# **BIG WHEELED PAVER - GENERATOR INSTALLATION**

### Workshop Instruction



Publication Number	:	WI-201210-2-HC-Big wheeled Paver - Generator drive
		installation
Applicable to	:	F2500W, F2500WS, SD2500W, SD2500WS with
		electrical heating (Generation 2016 or higher)
PGC	:	H100
Responsible person	:	Technical Support Department Wardenburg
		(gmbh-service@dynapac.com)

4812064928 Dec-2020





# Table of contents

1.	Revi	sion History
	1.1	Form filling instructions4
2.	Subj	ect5
3.	Safe	ty precautions
4.	Gen	eral machine information
5.	Desc	cription
	5.1	General overview design9
	5.2	Check anti vibration pads of engine suspension
	5.3	Fastening of generator coupling
	5.4	Design of cardan shaft14
	5.5	Bolt connection
	5.6	Dimension of assembled generator drive
	5.7	Software
6.	Rep	orting

#### **Revision History** 1.

REV. :	DATE	REVISION SUMMARY	AUTHOR	CHECKED	APPROVED
00	2020-12-10	First release	C. Hoppe C. Damm		

#### Form filling instructions 1.1

1. Kindly fill all the Grey text fields

#### example:

Machine Type	Big wheeled paver
Machine serial number	

2. Select the requried options & click check Boxes

example:





3. Click the image icon boxes, to attach the images as below

#### example:



### 2. Subject

Big wheeled Paver - Generator installation

### 3. Safety precautions

- The operator must employ safe working practices and observe all related local work safety requirements and regulations, also the technical documentation (such as operators manual and safety instructions) has to be followed.
- Maintenance must only be performed by authorised, trained and specialised personnel.
- Before maintenance, repair work, adjustment or any other non-routine checks, stop the equipment, switch off the main battery switch.
- Use only the correct tools for maintenance and repair work.
- A warning sign bearing a legend such as 'Work in progress; do not start' shall be attached to the starting equipment.
- Scrupulously observe cleanliness during maintenance and repair. Keep dirt away by covering the parts and exposed openings with a clean cloth, paper or tape.
- Make sure that no tools, loose parts or rags are left in or on the machine.
- All regulating and safety devices shall be maintained with due care to ensure that they function properly. They may not be put out of action.
- Always wear the following personal protective equipment: Work clothing, safety shoes, safety goggles, ear protection and safety gloves when there is a cutting risk or a risk for a heat injury.

## 4. General machine information

Points	Information to fill
Machine Type	
Machine serial number	
Actual operating hour	
Master software version	
Display software version	
Old	
Generator type	
Generator part number	
Generator serial number	
New	
Generator type (new)	
Generator part number (new)	
Generator serial number (new)	
Technician name	
Date of repair	

#### Picture to be added below:

#### General machine overview picture

### Machine type plate

### Operating hour display

Overview picture of generator drive



### Pictures of damages



#### Generator

#### Generator type plate

### 5. Description

The following pages present the installation of generator in a big wheeled paver The Installation guide guarantee a technically accurate operating of generator drive.



If these points are not taken into account, the generator drive can fail.

### 5.1 General overview design





### 5.2 Check anti vibration pads of engine suspension

Measurements				
1) Engine	2) Gearbox front	3) Gearbox rear		
~36mm	~35mm	~35mm		

#### Notice:

all fluids are filled for drive unit! The setting behavior was considered after 48 hours!

- Hydraulic-oil
- Gearbox-oil
- Engine-oil

Distance anti vibration pad 1 engine ~36mm

Distance anti vibration pad 2 gearbox front ~35mm

Distance anti vibration pad 3 gearbox rear ~35mm

Picture to be added below:





Detailed drawing of distance washer 4812010759





Surfaces of generator shaft and coupling clean

Distance washer 4812010759 installed

Used liquid thread locker "medium strength" for hexagon socket screw 4749900980

Hexagon socket screw 4749900980 torque 25.5Nm +/- 3

Picture to be added below:

Generator shaft clean

Distance washer installed

Complete assembly after installing coupling

#### 5.4 Design of cardan shaft

The cardan shaft is delivered in balanced condition and ready to install:

Gearbox side: 48mm (drive side)

Generator side: 48mm (output side)



The cardan shafts may not be separated in the spline profile and swapped one for another, as this will severely compromise the balance.

For the same reason, balancing plates may not be removed.



Before installing cardan shafts, it must be ensured that they are assembled properly, i.e. the marker points located on the splined shaft and the splined hub face each other.



Cardan joint distance gearbox side 48mm

Cardan joint distance generator side 48mm



Marker points are inline

#### Picture to be added below:

Cardan joint distance

Marker points inline



### 5.5 Bolt connection

The following points of connection for bolts must be observe (**Gearbox and Generator side**):

- The following bolt must be used: 4812217131 (Quality 10.9 is necessary!!!)
- The specified torque must be observed: 35 Nm
- The indicated thread locker must be used
- The surface of components must be clean, free of grease and dry!
- The cure time of the liquid thread locker has to be considered







Check descriptions	Generator side	Gearbox side
Bolt 4812217131 used		
Indicated threadlocker used		
Specified torque 35Nm		
Bolts tightened according description		
No washers used		

Picture to be added below:

Assembly cardanshaft gearbox side

### Assembly cardanshaft generator side

### Complete assembly of cardanshaft system

### 5.6 Dimension of assembled generator drive

Check the dimension of assembled cardan shaft

#### Notice:

Measuring the assembled cardan shaft:



#### **Explanation:**

- optimized installation dimension between joints is:
  - Distance: 167.3 mm
  - distance of joints is:
    - Gearbox side: 48.0 mm
    - Generator side: 48.0 mm
      - cpl. 263.3 mm

Distance between cardan joints 167.3mm

Picture to be added below:

Cardan joint distance



#### 5.7 Software

The status of software is to check:

Starting "warm-up ramp at 800rpm" for engine is not include => notice: it's near by resonant frequency of the drive unit system

Operating heating speed is 1200rpm (engine speed)

Engine start without generator load

### 6. Reporting

This workshop instruction with all needed information and pictures needs to send back to "gmbh-service@dynapac.com" by clicking



www.dynapac.com