

# ***BIG TRACKED PAVER - GENERATOR INSTALLATION***

## **Workshop Instruction**



<b>Publication Number</b>	:	WI-2012XX-1-HC-Big tracked Paver - Generator drive installation
<b>Applicable to</b>	:	F2500C, F2500CS, SD2500C, SD2500CS, SD2550C, SD2550CS with electrical heating
<b>PGC</b>	:	H100
<b>Responsible person</b>	:	Technical Support Department Wardenburg (gmbh-service@dynapac.com)

4812064895  
Dec-2020



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## 1. Revision History

REV. :	DATE	REVISION SUMMARY	AUTHOR	CHECKED	APPROVED
00	2020-12-XX	First release	C. Hoppe C. Damm		

### 1.1 Form filling instructions

1. Kindly fill all the Grey text fields

**example:**

Country	
Machine type	Tracked paver

2. Select the required options & click check Boxes

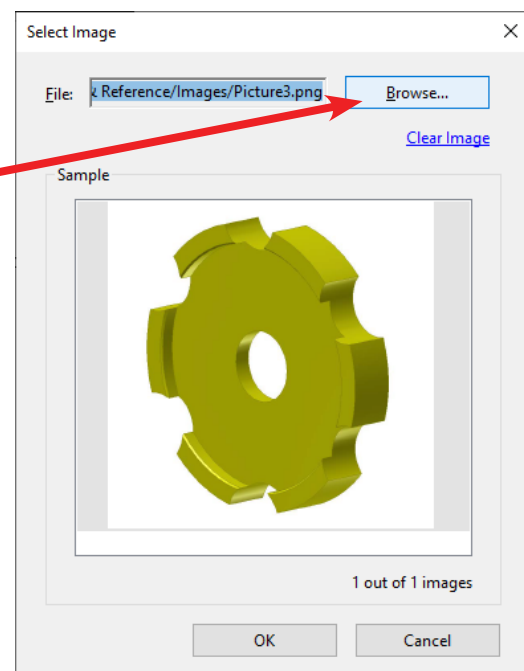
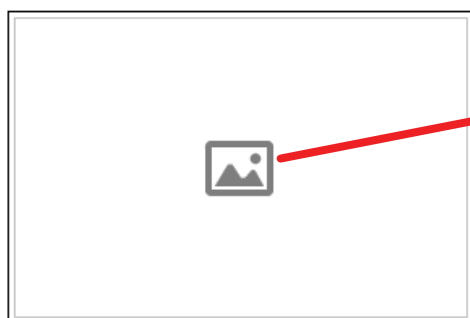
**example:**

☐ Surfaces of generator shaft and coupling clean

☒ Distance washer 4812010759 installed

3. Click the image icon boxes, to attach the images as below

**example:**



## 2. Subject

Big Paver - Generator installation

## 3. Safety precautions

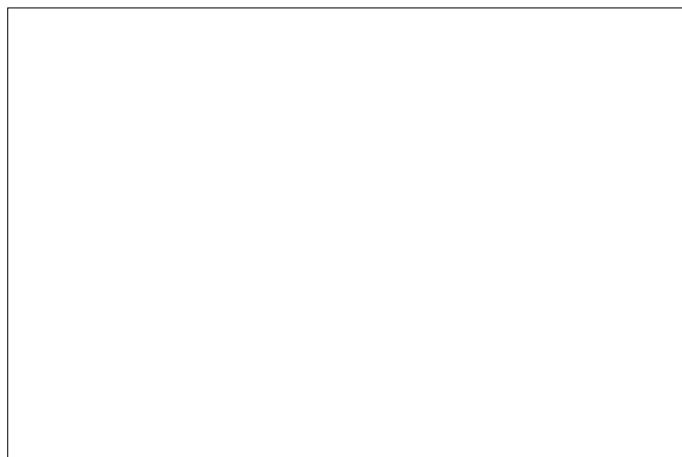
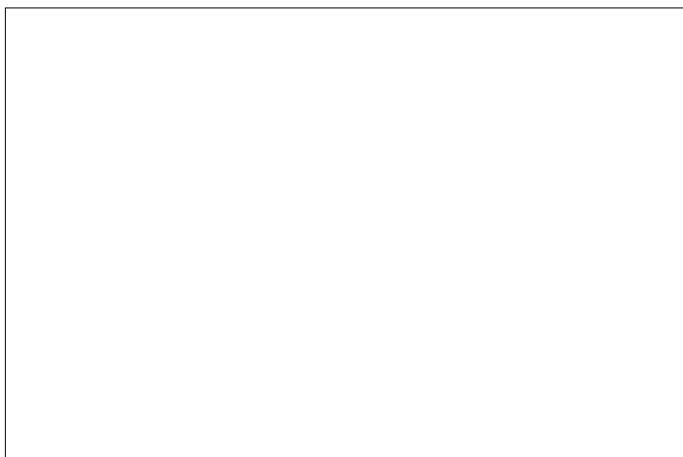
- The operator must employ safe working practices and observe all related local work safety requirements and regulations, also the technical documentation (such as operators manual and safety instructions) has to be followed.
- Maintenance must only be performed by authorised, trained and specialised personnel.
- Before maintenance, repair work, adjustment or any other non-routine checks, stop the equipment, switch off the main battery switch.
- Use only the correct tools for maintenance and repair work.
- A warning sign bearing a legend such as 'Work in progress; do not start' shall be attached to the starting equipment.
- Scrupulously observe cleanliness during maintenance and repair. Keep dirt away by covering the parts and exposed openings with a clean cloth, paper or tape.
- Make sure that no tools, loose parts or rags are left in or on the machine.
- All regulating and safety devices shall be maintained with due care to ensure that they function properly. They may not be put out of action.
- Always wear the following personal protective equipment: Work clothing, safety shoes, safety goggles, ear protection and safety gloves when there is a cutting risk or a risk for a heat injury.

## 4. General machine information

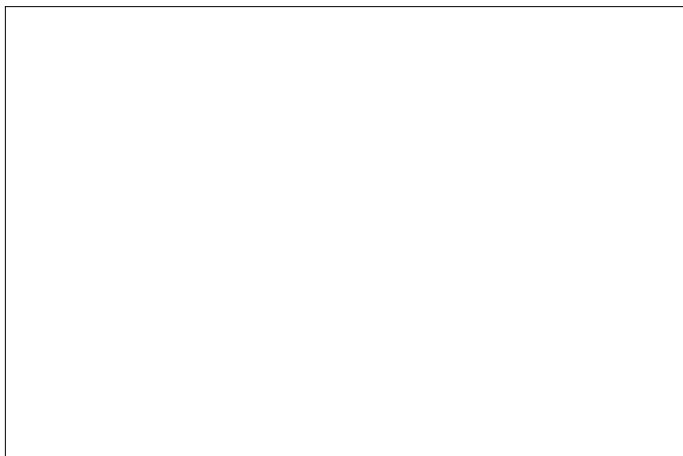
Points	Information to fill
Country	
Machine type	
Machine serial number	
Actual operating hour	
Master software version	
Display software version	
<b>Old</b>	
Generator type	
Generator part number	
Generator SN	
Generator regulator version (3.xx)	
<b>New</b>	
Generator type	
Generator SN	
Generator regulator version	
Technician	
Date of repair	

Picture to be added below:

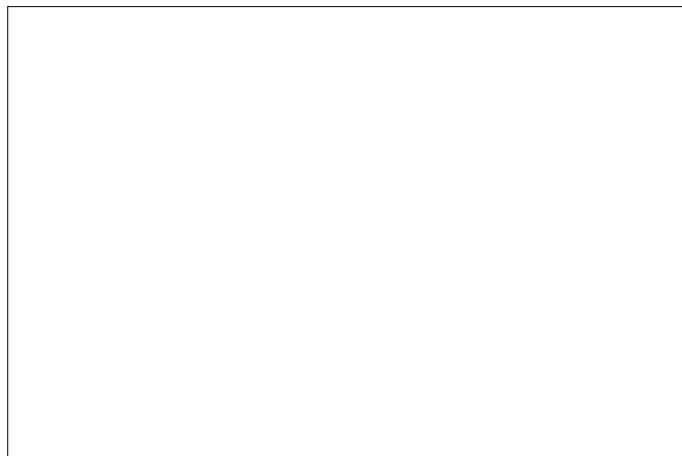
General machine pictures



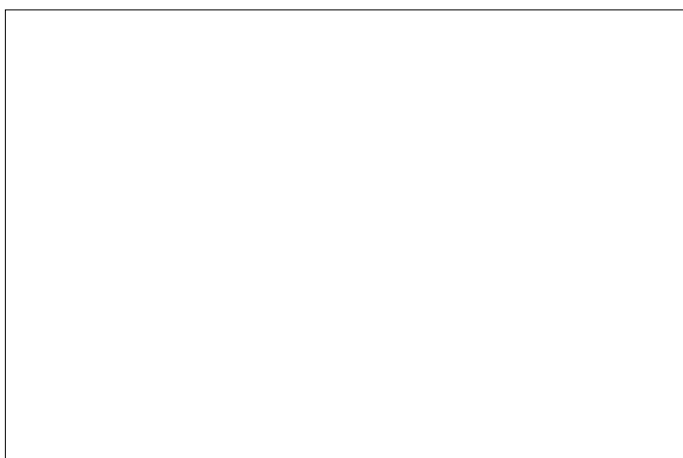
Machine type plate



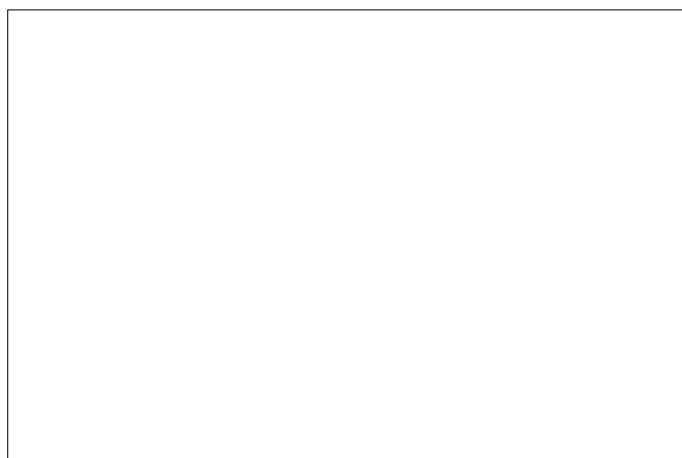
Operating hour display



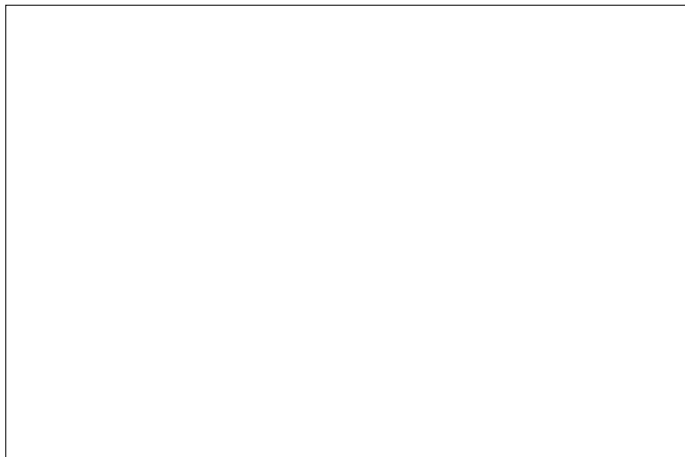
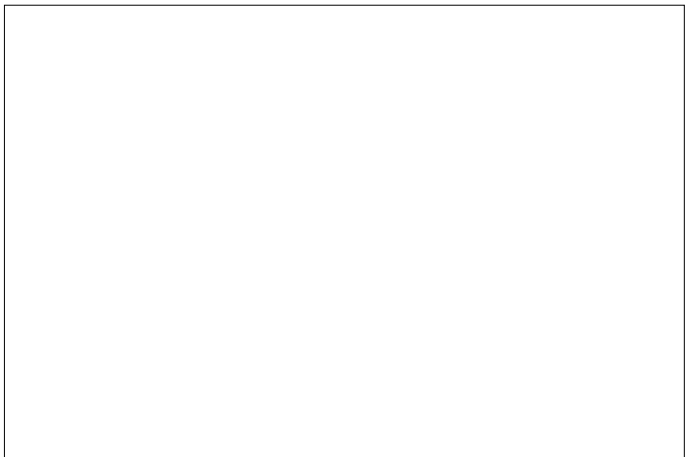
Software version display



Overview picture of generator drive system



Pictures of damage



Generator



Generator type plate

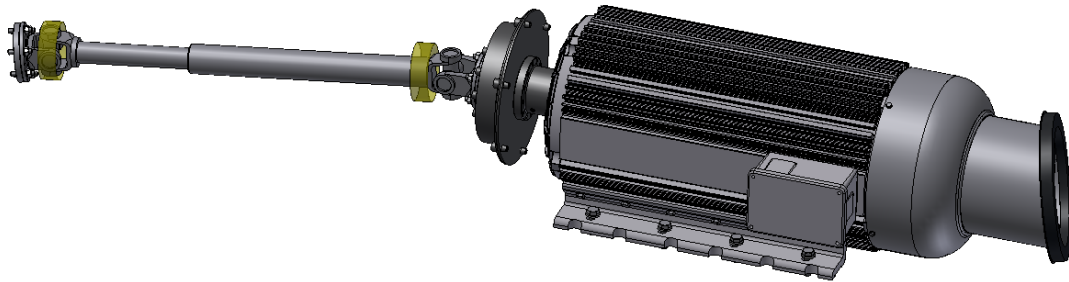




## 5. Description

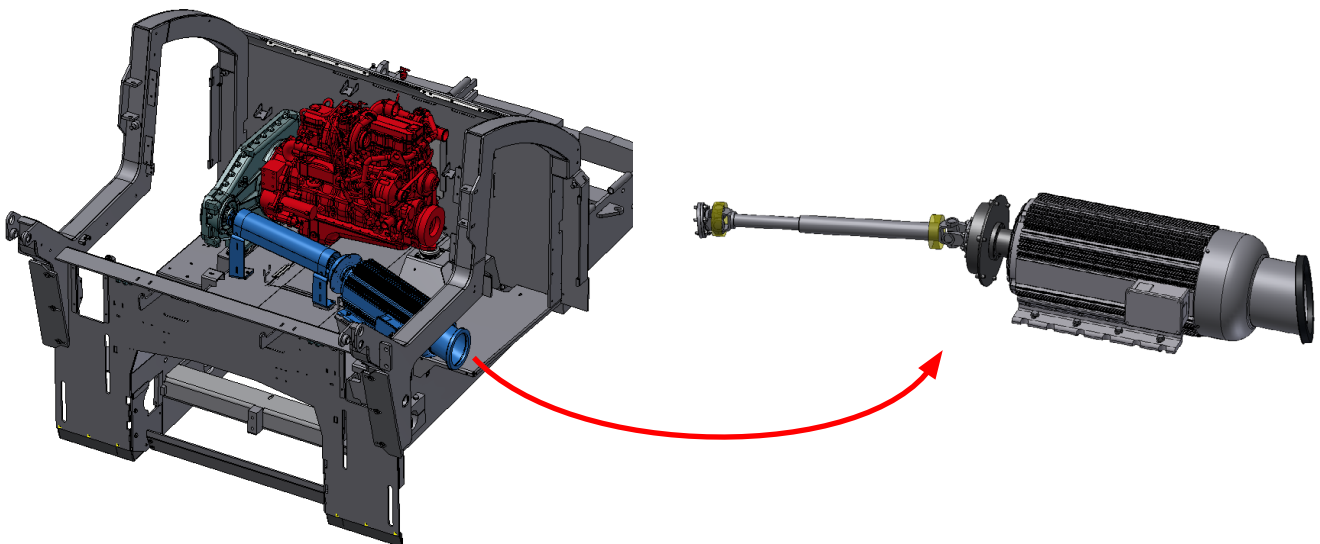
The following pages present the installation of generator in a big tracked paver

The Installation guide guarantee a technically accurate operating of generator drive.



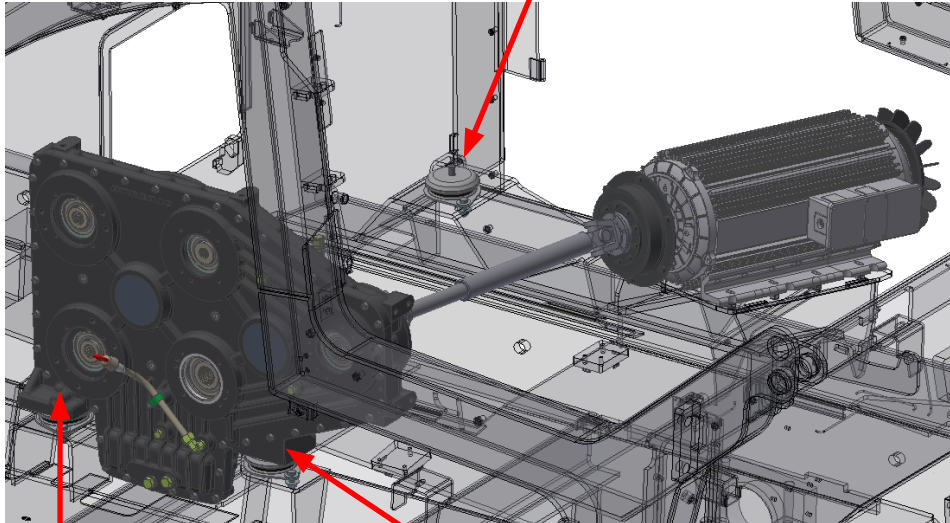
If these points are not taken into account, the generator drive can fail.

### 5.1 General overview design



## 5.2 Check anti vibration pads of engine suspension

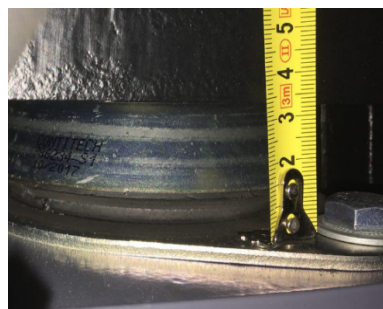
1) 4812009888 Anti vibration pad 45 SH



2) 4812009887 Anti vibration pad 60SH

3) 4812009886 Anti vibration pad 65SH

### Measurements



1) Engine

2) Gearbox front

3) Gearbox rear

~36mm

~35mm

~35mm

### Notice:

all fluids are filled for drive unit! The setting behavior was considered after 48 hours!

- Hydraulic-oil
- Gearbox-oil
- Engine-oil



Distance Anti Vibration pad 1 Engine ~36mm



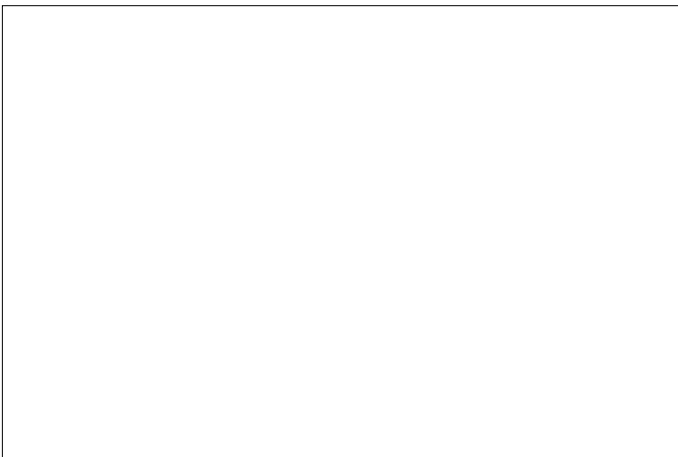
Distance anti vibration shaft 2 gearbox front ~35mm



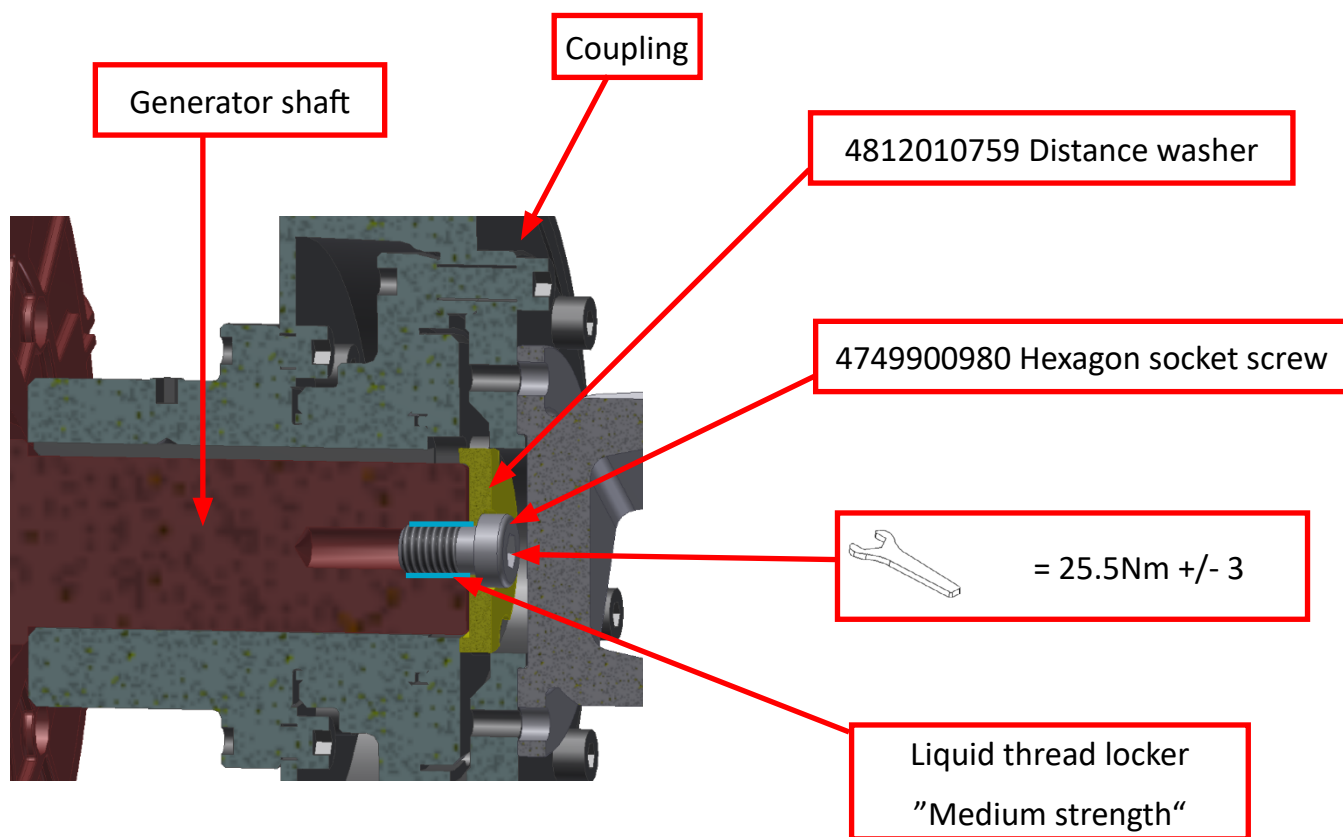
Distance anti vibration shaft gearbox rear ~35mm

Picture to be added below:

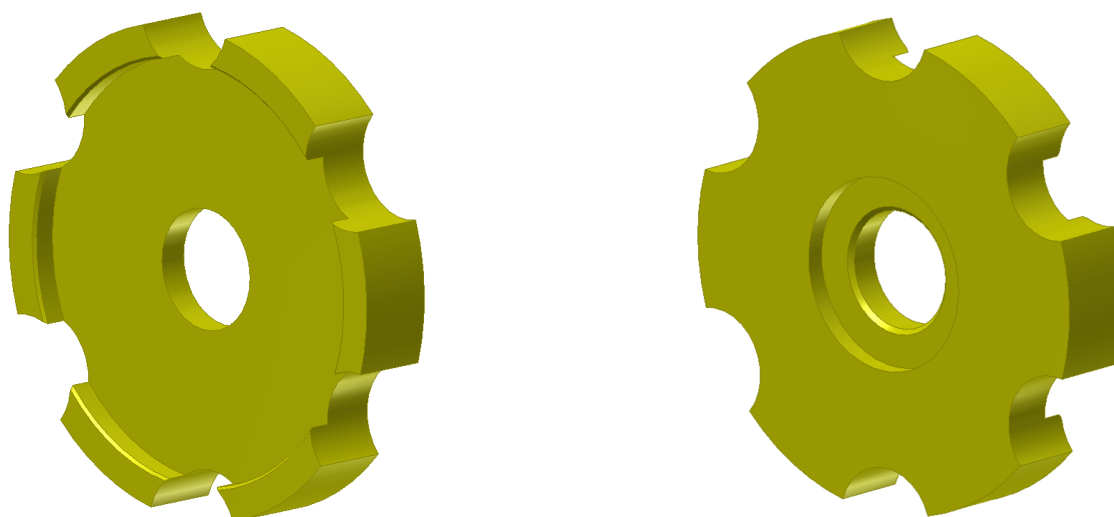
Single anti vibration shafts



### 5.3 Fastening of generator coupling



Detailed drawing of distance washer 4812010759





Surfaces of generator shaft and coupling clean



Distance washer 4812010759 installed



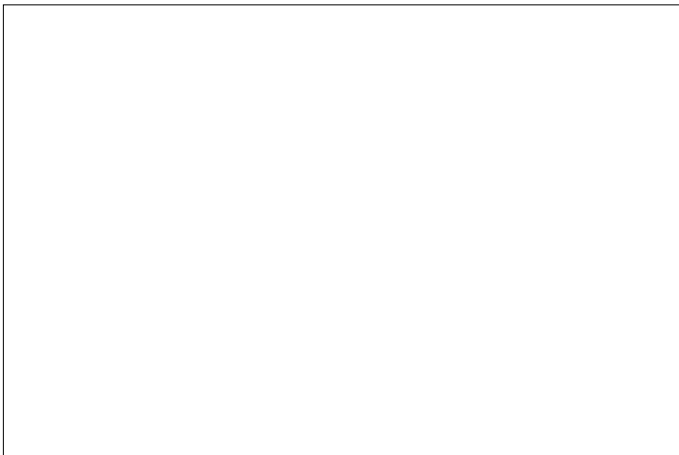
Used liquid thread locker "Medium strength" for hexagon socket screw 4749900980



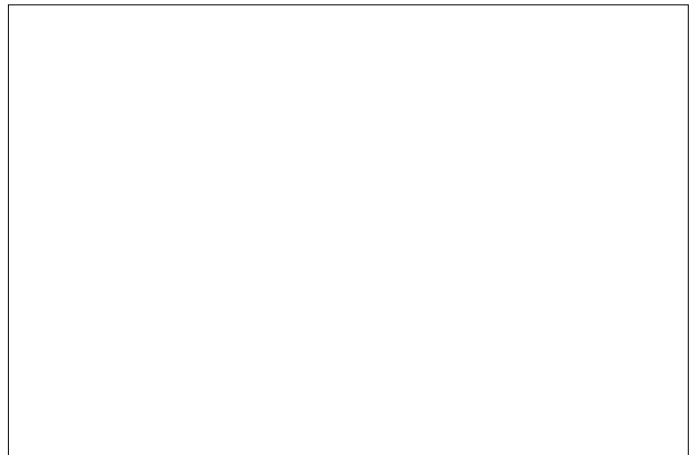
Hexagon socket screw 4749900980 torque 25.5Nm +/- 3

Picture to be added below:

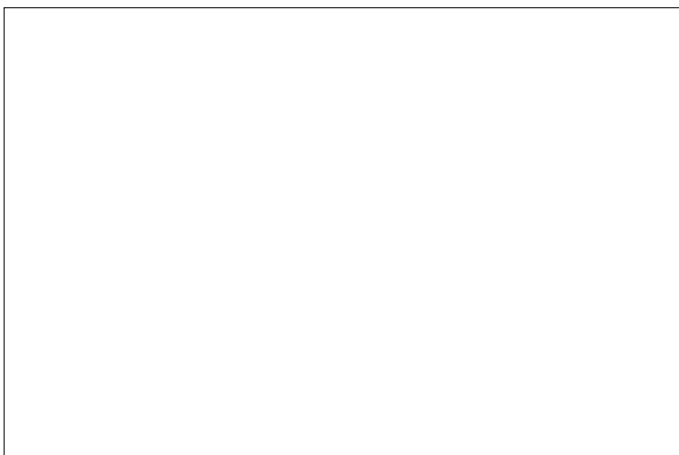
Generator shaft clean



Distance washer installed



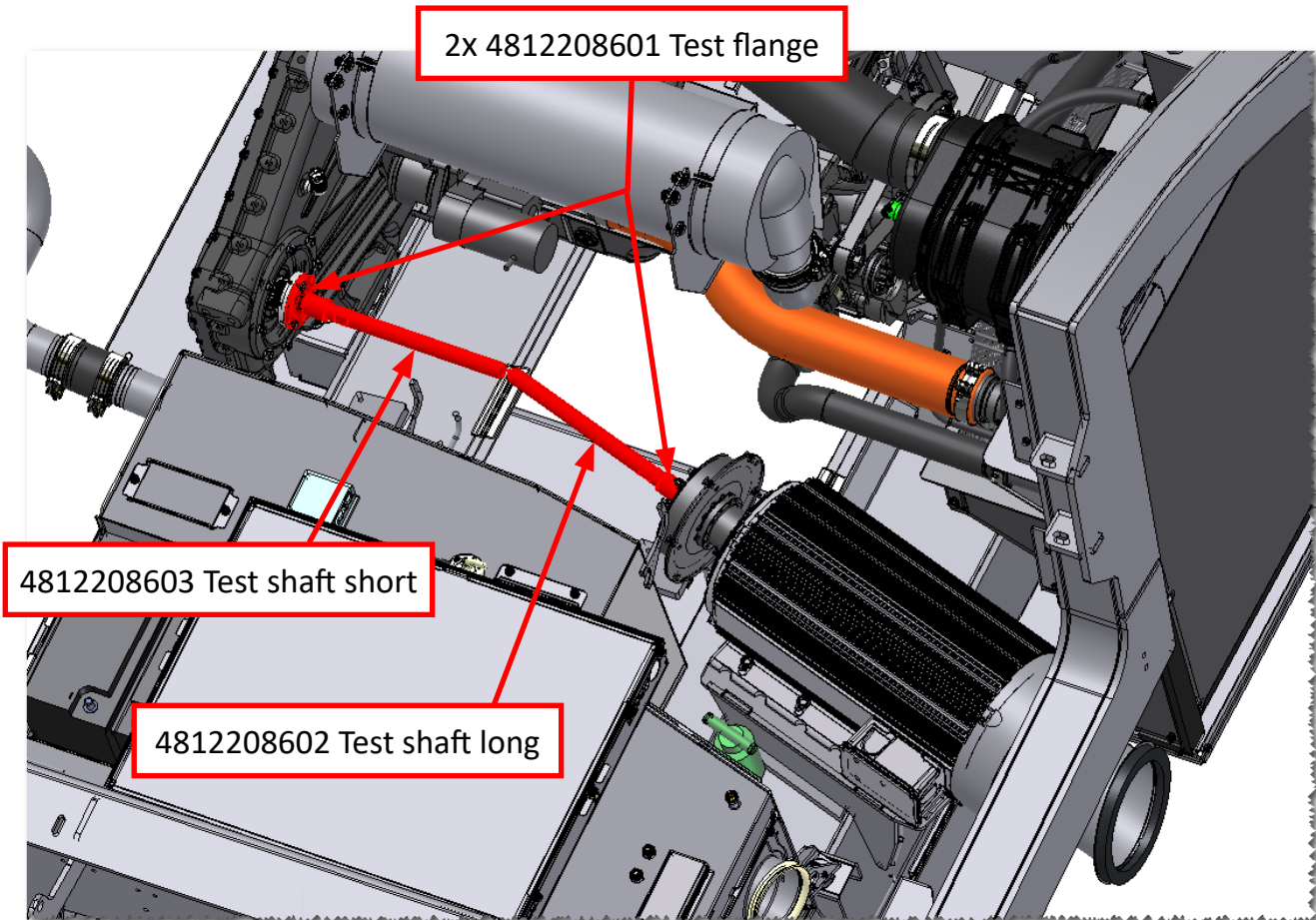
Complete assembly after installing the coupling



## 5.4 Check mainframe / component positions

Before remounting the cardan shaft to the generator drive the position of components has to be checked with a special testing devise.

Mount both test shafts together with the test flanges to the gearbox and generator side as shown in the picture. Make sure, that the shafts thread is



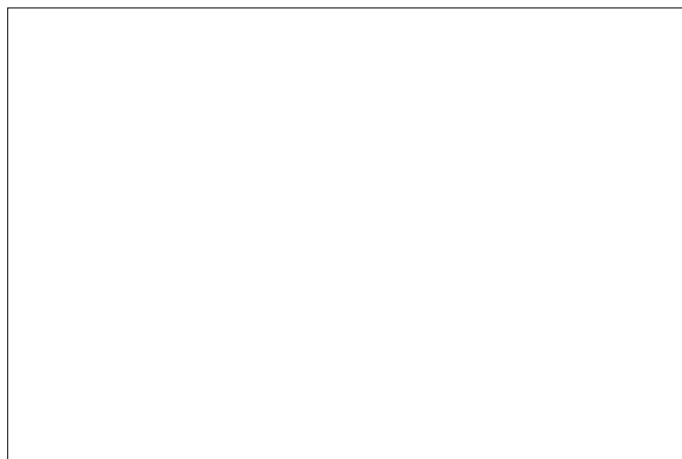
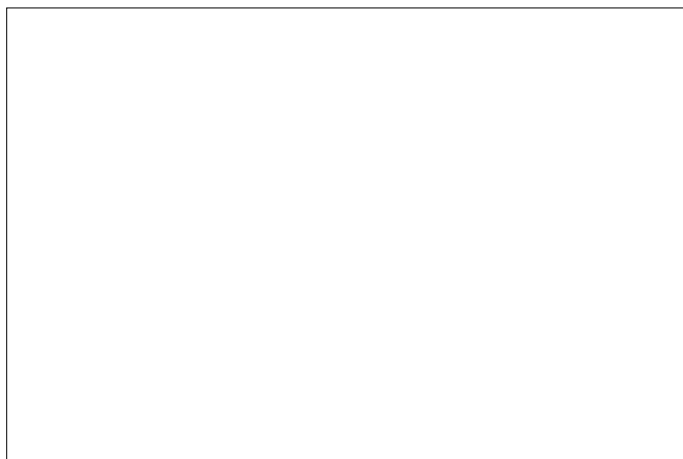
Mount both test shafts together with the test flanges to the gearbox and generator side as shown in the picture.

Pointer of “test shaft long” must be aligned with drill of “test shaft short”



Alignment of test shafts according description

Picture to be added below:



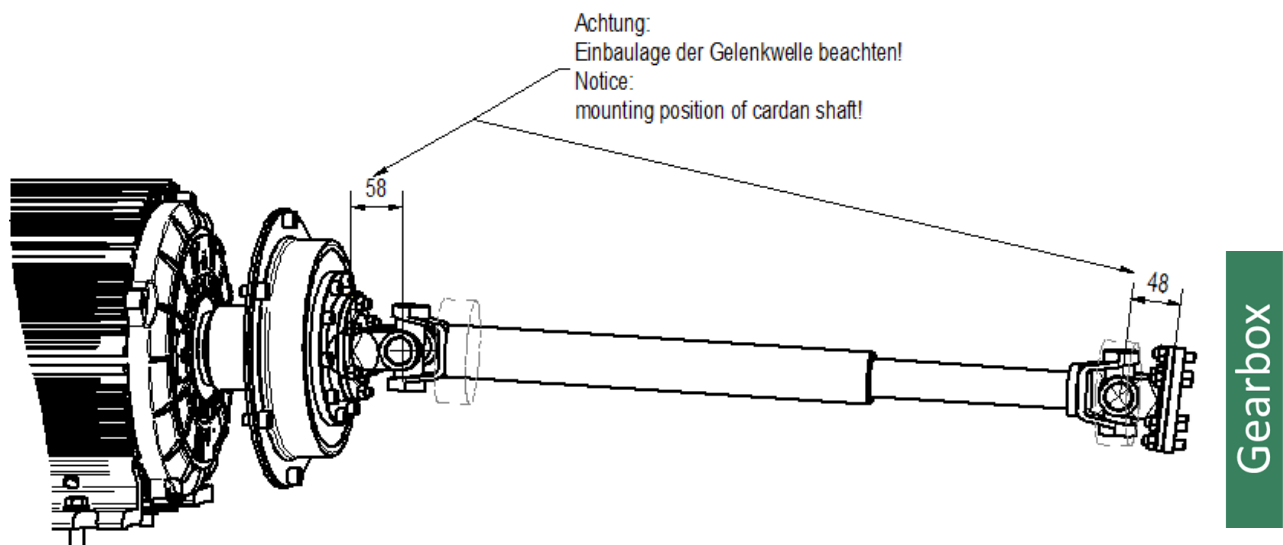


## 5.5 Design of cardan shaft

The cardan shaft (4812004604) is delivered in balanced condition and ready to install. The cardan joints have a different design and the installation orientation is relevant:

Gearbox side: 48mm (drive side)

Generator side: 58mm (output side)



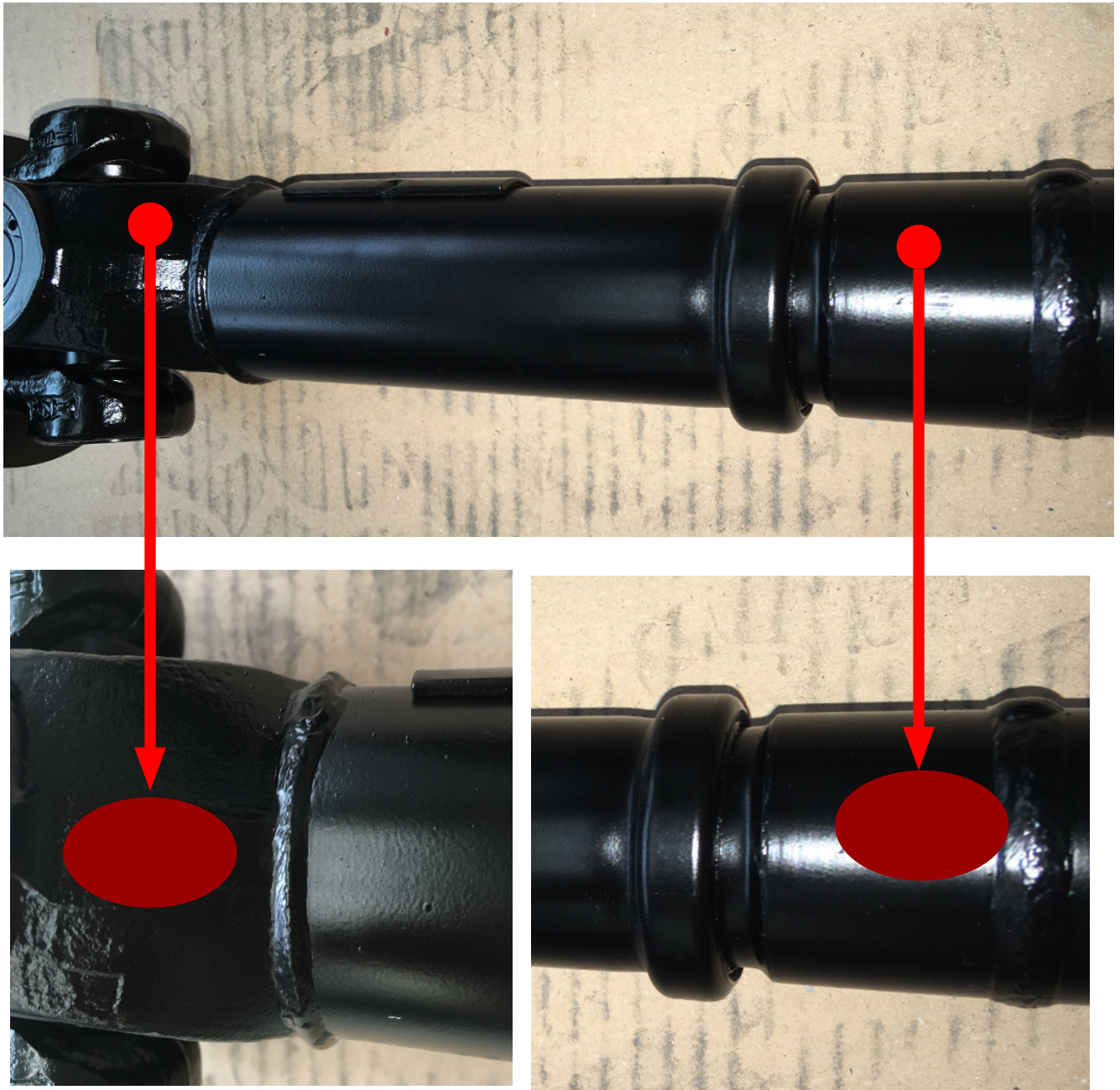
The cardan shafts may not be separated in the spline profile and swapped one for another, as this will severely compromise the balance.

For the same reason, balancing plates may not be removed.







Before installing cardan shafts, it must be ensured that they are assembled properly, i.e. the marker points located on the splined shaft and the splined hub face each other.



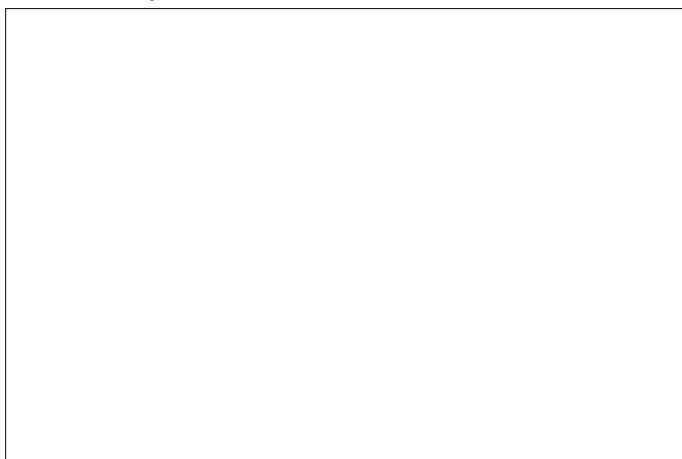
 Cardan joint distance gearbox side: 48mm

 Cardan joint distance generator side: 58mm

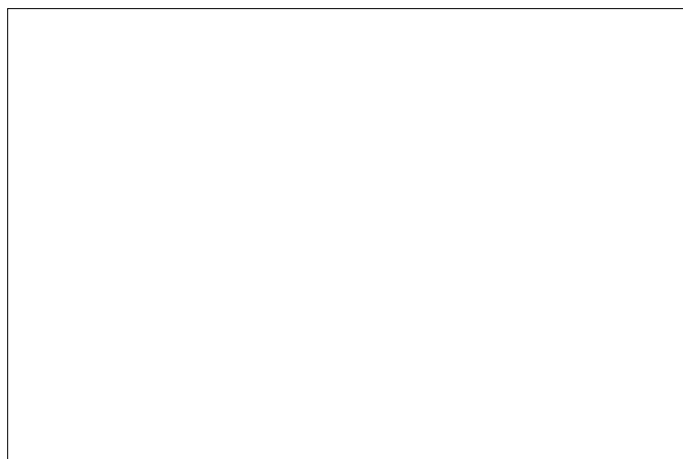
 Marker points are inline

Picture to be added below:

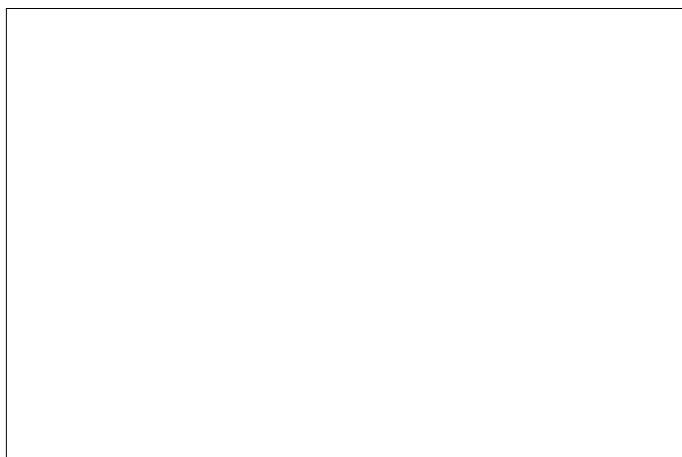
Cardan joint distance (Generator Side)



Cardan joint distance (Gearbox side)



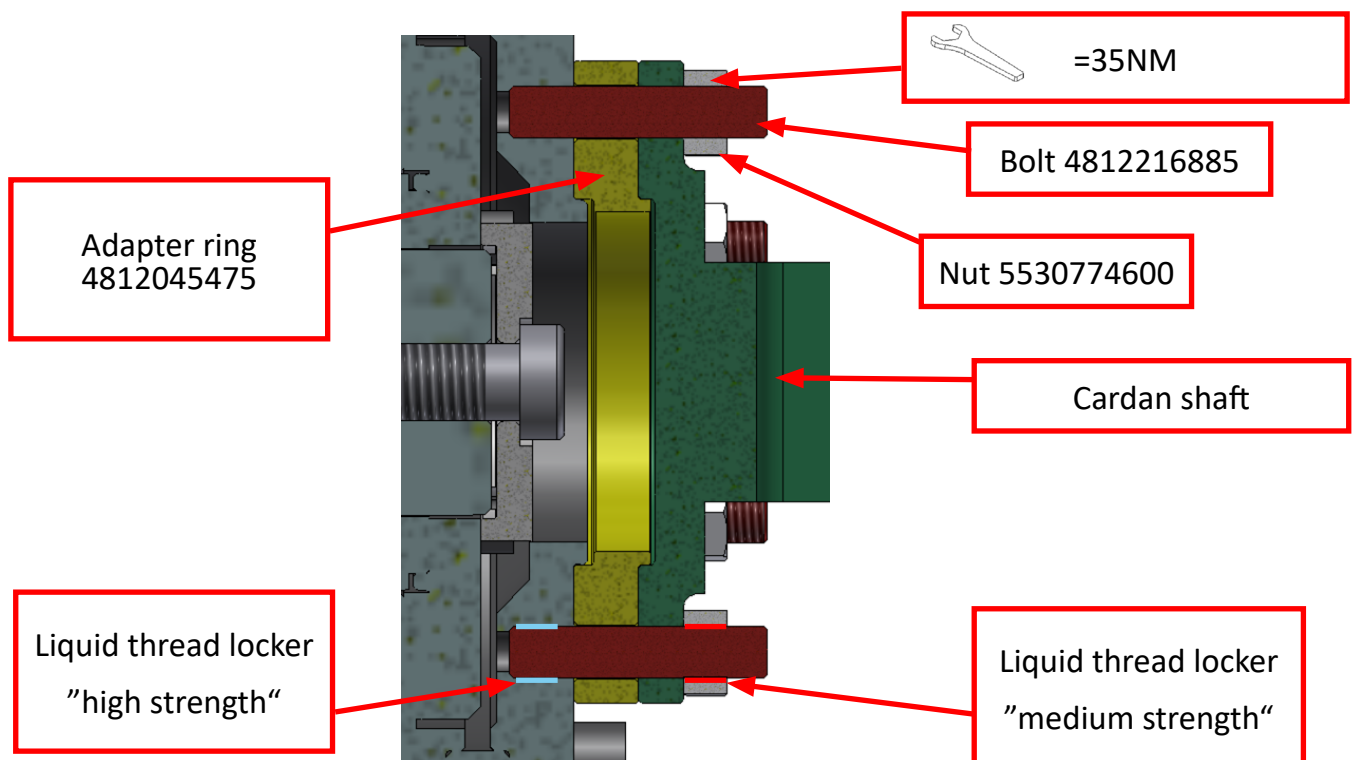
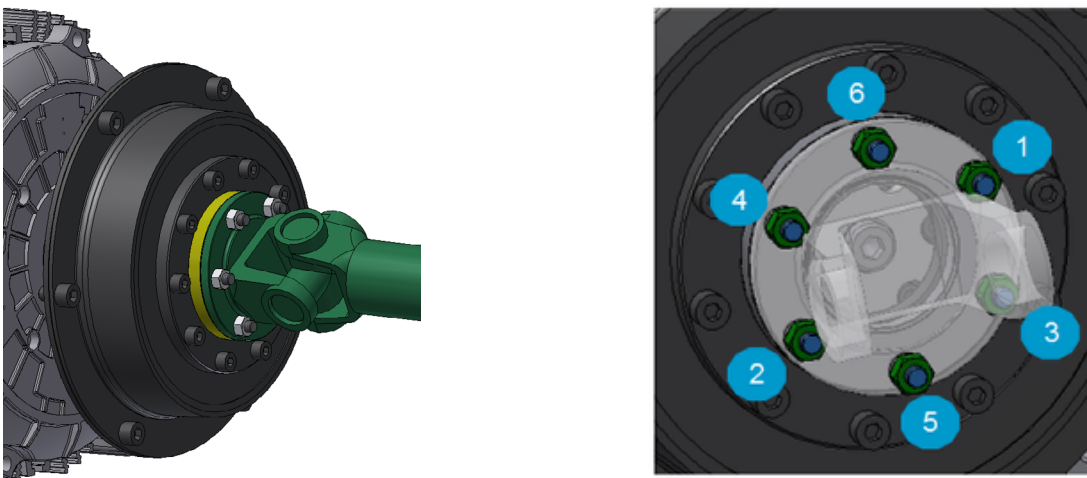
Marker points inline



















## 5.6 Bolt connection

The following points of connection for bolts must be observe (Gearbox and Generator side):

- The following bolt must be used: 4812045936 – (Quality 10.9 is necessary!!!)
- The specified torque must be observed: 35 Nm
- The indicated thread locker must be used
- The surface of components must be clean, free of grease and dry!
- The cure time of the liquid thread locker has to be considered

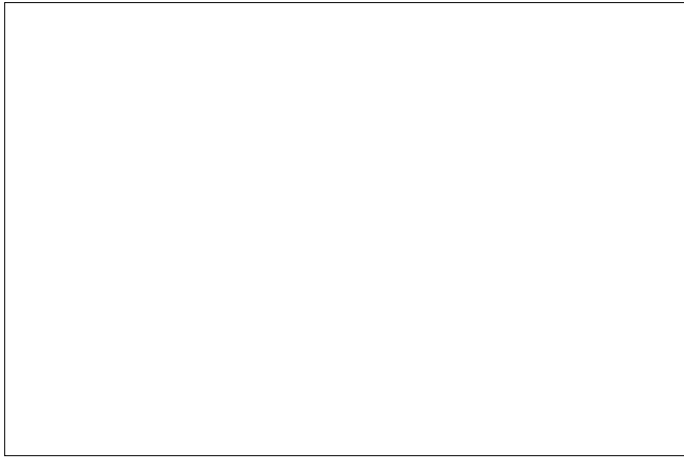


The adapter ring is a spacer for the bolt connection and guaranteed the required clamping length!

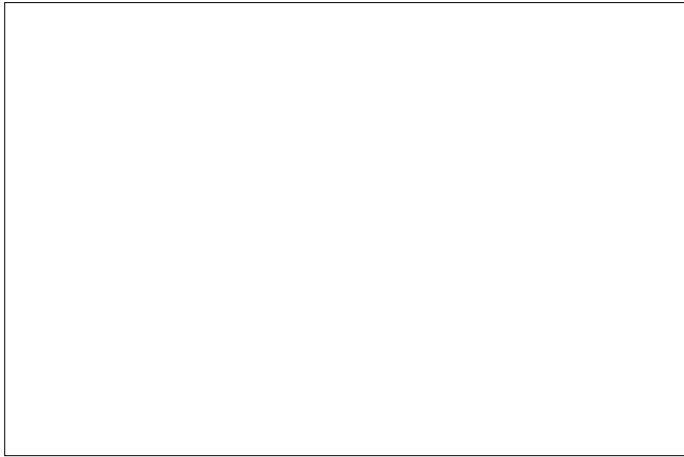
Check descriptions	Gearbox side	Generator side
Stud bolt 4812045936 used		
Nut 5530774600 used		
Adapter ring installed		
Surfaces of adapter ring parallel		
Indicated threadlocker used		
Specified torque 35Nm		
Bolt / Nuts tightened according documentation		
No washers used		

Picture to be added below:

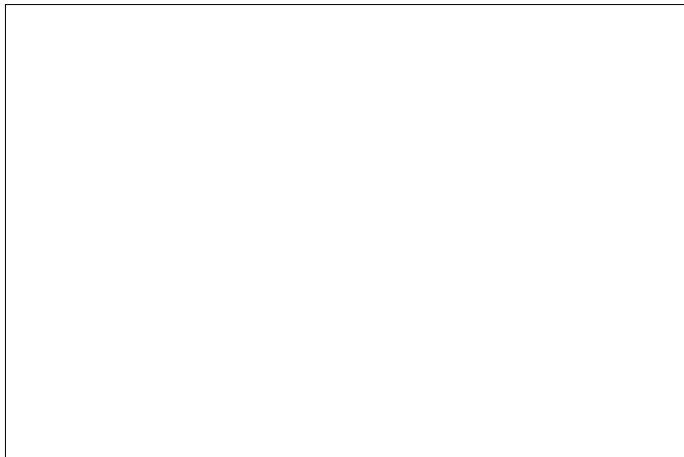
Assembly cardanshaft gearbox side



Assembly cardanshaft generator side



Complete assembly of cardanshaft system



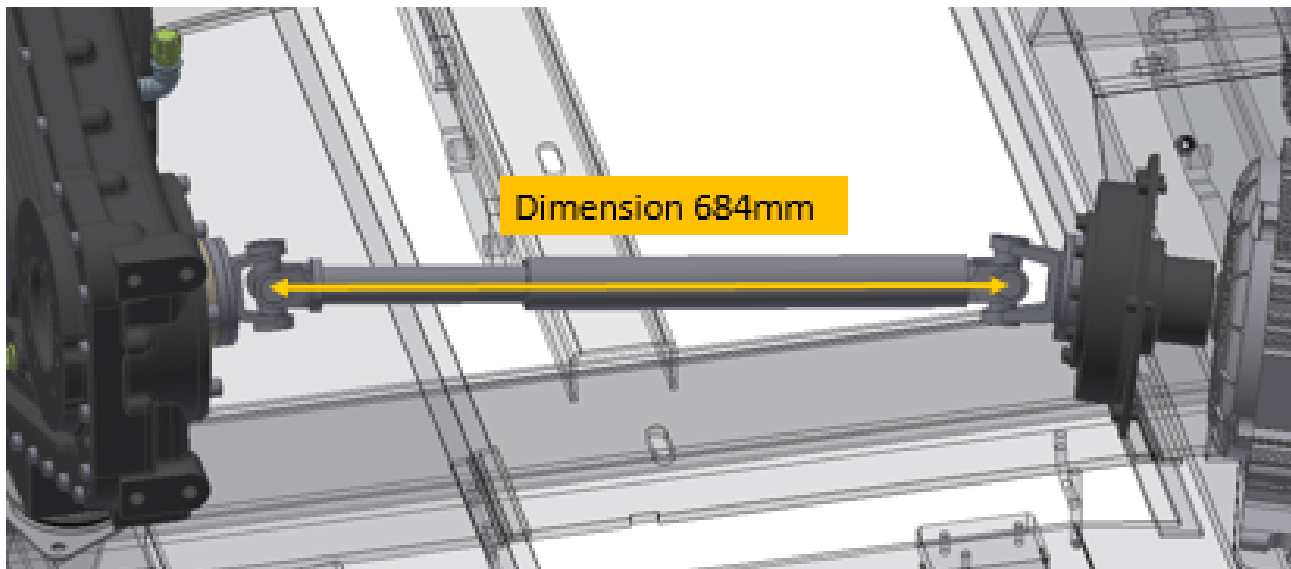
## 5.7 Dimension of assembled generator drive

Check the dimension of assembled cardan shaft

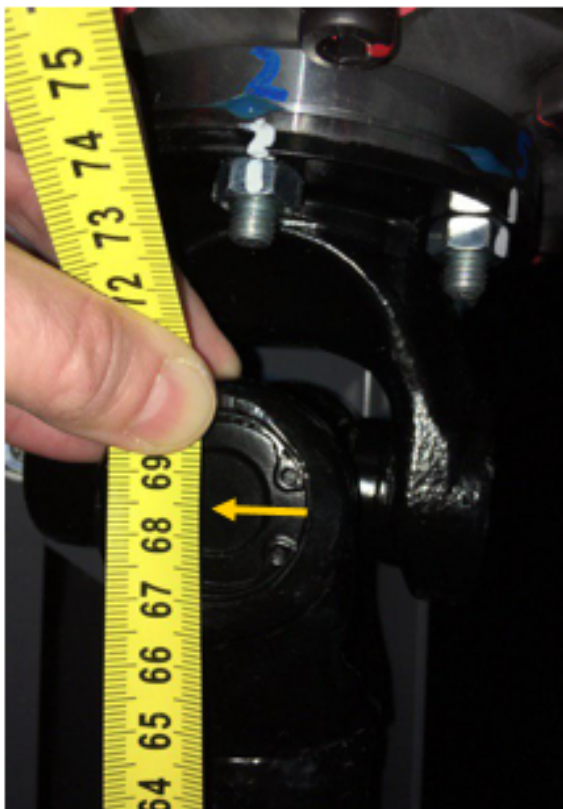
### Notice:

Measuring the assembled cardan shaft:

It is important to make sure that the measure is taken from the inside universal joints!



Generator side



Gearbox side



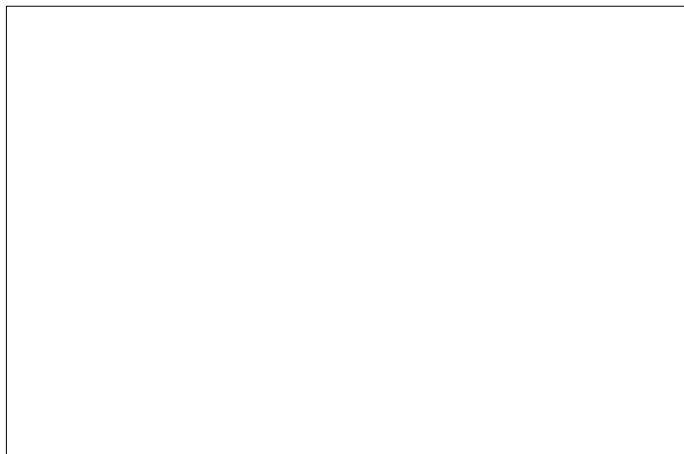




Dimension of assembled cardan shaft = 684mm

Picture to be added below:

Measurement of 684mm



## 5.8 Software

The status of software is to check:

Diesel engine speed increased to 1200rpm after heating system switched on

Engine start has to be performed without generator load



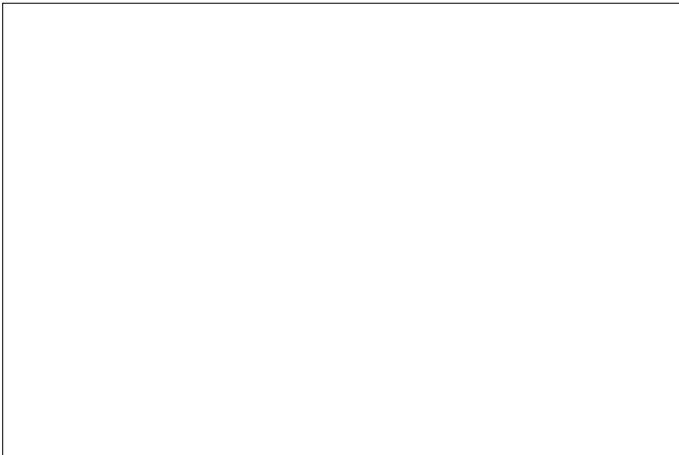
Engine rpm 1200



Engine start without load

Picture to be added below:

Diesel engine rpm display while heating is on



## 6. Application

F2500C, F2500CS, SD2500C, SD2500CS, SD2550C, SD2550CS with electrical heating system

## 7. Reporting

This workshop instruction with all needed information and pictures needs to send back to the responsible product company:

Machines made in Germany : Click to [gmbh-service@dynapac.com](mailto:gmbh-service@dynapac.com)

Machines made in China : To be clarified with technical support





