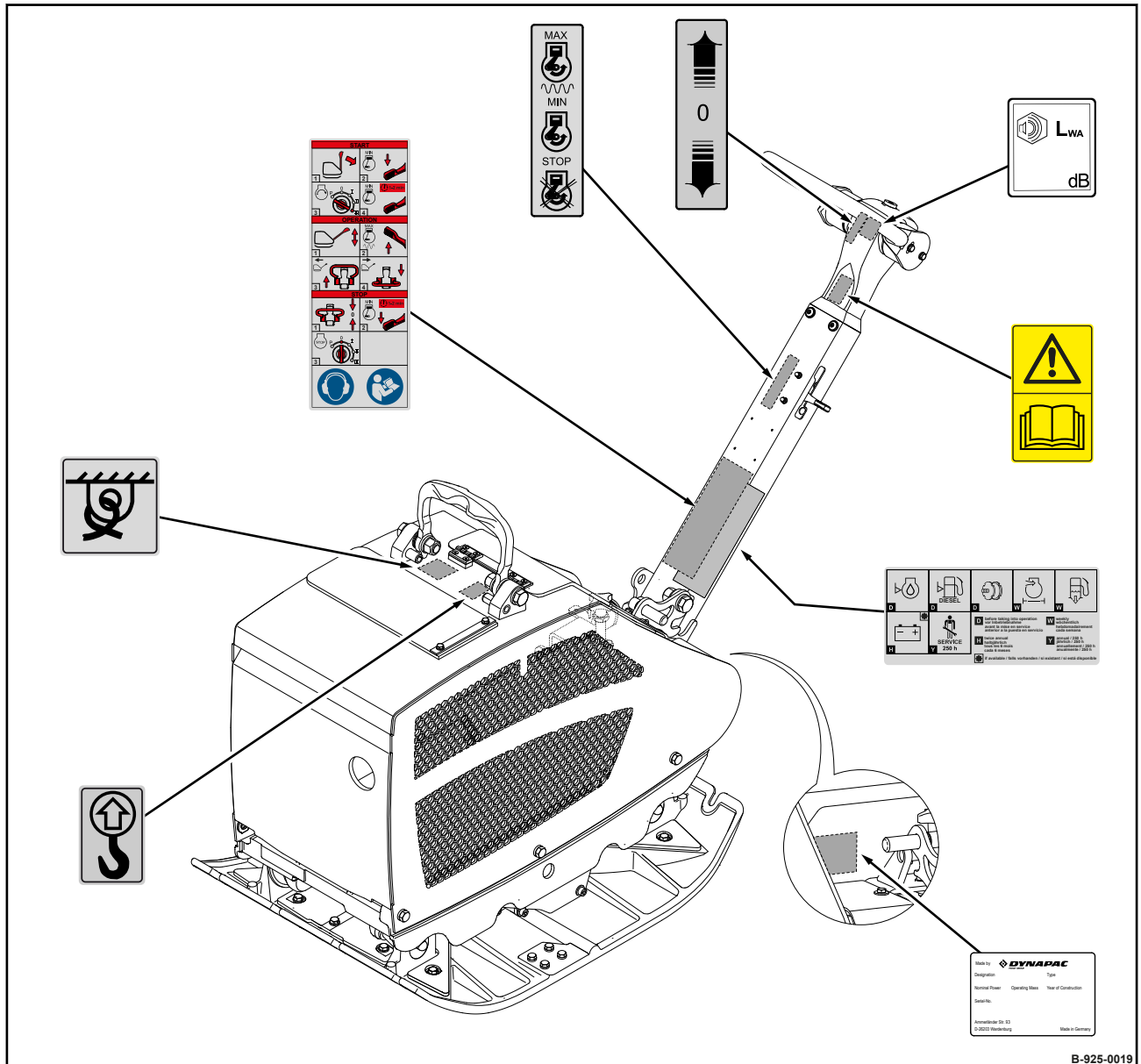
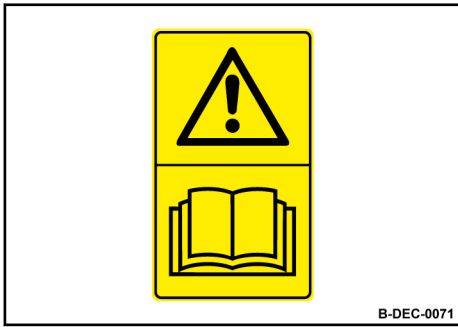


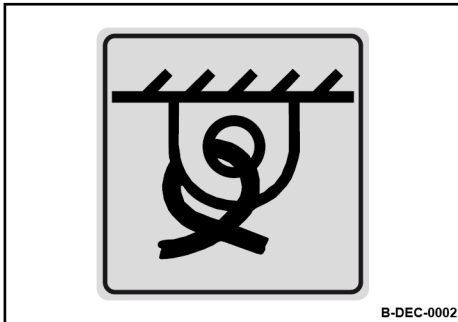
Fig. 8

Concerning your safety – Signage



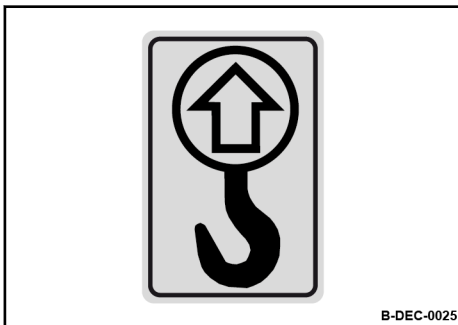
Warning sticker - Follow operating instructions

Fig. 9



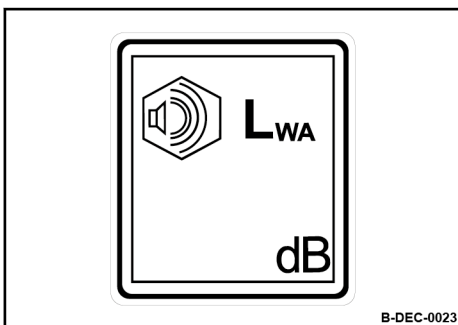
Information sticker - Lashing point

Fig. 10



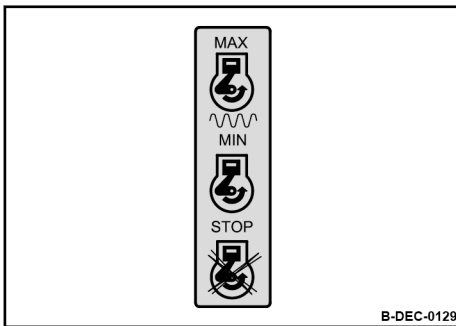
Information sticker - Lifting point

Fig. 11



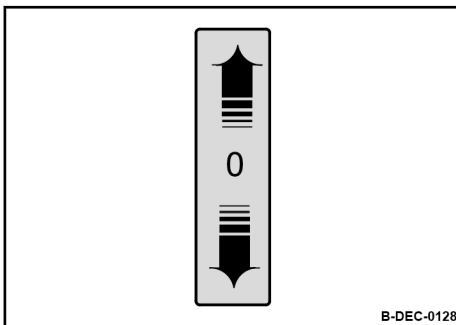
Information sticker - Guaranteed sound capacity level

Fig. 12



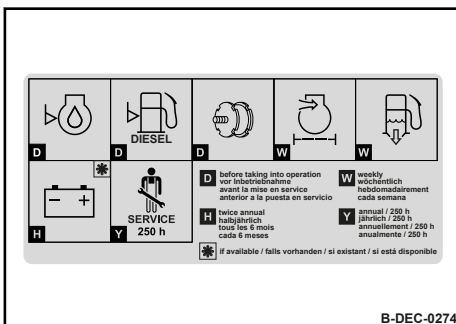
Operation sticker - Throttle lever

Fig. 13



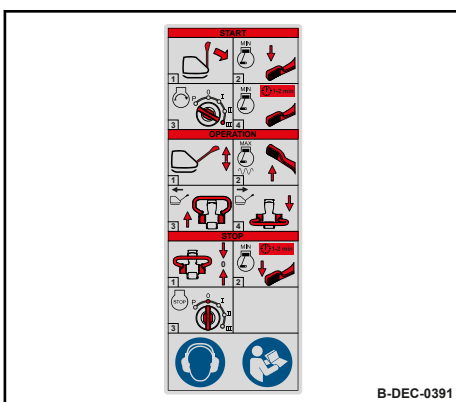
Operation sticker - Travel lever

Fig. 14



Maintenance sticker

Fig. 15



Brief operating instructions

Instruction sticker - Wear ear protection

Instruction sticker - Observe operating instructions

Fig. 16

Concerning your safety – Signage

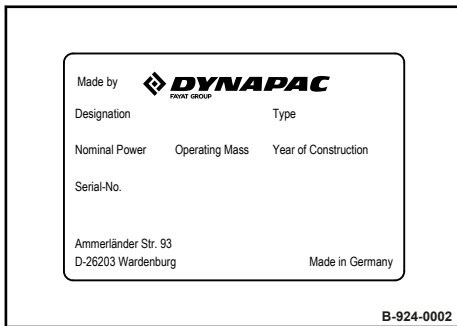


Fig. 17

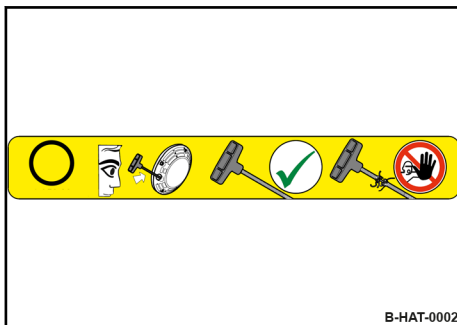


Fig. 18

3.12 Safety components

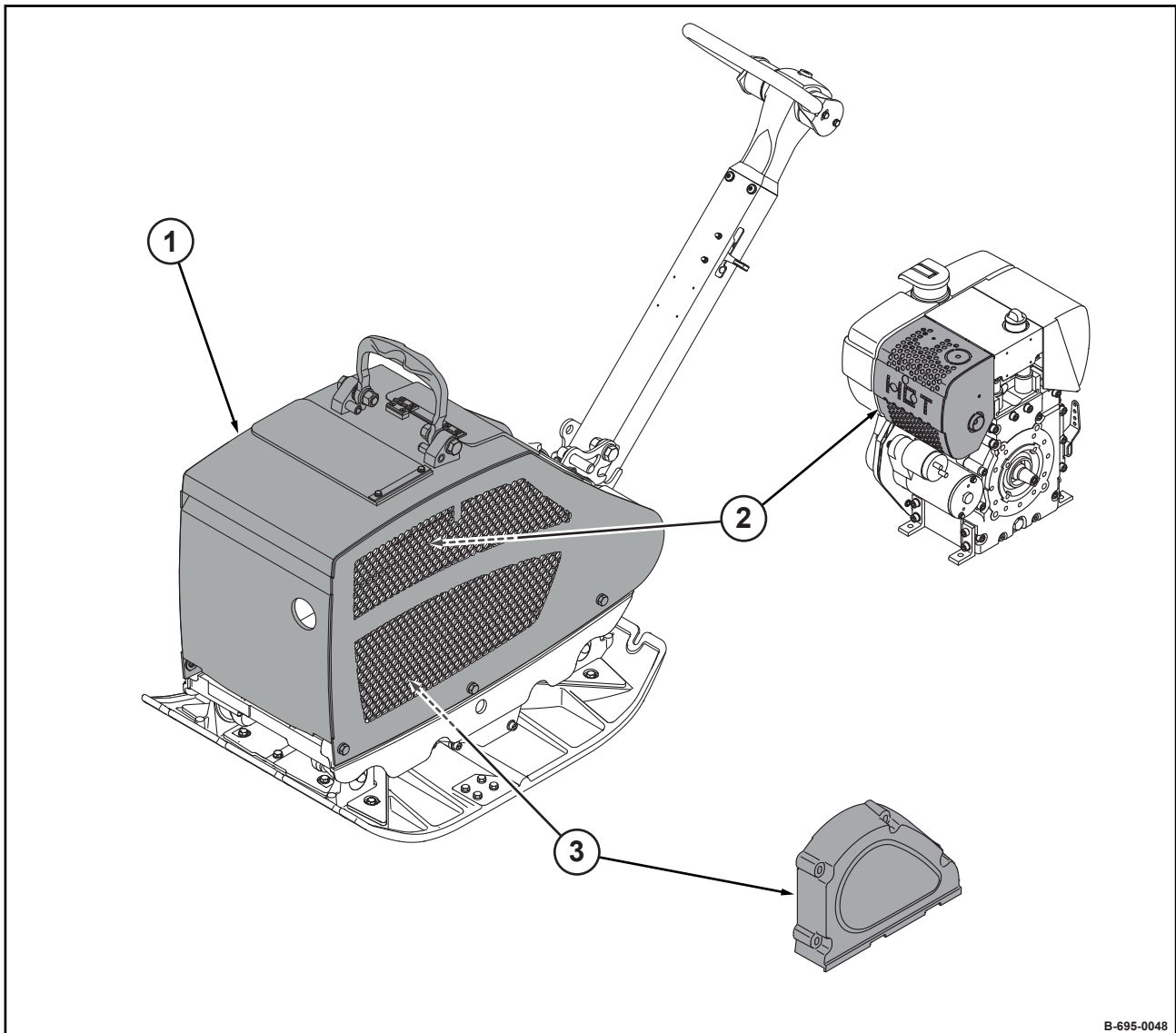


Fig. 19

- 1 Protection hood
- 2 Heat protection cover
- 3 Belt guard

4.1 Machine

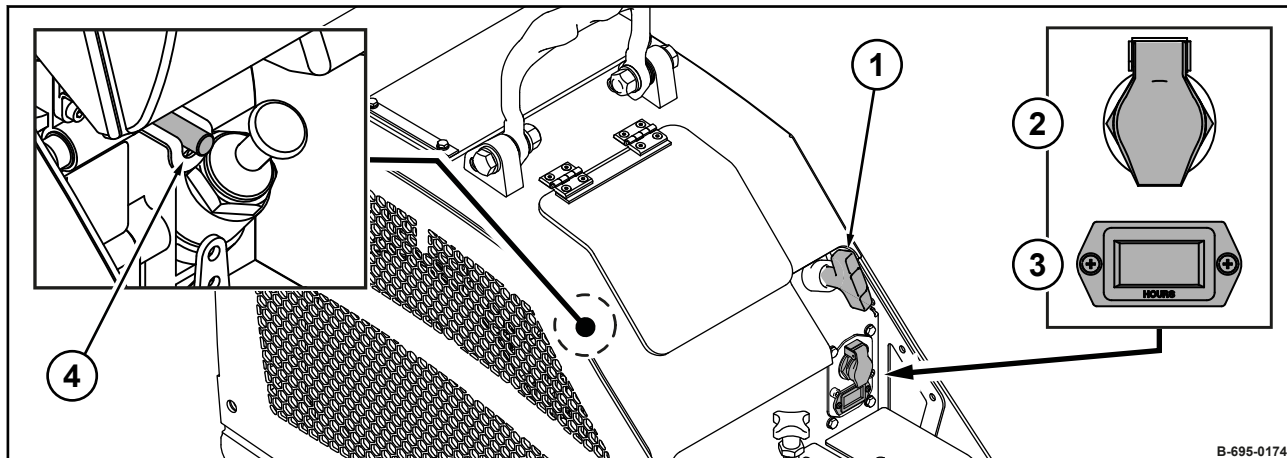


Fig. 20

- 1 Recoil starter
- 2 Starter switch
- 3 Operating hour meter
- 4 Shut-off device

4.1.1 Recoil starter

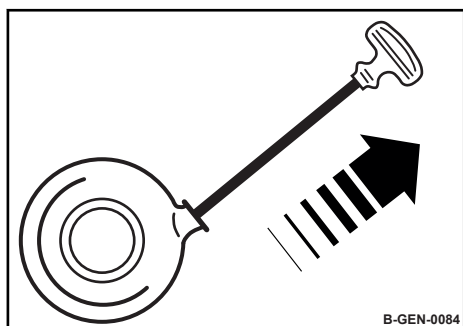


Fig. 21

4.1.2 Starter switch

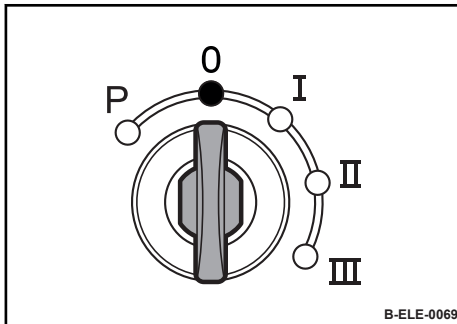


Fig. 22

Position "P"/"0"	Switch the ignition off Ignition key can be removed
Position "I"/"II"	Ignition on The warning buzzer sounds
Position "III"	Turn further against spring pressure, the engine starts Turn the ignition key back to position "I" when the engine starts



The starter switch is designed with a re-start lock. The ignition key must first be turned back to position "0" before a new starting attempt can be made.

4.1.3 Warning buzzer for engine oil pressure

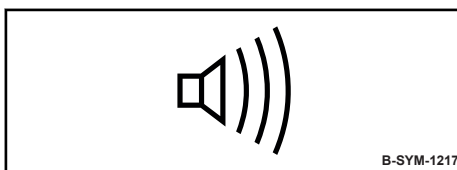
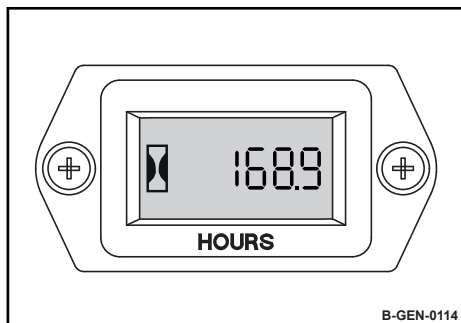


Fig. 23

sounds	<p>When starting up:</p> <ul style="list-style-type: none"> ■ Starter switch is in position "I" (ignition on). Must stop after the engine has started. <p>During operation:</p> <ul style="list-style-type: none"> ■ Low engine oil pressure detected. ■ Park the machine safely ↗ <i>Chapter 6.4 'Parking the machine in secured condition' on page 59.</i> ■ Check the engine oil level ↗ <i>Chapter 5.3.1 'Checking the engine oil level' on page 50.</i> ■ If necessary, perform troubleshooting. ■ Inform our Customer Service Department.
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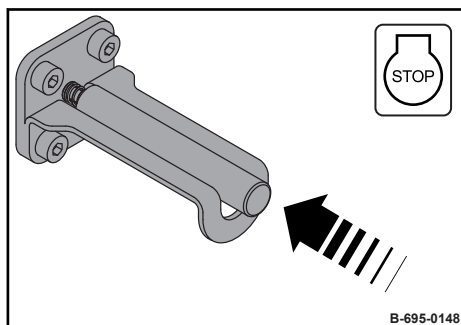
4.1.4 Operating hour meter



Maintenance work is to be carried out in accordance with the indicated operating hours.

Fig. 24

4.1.5 Shut-off device



Press

The engine is shut down.

Use it only if speed control is broken.

Fig. 25

4.2 Steering rod

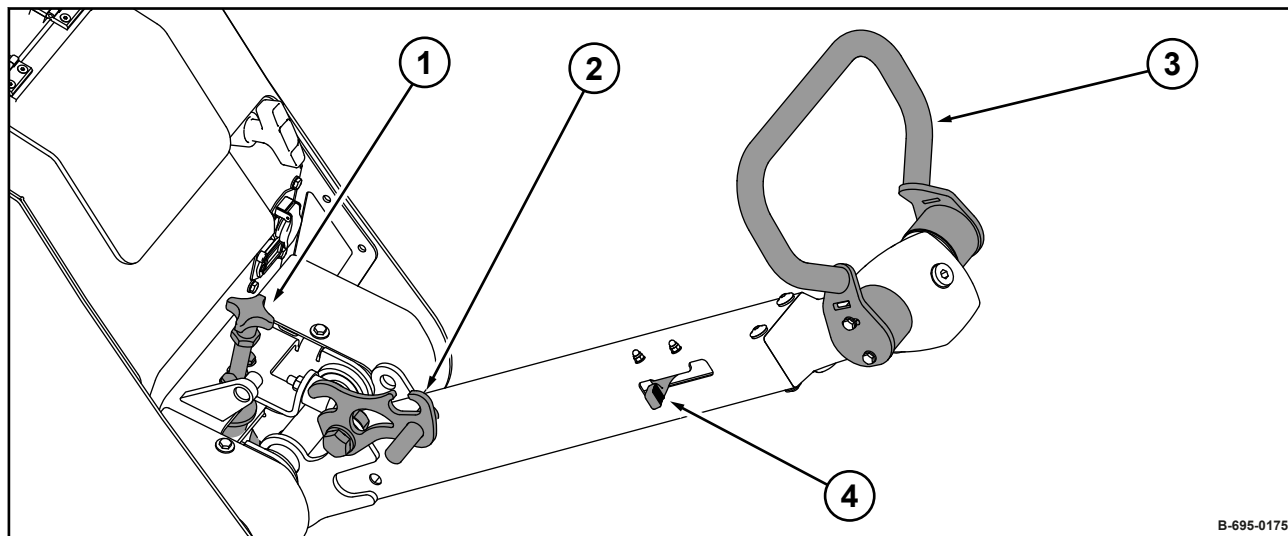


Fig. 26

- 1 Height adjustment
- 2 Locking pawl lever
- 3 Handle
- 4 Throttle lever

4.2.1 Height adjustment

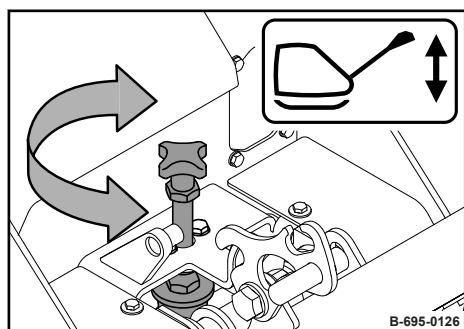


Fig. 27

Setting the steering rod height to the operator's level.

4.2.2 Locking pawl lever

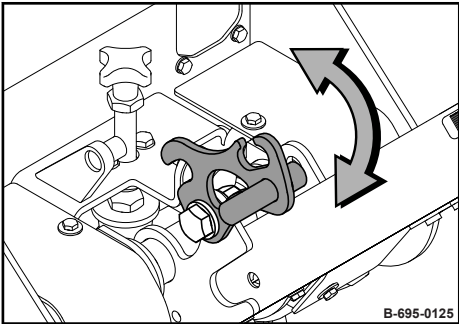


Fig. 28

For locking and unlocking the steering rod.

4.2.3 Handle

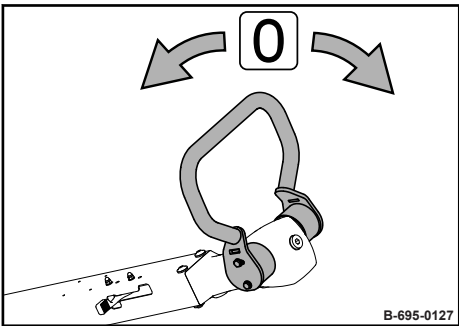


Fig. 29

Shift forward	Forward travel
“Middle” position	Neutral position
Pull back	Reverse travel

4.2.4 Throttle lever

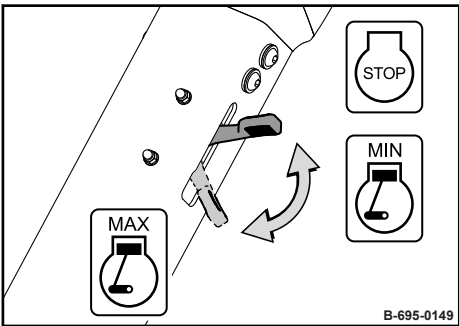


Fig. 30

Position “STOP”	The engine is shut down
Position “MIN”	Idle speed Engine start position
Position “MAX”	Maximum speed

5.1 Notes on safety

If the following tests reveal damages or other defects, the machine must not be operated, until these deficiencies have been corrected.

Do not operate the machine with defective indicators and control elements.

Safety installations must not be removed or made ineffective.

Do not change any fixed settings.



WARNING!

Health hazard caused by fuels and lubricants!

- Safety regulations and environmental protection regulations must be followed when handling fuels and lubricants ↪ *Chapter 3.4 'Handling fuels and lubricants' on page 23.*



WARNING!

Danger of injury caused by rotating parts!

- Before starting work on the machine make sure that the engine can not be started.

1. Park the machine safely ↪ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*
2. Open and secure the protection hood ↪ *Chapter 8.2.1 'Opening the protection hood' on page 69.*
3. Close the protection hood again after work is completed.

5.2 Visual inspections and function tests

1. Check the condition of the fuel tank and fuel lines and for leaks.
2. Check the bolted connections are tight and secure.
3. Check the machine for contamination and damage.
4. Check the hydraulic oil cooler for dirt.
5. Check the starter rope for chafing.

5.3 Daily maintenance

5.3.1 Checking the engine oil level

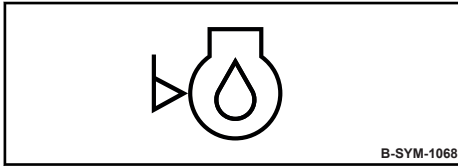


Fig. 31



NOTICE!

Danger of engine damage!

- +Use only oil of the permitted specification
⚡ Chapter 8.3.1 'Engine oil' on page 70.

Protective equipment: ■ Working clothes
■ Safety shoes
■ Protective gloves

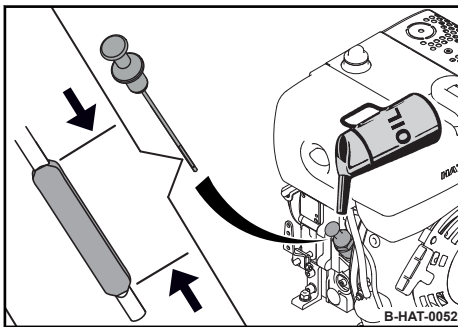


Fig. 32

1. Clean the area around the oil dipstick.
2. Unscrew the dipstick and wipe it clean with a lint-free, clean cloth.
3. Screw the dipstick back in and pull it out again to check the oil level.
⇒ The oil level must be between the "MIN" and "MAX" marks.

4.



NOTICE!

Danger of engine damage!

- Do not overfill with engine oil.

If the oil level is too low, top up oil to the "MAX" mark.

5. Screw the oil dipstick in.

5.3.2 Checking the fuel level; topping up fuel

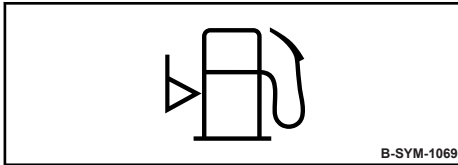


Fig. 33



NOTICE!

Danger of engine damage!

- Monitor the entire refuelling process.
- Contaminated fuel can cause malfunction or even damage of the engine. If necessary, fill in fuel through a screen filter.
- Use only fuel of the permitted specification
⚡ Chapter 8.3.2 'Fuel' on page 70.

Protective equipment: ■ Working clothes
■ Safety shoes
■ Protective gloves

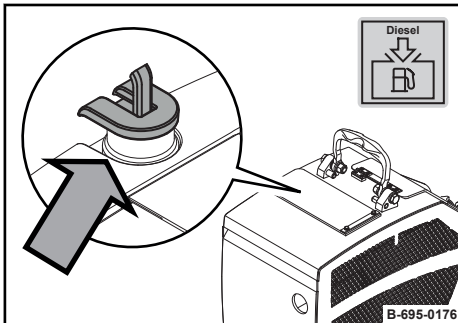


Fig. 34

1. Clean the area around the filling port.
2. Remove the cap and check the filling level visually.
3. If necessary, fill with fuel through a funnel with screen filter.
4. Close the cap.

5.3.3 Checking the rubber buffers

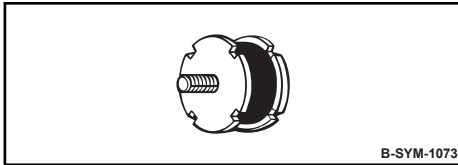


Fig. 35

Protective equipment: ■ Working clothes
■ Safety shoes
■ Protective gloves

1. Park the machine safely ↗ Chapter 6.4 'Parking the machine in secured condition' on page 59.
2. Allow the engine to cool down.
3. Check all rubber buffers for tight fit, cracks and tear-offs.
4. Replace damaged rubber buffers immediately.

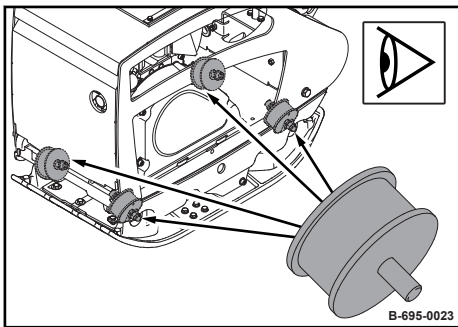


Fig. 36

6.1 Folding down and adjusting the steering rod

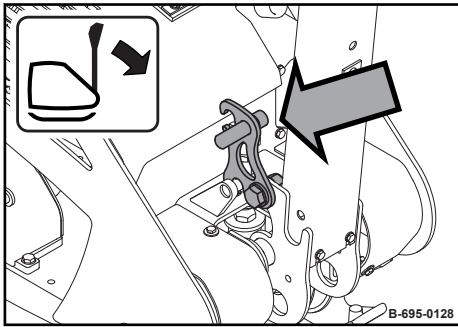


Fig. 37

1. Pull the locking pawl lever and fold the steering rod down.



Do not click the locking pawl lever into position again.

The steering rod must be able to swing freely.

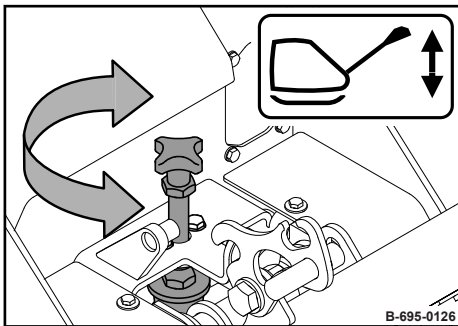


Fig. 38

2. Adjust the steering rod with the height adjustment to the required height.

6.2 Starting the engine

Exhaust fumes contain toxic substances and can damage your health, cause unconsciousness or even death.



WARNING!

Danger of poisoning by exhaust gases!

- Do not inhale exhaust gases.
- Avoid operation in closed or partly closed rooms, or ensure adequate ventilation when working in trenches.



WARNING!

Loss of hearing caused by too high noise burdens!

- Wear your personal protective equipment (ear protection).

Protective equipment: ■ Hearing protection
 ■ Working clothes
 ■ Safety shoes

1. Folding down and adjusting the steering rod ↗ *Chapter 6.1 'Folding down and adjusting the steering rod' on page 54.*
2. Set the throttle lever to position "MIN".

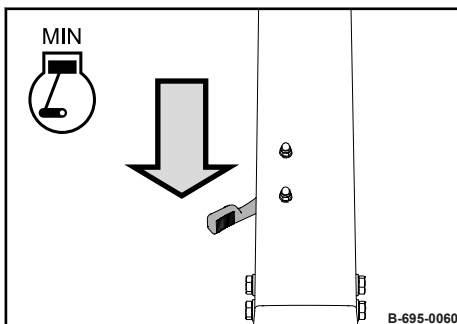


Fig. 39

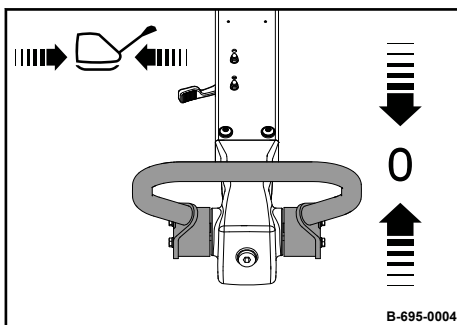


Fig. 40

3. Set the handle to position "0".

Operation – Starting the engine

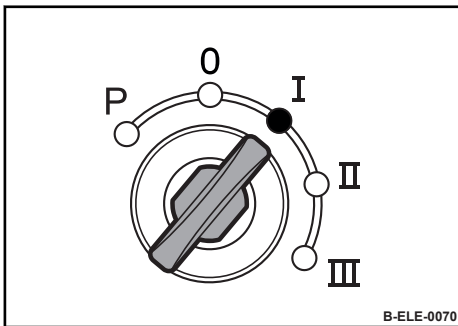


Fig. 41

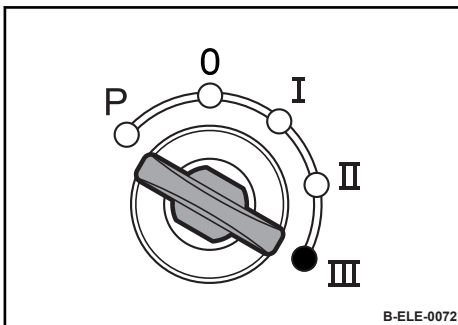



Fig. 42

4. Turn the ignition key to position "I".
⇒ The warning buzzer sounds.

5.  *The starter switch is designed with a re-start lock. The ignition key must first be turned back to position "0" before a new starting attempt can be made.*



NOTICE!

Components may get damaged!

- Starting attempts should not exceed 30 seconds uninterrupted or max. 3 times for 10 seconds. Then allow the starter to cool down to ambient temperature.
- If the engine has not started after these attempts, determine the cause.

Turn the ignition key through position "II" to position "III".

⇒ The starter cranks the engine.

The warning buzzer must stop.

6. If the warning buzzer does not stop after the engine has started:
 - Park the machine safely ↗ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*
 - Check the engine oil level; top up if necessary ↗ *Chapter 5.3.1 'Checking the engine oil level' on page 50.*
 - If necessary, contact our Customer Service.
7. Run the engine warm for approx. 1 to 2 minutes in idle speed.



NOTICE!

Danger of engine damage!

- Warm up engine for a short while before starting work. Do not operate the engine immediately under full load.

6.3 Work mode

Operate the machine only with the steering rod folded down and adjusted to height ➤ *Chapter 6.1 'Folding down and adjusting the steering rod' on page 54.*

Guide the machine only by means of the steering rod.

Guide the machine so that your hands do not hit against solid objects.

Keep feet clear of the vibrating base plate.



CAUTION!

Danger of injury caused by uncontrolled machine movement!

- Always hold on to a running machine.
- Always keep an eye on a running machine.

Protective equipment: ■ Hearing protection
■ Working clothes
■ Safety shoes

1. Make sure that nobody is in the danger zone.

2.



NOTICE!

The centrifugal clutch may be damaged!

- Operate the machine only with full throttle.

Set the throttle lever to position "MAX".

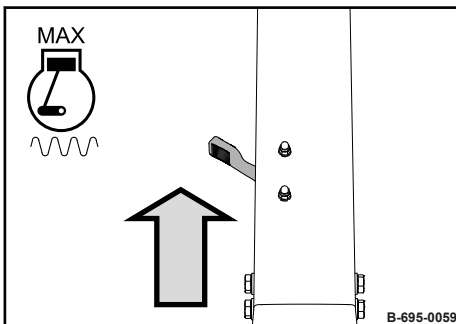


Fig. 43

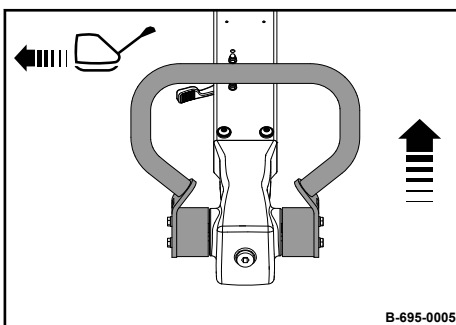


Fig. 44

3. Shift the handle forwards.

- ⇒ The machine vibrates forward with a speed which corresponds to the travel lever position.

Operation – Work mode

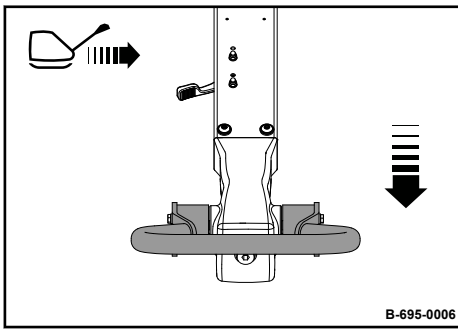


Fig. 45

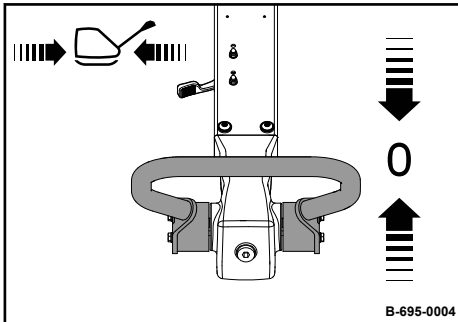


Fig. 46

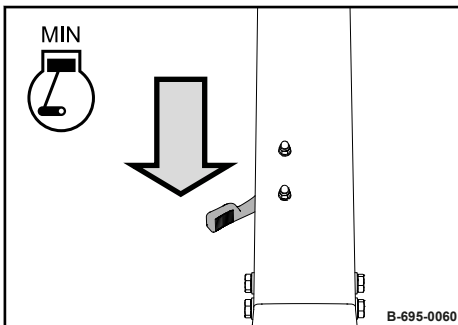


Fig. 47

Help if the machine gets stuck

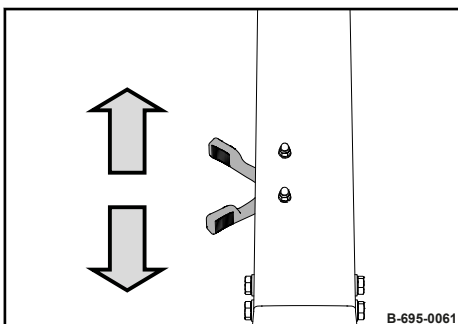


Fig. 48

4.



CAUTION!

Danger of injury caused by the crushing of body parts!

- When reversing, steer the machine from the side using the steering handle.

Pull the handle back.

- ⇒ The machine vibrates backwards with a speed which corresponds with the handle position.

5.

Move the handle back to position "0".

- ⇒ The machine stops and vibrates on the spot.

6.

For short work interruptions you should always return the throttle lever to "MIN" position (idle speed).

- ⇒ Vibration is switched off.

7.

For short work interruptions you should always park the machine in secured condition ↗ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*

6.4 Parking the machine in secured condition

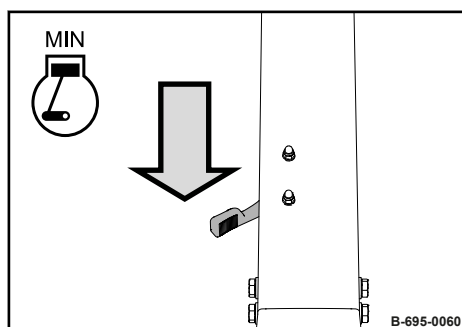


Fig. 49

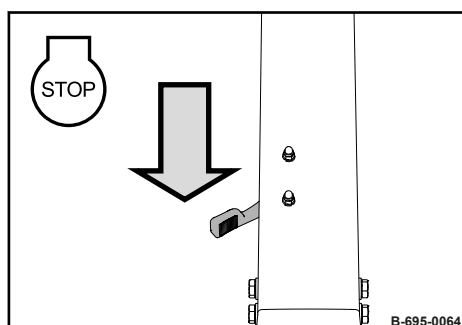


Fig. 50

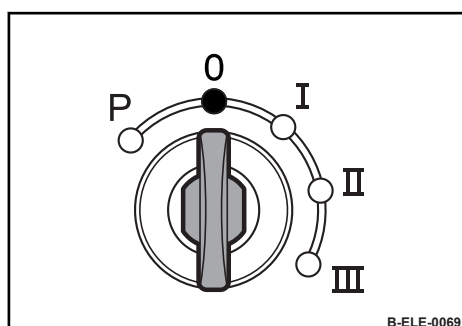


Fig. 51

1. Park the machine on level and firm ground.
2. Set the throttle lever to "MIN" position (idle speed).
⇒ Vibration is shut down.

3.

NOTICE!
Danger of engine damage!

 - Do not shut down the engine all of a sudden from full load speed, but let it idle for about two minutes.

Set the throttle lever to position "Stop".

⇒ The engine is shut down.

The warning buzzer sounds.

4. Turn the ignition key to position "0" and pull it out.
⇒ The warning buzzer stops.

Operation – Parking the machine in secured condition

7.1 Loading the machine

Loads may only be attached and hoisted by an expert/qualified person.

Do not use lashing points that are damaged or impaired in any way.

Only use lifting and lashing tackle with sufficient load bearing capacity for the weight to be loaded. Minimum load bearing capacity of lifting tackle: see operating weight ↗ *Chapter 2 'Technical data' on page 11.*

Always use appropriate lashing tackle at the lashing points.

Use lashing tackle only in the specified loading direction.

Lashing tackle must not be damaged by machine parts.

When lifting the machine, make sure the load does not move in an uncontrolled way. If necessary, hold the load steady with guide ropes.

Protective equipment:

- Working clothes
- Safety shoes
- Protective gloves

1. Park the machine safely ↗ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*
2. Allow the engine to cool down.
3. If necessary, remove the transport wheels from the base plate.
4. Move the steering rod to an upright position and engage the locking pawl lever securely.

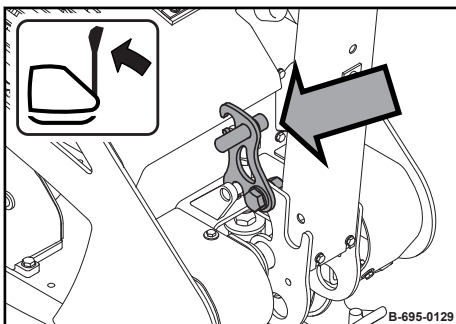


Fig. 52

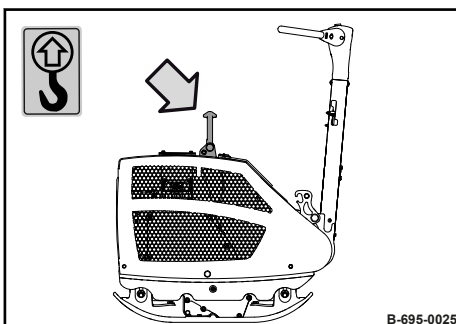


Fig. 53

5. Attach the lifting tackle to the dedicated lifting eye.
- 6.



DANGER!

Danger to life caused by suspended loads!

- Do not step or stand under suspended loads.

Lift the machine carefully and set down again at the intended location.

7.2 Lashing the machine to the transport vehicle

Do not use lifting points that are damaged or impaired in any way.

Always use appropriate lifting tackle at the lifting points.

Use lifting tackle only in the specified loading direction.

Lifting tackle must not be damaged by machine parts.

Protective equipment: ■ Working clothes
■ Safety shoes
■ Protective gloves

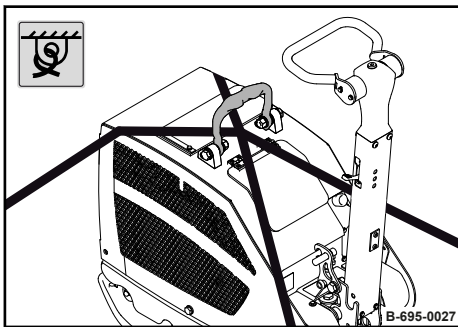


Fig. 54

1. Pull at least two suitable lashing belts crosswise across the marked lashing point.
2. Lash the machine securely to the transport vehicle as shown.

7.3 Transport wheels



Optional equipment

Protective equipment: ■ Working clothes
■ Safety shoes
■ Protective gloves

1. Park the machine safely ↪ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*
2. Move the steering rod to an upright position and engage the locking pawl lever securely.

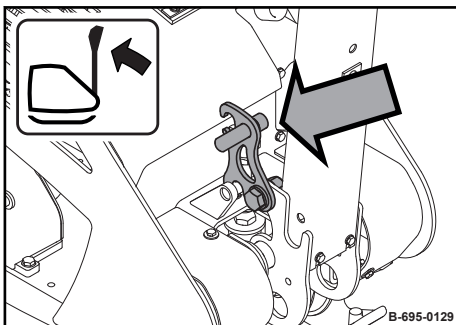


Fig. 55

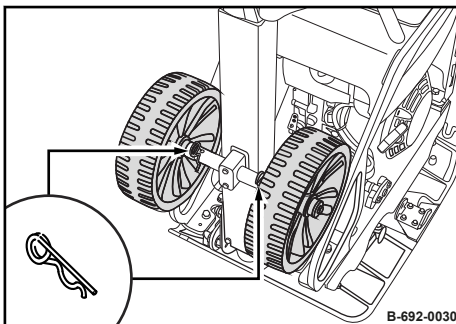


Fig. 56

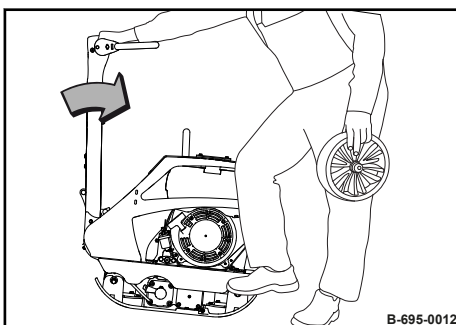


Fig. 57

3. Remove the split pin and pull the transport wheels out of the holding fixture on the steering rod.
4. Stand to the side in front of the machine and tip the machine forward using the steering rod.

Loading / transporting the machine – Transport wheels

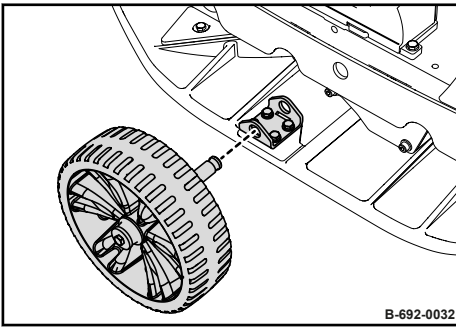


Fig. 58

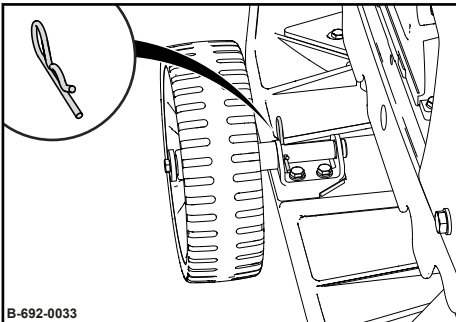


Fig. 59

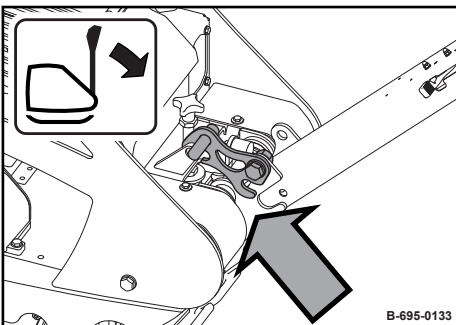


Fig. 60

5. Insert the transport wheel into the holding fixture.
6. Secure the transport wheel with the split pin.
7. Install the second transport wheel on the opposite side and secure it with the split pin.
8. Fold down the steering rod and engage the locking pawl lever securely.
⇒ The machine can now be moved.

8.1 Preliminary remarks and safety notes



DANGER!

Danger to life caused by an operationally unsafe machine!

- The machine must only be serviced by qualified and authorized personnel.
- Follow the safety regulations for maintenance work ↪ *Chapter 3.9 'Maintenance work' on page 32.*



WARNING!

Health hazard caused by fuels and lubricants!

- Safety regulations and environmental protection regulations must be followed when handling fuels and lubricants ↪ *Chapter 3.4 'Handling fuels and lubricants' on page 23.*

Wear your personal protective equipment.

Do not touch hot components.

Park the machine on horizontal, level, firm ground.

Perform maintenance work only with the engine shut down.

Make sure that the engine cannot be accidentally started during maintenance work.

Thoroughly clean machine and engine before starting maintenance work.

Do not leave any tools or other objects, that could cause damage, in or on the machine.

After maintenance work has been completed, dispose of fuels and lubricants, filters, sealing elements and cleaning cloths in an environmentally friendly way.

After all maintenance work is completed reinstall all guards and safety installations.

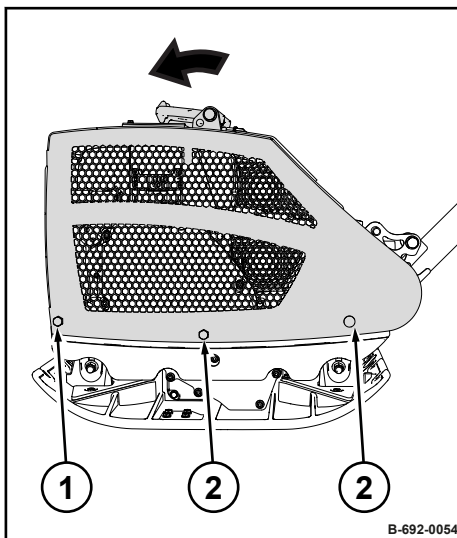
8.2 Preparations/concluding work

Certain maintenance tasks require preparations and concluding activities.

This includes e.g. opening and closing maintenance flaps and maintenance doors as well as securing certain components.

After this work close all maintenance flaps and doors again and return all components to their operating condition.

8.2.1 Opening the protection hood



1. Unscrew the screws (2) on both sides of the machine.
2. Loosen the screws (1) on both sides and fold the protection hood forwards.

Fig. 61

8.3 Fuels and lubricants

8.3.1 Engine oil

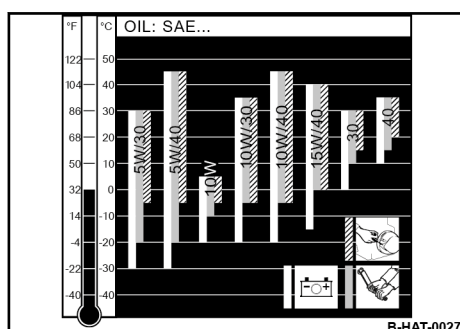
8.3.1.1 Oil quality

The following engine oil specifications are permitted:

- API CF/CH-4 or higher quality
- ACEA B3/E4 or higher quality

Avoid mixing engine oils.

8.3.1.2 Oil viscosity



Since engine oil changes its viscosity with the temperature, the ambient temperature at the operating location of the engine is of utmost importance when choosing the viscosity class (SAE-class).

The temperature data of the SAE-class always refer to fresh oils. The engine oil ages during travel operation because of soot and fuel residues. This adversely affects the properties of the engine oil, especially at low ambient temperatures.

Optimal operating conditions can be achieved by using the oil viscosity chart as reference.

Fig. 62: Oil viscosity diagram

8.3.1.3 Oil change intervals

Annually or every 250 operating hours.



When changing to a higher alloyed oil quality after a longer period of operation, it is recommended to perform the first oil change of the higher quality oil already after 25 operating hours.

8.3.2 Fuel

8.3.2.1 Fuel quality

The following fuel specifications are permitted:

- EN 590
- ASTM D975 Grade-No. 1-D and 2-D
- BS 2869 A1/A2

In order to fulfil national emission regulations one must strictly use the legally required fuels (e.g. sulphur content).

8.3.2.2 Winter fuel

For winter operation use only winter diesel fuel, to avoid clogging because of paraffin separation.

At very low temperatures disturbing paraffin separation can also be expected when using winter diesel fuel.

Diesel fuels suitable for temperatures down to -44 °C (-47 °F) are available for Arctic climates.



NOTICE!

Danger of engine damage!

- The admixture of petroleum and the addition of “flow enhancing additives” (fuel additives) is not permitted.

8.3.2.3 Storage

Even traces of zinc, lead and copper can cause deposits in the injection nozzles, especially in modern Common-Rail injection systems.

Zinc and lead coatings in refuelling systems and fuel lines are not permitted.

Copper containing materials (copper lines, brass items) should be avoided, because they can cause catalytic reactions in the fuel with subsequent depositing in the injection system.

8.3.3 Oil for exciter shaft housing

Use only engine oils according to the following specifications:

- API CI-4 or higher quality

Avoid mixing engine oils.



NOTICE!

Components may get damaged!

- Do not use low-ash engine oils for the exciter shaft housing.

8.3.4 Hydraulic oil

8.3.4.1 Hydraulic oil

The hydraulic system is operated with hydraulic oil HV 32 (ISO) with a kinematic viscosity of 32 mm²/s at 40 °C (104 °F).

When refilling or changing oil, use only hydraulic oil type HVL P according to DIN 51524, part 3, or hydraulic oil type HV according to ISO 6743/4.

The viscosity index must be at least 150 (observe information of manufacturer).

8.3.4.2 Bio-degradable hydraulic oil

The hydraulic system can also be operated with a synthetic ester based biodegradable hydraulic oil.

The biodegradable hydraulic oil Panolin HLP Synth. 46 or Plantohyd 46 S meets all the requirements of a mineral oil based hydraulic oil according to DIN 51524.

In hydraulic systems filled with biodegradable hydraulic oil, always use the same oil to top up and do not mix oil types.

When changing from mineral oil based hydraulic oil to an ester based biologically degradable hydraulic oil, you should consult the lubrication oil service of the oil manufacturer, or our customer service for details.



NOTICE!

Danger of damage to the hydraulic system!

- After the changeover check the hydraulic oil filters increasingly for contamination.
- Have regular oil analyses performed regarding the water content and mineral oil.
- Replace the hydraulic oil filter at the latest after 500 operating hours.

8.4 List of fuels and lubricants

Assembly group	Fuel or lubricant		Filling quantity
	Summer	Winter	Observe the level mark!
Engine oil	SAE 10W-40		0.9 l (0.24 gal us)
	Specification: ✎ Chapter 8.3.1 'Engine oil' on page 70		
	SAE 15W-40		
	SAE 10W-30		
	SAE 30	SAE 10W	
Fuel	Diesel	Winter diesel fuel	3.0 l
	Specification: ✎ Chapter 8.3.2 'Fuel' on page 70		(0.8 gal us)
Exciter shaft housing	as engine oil		0.4 l (0.11 gal us)
Steering rod	Hydraulic oil (ISO), HV 32		0.4 l (0.11 gal us)
	Specification: ✎ Chapter 8.3.4 'Hydraulic oil' on page 71		
	or ester based biodegradable hydraulic oil Specification: ✎ Chapter 8.3.4.2 'Bio-degradable hydraulic oil' on page 72		

8.5 Running-in instructions

8.5.1 General

The following maintenance work must be performed when running in new machines or overhauled engines.

8.5.2 After 25 operating hours

1. Change the engine oil ↗ *Chapter 8.9.1 'Changing the engine oil and cleaning the oil filter' on page 81.*
2. Check the valve clearance, adjust if necessary ↗ *Chapter 8.9.6 'Checking, adjusting the valve clearance' on page 89.*
3. Check engine and machine for leaks.
4. Retighten the fastening screws on air filter, exhaust and other attachment parts.
5. Retighten the bolted connections on the machine.
6. Check the V-belt ↗ *Chapter 8.11.3 'Servicing the V-belt' on page 101.*
7. Check the oil level in the exciter shaft housing ↗ *Chapter 8.11.4 'Checking the oil level in the exciter housing' on page 102.*

8.6 Maintenance Table

No.	Maintenance works	Page
Daily maintenance		
5.3.1	Checking the engine oil level	50
5.3.2	Checking the fuel level; topping up fuel	51
5.3.3	Checking the rubber buffers	52
Weekly		
8.7.1	Checking, cleaning the air filter	76
8.7.2	Checking and cleaning the water separator	78
Semi-annually		
8.8.1	Battery service	79
Annually		
8.9.1	Changing the engine oil and cleaning the oil filter	81
8.9.2	Changing the oil in the exciter housing	84
8.9.3	Replacing the air filter	85
8.9.4	Replacing the fuel filter	86
8.9.5	Replacing the V-belt	87
8.9.6	Checking, adjusting the valve clearance	89
8.9.7	Replacing the starter rope	91
8.9.8	Checking the hydraulic oil level	94
Every 2 years/every 500 operating hours		
8.10.1	Changing the hydraulic oil	97
As required		
8.11.1	Cleaning the cooling fins and the cooling air intake openings	100
8.11.2	Cleaning the machine	100
8.11.3	Servicing the V-belt	101
8.11.4	Checking the oil level in the exciter housing	102
8.11.5	Measures prior to extended shut-down period	102

8.7 Weekly

8.7.1 Checking, cleaning the air filter

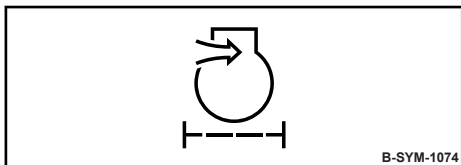


Fig. 63



NOTICE!

Danger of engine damage!

- Do not start the engine after having removed the air filter.
- If necessary, the air filter may be cleaned up to six times.
- Cleaning does not make sense if the air filter element is covered with a sooty deposit.
- Do not use gasoline or hot fluids to clean the filter element.
- After cleaning, the air filter must be inspected for damage using a torch.
- Do not continue to use a damaged air filter element. If in doubt use a new air filter.

Protective equipment:

- Working clothes
- Safety shoes
- Protective gloves
- Safety goggles

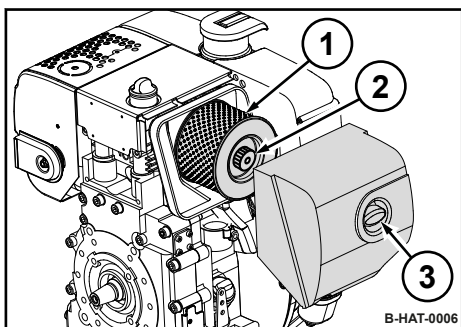


Fig. 64

1. Park the machine safely ↗ Chapter 6.4 'Parking the machine in secured condition' on page 59.
2. Allow the engine to cool down.
3. Remove the cap (3).
4. Unscrew the knurled nut (2) and pull out the air filter (1).
5. Clean the cover.
- 6.



NOTICE!

Danger of engine damage!

- Prevent dirt from getting into the air intake opening.
- Do not clean the air filter housing with compressed air.

Clean the filter housing with a clean, lint-free cloth.

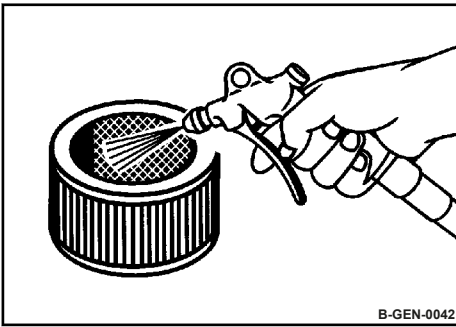


Fig. 65

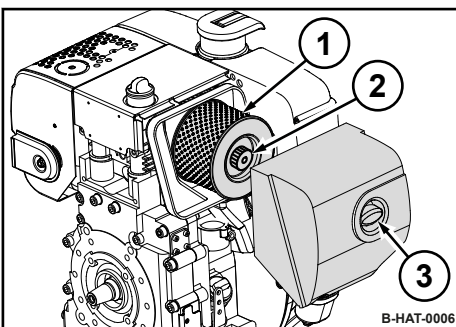


Fig. 66

7.



CAUTION!

Danger of eye injuries caused by particles flying around!

- Wear your personal protective equipment (safety gloves, protective working clothes, goggles).

Blow the air filter out with dry compressed air (max. 5 bar (73 psi)) from inside to outside by moving the gun up and down inside the element, until it is free of dust.

8. Examine the air filter with a torch for cracks and holes.

9. Replace the air filter if it is damaged.

10. Insert the air filter (1) carefully into the filter housing and fasten it with the knurled nut (2).

11.



NOTICE!

Danger of engine damage!

- Ensure correct fit of air filter cover and seal.

Close the cap (3).

8.7.2 Checking and cleaning the water separator

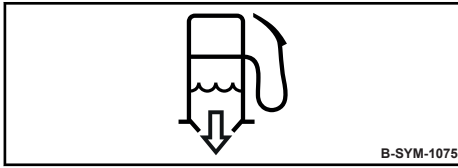


Fig. 67



The service intervals for the water separator depend on the water content in the fuel and can therefore not be determined precisely.

After taking the engine into operation you should check for signs of water and dirt initially every day.

Protective equipment:

- Working clothes
- Safety shoes
- Protective gloves

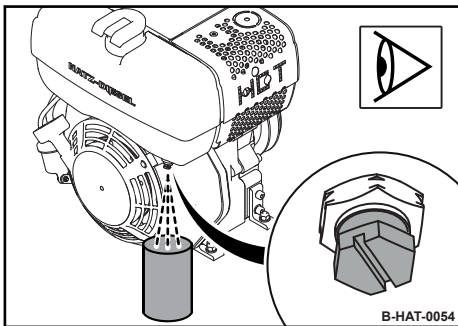


Fig. 68

1. Park the machine safely ↪ Chapter 6.4 'Parking the machine in secured condition' on page 59.
2. Place the transparent container under the drain plug.
3. Loosen the drain plug and drain the fluid until pure diesel fuel starts to run out.
4. Collect the escaping fluid.
5. Screw the drain plug back in tightly. Ensure leak tightness.
6. Dispose of collected fluid in line with environmental regulations.

8.8 Semi-annually

8.8.1 Battery service

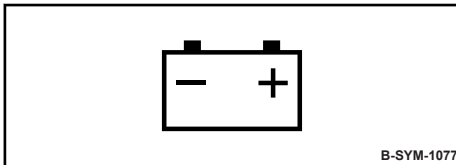


Fig. 69



Maintenance free batteries also need care. Maintenance free only means that the fluid level does not need to be checked.

Every battery has a self-discharge, which may, if not checked occasionally, even cause damage to the battery as a result of exhaustive discharge.

Exhausted batteries (batteries with formation of sulphate on the plates) are not covered under warranty!

- Protective equipment:
- Working clothes
 - Safety shoes
 - Protective gloves
 - Safety goggles

1. Park the machine safely ↗ Chapter 6.4 'Parking the machine in secured condition' on page 59.
2. Remove the battery box cover.

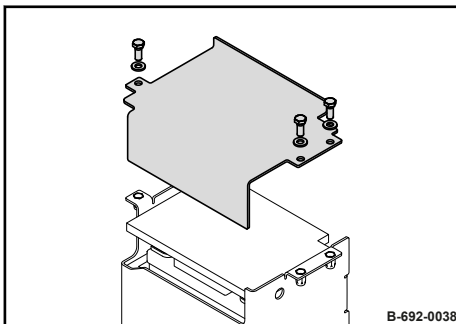


Fig. 70

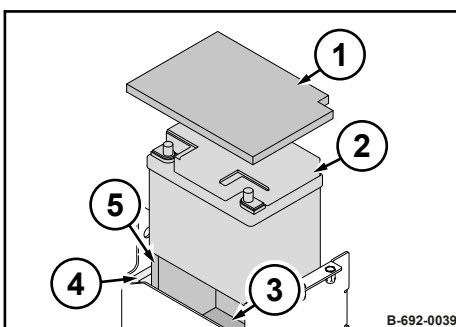


Fig. 71

3. Remove the battery (2) and the vibration damping mats (1, 3, 4, 5).
4. Check the condition of the vibration insulation mats, replace if necessary.
5. Clean the outside of the battery.
6. Clean battery poles and pole clamps and grease them with pole grease (Vaseline).
7. Install the battery and vibration damping mats and check the battery fastening.
8. On serviceable batteries check the acid level, if necessary top up to the filling mark with distilled water.

Maintenance – Semi-annually

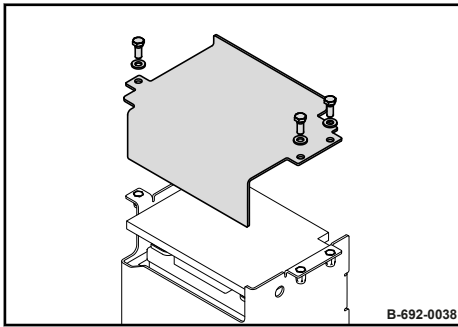


Fig. 72

9. Assemble the battery box cover.

8.9 Annually

8.9.1 Changing the engine oil and cleaning the oil filter



Change the engine oil at the latest after 250 operating hours.



NOTICE!

Danger of engine damage!

- Change the oil only with the engine at operating temperature.
- Use only oil of the permitted specification
↳ Chapter 8.3.1 'Engine oil' on page 70.
- Filling quantity: ↳ Chapter 8.4 'List of fuels and lubricants' on page 73

Protective equipment: ■ Working clothes
■ Protective gloves
■ Safety goggles

1. Park the machine safely ↳ Chapter 6.4 'Parking the machine in secured condition' on page 59.
2. Clean the area around the dipstick and pull the dipstick out.

Draining off engine oil

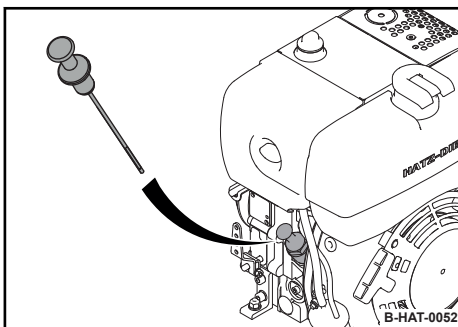


Fig. 73

Maintenance – Annually

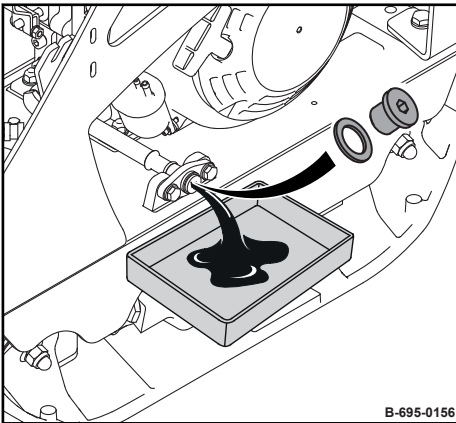


Fig. 74

Cleaning the oil filter

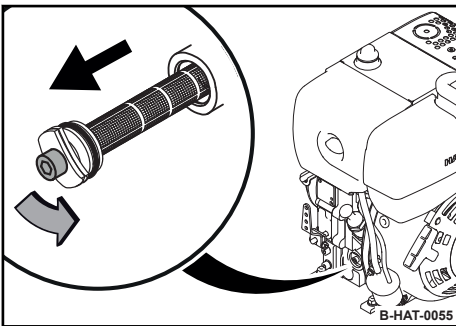


Fig. 75

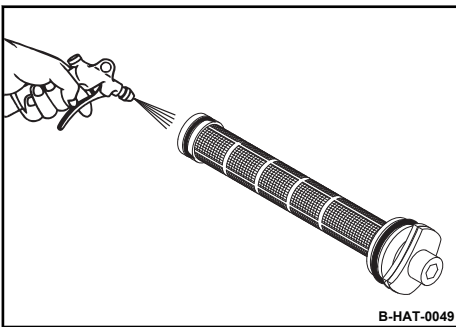


Fig. 76

3. Clean the area around the drain plug.

4.



WARNING!

Danger of burning on hot components!

- Wear your personal protective equipment (protective gloves, protective clothing).
- Avoid touching hot components.

Unscrew the drain plug with the seal ring and collect any oil running out.

5. Clean the drain plug and screw it back in with a new seal ring, tightening torque: 20 Nm (15 ft·lbf).

6. Loosen the screw for approx. five turns and pull the oil filter out of the housing.

7.



CAUTION!

Danger of eye injuries caused by particles flying around!

- Wear your personal protective equipment (safety gloves, protective working clothes, goggles).

Use compressed air to blow the oil filter out from the inside to the outside.

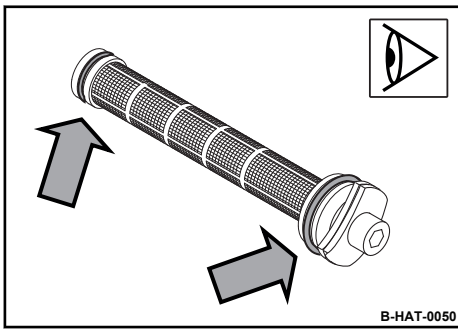


Fig. 77

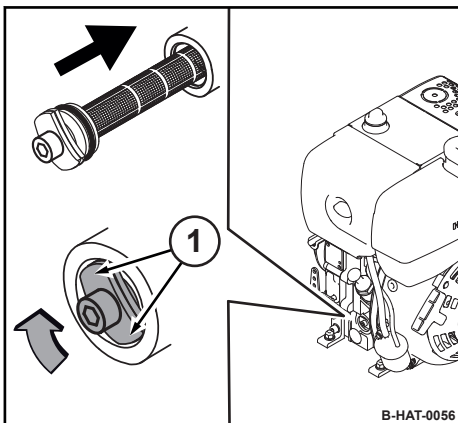


Fig. 78

Filling in engine oil

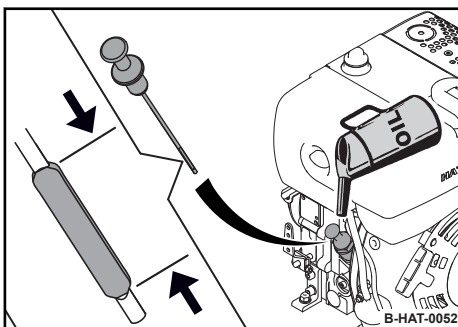


Fig. 79

Concluding work

8. Check the seal rings for damage; replace if necessary.
9. Cover the seal rings slightly with oil.

10. Insert the oil filter into the housing and press it against the end stop.
11. Before tightening the screw, make sure that the tensioning springs (1) touch the oil filter with both ends.
12. Tighten the screw.

13. Fill with new engine oil.
14. After a short test run check the oil level on the dipstick; if necessary, top up to the top dipstick mark.

15. Check oil filter and drain plug for leaks.
16. Dispose of oil in line with environmental regulations.

8.9.2 Changing the oil in the exciter housing



NOTICE!

Components may get damaged!

- Use only oil of the permitted specification
↳ Chapter 8.4 'List of fuels and lubricants' on page 73.

Protective equipment:

- Working clothes
- Safety shoes
- Protective gloves

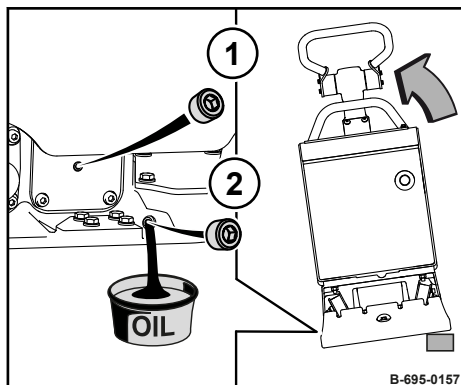


Fig. 80

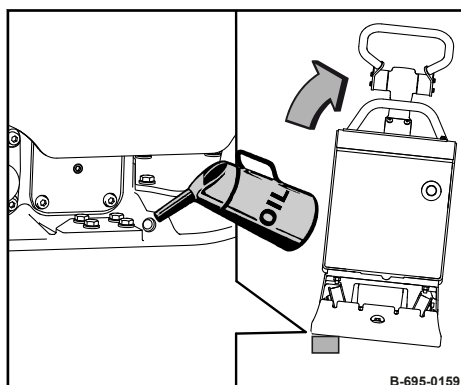


Fig. 81

1. Drive the machine onto horizontal, level, firm ground.
2. Park the machine safely ↳ Chapter 6.4 'Parking the machine in secured condition' on page 59.
3. Clean the area around the bleeding screw (1) and filling/drain plug (2).
4. Tilt the machine slightly towards the oil drain side and secure it properly.
5. Unscrew the bleeding screw.
6. Unscrew the filling/drain plug and collect any oil running out.

7. Tilt the machine to the opposite side and secure it properly.



NOTICE!

Components may get damaged!

Do not use low-ash engine oils for the exciter shaft housing.

Observe filling quantity ↳ Chapter 8.4 'List of fuels and lubricants' on page 73.

8. Fill in new oil.

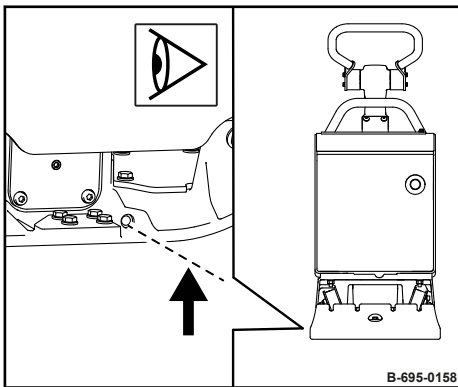


Fig. 82

8.9.3 Replacing the air filter



NOTICE!

Danger of engine damage!

- Do not start the engine after having removed the air filter.

Protective equipment: ■ Working clothes
■ Protective gloves

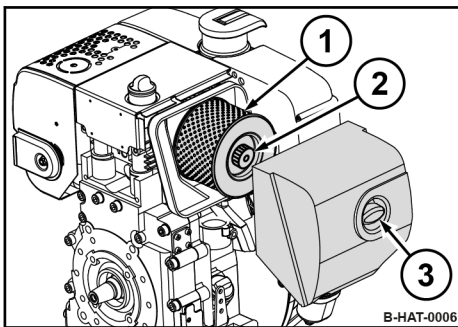



Fig. 83

1. Park the machine in secured condition  Chapter 6.4 'Parking the machine in secured condition' on page 59.
2. Allow the engine to cool down.
3. Remove the cap (3).
4. Unscrew the knurled nut (2) and pull out the air filter (1).
5. Clean the cover.



NOTICE!

Danger of engine damage!

- Prevent dirt from getting into the air intake opening.
- Do not clean the air filter housing with compressed air.

Clean the filter housing with a clean, lint-free cloth.

7. Replace the air filter.

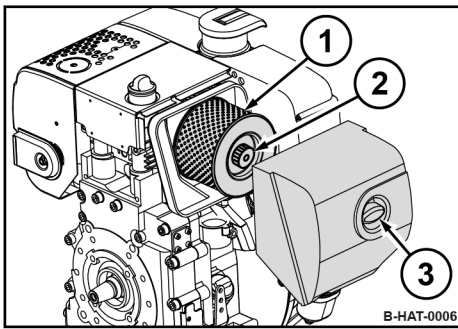


Fig. 84

8. Insert the air filter (1) carefully into the filter housing and fasten it with the knurled nut (2).

9.



NOTICE!

Danger of engine damage!

- Ensure correct fit of air filter cover and seal.

Close the cap (3).

8.9.4 Replacing the fuel filter



NOTICE!

Danger of engine damage!

- Ensure strict cleanliness! Thoroughly clean the area around the fuel tank beforehand.
- Never operate the engine after having removed the fuel filter.

Protective equipment: ■ Working clothes
■ Protective gloves

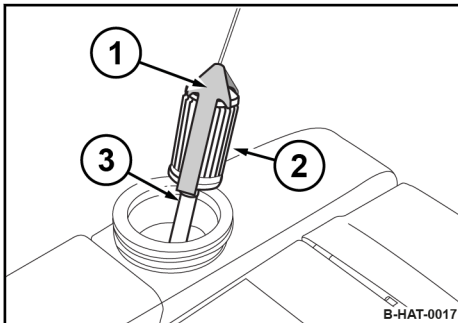


Fig. 85

1. Park the machine in secured condition ↗ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*
2. Clean the area around the tank filler cap.
3. Remove the tank filler cap.
4. Pull the fuel filter out of the tank by the string.
5. Pull the fuel hose (3) off the fuel filter (2).
6. Take the fuel filter out of the bracket (1) and replace it with a new one.
7. Plug on the fuel line.
8. Insert the fuel filter into the tank.
9. Close the fuel tank tightly.



The fuel system is self-bleeding.

10. Dispose of fuel and filter in an environmentally friendly way.

8.9.5 Replacing the V-belt

Protective equipment: ■ Working clothes
■ Safety shoes
■ Protective gloves

1. Park the machine safely ↗ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*
2. Allow the engine to cool down.
3. Unscrew the V-belt guard (1).

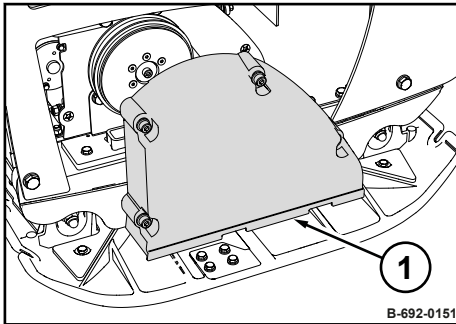


Fig. 86

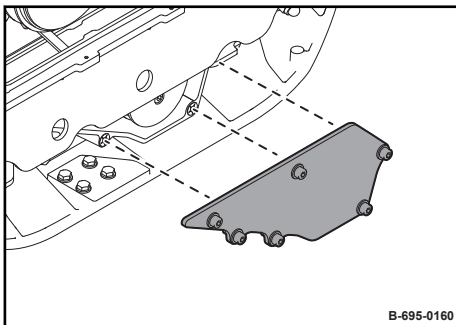


Fig. 87

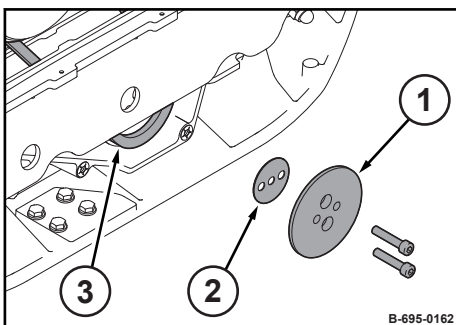


Fig. 88

4. Unscrew the guard.
5. Unscrew the V-belt pulley (1).
6. Replace the V-belt (3).
7. If necessary, reassemble the spacers (2) that may have been removed.
8. Fasten the V-belt pulley.

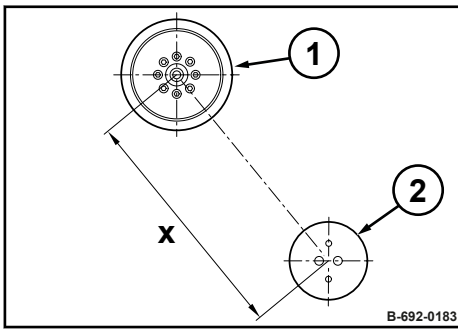


Fig. 89

9. Check the centre distance (x) between the centrifugal clutch (1) and the V-belt pulley (2).

⇒ **Nominal value:** 331 ± 1 mm (13.0 ± 0.04 in)



If the centre distance is incorrect, contact our customer service.

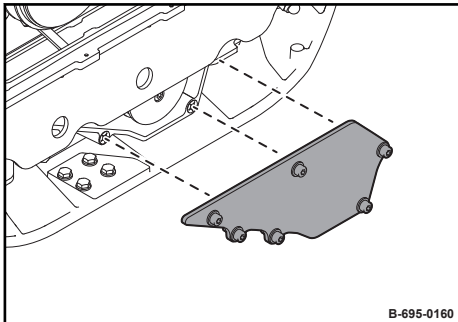


Fig. 90

10. Fasten the guard plate, tightening torque: 15 Nm (11 ft-lbf).

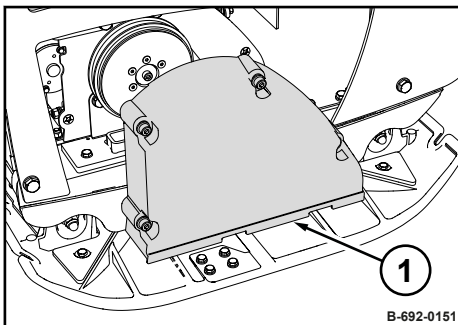


Fig. 91

11. Fasten the V-belt guard (1).

8.9.5.1 Checking the frequency of the base plate

Keep feet and hands clear of the vibrating base plate.



CAUTION!

Danger of injury caused by uncontrolled machine movement!

- Always hold on to a running machine.
- Always keep an eye on a running machine.

Protective equipment: ■ Working clothes
 ■ Hearing protection
 ■ Safety shoes

Tool: ■ Sirometer

1. Park the machine on a rubber mat.
2. Start the engine ↗ *Chapter 6.2 'Starting the engine' on page 55.*
3. Run the machine at maximum speed for one minute.
4. Check the base plate's frequency with a suitable measuring instrument (e.g. Sirometer).
 ⇒ **Nominal value:** ↗ *Chapter 2 'Technical data' on page 11*
5. Park the machine safely ↗ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*
6. If frequency incorrect:
 - Check the engine speed.
 - Check the V-belt.
 - If necessary, contact our customer service.

8.9.6 Checking, adjusting the valve clearance



NOTICE!

Danger of engine damage!

We recommend to have this work carried out by trained personnel or our after sales service.

- Before checking the valve clearance let the engine cool down.

Preparations

Protective equipment: ■ Working clothes
 ■ Protective gloves

1. Park the machine in secured condition ↗ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*
2. Let the engine to cool down to ambient temperature.
3. Remove the air filter cover (2).
4. Disassemble the covering (1).

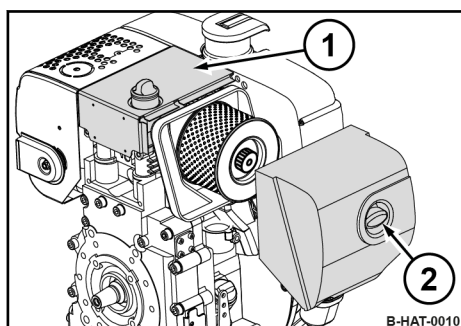


Fig. 92

Maintenance – Annually

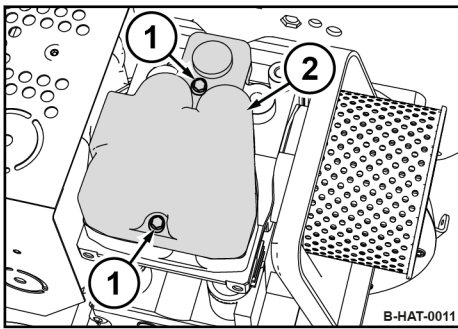


Fig. 93

Checking the valve clearance

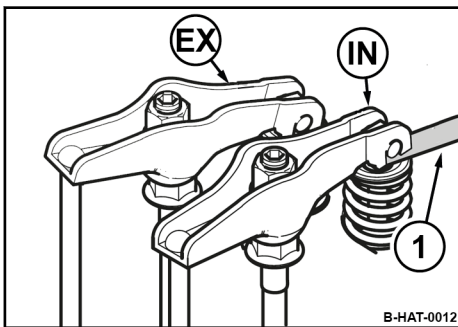


Fig. 94

Adjusting the valve clearance

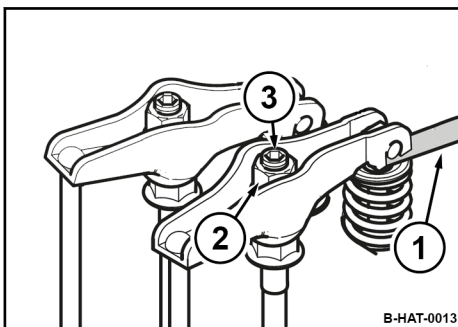


Fig. 95

5. Unscrew the fastening screws (1).
6. Remove the valve cover (2) with gasket.

Valve clearance:

Intake valve (IN)	0.20 mm (0.008 in)
Exhaust valve (EX)	0.20 mm (0.008 in)

1. Crank the engine, until the exhaust valve (EX) is fully open.
2. Check the valve clearance on the intake valve (IN) with a feeler gauge (1), adjust if necessary.
3. Crank the engine further, until the intake valve is fully open.
4. Check the valve clearance on the exhaust valve, adjust if necessary.

1. Loosen screw (3) on the rocker arm.
2. Adjust the hexagon nut (2), until the feeler gauge (1) can be inserted and pulled out with noticeable resistance after the screw (3) has been tightened.

Final work

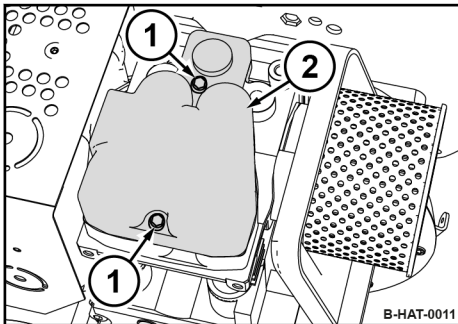


Fig. 96

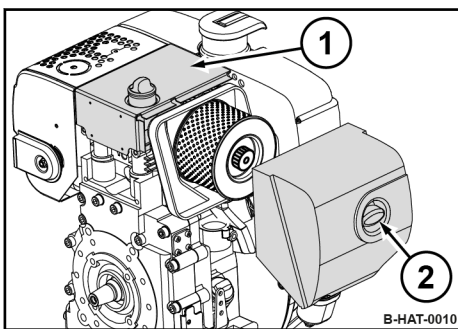


Fig. 97

1. Install the valve cover (2) with a new gasket.
2. Tighten the fastening screws (1) evenly.
3. Assemble covering (1) and air filter cover (2).
4. After a short test run check the valve cover for leaks.

8.9.7 Replacing the starter rope

Protective equipment: ■ Working clothes
■ Protective gloves

1. Park the machine in secured condition ↗ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*
2. Allow the engine to cool down.
3. Unscrew the fastening screws (1) and disassemble the recoil starter (2).

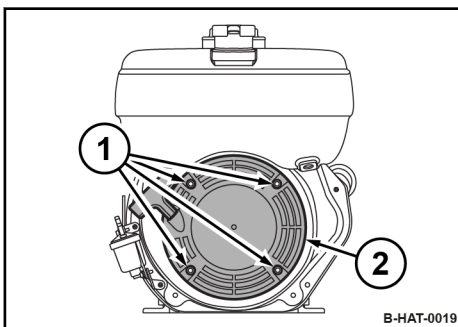


Fig. 98

Maintenance – Annually

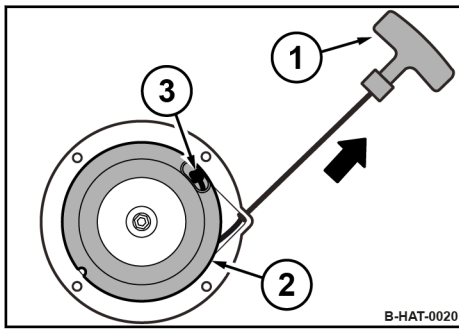


Fig. 99

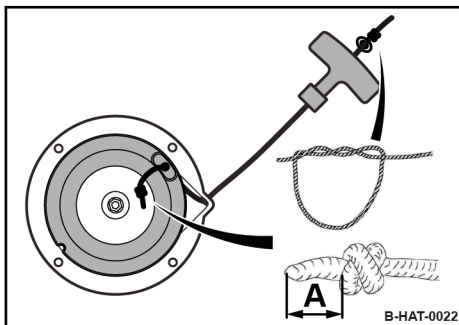


Fig. 100

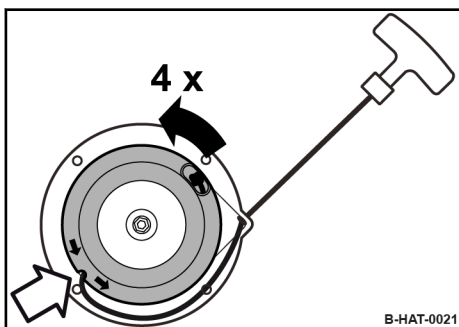


Fig. 101

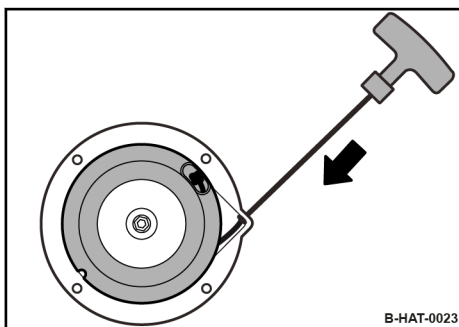


Fig. 102

4. Pull the starter rope with the starter handle (1) out completely.
5. Secure the coil (2) against winding up.
6. Loosen the knot (3) in the starter rope and remove the old starter rope.
7. Carefully turn the coil back, until the recoil spring is relieved.

8. Thread in the new starter rope and fix it with knots on both ends .
A = 15 mm (0.6 in)

9. Pre-tension the coil by approx. 4 rotations in direction of arrow.
Thereby place the starter rope into the recess in the coil .

10.



CAUTION!

Danger of injury caused by the starter handle hitting against your body!

- Do not let the starter handle hit back.

Slowly guide the starter handle back to initial position .

11. Pull the starter handle to check the function and light movement of the recoil starter.

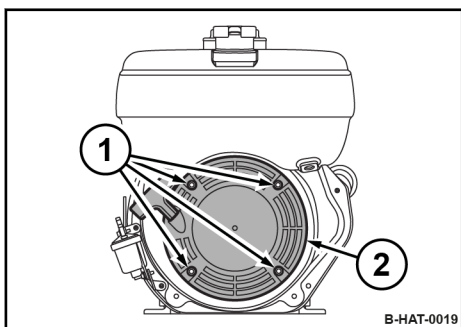


Fig. 103

12. Assemble the recoil starter (2) with fastening screws (1).

8.9.8 Checking the hydraulic oil level

Protective equipment: ■ Working clothes
■ Safety shoes
■ Protective gloves

1. Park the machine safely ↗ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*
2. Move the steering rod to an upright position and engage the locking pawl lever securely.

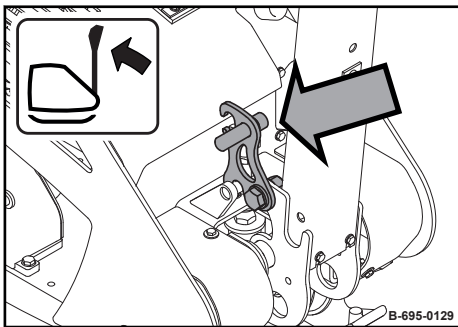


Fig. 104

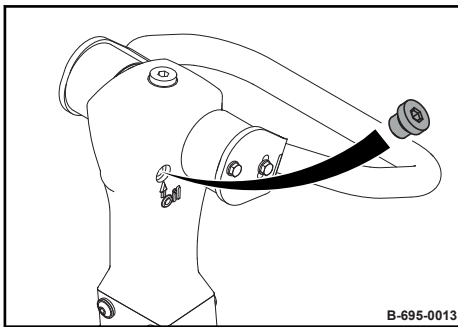


Fig. 105

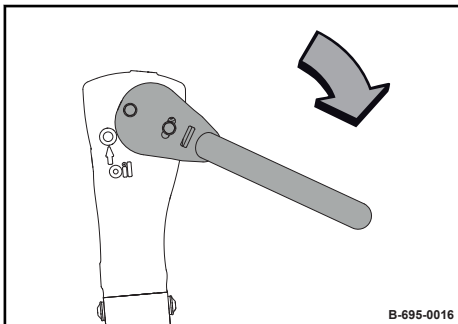


Fig. 106

3. Clean the area around the oil level inspection plug and unscrew the plug.
4. Press the handle forward against the end stop and hold it in this position.

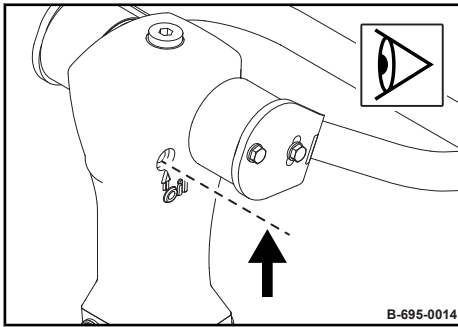


Fig. 107

Topping up hydraulic oil and bleeding the hydraulic system

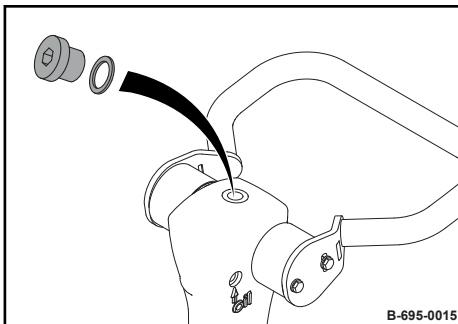


Fig. 108

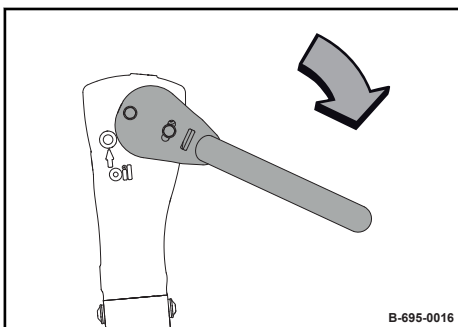


Fig. 109

5. Check the oil level.
 - ⇒ The oil level must reach the bottom edge of the level bore.



NOTICE!

Components may get damaged!

- Use only oil of the permitted specification
↳ Chapter 8.3.4 'Hydraulic oil' on page 71.

6. Clean the area around the filler plug and unscrew the filler plug.

7. Press the handle forward against the stop and secure it in this position using suitable means.

Maintenance – Annually

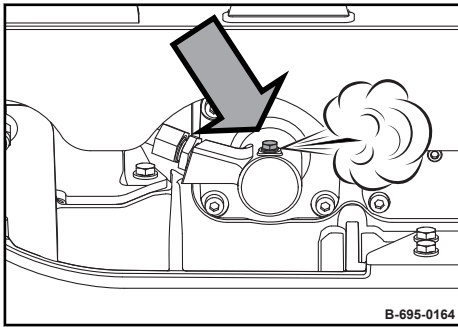


Fig. 110

8. Place a cloth underneath the bleeding screw to collect leaking oil.
9. Slacken the bleeding screw.
10. Wait until all air has escaped and then tighten the bleeding screw.

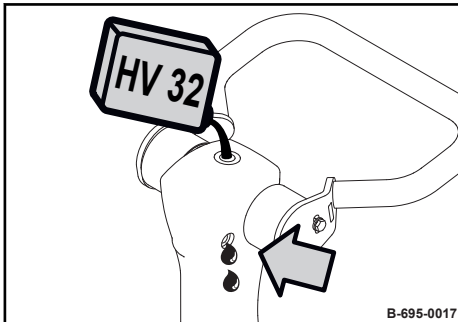


Fig. 111

11. Place a cloth underneath the filler bore to collect leaking oil.
12. Fill with oil through the filler bore until it starts to run out through the level inspection bore.

Concluding work

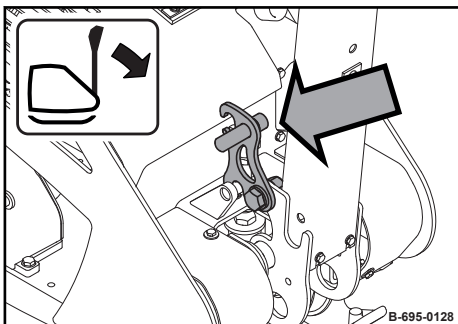


Fig. 112

13. Retighten the filler and oil level inspection plugs.
14. Pull the locking pawl lever and fold the steering rod down.

8.10 Every 2 years/every 500 operating hours

8.10.1 Changing the hydraulic oil

Protective equipment: ■ Working clothes
■ Safety shoes
■ Protective gloves

1. Park the machine safely ↗ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*
2. Move the steering rod to an upright position and engage the locking pawl lever securely.

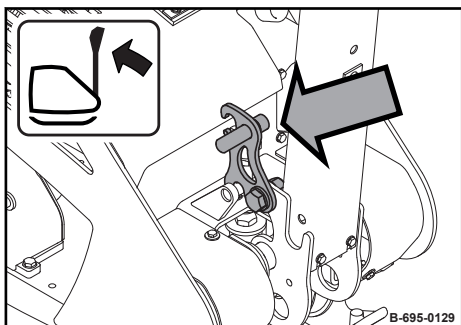


Fig. 113

3. Clean the area around the filler plug and unscrew the filler plug.

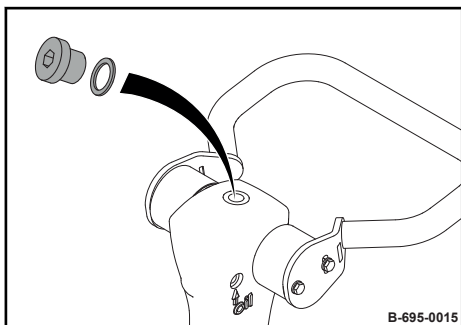


Fig. 114

4. Press the handle forward against the stop and secure it in this position using suitable means.

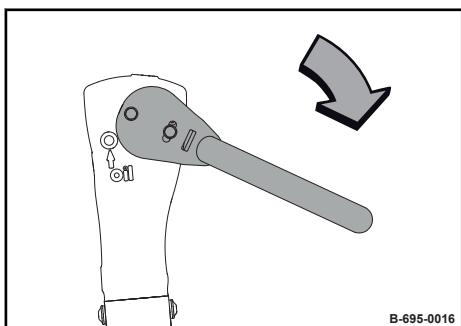


Fig. 115

Maintenance – Every 2 years/every 500 operating hours

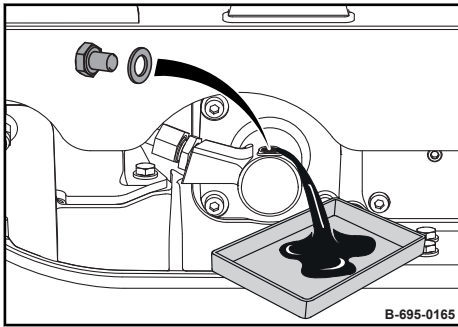


Fig. 116

5. Unscrew the bleeding screw and collect any oil running out.
6. Screw in the bleeding screw.

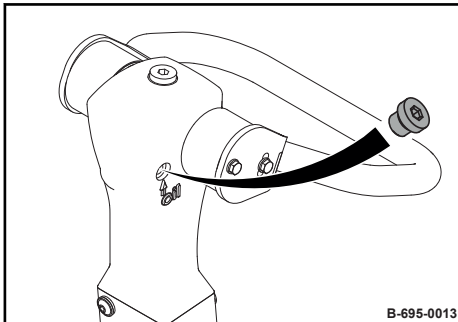


Fig. 117

7. Clean the area around the oil level inspection plug and unscrew the plug.

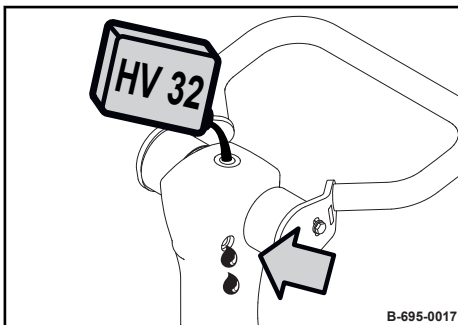


Fig. 118

8. Place a cloth underneath the filler bore to collect leaking oil.



NOTICE!

Components may get damaged!

- Use only oil of the permitted specification
↳ Chapter 8.3.4 'Hydraulic oil' on page 71.

9. Fill with oil through the filler bore until it starts to run out through the level inspection bore.

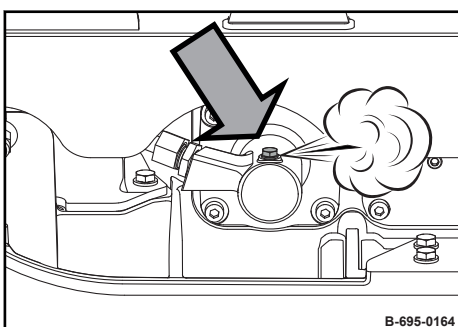


Fig. 119

10. Slacken the bleeding screw.
11. Wait until all air has escaped and then tighten the bleeding screw.

Maintenance – Every 2 years/every 500 operating hours

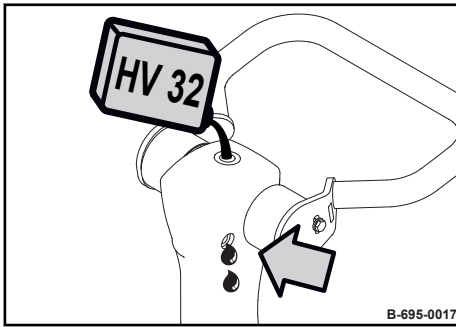


Fig. 120

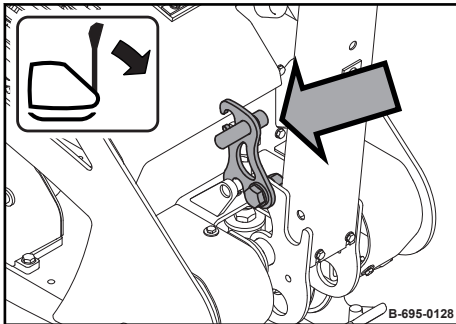


Fig. 121

12. Fill up hydraulic oil until it comes running out of the inspection bore.
13. Retighten the filler and oil level inspection plugs.
14. Pull the locking pawl lever and fold the steering rod down.
15. Dispose of oil in line with environmental regulations.

8.11 As required


8.11.1 Cleaning the cooling fins and the cooling air intake openings



How dirty the cooling fins and cooling air intake openings are depends very much on the daily operating conditions; clean daily if necessary.

Protective equipment:

- Working clothes
- Protective gloves
- Safety goggles

1. Park the machine in secured condition  Chapter 6.4 'Parking the machine in secured condition' on page 59.
2. Allow the engine to cool down.
3. Remove dried dirt with a suitable brush from all cooling fins and cooling air intake openings.

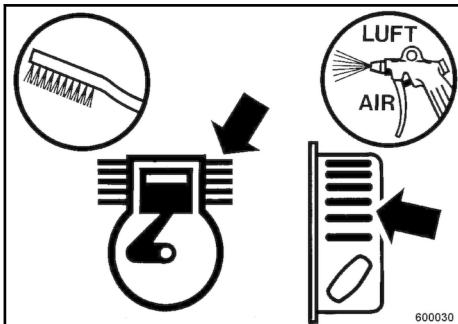


Fig. 122



CAUTION!


Danger of eye injuries caused by particles flying around!

- Wear your personal protective equipment (safety gloves, protective working clothes, goggles).

Blow out the cooling fins and cooling air intake openings with compressed air.

5. In case of damp or oily contamination you should consult our customer service department.

8.11.2 Cleaning the machine

1. Park the machine in secured condition  Chapter 6.4 'Parking the machine in secured condition' on page 59.
2. Allow the engine to cool down for at least 30 minutes.
- 3.

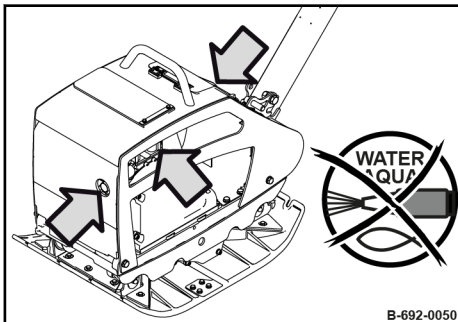


Fig. 123



NOTICE!

Electric components can be damaged by water entering into the system!

- Do not guide the water jet directly into the cooling air openings of the recoil starter, into the dry air filter or onto electrical equipment.

Clean the machine with a water jet.

4. Run the engine warm for a while to avoid corrosion.

8.11.3 Servicing the V-belt

Protective equipment: ■ Working clothes
■ Safety shoes
■ Protective gloves

1. Park the machine safely ↗ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*
2. Allow the engine to cool down.
3. Unscrew the V-belt guard (1).

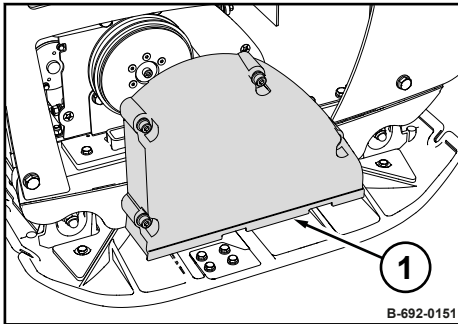


Fig. 124

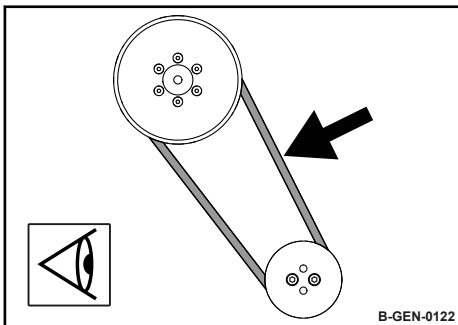


Fig. 125

4. Check condition and tension of V-belt.
⇒ **Compression measurement:** 5 - 15 mm (0.2 - 0.6 in).

5. **i** *The V-belt cannot be re-tightened.*

Replace the V-belt if it is damaged or if the compression measurement is exceeded ↗ *Chapter 8.9.5 'Replacing the V-belt' on page 87.*

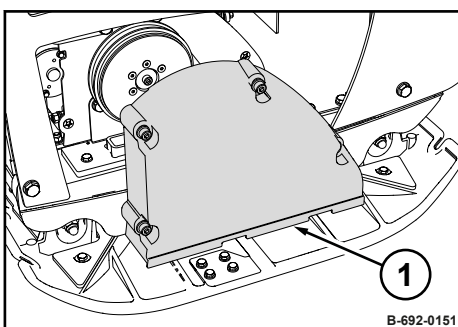


Fig. 126

6. Fasten the V-belt guard (1).

8.11.4 Checking the oil level in the exciter housing



NOTICE!

Components may get damaged!

- Use only oil of the permitted specification
↳ *Chapter 8.4 'List of fuels and lubricants' on page 73.*

Protective equipment:

- Working clothes
- Safety shoes
- Protective gloves

1. Drive the machine onto horizontal, level, firm ground.
2. Park the machine safely ↳ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*
3. Allow the machine to cool down.
4. Clean the area around the bleeding screw (1) and filling/drain plug (2).
5. Unscrew the bleeding screw.

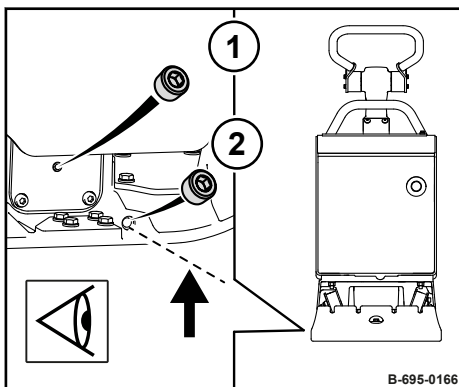


Fig. 127



NOTICE!

Components may get damaged!

Do not use low-ash engine oils for the exciter shaft housing.

6. Unscrew the filling/drain plug and check the oil level; top up if necessary.
⇒ **Nominal value:** Bottom edge of filling/drain bore.
7. Clean the bleed screw and filling/drain plug and screw them in with a low-strength sealing agent (e.g. spare parts number: DL 009 700 16).

8.11.5 Measures prior to extended shut-down period

8.11.5.1 Measures before shutting down

If the machine is shut down for a longer period of time, e.g. winter season, the following work must be carried out:

1. Clean the machine thoroughly.
2. After shutting down store the machine under cover in a dry and well ventilated room.
3. Repair damaged paint; preserve bare areas thoroughly with anti-corrosive agent.
4. Clean the water separator.
5. Fill the fuel tank with diesel fuel to prevent the formation of condensation water in the tank.
6. Change the engine oil and clean the oil filter.

7. Change the fuel filter.
8. Protect the cooled down engine against dust and moisture.

8.11.5.2 Battery service during prolonged machine downtimes



WARNING!

Danger of injury caused by exploding gas mixture!

- Remove the plugs before starting to recharge the battery.
- Ensure adequate ventilation.
- Smoking and open fire is prohibited!
- Do not lay any tools or other metal objects on the battery.
- Do not wear jewellery (watch, bracelets, etc.) when working on the battery.
- Wear your personal protective equipment (protective gloves, protective clothing, goggles).

Protective equipment: ■ Working clothes
■ Protective gloves
■ Safety goggles

1. Switch off all consuming devices (e.g. ignition, light).
2. Measure the open-circuit voltage of the battery at regular intervals (at least 1 x per month).
 - ⇒ Reference values: 12.6 V = fully charged; 12.3 V = discharged to 50%.
3. Recharge the battery immediately after an open-circuit voltage of 12.25 V or less is reached. Do not perform boost charging.
 - ⇒ The open-circuit voltage of the battery occurs approx. 10 hours after the last charging process or one hour after the last discharge.
4. Switch off the charging current before removing the charging clamps.
5. After each charging process allow the battery to rest for one hour before taking it into service.
6. For standstill periods of more than one month you should always disconnect the battery. Do not forget to perform regular open-circuit voltage measurements.

8.11.5.3 Measures before restarting

1. Replace the fuel filter.
2. Replace the air filter.

Maintenance – As required

3. Change the engine oil and clean the oil filter.
4. Check cables, hoses and lines for cracks and leaks.
5. Check the service life of hydraulic hoses and replace if necessary.
6. Start the engine and run it for 15 to 30 minutes with idle speed.
7. Check the oil levels.
8. Clean the machine thoroughly.

9.1 Preliminary remarks

Malfunctions are frequently caused by incorrect operation of the machine or insufficient maintenance. Whenever a fault occurs you should therefore thoroughly read these instructions on correct operation and maintenance.

If you cannot locate the cause of a fault or rectify it yourself by following the trouble shooting chart, you should contact our customer service department.

9.2 Starting the engine with the recoil starter



Start the engine with the recoil starter only if the battery is defective, empty or missing.

Exhaust fumes contain toxic substances and can damage your health, cause unconsciousness or even death.



WARNING!

Danger of poisoning by exhaust gases!

- Do not inhale exhaust gases.
- Avoid operation in closed or partly closed rooms, or ensure adequate ventilation when working in trenches.




WARNING!

Loss of hearing caused by too high noise burdens!

- Wear your personal protective equipment (ear protection).

Protective equipment:

- Hearing protection
- Working clothes
- Safety shoes

1. Folding down and adjusting the steering rod  *Chapter 6.1 'Folding down and adjusting the steering rod' on page 54.*
2. Set the throttle lever to position "MIN".

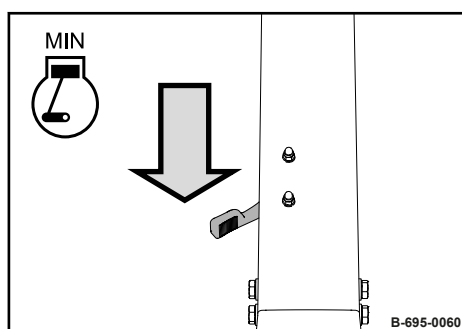


Fig. 128

Troubleshooting – Starting the engine with the recoil starter

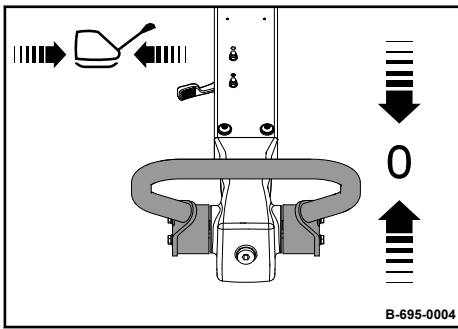


Fig. 129

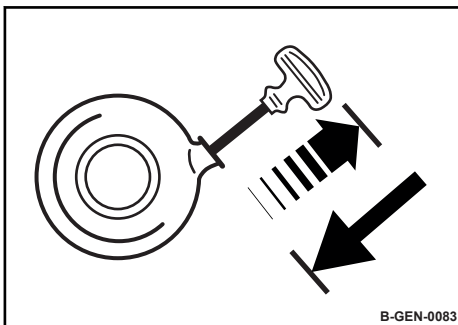


Fig. 130

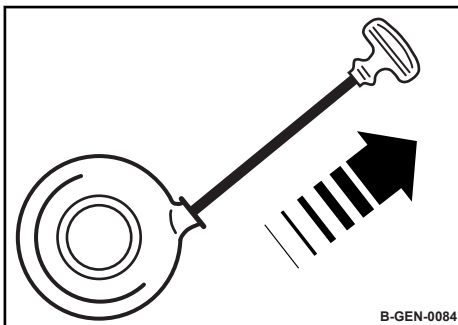


Fig. 131

3. Set the handle to position "0".

4. Pull the rope by the starter handle, until resistance can be felt.
5. Guide the starter handle back to initial position.

- 6.



CAUTION!

Danger of injury caused by uncontrolled machine movement!

- Always hold on to a running machine.
- Always keep an eye on a running machine.



NOTICE!

The starter rope may tear off!

- Do not pull the starter rope all the way against the end stop.

Pull the starter handle quickly and with power.

7. Manually guide the starter handle back to initial position.
8. If the engine does not start during the first attempt, repeat the starting process.
9. Run the engine warm for approx. 1 to 2 minutes in idle speed.



NOTICE!

Danger of engine damage!

- Warm up engine for a short while before starting work. Do not operate the engine immediately under full load.

9.3 Starting the engine with jump leads

**NOTICE!**

A wrong connection will cause severe damage in the electric system.

- Bridge the machine only with a 12 Volt auxiliary battery.

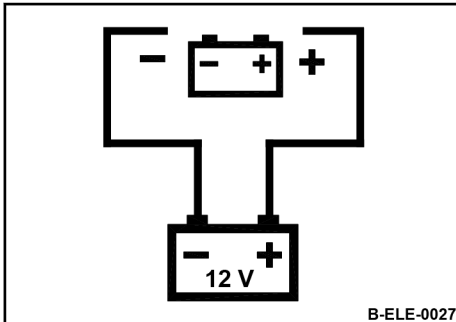


Fig. 132

1. Remove the battery box cover.
2. First connect the plus pole of the external battery to the plus pole of the starter battery using the first jump lead.
3. Next, connect the second jump lead to the minus pole of the energizing external battery and then to the minus pole of the starter battery.
4. Start the engine ↗ *Chapter 6.2 'Starting the engine' on page 55.*
5. After starting disconnect the minus poles first and the plus poles after.
6. Assemble the battery box cover.

9.4 Fuse assignment

**WARNING!****Danger of injury by fire in the machine!**

- Do not use fuses with higher ampere ratings and do not bridge fuses.

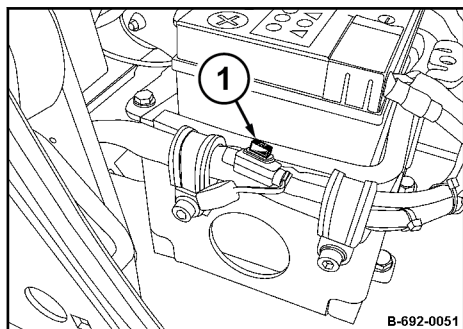


Fig. 133

Pos.	Amperage	Designation
1	25 A	Main fuse

9.5 Malfunctions during operation

Fault	Possible cause	Remedy
The machines vibrates forward with a strongly reduced speed	Air in the steering rod hydraulic system	Release pressure from the steering rod
	The oil level in the exciter shaft housing is too low	Check the oil level in the exciter shaft housing

Release pressure from the steering rod

Protective equipment:

- Working clothes
- Safety shoes
- Protective gloves

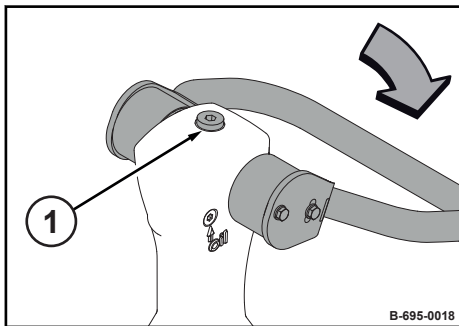


Fig. 134

1. Park the machine safely ↗ *Chapter 6.4 'Parking the machine in secured condition' on page 59.*
2. Press the handle forward against the end stop and hold it in this position.
3. Carefully loosen the filler screw (1).
⇒ The air makes a slight hissing sound when escaping.
4. Wait until all air has escaped and then tighten the filler screw.

9.6 Shutting down the engine with the shut-off device



WARNING!

Danger of burning on hot components!

- Wear your personal protective equipment (protective gloves, protective clothing).
- Avoid touching hot components.



CAUTION!

Danger of injury caused by uncontrolled machine movement!

- Always hold on to a running machine.
- Always keep an eye on a running machine.

The engine can also be switched off via the shut-off device in the event of a fault in the speed adjustment.

Keep feet and hands clear of the vibrating base plate.

Protective equipment: ■ Working clothes
■ Safety shoes
■ Protective gloves

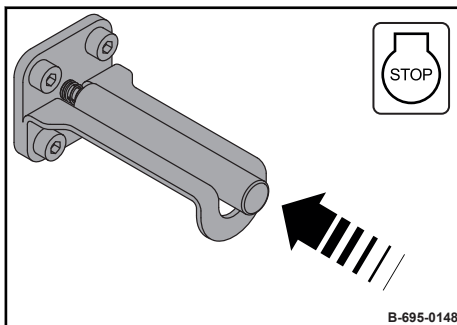


Fig. 135

1. Drive the machine onto horizontal, level, firm ground.
2. Press and hold the shut-off device until the engine switches off.
3. Let go of the shut-off device.
⇒ The shut-off device must return to its initial position.
4. If necessary, pull the shut-off device gently to return it to its initial position.
5. Inform our Customer Service Department.

9.7 Engine malfunctions

Fault	Possible cause	Remedy
The engine is hard to start or does not start at all.	Shut-off device in STOP position	Pull the shut-off device gently to move it to operating position.
	No fuel at the injection pump	Check the fuel level; top up if necessary.
		Check the fuel lines.
		Check the fuel filter; replace if necessary.
	Injection nozzle out of order	Have it checked by qualified expert personnel.
	Incorrect valve clearance	Check the valve clearance; adjust if necessary.
Engine does not start or starts poorly at low temperatures.	Cylinder or piston rings worn	Have it checked by qualified expert personnel.
	Paraffin sweats in the fuel due to insufficient low temperature resistance	Use winter-grade fuel
Engine does not crank when operating the recoil starter.	Engine oil with wrong SAE viscosity class	Changing the engine oil
	Recoil starter defective	Replace the recoil starter.
The starter rope does not return to the initial position	Spring broken	Replace the recoil starter.
	Recoil starter dirty	Clean the recoil starter.
	Insufficient pretension of the spring	Check the pretension of the spring; adjust if necessary.
Engine starts up, but does not run.	Spring broken	Replace the recoil starter.
	Fuel filter clogged	Check the fuel filter; replace if necessary.
The starter does not switch on or the engine does not crank.	Fault in the electric system: <ul style="list-style-type: none"> ■ Battery or other cable connections not correctly connected. ■ Cable terminals loose or oxidised. ■ Battery defective or not charged. ■ Starter defective. ■ Fuse defective. 	Check
Engine stops.	Fuel tank empty	Check the fuel level; top up if necessary.
	Fuel filter clogged	Check the fuel filter; replace if necessary.
	Tank ventilation blocked	Ensure sufficient ventilation of the tank.
	Air in the fuel system	Check the fuel system for air ingress. Check the ventilation valve.
	Mechanical defect	Have it checked by qualified expert personnel.

Troubleshooting – Engine malfunctions

Fault	Possible cause	Remedy
Engine loses power and speed.	Fuel tank empty	Check the fuel level; top up if necessary.
	Tank ventilation blocked	Ensure sufficient ventilation of the tank.
	Air in the fuel system	Check the fuel system for air ingress. Check the ventilation valve.
Engine loses power and speed; exhaust smoke is black.	Air filter contaminated	Clean; replace if necessary
	Incorrect valve clearance	Check the valve clearance; adjust if necessary.
	Injection nozzle does not work correctly	Have it checked by qualified expert personnel.
Engine overheats.	Engine oil level too high	Check; drain off if necessary
	Lack of cooling air	Clean the cooling fins and the cooling air intake openings. Check air guide plates and ducts for completeness and good sealing.
Engine runs with high speed, but no vibration.	Centrifugal clutch defective	Have it checked by qualified expert personnel.
	V-belt torn	Replacing the V-belt

Disposal – Final shut-down of machine

10.1 Final shut-down of machine

After the machine has reached the end of its service life, the individual components of the machine must be disposed of properly.

Observe national regulations!

Carry out the following work and have the machine dismantled by a state-approved recycling company.



WARNING!

Health hazard caused by fuels and lubricants!

- Safety regulations and environmental protection regulations must be followed when handling fuels and lubricants → *Chapter 3.4 'Handling fuels and lubricants' on page 23.*

Protective equipment:

- Working clothes
- Safety shoes
- Protective gloves
- Safety goggles

1. Remove the batteries.
2. Empty the fuel tank.
3. Drain engine oil from engine and exciter housing.
4. Drain off hydraulic oil.

